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LOC

DIST


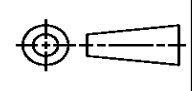
REVISIONS

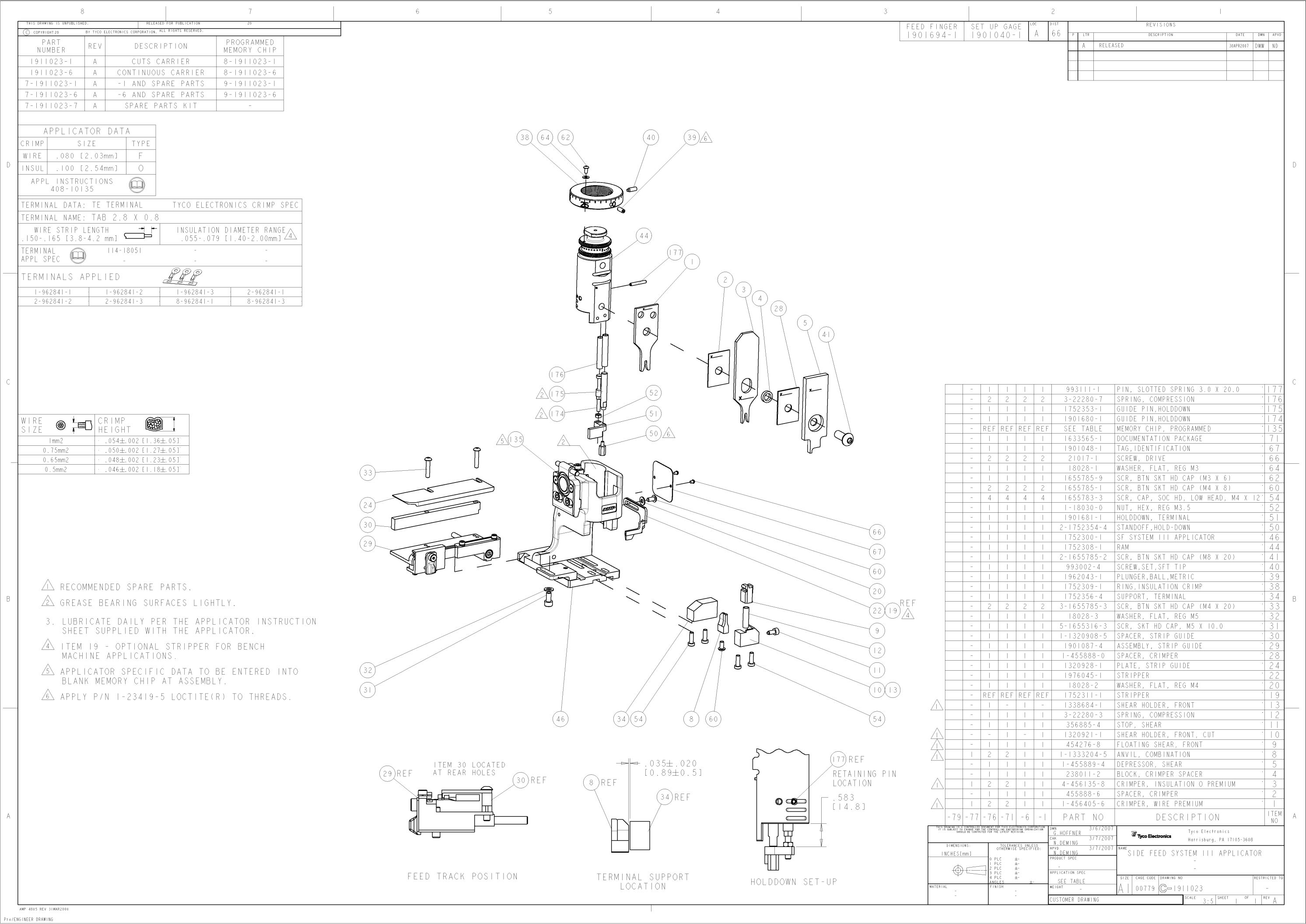
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-13-019318	19DEC13	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151267-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911023
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.




THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911023

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME SIDE FEED SYSTEM III APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1911023	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE		SHEET 1 OF 2	REV A1



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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911023-1	A	CUTS CARRIER	8-1911023-1
1911023-6	A	CONTINUOUS CARRIER	8-1911023-6
7-1911023-1	A	-1 AND SPARE PARTS	9-1911023-1
7-1911023-6	A	-6 AND SPARE PARTS	9-1911023-6
7-1911023-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	.080 [2.03mm]	F
INSUL	.100 [2.54mm]	O
APPL INSTRUCTIONS 408-10135		



TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: TAB 2.8 X 0.8			
WIRE STRIP LENGTH .150-.165 [3.8-4.2 mm]		INSULATION DIAMETER RANGE .055-.079 [1.40-2.00mm] 	
TERMINAL APPL SPEC  114-18051			
TERMINALS APPLIED 			
1-962841-1	1-962841-2	1-962841-3	2-962841-1
2-962841-2	2-962841-3	8-962841-1	8-962841-3

WIRE SIZE	CRIMP HEIGHT
1mm ²	.054±.002 [1.36±.05]
0.75mm ²	.050±.002 [1.27±.05]
0.65mm ²	.048±.002 [1.23±.05]
0.5mm ²	.046±.002 [1.18±.05]

- RECOMMENDED SPARE PARTS.
- GREASE BEARING SURFACES LIGHTLY.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.

FEED FINGER 1901694-1		SET UP GAGE 1901040-1		LOC A	DIST 66	REVISONS			
P	LTR	DESCRIPTION		DATE	OWN	APVD			
	A	RELEASED		30APR2007	DWW	ND			

-	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1901048-1	TAG,IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	2-1752354-4	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-2	SCR, BTN SKT HD CAP (M8 X 20)	41
-	1	1	1	1	993002-4	SCREW,SET,SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER,BALL,METRIC	39
-	1	1	1	1	1752309-1	RING,INSULATION CRIMP	38
-	1	1	1	1	1752356-4	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-4	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	454276-8	FLOATING SHEAR, FRONT	9
-	1	2	2	1	1-1333204-5	ANVIL, COMBINATION	8
-	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	4-456135-8	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	455888-6	SPACER, CRIMPER	2
-	1	2	2	1	1-456405-6	CRIMPER, WIRE PREMIUM	1

-79 -77 -76 -71 -6 -1			PART NO		DESCRIPTION			ITEM NO				
10 - 100 MILS IS THE STANDARD TOLERANCE FOR ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED. DIMENSIONS SHOULD BE CONTAINED FOR THE GREATEST RESTRICTION.				OWN G. HOFFNER	3/6/2007							
				COW N. DEMING	3/7/2007		Tyco Electronics Harrisburg, PA 17105-3608					
DIMENSIONS: INCHES[mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD DEWING	3/7/2007	NAME						
		0 PLC ±		PRODUCT SPEC		SIDE FEED SYSTEM III APPLICATOR						
		1 PLC ±				-						
		2 PLC ±		APPLICATION SPEC		-						
		3 PLC ±										
		4 PLC ±										
		ANGLES ±		SEE TABLE		SIZE	CAGE CODE	DRAWING NO				
MATERIAL		FINISH		WEIGHT	-	A	00779	C=1911023				
-		-										
CUSTOMER DRAWING						SCALE	3:5	SHEET	1	OF	REV	A

Mouser Electronics

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