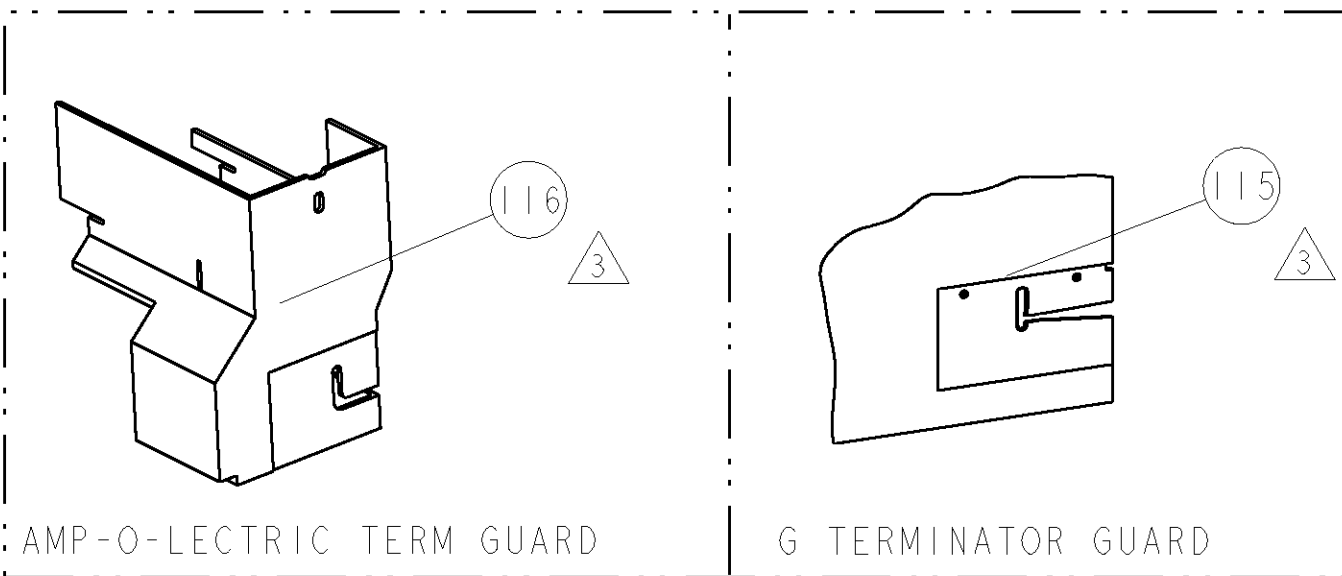


8			7		
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20			20		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852653-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852653-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852653-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852653-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852653-7	A	-	-	-	SPARE PARTS

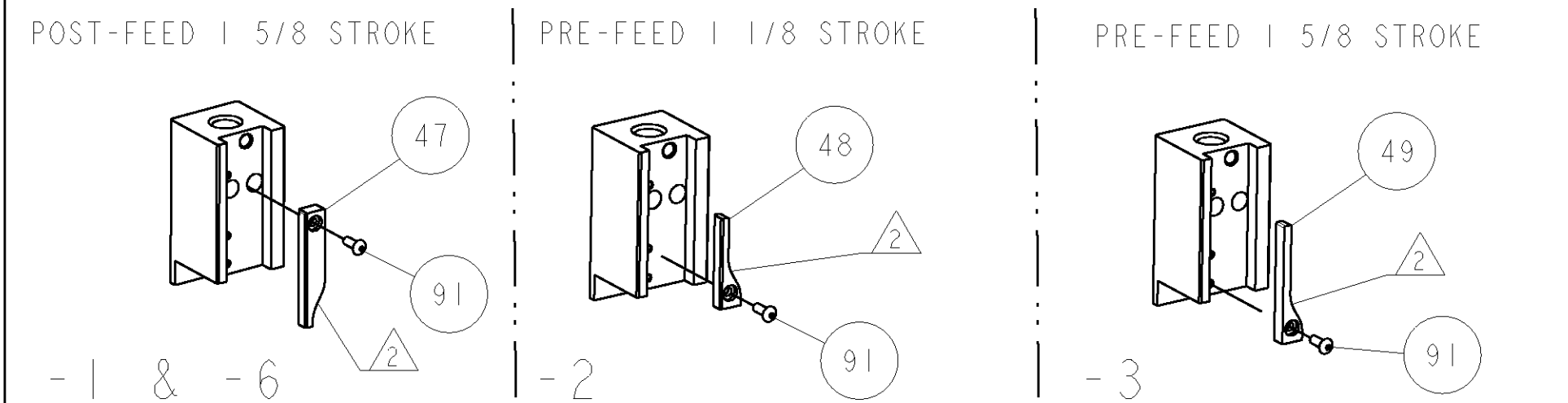
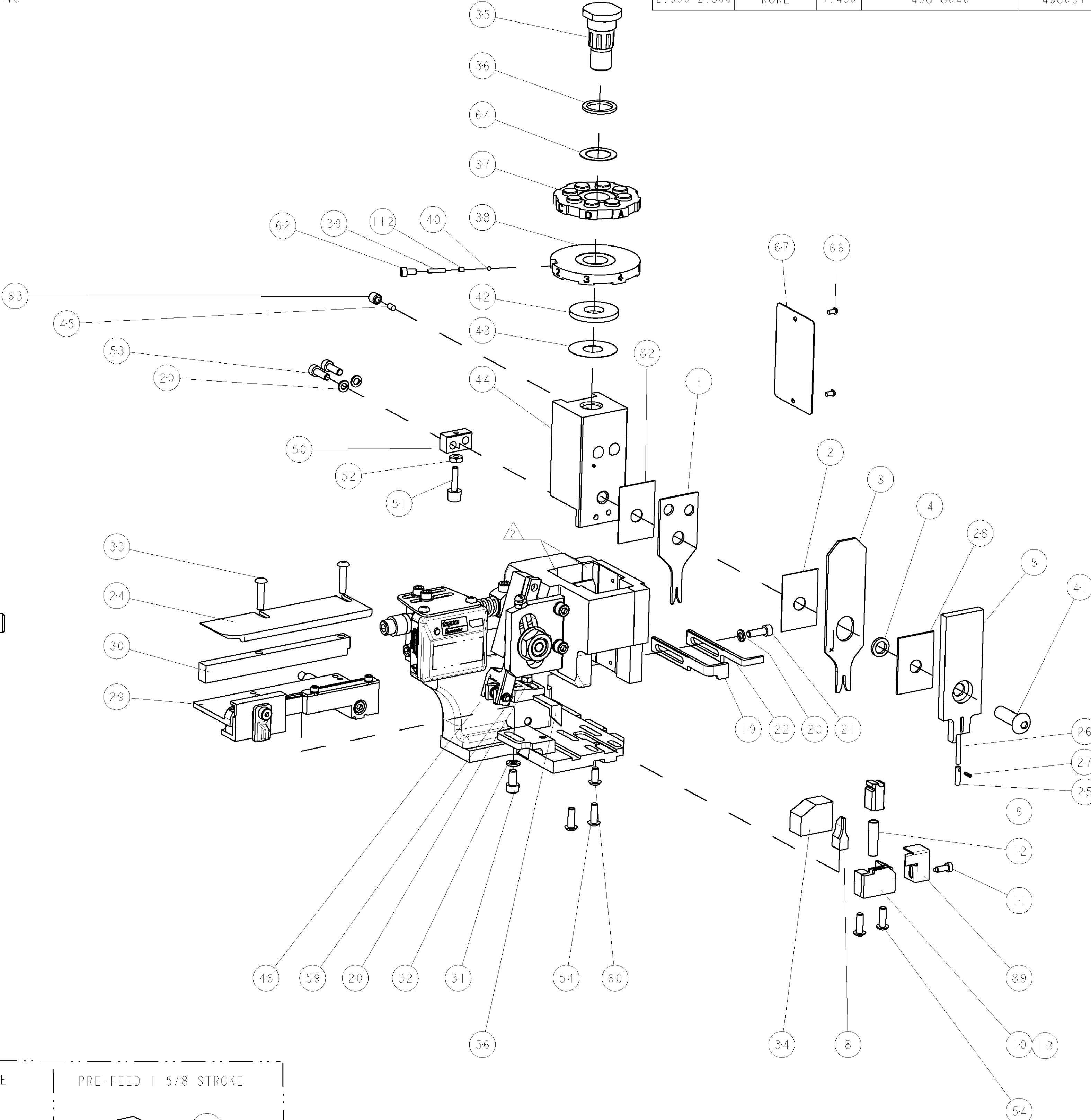
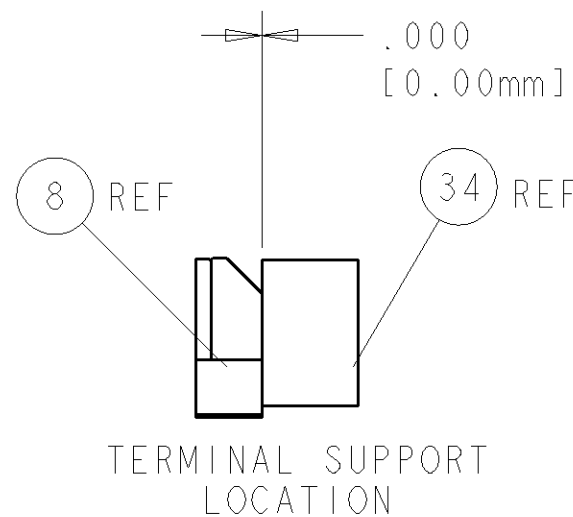
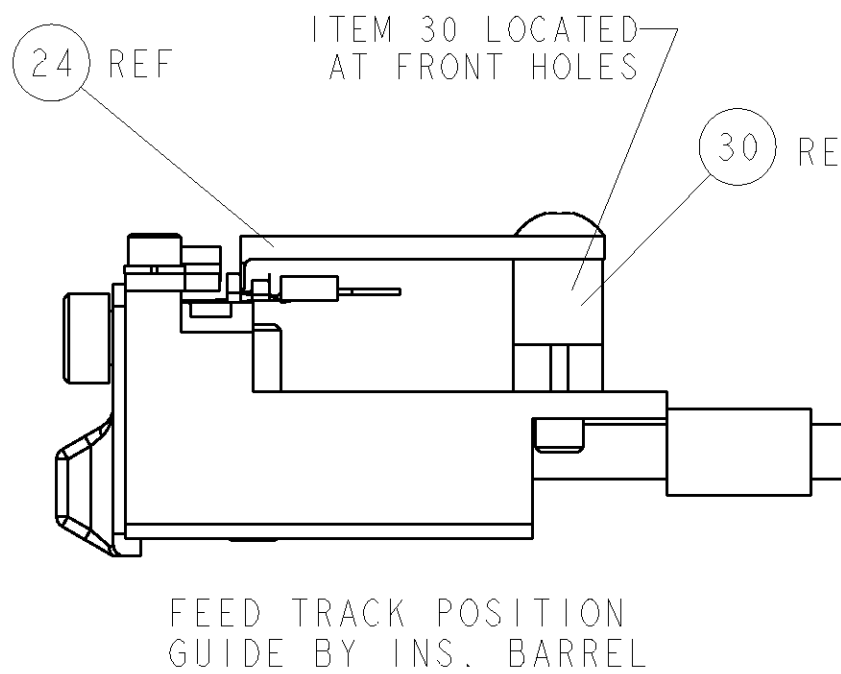
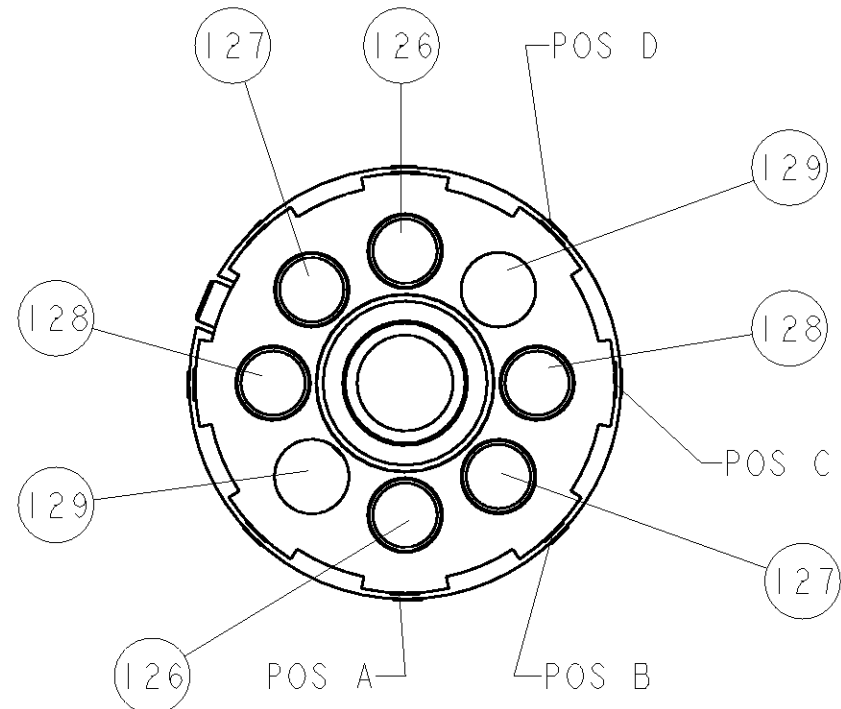
RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: 2.5 CRIMP PIN			
TE PN	MANF PN	MOLEX TERMINAL - MOLEX CRIMP SPECS	
1949634	50837-8000		
-	-	PAD LTR	CRIMP HEIGHT
-	-	A	.87mm+.03/-.03[.034+.001/-0.001]
-	-	B	.79mm+.03/-.03[.031+.001/-0.001]
-	-	C	.74mm+.03/-.03[.029+.001/-0.001]
-	-	D	.70mm+.03/-.03[.027+.001/-0.001]
-	-	CRIMP	SIZE
-	-	WIRE	1.00mm [.039]
-	-	INSUL	1.78mm [.070]
WIRE STRIP LENGTH 2.300-2.800	TERM APPL SPEC NONE	FEED 7.450	APPLICATOR INSTRUCTIONS 408-8040
		SET UP GAGE 458637-1	



LOC		DIST		REV		DATE		DWN		APVD	
A	66	F	LTR	DESCRIPTION		DATE		DWN		APVD	
		A		PRODUCT RELEASE		11MAR2008		CMR		TE	
