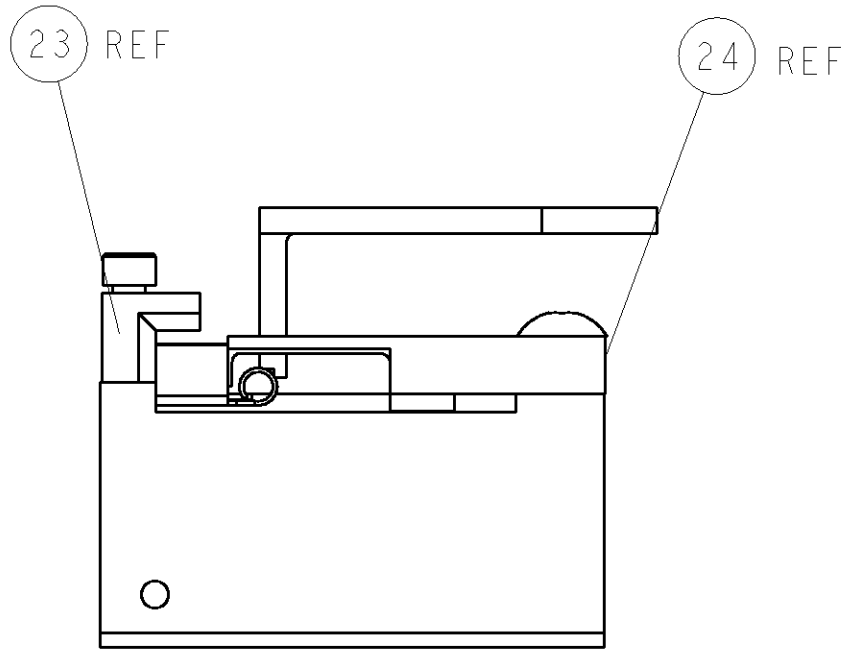
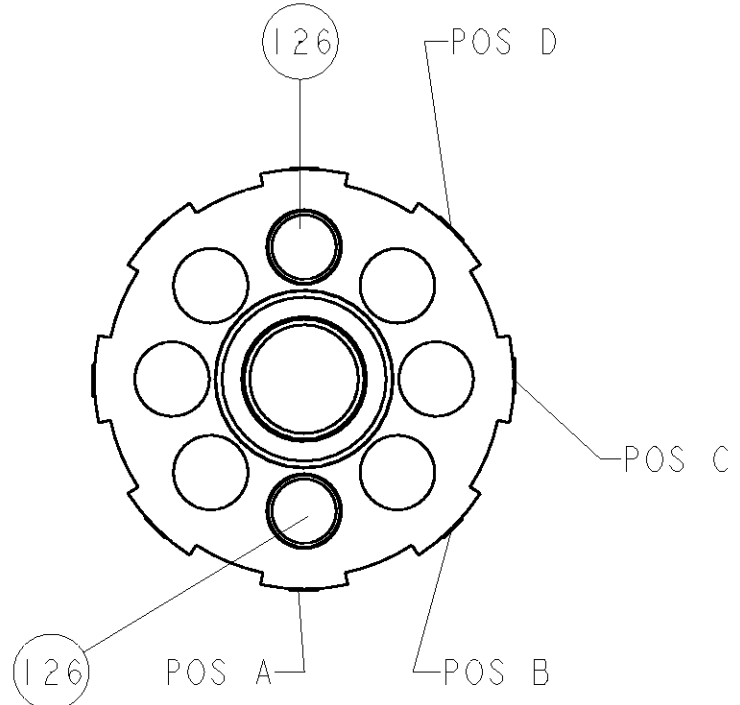
