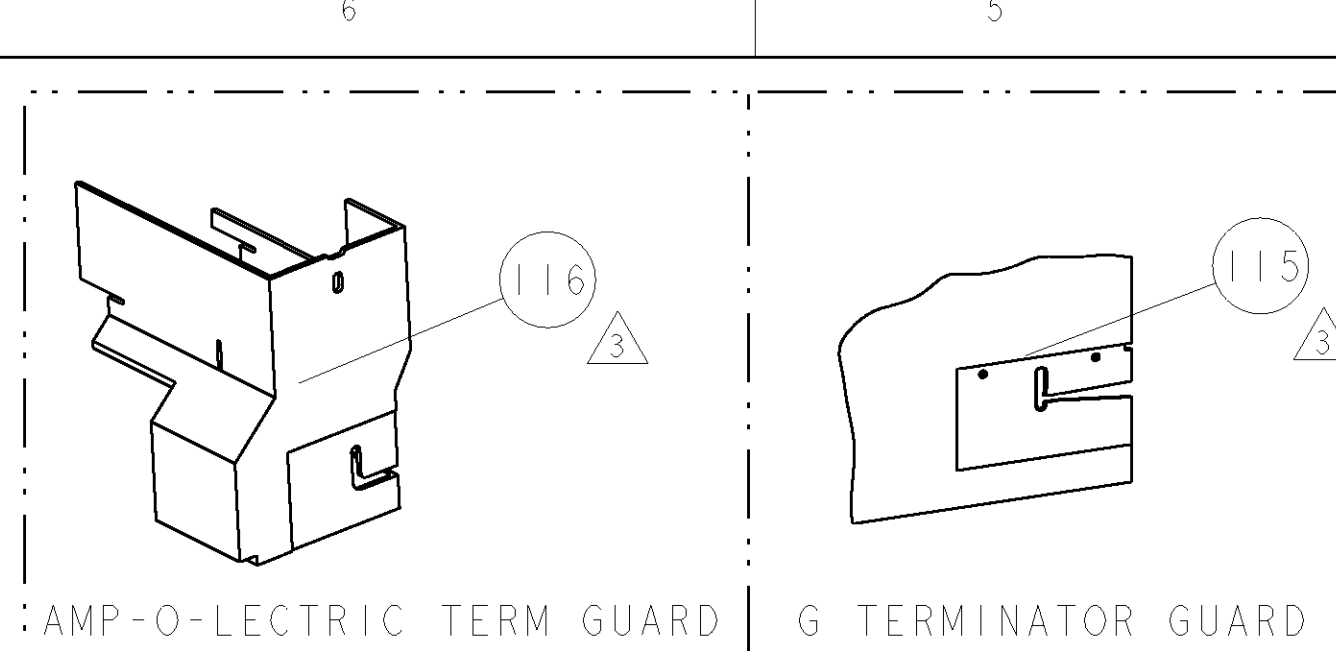
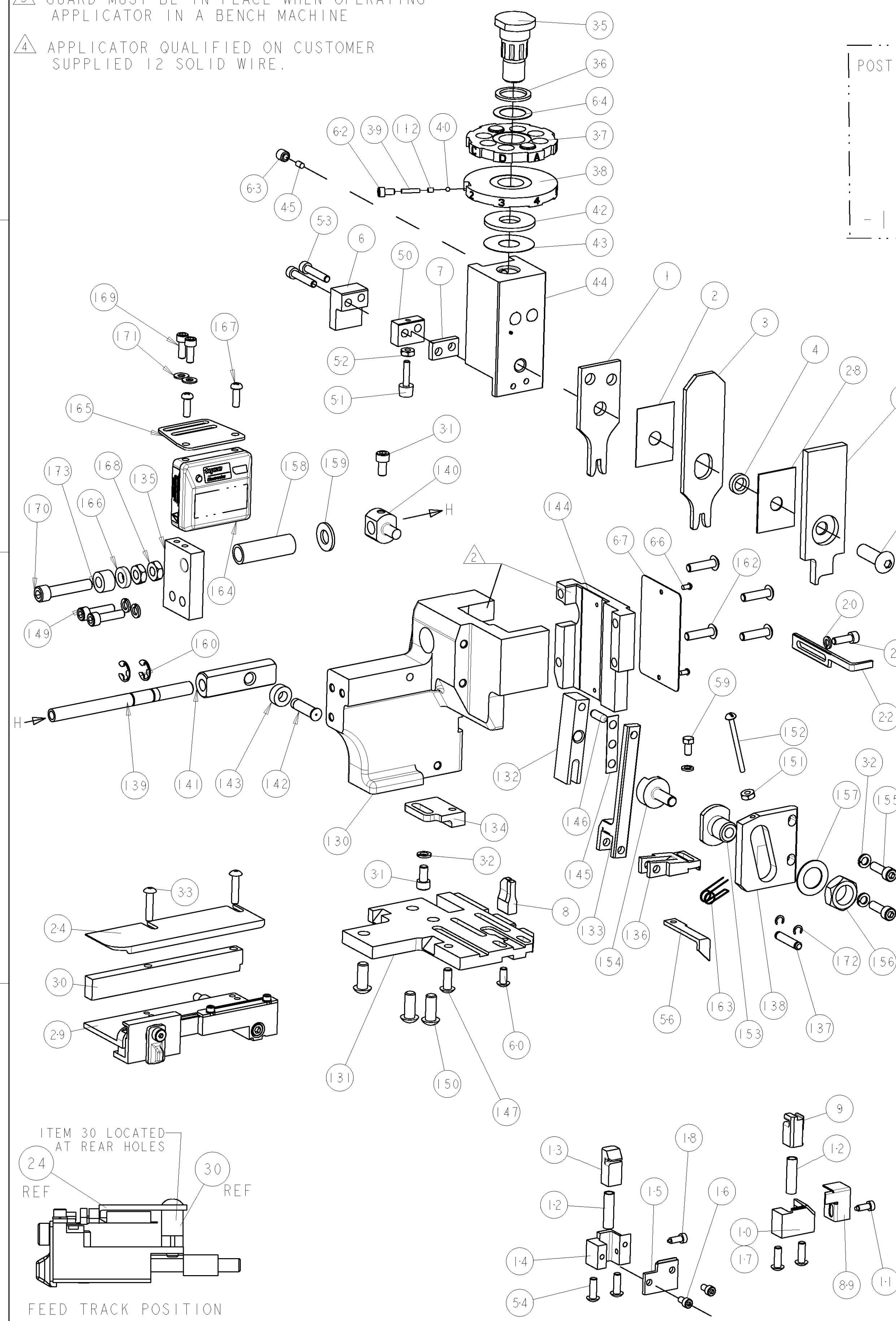
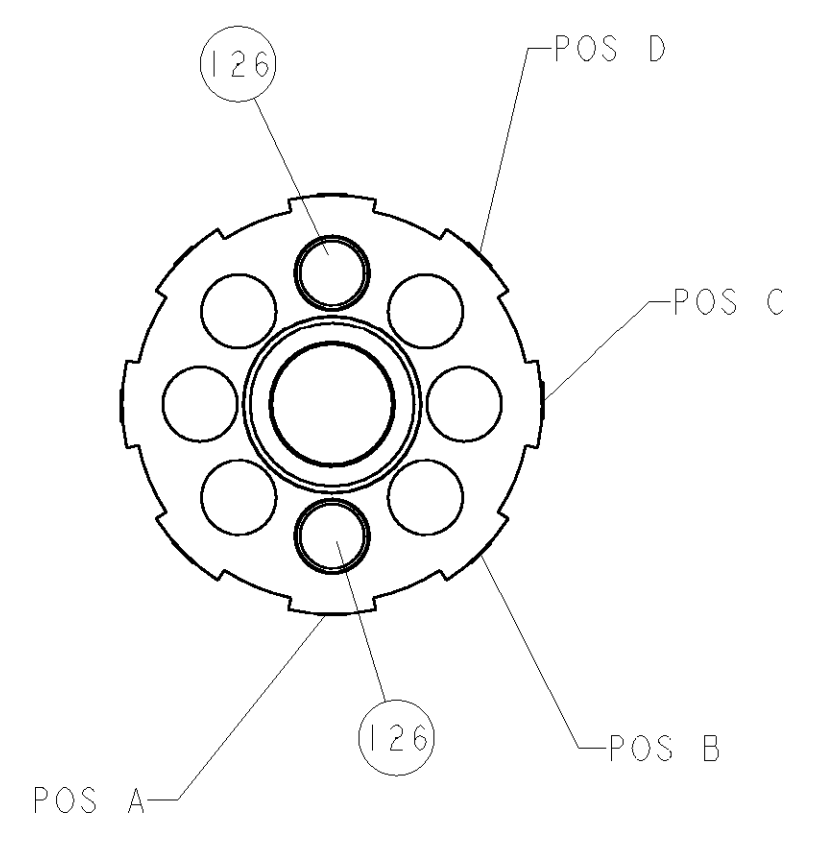
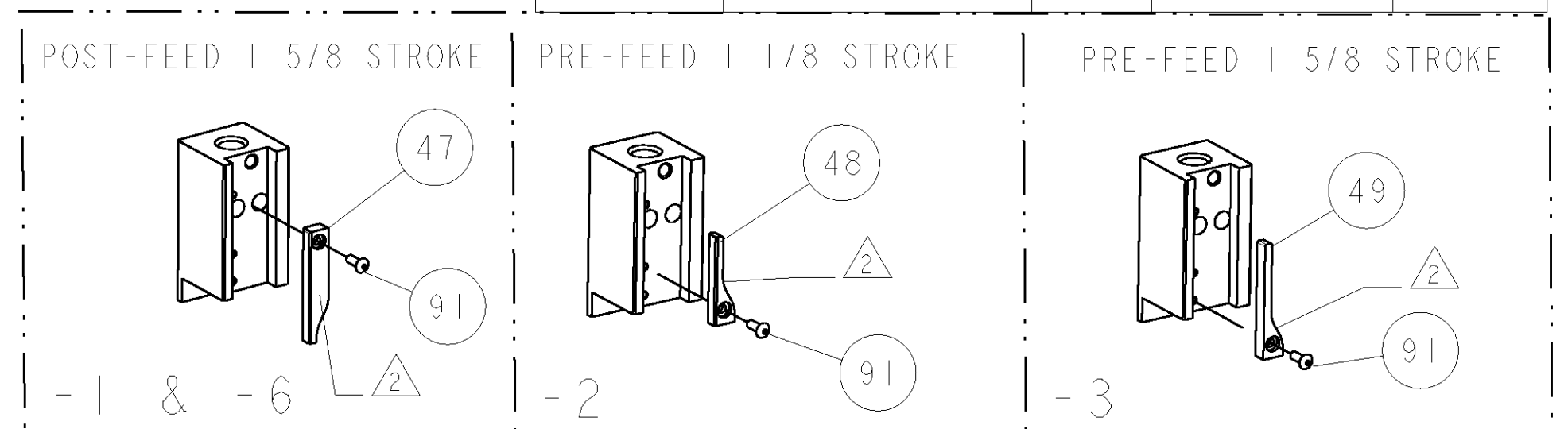


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852240-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852240-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852240-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852240-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852240-7	A	-	-	-	SPARE PARTS

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 APPLICATOR QUALIFIED ON CUSTOMER SUPPLIED 12 SOLID WIRE.



TERMINAL NAME: TERMINAL					
TYCO PN	MFG PN	MOLEX TERMINAL - AMP CRIMP SPECS			
1949019	SD-42825-40				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.110±.002[2.79±0.05mm]	12 SOLID	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.120 [3.05mm]	F	12 SOLID
-	-	INSUL	.140 [3.56mm]	F	Ø.120 MAX
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE
.158 -.173		NONE	.591	408-8040	458637-1



-	1	1	1	1	-	1804299-1	SPACER, MAGNET	173
-	2	2	2	2	-	21045-3	RETAINING RING	172
-	2	2	2	2	-	18028-2	WASHER, FLAT, REG M4	171
-	1	1	1	1	-	3-21081-3	SHCS, 1/4-20 X 1.25	170
