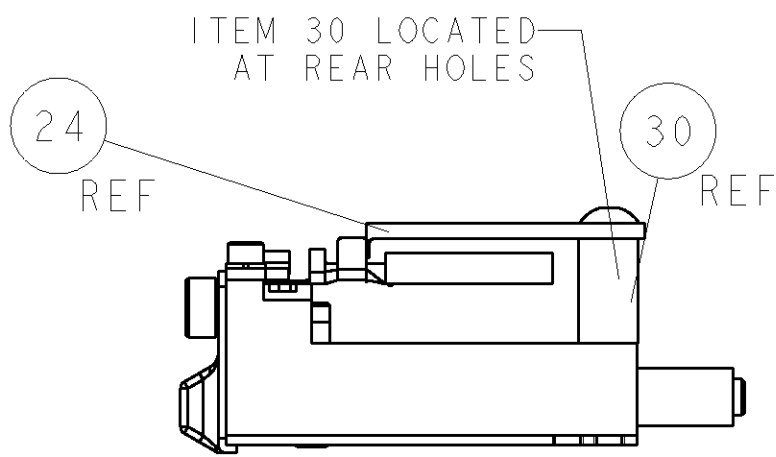
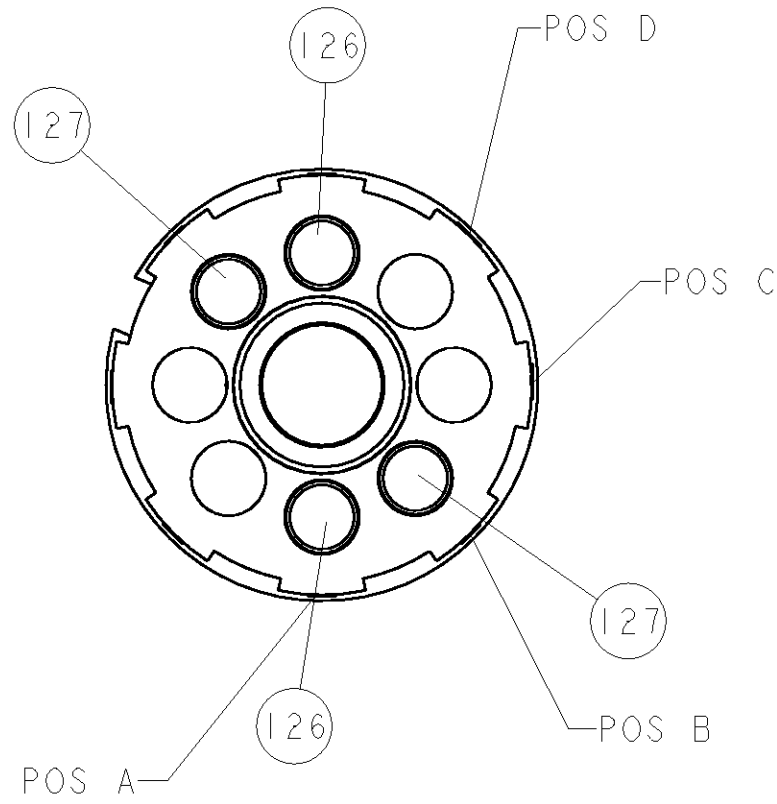
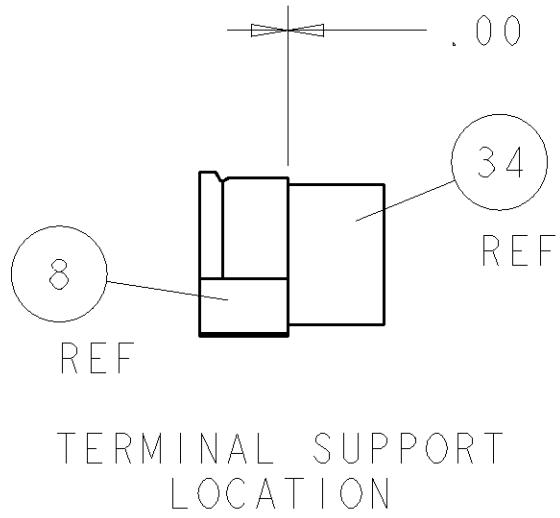


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852255-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852255-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852255-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852255-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852255-7	A	-	-	-	SPARE PARTS		