-	2	2	2	2	-	5-354779-0	PIN, WIRE DISC, .3240				129
-	2	2	2	2	-	4-354779-6	PIN, WIRE DISC, .3220				128
-	2	2	2	2	-	4-354779-3	PIN, WIRE DISC, .3205				127
-	2	2	2	2	-	3-354779-6	PIN, WIRE DISC, .3170				126
-	-	-	REF	-	..	455749-1	GUARD WINDOW				116
-	-	REF	-	-	..	679532-1	INSERT, GUARD				115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR				112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375				91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP				89
-	1	1	1	1	-	455888-6	SPACER, CRIMPER				82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040				72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG				71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION				67
-	2	2	2	2	-	21017-2	SCREW, DRIVE				66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION				64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250				63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25				62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375				60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312				59
-	1	1	1	1	-	458537-2	PAWL, FEED				56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500				54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500				53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32				52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN				51
-	1	1	1	1	-	690753-1	SPACER, TONKER				50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8				49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8				48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8				47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)				46
-	1	1	1	1	-	690191-1	PLUG, NYLON				45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED				44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY				43
-	1	1	1	1	-	1-690124-4	WASHER, RAM (.120)				42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00				41
-	1	1	1	1	-	23241-6	BALL, STEEL				40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION				39
-	1	1	1	1	-	690142-4	DISC, INSULATION				38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY				37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION				36
-	1	1	1	1	-	690212-1	POST, RAM				35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT				34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750				33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10				32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375				31
