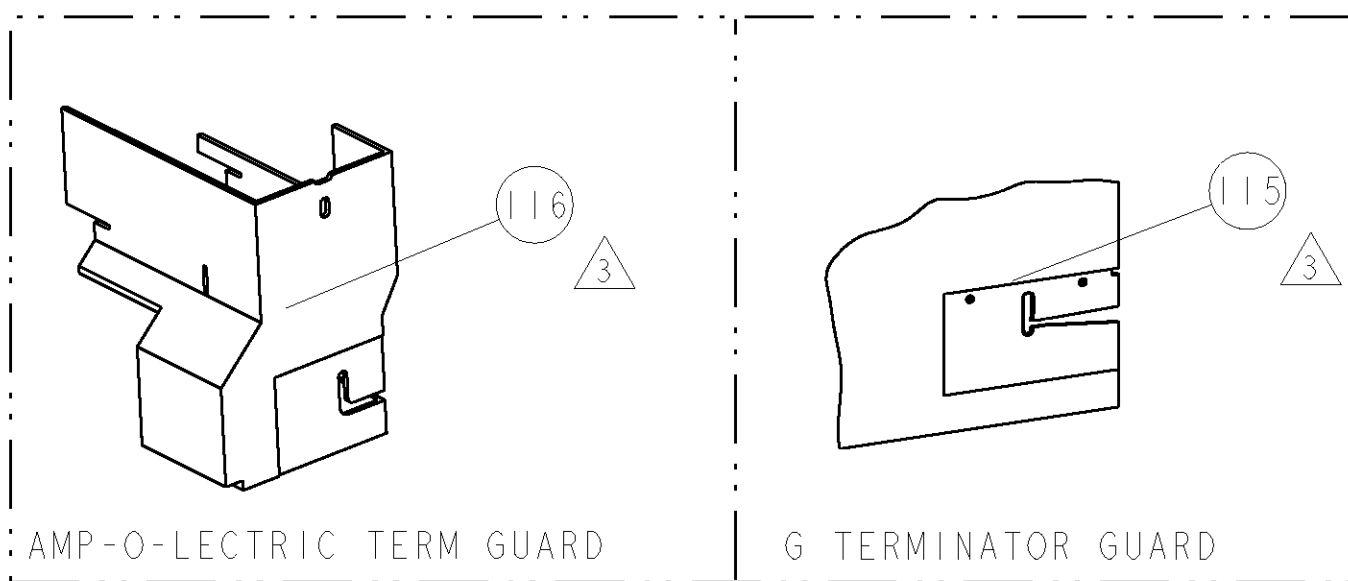


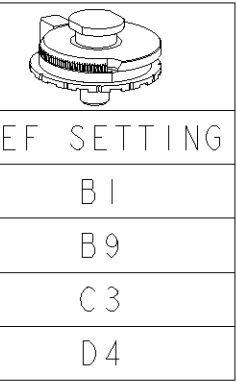
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855388-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855388-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855388-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855388-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855388-7	A	-	-	-	SPARE PARTS		