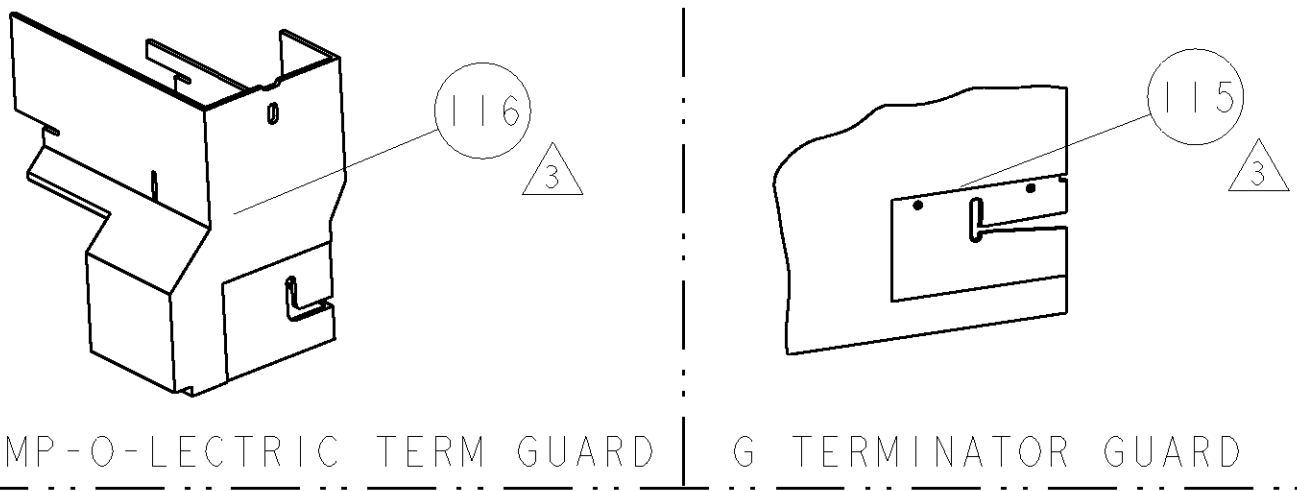
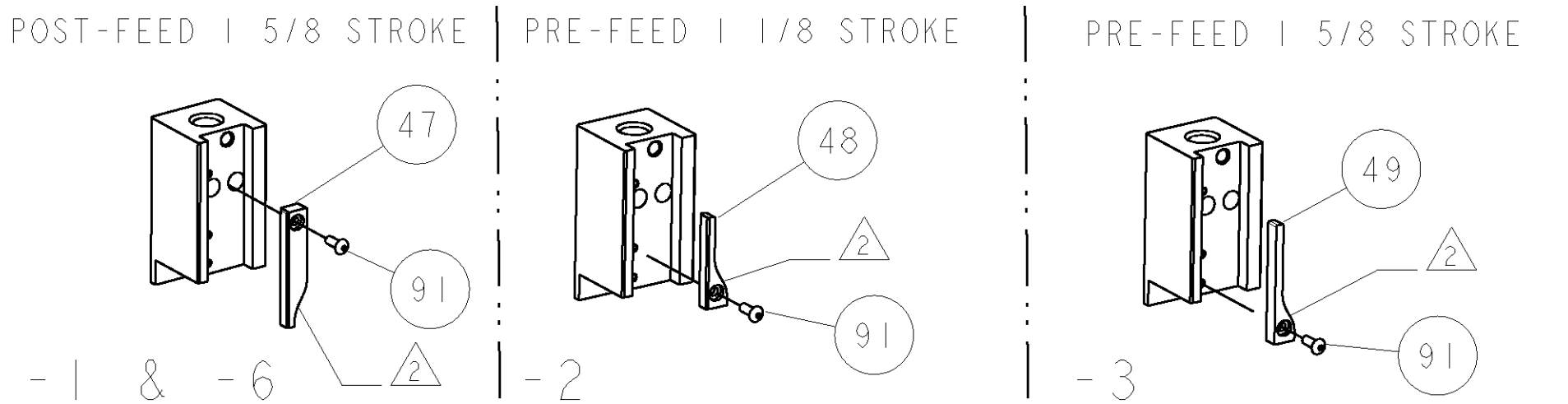
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



