



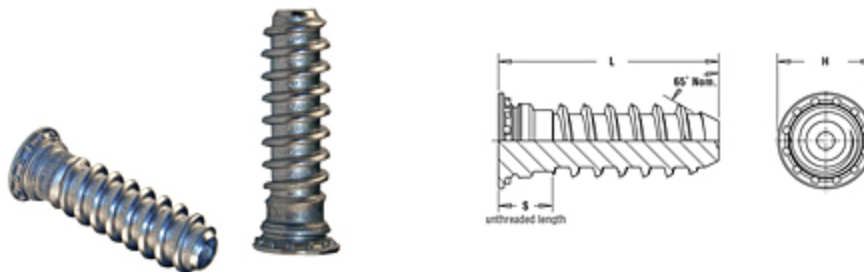
PennEngineering
Corporate Headquarters – Danboro, PA
 5190 Old Easton Rd.
 Danboro, PA 18916
Phone: 215-766-8853
Toll-Free Phone: 1-800-237-4736 (U.S. only)
Email: info@pemnet.com
Website: www.pemnet.com

Part # FH-X6-15ZI, Flush-Head Studs with X-Press™ Thread Profile – Type FHX – Metric

PEM® self-clinching, flush-head studs with X-Press™ threads are typically used with push-on or other plastic fasteners. The coarse thread design of the thread reduces assembly time and provides high retention force.

These self-clinching studs are installed in metal sheets by pressing them into place with any standard press. They can also be installed using automated equipment during the in-die process.

PEM® studs with X-Press™ threads are available with 5 mm and 6 mm metric threads. Lengths range from [+ more](#)



Specifications

Thread Size x Pitch	6 mm x 1.6
Thread Code	X6
Length Code	15
Min. Sheet Thickness	1.6 mm
Hole Size in Sheet + 0.08	6.2 mm
L - Length ± 0.4	15 mm
H ± 0.4	8.2 mm
S Max.	4 mm
For Use in Sheet Hardness	HRB 80 / HB 150 or less
Fastener Material	Hardened Carbon Steel
Standard Finish	Zinc plated per ASTM B633, SC1 (5µm), Type III, colorless