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

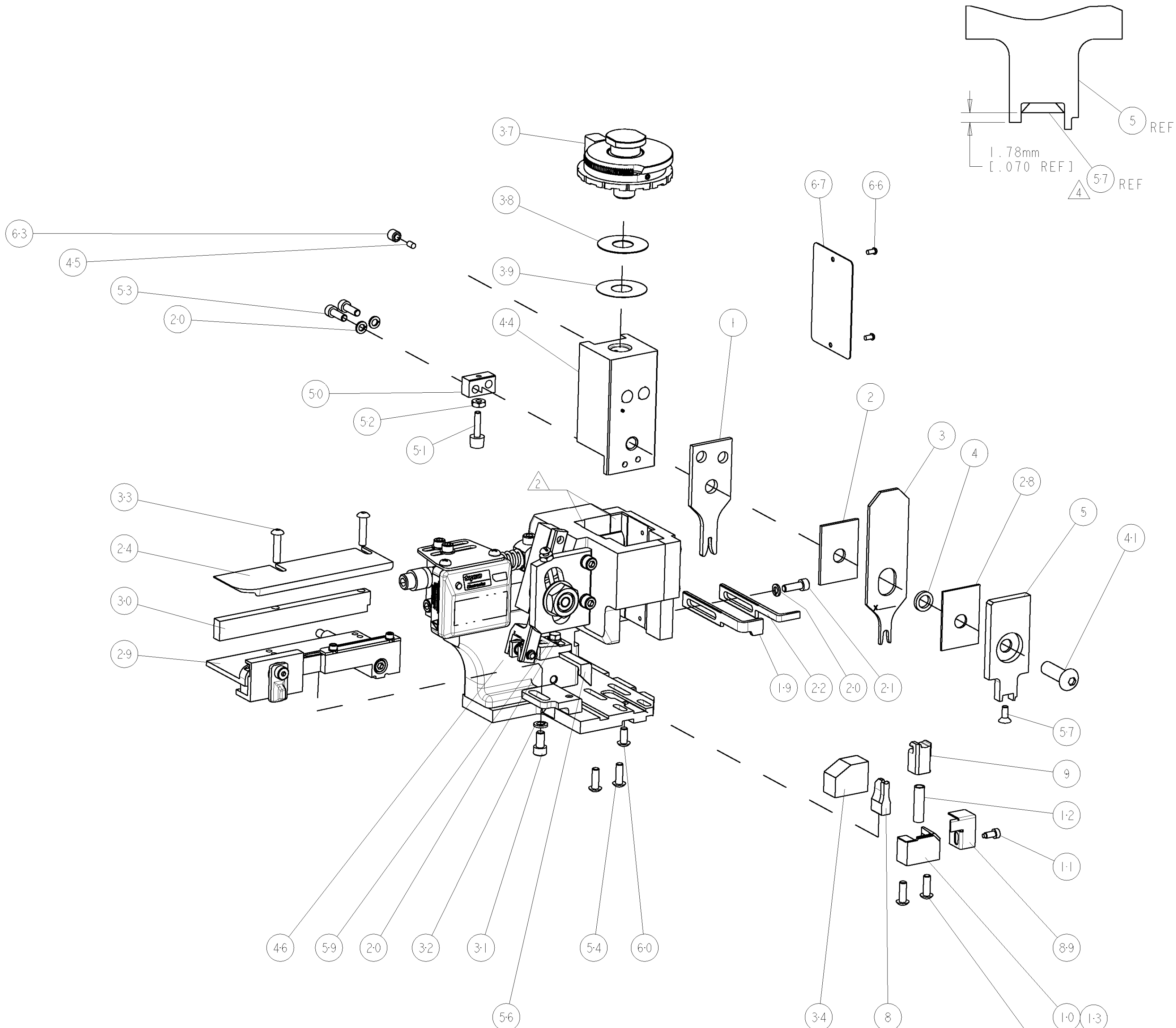
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL-WIRE SNAPON FEMALE					
TERMINAL	-	FURUKAWA TERMINAL - TE CRIMP SPECS			
TE P/N	FURUKAWA P/N	CRIMP HEIGHT		WIRE SIZE	
1949650	11310-9502				
-	FORD P/N	1.33mm+0.05/-0.05[.052+/.002/-/.002]		1.25mm2	
-	F0CB-14474-AA	1.23mm+0.05/-0.05[.049+/.002/-/.002]		1mm2	
-	-	1.18mm+0.05/-0.05[.046+/.002/-/.002]		0.85mm2	
SEAL	-	1.04mm+0.05/-0.05[.041+/.002/-/.002]		0.5mm2	
TE P/N	FURUKAWA P/N	CRIMP	SIZE	TYPE	RANGE
1949651	11520-2217				
-	FORD P/N	WIRE	1.98mm [.078]	F	0.50-1.25mm2
-	F45B-14063-EA	INSUL	3.68mm [.145]	O	Ø2.950 MAX
WIRE STRIP LENGTH 4.321-4.702	TERM APPL SPEC NONE	FEED 11.000	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	24MAR2008
							RK
							GB



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