-	1	1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE				30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE				29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER				28
-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250				27
-	1	1	1	1	-	5-547505-2	SPRING, COMPRESSION				26
-	1	1	1	1	-	854769-4	HOLDER, INS				25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE				24
-	1	-	-	-	-	690472-2	STRIPPER				22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500				21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8				20
-	-	-	-	-	-	691353-1	STRIPPER				19
-	1	-	-	-	-	468798-1	HOLDER, SHEAR, FRONT				13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION				12
-	1	1	1	1	-	690461-1	STOP, SHEAR				11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT				10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT				9
1	1	1	1	1	-	1-1633544-6	ANVIL, COMBINATION				8
-	-	-	-	-	..	-	-				7
-	-	-	-	-	..	-	-				6
-	1	1	1	1	-	854772-1	DEPRESSOR, SHEAR				5
-	1	1	1	1	-	238011-6	BLOCK, CRIMPER SPACER				4
1	1	1	1	1	-	3-683453-3	CRIMPER, INSULATION PREMIUM				3
-	1	1	1	1	-	455888-4	SPACER, CRIMPER				2
1	1	1	1	1	-	1673600-7	CRIMPER, WIRE				1

PART NO		DESCRIPTION		ITEM NO	
-77	-6	-3	-2	-1	U/M
CUSTOMER VIEWABLE ASSEMBLY					

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