-	2	2	2	2	-	9-21000-9	SCR, SKT HD CAP 8-32 X .438	169
-	2	2	2	2	-	22593-1	NUT, HEX, JAM, SS	168
-	2	2	2	2	-	994991-5	SCREW, OVL HD, M4X12	167
-	1	1	1	1	-	1804310-1	MAGNET, RING	166
-	1	1	1	1	-	1804303-1	BRACKET, COUNTER MOUNTING	165
-	1	1	1	1	-	1804300-1	ASSEMBLY, APPLICATOR COUNTER	164
-	1	1	1	1	-	691499-1	SPRING-FEED FINGER	163
-	4	4	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	162
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	161
-	2	2	2	2	-	1-21046-6	RING, RETAIN, EXTERN, 5/16 E-RING	160
-	1	1	1	1	-	21899-4	WASHER, FLAT	159
-	1	1	1	1	-	4-22284-9	SPRING, COMPRESSION	158
-	1	1	1	1	-	458109-1	WASHER, SPECIAL ADJUST PLATE	157
-	1	1	1	1	-	22594-8	NUT, HEX, JAM	156
-	2	2	2	2	-	3-21000-6	SCR, SKT HD CAP 10-32 X .625	155
-	1	1	1	1	-	240626-1	SHAFT-PIVOT AMP-O-MATOR	154
-	1	1	1	1	-	240633-1	BUSHING	153
-	1	1	1	1	-	3-21016-2	SCREW, MACHINE, SLOTTED ROUND HEAD	152
-	1	1	1	1	-	21068-5	NUT, HEX, REG 6-32	151
-	3	3	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	150
-	2	2	2	2	-	3-21000-7	SCR, SKT HD CAP 10-32 X .750	149
-	4	4	4	4	-	21024-5	WASHER, SPRG LOCK, REG NO 10	148
-	1	1	1	1	-	2-21002-7	SCR, BTN SKT HD CAP 10-32 X .500	147
