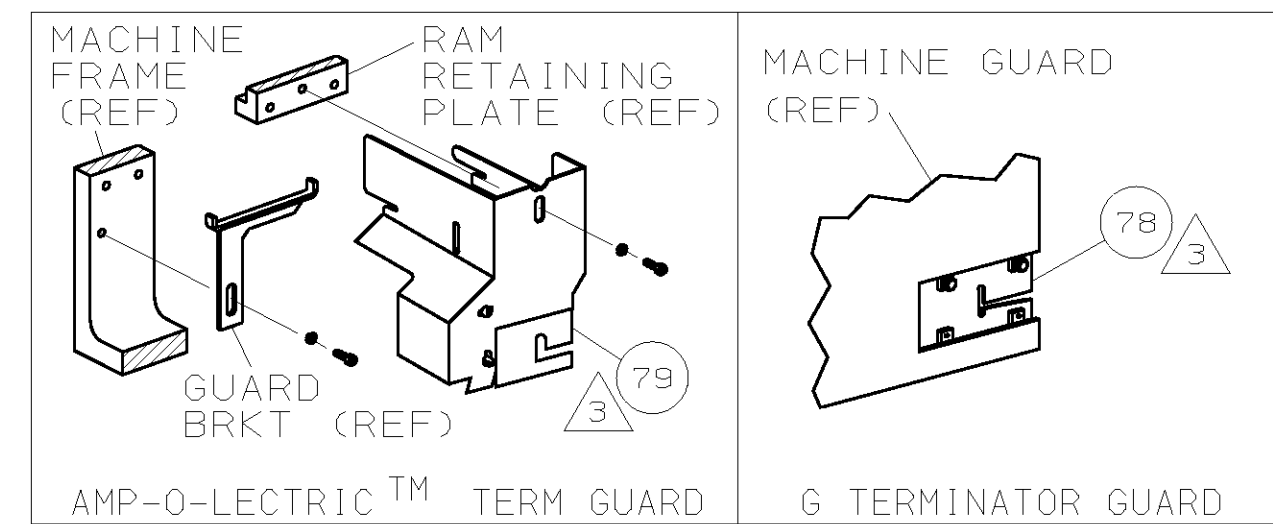


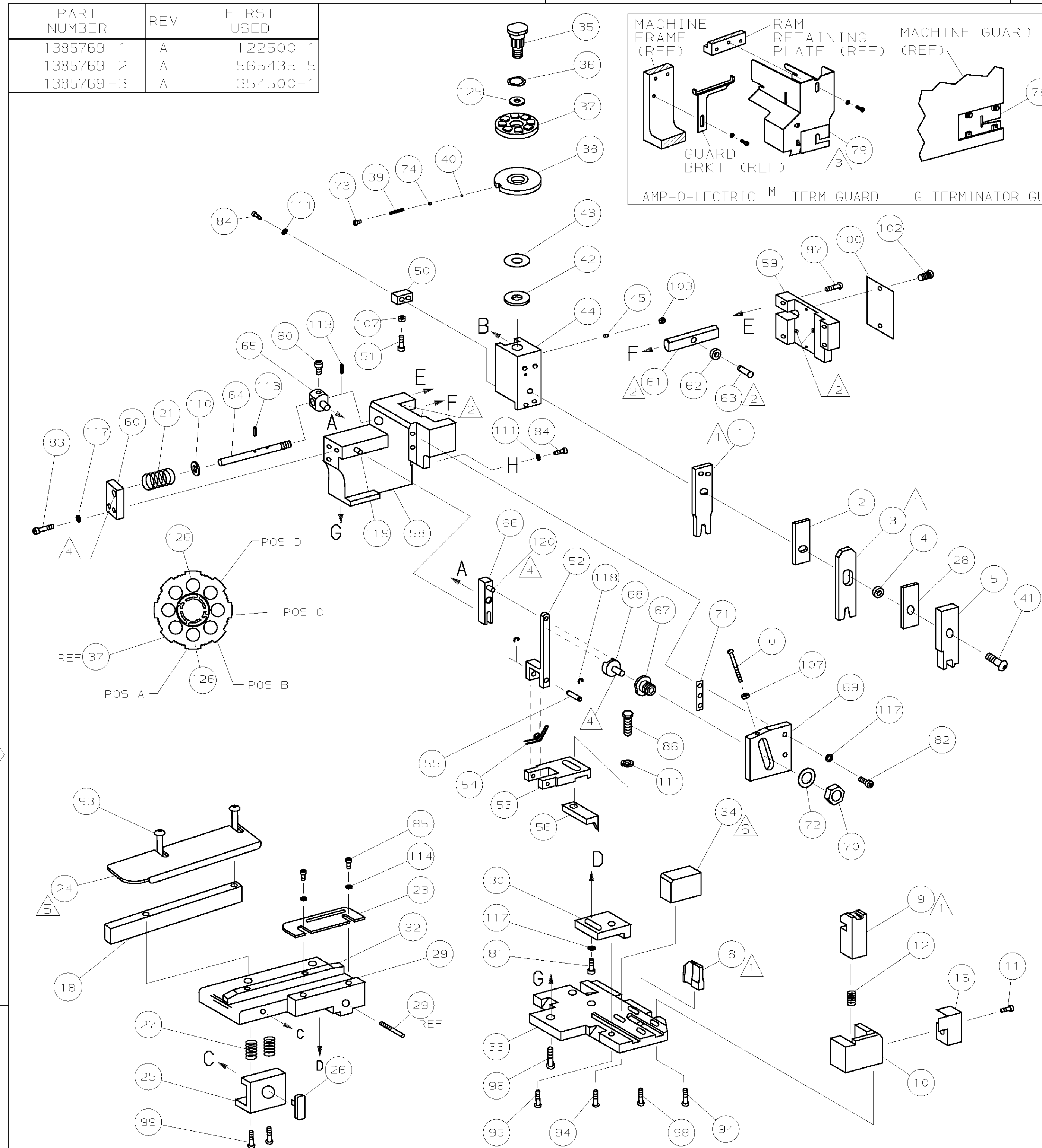
PART NUMBER	REV	FIRST USED
1385769 -1	A	122500-1
1385769 -2	A	565435-5
1385769 -3	A	354500-1