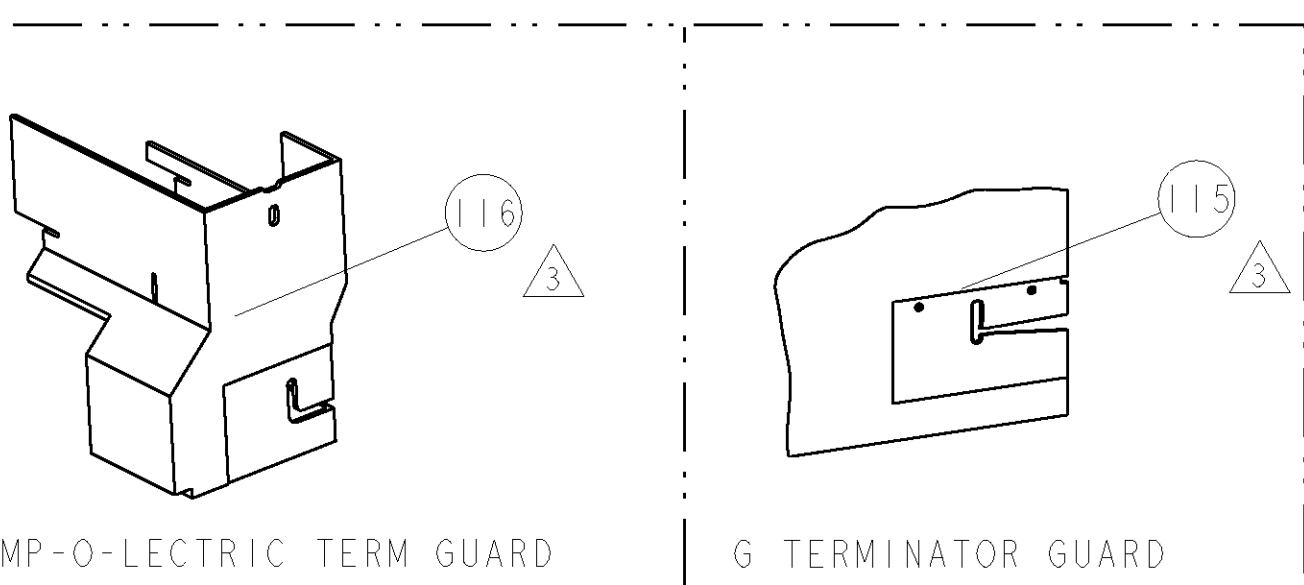
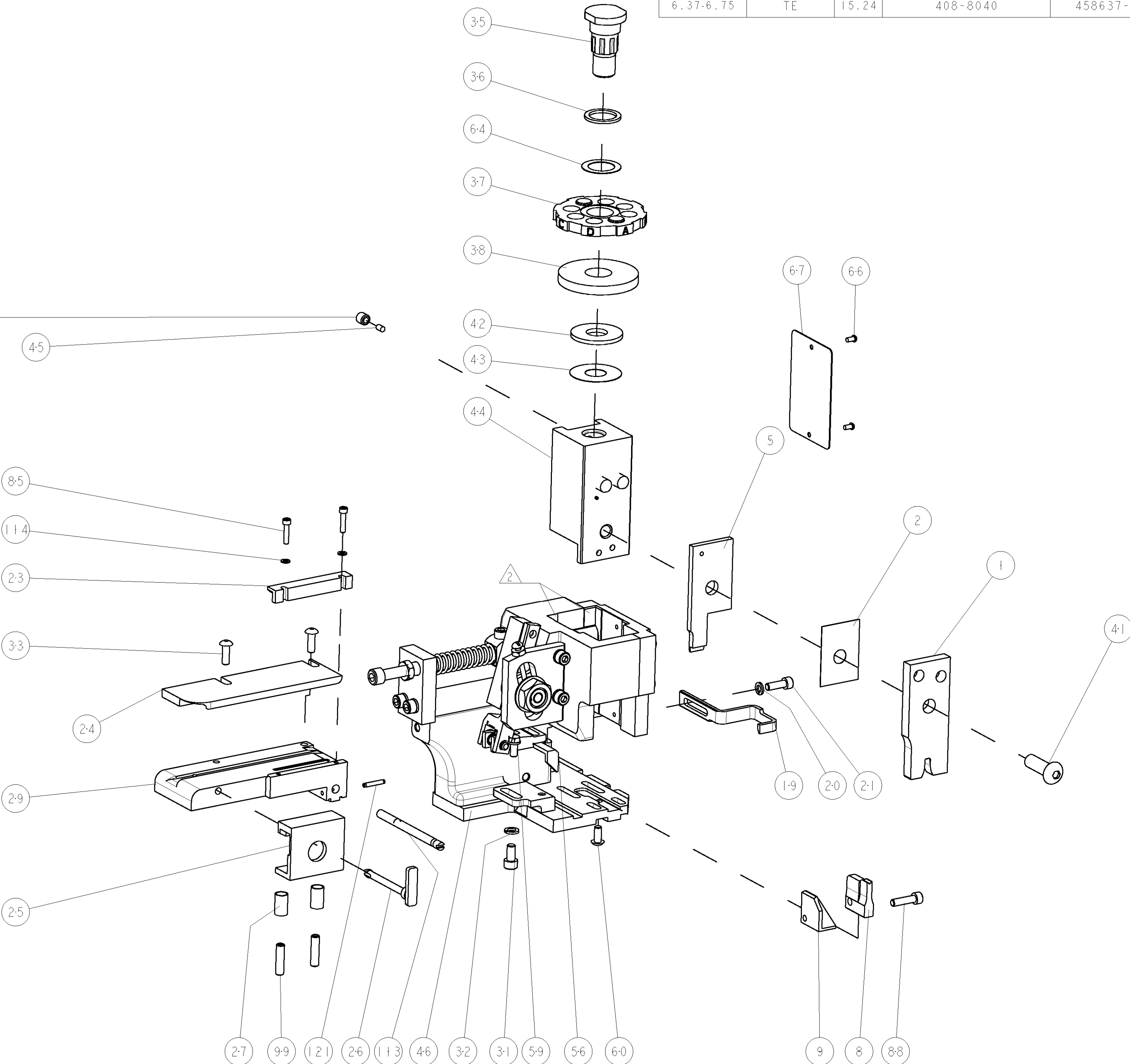