-	1	1	1	1	-	1-21030-1	PIN, DOWEL .1875 X .500	146
-	1	1	1	1	-	690517-1	SPACER, ADJ PLATE	145
-	1	1	1	1	-	454220-1	CAP, RAM	144
-	1	1	1	1	-	240658-1	ROLLER-CAM	143
-	1	1	1	1	-	240659-3	PIN, CAM ROLLER	142
-	1	1	1	1	-	454398-2	ROD, FEED	141
-	1	1	1	1	-	240629-1	BLOCK, PIVOT	140
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
		B		ECR-06-026822	16NOV2006	RK	GB

-	1	1	1	1	-	1804311-1	SCREW, ADJUSTMENT	139
-	1	1	1	1	-	240628-1	PLATE, ADJUSTING	138
-	1	1	1	1	-	240624-1	PIN, FEED FINGER	137
-	1	1	1	1	-	690541-1	HOLDER, FEED FINGER MACHINING	136
-	1	1	1	1	-	1804305-2	GUIDE, FEED ROD	135
-	1	1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJUST	134
-	1	1	1	1	-	455679-1	ARM, FEED MACHINING	133
-	1	1	1	1	-	455680-1	LEVER, INTERMEDIATE	132
-	1	1	1	1	-	455675-9	PLATE, BASE	131
-	1	1	1	1	-	454485-1	HOUSING, SIDE FEED	130
-	2	2	2	2	-	5-354778-9	PIN, WIRE DISC, .2790	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCREW, MACH, HEX HD, 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	1	1	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-7	WASHER, RAM (.090)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	455888-7	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	1-690461-7	STOP, SHEAR	18