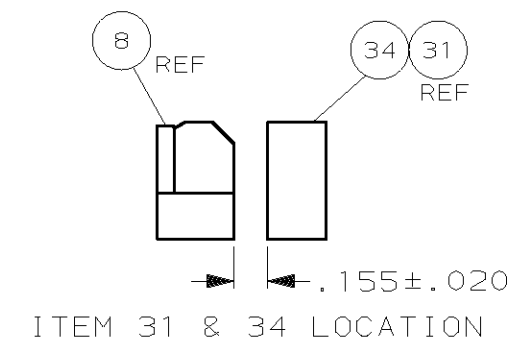
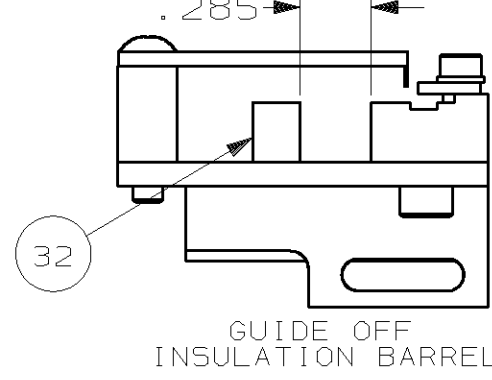
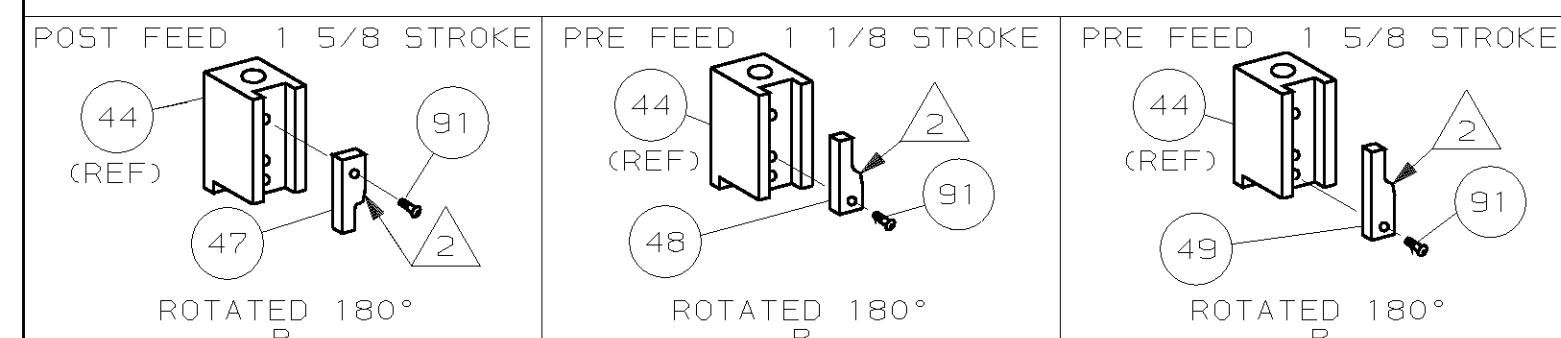
TERMINAL NAME: FLAT TERMINAL									
AMP TERM PN		MFR TERM PN		SUMITOMO TERMINAL		CUSTOMER CRIMP SPECS			
957440-1		81000056		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
957440-2		81609872		A	.085 ±.002 [2.16 ±0.05mm]			20	
				B	NOT			USED	
				C	NOT			USED	
				D	NOT			USED	
				CRIMP	SIZE		TYPE	RANGE	
				WIRE	.163 [4.14mm]		F	20	
				INSUL	.230 [5.84mm]		F	Ø .142	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
.210-.225		NONE		.680		408-8040		458637-1	-