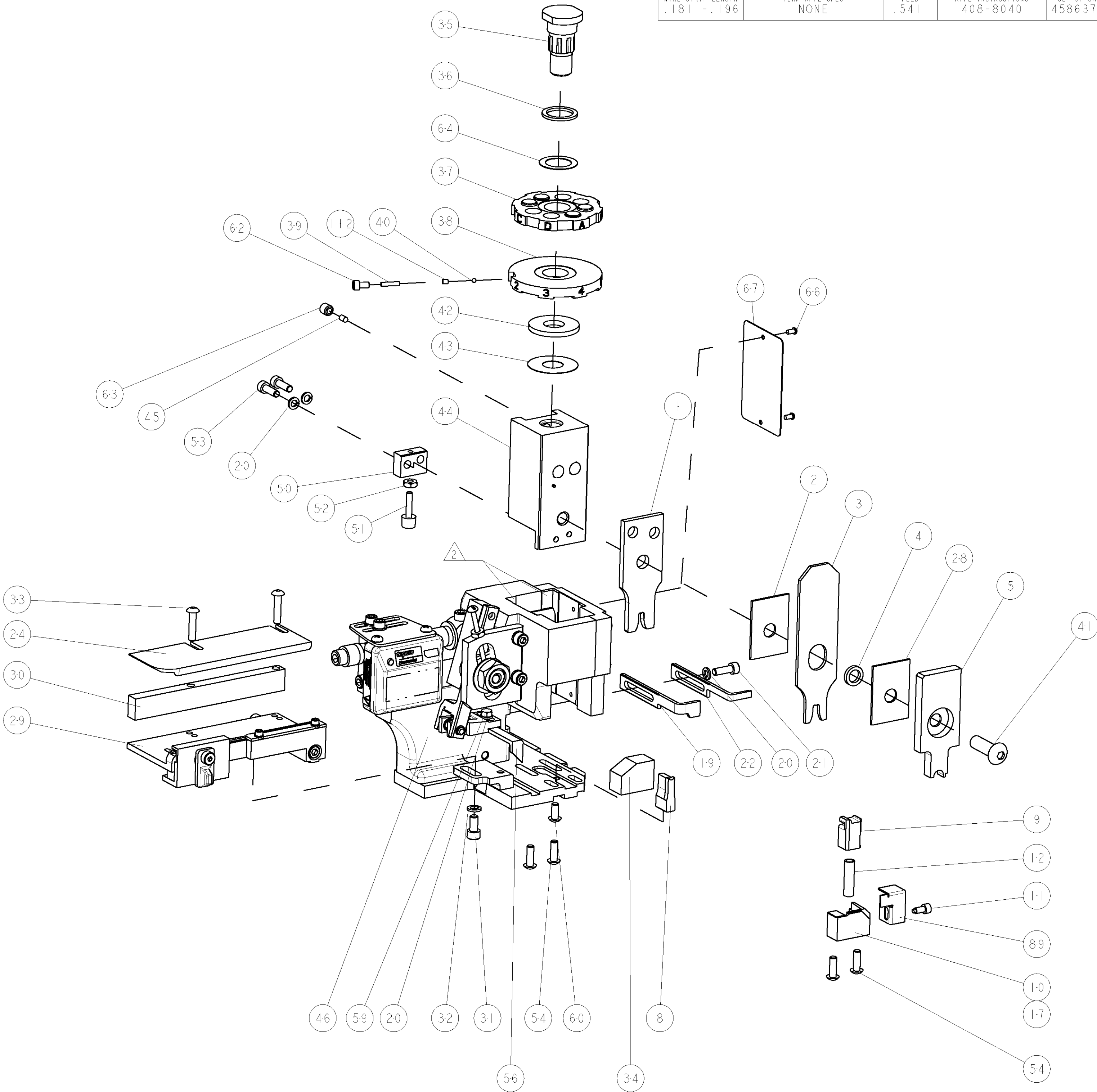
FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



TERMINAL NAME: TERMINAL, BULLET TYPE					
TYCO PN	MFG PN	CARDELL TERMINAL - CARDELL CRIMP SPECS			
1949037	F6DB-14461-BA				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	2.30±0.05mm[.091±.002]		10 AWG
-	-	B	1.80±0.05mm[.071±.002]		12 AWG
-	-	-			-
-	-	-			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.140 [3.56mm]	F	12-10 AWG
-	-	INSUL	.180 [4.57mm]	F	Ø.170 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.181 - .196	NONE	.541	408-8040	458637-1	



-	2	2	2	2	-	8-354778-7	PIN, WIRE DISC, .2930	127
-	2	2	2	2	-	4-354778-7	PIN, WIRE DISC, .2730	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	3-690786-5	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-5	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633115-8	ANVIL, COMBINATION .140	8
-	1	1	1	1	-	2-455889-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-8	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	8-1424909-6	CRIMPER, INSULATION F	3
-	1	1	1	1	-	1-455888-1	SPACER, CRIMPER	2
1	1	1	1	1	-	456411-3	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED:		DATE:		BY:		DATE:		BY:		DATE:	
INCHES		0 PLC ±0.1		R.O. WILSON		22APR2006		R.O. WILSON		24APR2006		T. ELIN		24APR2006	
1 PLC ±0.01		2 PLC ±0.01		PRODUCT SPEC		NAME		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
3 PLC ±0.001		4 PLC ±0.0001		APPLICATION SPEC		-		A1		00779		C=1852255		-	
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		SCALE		3:5		SHEET		OF	
-		-		-		-		-		-		-		REV	
-		-		-		-		-		-		-		A	

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