-	1	1	1	1	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	2	2	2	2	-	1-21000-8	SCR, SKT HD CAP 6-32 X .250	16
-	1	1	1	1	-	1-690691-0	PLATE, REAR SHEAR	15
-	1	1	1	1	-	690462-1	SHEAR HOLDER, REAR	14
-	1	1	1	1	-	690463-1	FLOATING SHEAR, REAR	13
-	2	2	2	2	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	1-454276-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633113-3	ANVIL, COMBINATION .120	8
-	1	1	1	1	-	2-240641-4	SPACER	7
-	1	1	1	1	-	1633373-1	DEPRESSOR, REAR SHEAR	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1633471-1	CRIMPER, INSULATION F	3
-	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	-	2-456409-9	CRIMPER, WIRE .120 "F" PREMIUM	1

-77 -6 -3 -2 -1 U/M PART NO DESCRIPTION ITEM NO					
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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		TOWN 18APR2006	
		0 PLC ±.01		L GROSS	
		1 PLC ±0.1		CHX 19MAY2006	
		2 PLC ±0.01		T ELBIN	
		3 PLC ±0.001		APU 19MAY2006	
		4 PLC ±0.0001		T BENCHOFF	
MATERIAL		FINISH		NAME SIDE FEED HDM APPLICATOR	
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