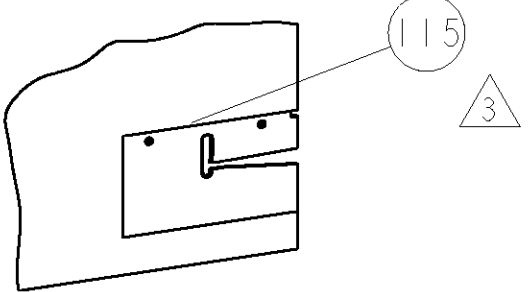
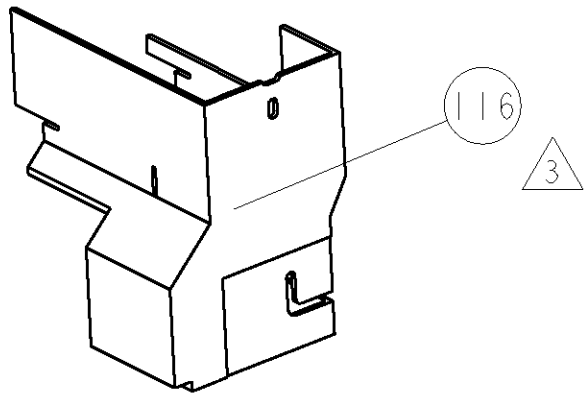
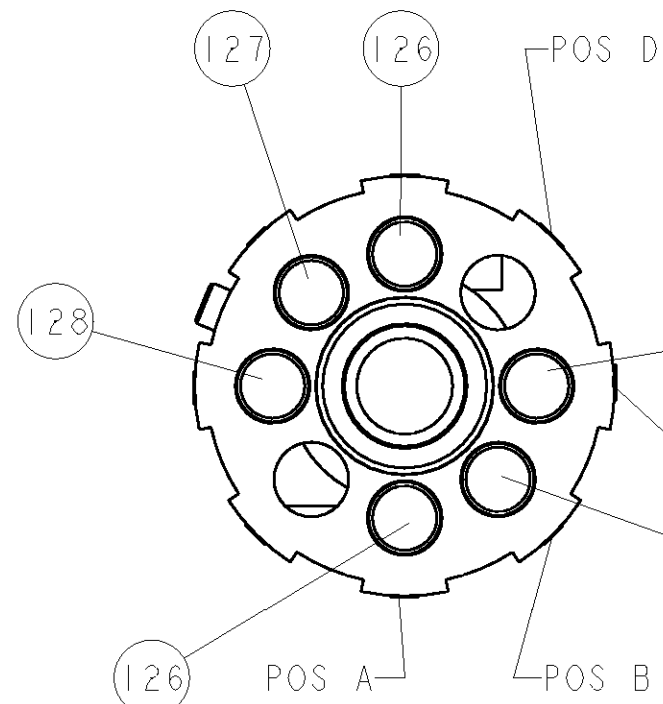


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852402-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER		
1852402-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER		
1852402-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER		
1852402-6	A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER		
7-1852402-7	A	-	-	-	SPARE PARTS		

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 CUTTING EDGE ON TOP AND BOTTOM - FLIP TO USE NEW CUTTING EDGE.
- 5 TO BE PLACED AGAINST ITEM 15 WHEN ASSEMBLED FOR STABILITY OF SHEAR PLATE.
- 6 GRIND AT ASSEMBLY.
- 7 STRANDING WILL OCCUR WHEN USING WIRE GREATER THAN 3200 CMA.



AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: TERMINAL			
TYCO PN	SKIL CORP PN	SKIL CORP TERMINAL - AMP CRIMP SPECS	
1949238-1	2610341393		
-	-	PAD LTR	CRIMP HEIGHT
-	-	A	.071±.002[1.80±0.05mm]
-	-	B	.063±.002[1.60±0.05mm]
-	-	C	.058±.002[1.47±0.05mm]
-	-	D	-
-	-	CRIMP	SIZE
-	-	WIRE	.115 [2.92mm]
-	-	INSUL	.130 [3.30mm]
WIRE STRIP LENGTH .141 -.156	TERM APPL SPEC NONE	FEED .500	APPLICATOR INSTRUCTIONS 408-8040
		SET UP GAGE 458637-1	

LOC		DIST		REV		DATE		DWN		APVD	
A	66	P	LTR	DESCRIPTION		DATE		DWN		APVD	
		A		RELEASED		9/07		BH		BH	

-	2	2	2	2	-	9-354778-0	PIN, WIRE DISC, .2945	128
-	2	2	2	2	-	7-354778-9	PIN, WIRE DISC, .2890	127
-	2	2	2	2	-	6-354778-1	PIN, WIRE DISC, .2800	126
-	1	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-	1	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	121
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	120
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	4	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	1	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	100
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	2	2	2	2	-	1-21000-6	SCR, SKT HD CAP 4-40 X .625	85
-	1	1	1	1	-	2-240641-9	SPACER	81
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	4-694433-8	FEED PAWL	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-4	WASHER, RAM (.135)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	3-844048-2	PLATE, REAR STRIP GUIDE	29
-	1	1	1	1	-	2-189124-7	GUIDE, FRONT STRIP	28
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	690438-1	FRONT STRIP GUIDE	24
-	1	1	1	1	-	2-189124-6	GUIDE, FRONT STRIP	23
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	-	-	-	-	681023-2	SHEAR HOLDER, REAR	17
-	2	2	2	2	-	1-21002-6	SCR, BTN SKT HD CAP 6-32 X .250	16
-	1	1	1	1	-	1633533-1	SHEAR PLATE	15
-	-	1	1	1	-	1-690462-4	SHEAR HOLDER, REAR	14
-	1	1	1	1	-	690463-1	FLOATING SHEAR, REAR	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
-	1	1	1	1	-	21055-5	WASHER, FLAT, REG NO 6	10
1	1	1	1	1	-	1-853224-0	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	1	1	1	1	-	690468-1	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	3-1633471-8	CRIMPER, INSULATION F	3
-	2	2	2	2	-	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	-	5-1673600-3	CRIMPER, WIRE	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

1. IT IS THE BUYER'S RESPONSIBILITY TO OBTAIN THE LATEST REVISIONS OF THIS DRAWING. THE BUYER SHALL BE RESPONSIBLE FOR CONTACTING THE SUPPLIER FOR THE LATEST REVISIONS.		OWN B. HIGMAN 07 FEB 2007		tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CIR B. HIGMAN 07 FEB 2007	
		0 PLC ±.01		NAME SIDE FEED HDM APPLICATOR	
		1 PLC ±.01		PRODUCT SPEC -	
		2 PLC ±.01		APPLICATION SPEC -	
		3 PLC ±.001		SIZE -	
		4 PLC ±.0001		CASE CODE (DRAWING NO) A11 00779 C=1852402	
MATERIAL -		FINISH -		WEIGHT -	
				RESTRICTED TO -	
				CUSTOMER DRAWING	
				SCALE 3:5	
				SHEET 1 OF 1	
				REV A	

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