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852715-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852715-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852715-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852715-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852715-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



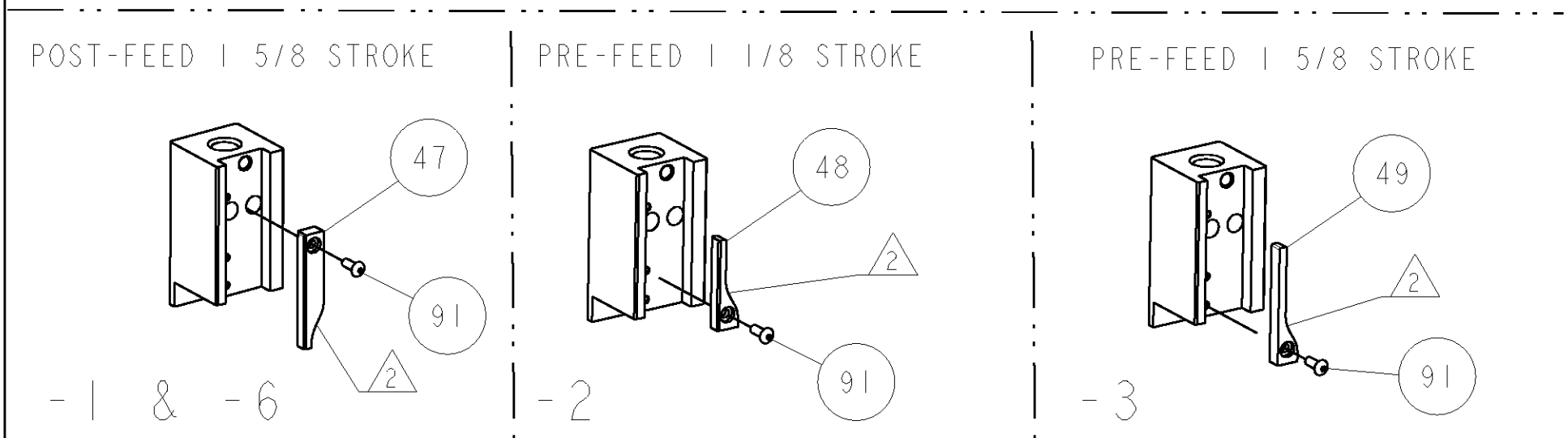
FEED TRACK POSITION GUIDE BY WIRE BARREL



TERMINAL NAME: LIGHTNING ARRESTOR TERMINAL					
TE PN	F & W	F & W TERMINAL - TE CRIMP SPECS			
1949700	022726				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	2.54mm±.08/- .08[.100±.003/- .003]	18AWG	
-	-	B		-	
-	-	C		-	
-	-	D		-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.56mm [.140]	F	18 AWG
-	-	INSUL			
WIRE STRIP LENGTH 6.37-6.75	TERM APPL SPEC TE	FEED 15.24	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		F	LTR	DESCRIPTION	DATE
				A		RELEASED	04FEB2009
							RK
							GB

-	2	2	2	2	-	5-354778-9	PIN, WIRE DISC, .2790	126
-	1	1	1	1	-	3-21028-7	PIN, SLOTTED SPRING .094 X .562	121
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	2	-	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	-	-	1	-	-	690432-3	ADJUSTMENT SCREW	113
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	88
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-1	SCREW, MACH, HEX HD, 8-32 x .375	59
-	1	1	1	1	-	1633770-1	FEED PAWL	56
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-2	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-8	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-7	WASHER, RAM (.090)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	5-455671-2	PLATE,STRIP GUIDE	29
-	2	2	2	2	-	22281-7	SPRING, COMPRESSION	27
-	1	1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	4-690754-9	DRAG, SPECIAL	25
-	1	1	1	1	-	9-690504-9	STRIP, GUIDE, REAR	24
-	1	1	1	1	-	2-690712-6	FRONT STRIP GUIDE	23
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	1-458230-7	STRIPPER	19
-	-	-	-	-	..	-	-	13
-	-	-	-	-	..	-	-	12
-	-	-	-	-	..	-	-	11
-	-	-	-	-	..	-	-	10
△	1	1	1	1	-	4-853714-1	PLATE, REAR SHEAR	9
△	1	1	1	1	-	1633759-1	ANVIL, WIRE	8
-	-	-	-	-	..	-	-	7
△	1	1	1	1	-	2-853720-4	BLADE, SLUG	5
-	-	-	-	-	..	-	-	4
-	-	-	-	-	..	-	-	3
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	2
△	1	1	1	1	-	456411-8	CRIMPER, WIRE PREMIUM	1



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DIMENSIONS: INCHES		CHK G. BAILEY 04FEB2009	NAME SIDE FEED HDM APPLICATOR		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD N. DEWING 04FEB2009	PRODUCT SPEC - - APPLICATION SPEC - - WEIGHT - CUSTOMER DRAWING		
9 PLC ±.01					
1 PLC ±.01					
2 PLC ±.001					
3 PLC ±.001					
4 PLC ±.0001					
ANGLES					
FINISH					
MATERIAL					
-					
		SIZE A		CAGE CODE 00779	
		DRAWING NO C=1852715		RESTRICTED TO -	
		SCALE 3:5		SHEET 1	
		OF 1		REV A	

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