							129
							128
							127
2	2	2	-	C	8-354778-1	PIN, WIRE DISC (.2900)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
							121
1	1	1	-	A	1-21030-1	PIN,DOWEL (Ø.187x.50)LEVER	120
1	1	1	-	A	1-21030-6	PIN,DOWEL (Ø.187x1.25)HOUSING	119
2	2	2	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
5	5	5	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
2	2	2	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE	116
2	2	2	-	A	21024-5	WASHER, LOCK (#10)FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
2	2	2	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
							112
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER	111
1	1	1	-	A	21899-4	WASHER, FLAT (Ø5/16)SCREW ADJ	110
							109
							108
1	2	2	-	A	21068-5	NUT, HEX (6-32)FEED ADJ	107
							106
							105
							104
1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19)ID PLATE	102
1	1	1	-	A	6-23715-5	SCR,PAN HD (6-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP	97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62)HOUSING	96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50)SG ADJ BLOCK	95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50)TERM H DWN	94
2	2	2	-	A	2-21002-4	SCR, BHC (8-32x.750)R STP GDE	93
							92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38)CAM	91
							90
							89
							88
							87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25)FR ST GUIDE	85
3	3	3	-	A	2-21000-7	SCR, SHC (8-32x.50)STRIPPER	84
2	2	2	-	A	3-21000-7	SCR, SHC (10-32x.75)FEED ROD GD	83
2	2	2	-	A	3-21000-6	SCR, SHC (10-32x.62)FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38)SG ADJ BL	81
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38)PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL)INS DISC	73
1	1	1	-	A	458109-1	WASHER, SPECIAL	72
1	1	1	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

-1	LEADMAKER				MECH POST FEED		
-2	BENCH MODEL K				MECH PRE FEED		
-3	BENCH MODEL G				MECH PRE FEED		
1	1	1	-	B	22594-8	NUT, HEX (1/2-20)	70
1	1	1	-	B	240628-1	PLATE, ADJUSTMENT	69
1	1	1	-	B	240626-1	SHAFT, PIVOT	68
1	1	1	-	B	240633-1	BUSHING	67
1	1	1	-	A	455680-1	LEVER, INTERMEDIATE	66
1	1	1	-	B	240629-1	BLOCK, PIVOT	65
1	1	1	-	A	240632-2	SCREW, ADJ FEED ROD	64
1	1	1	-	B	240659-3	PIN, CAM ROLLER	63
1	1	1	-	B	240658-1	ROLLER, CAM	62
1	1	1	-	B	454398-2	ROD, FEED	61
1	1	1	-	A	454178-1	GUIDE, FEED ROD	60
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
							57
				B	4-694433-5	PAWL, FEED	56
1	1	1	-	B	240624-1	PIN, FEED FINGER	55
1	1	1	-	B	691499-1	SPRING, FEED FINGER	54
1	1	1	-	B	690541-1	HOLDER, FEED FINGER	53
1	1	1	-	A	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
							46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	1-819307-3	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354777-1	DISC, WIRE	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	B	690786-6	SUPPORT, TERMINAL	34
1	1	1	-	D	455675-1	PLATE, BASE	33
1	1	1	-	B	189807-5	FENCE	32
1	1	1	-	B	690786-4	SUPPORT, TERMINAL	31
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	1633091-6	PLATE, STRIP GUIDE ASSY.	29
1	1	1	-	C	455888-8	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	21989-8	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	1320928-3	GUIDE, STRIP (REAR)	24
1	1	1	-	A	693855-1	GUIDE, STRIP (FRONT)	23
1	1	-	-	B	690472-9	STRIPPER	22
1	1	1	-	A	4-22284-9	SPRING, FEED RETURN	21
-	-	1	-	B	690472-2	STRIPPER	20
							19
1	1	1	-	D	1320908-6	SPACER STRIP GUIDE	18
							17
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
							15
							14
							13
1	1	1	-	A	4-22280-9	SPRING, SHEAR	12
1	1	1	-	B	1-690461-7	STOP, SHEAR	11
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	454276-1	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	1633117-4	ANVIL	8
							7
							6
1	1	1	-	C	3-455889-6	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	238011-3	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	1-683453-4	CRIMPER, INSULATION	3
1	1	1	-	C	1-455888-1	SPACER, CRIMPER	2
1	1	1	-	C	6-1490019-1	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY				PARTS LIST			



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5 REAR STRIP GUIDE TO GUIDE ON INSULATION BARREL.



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