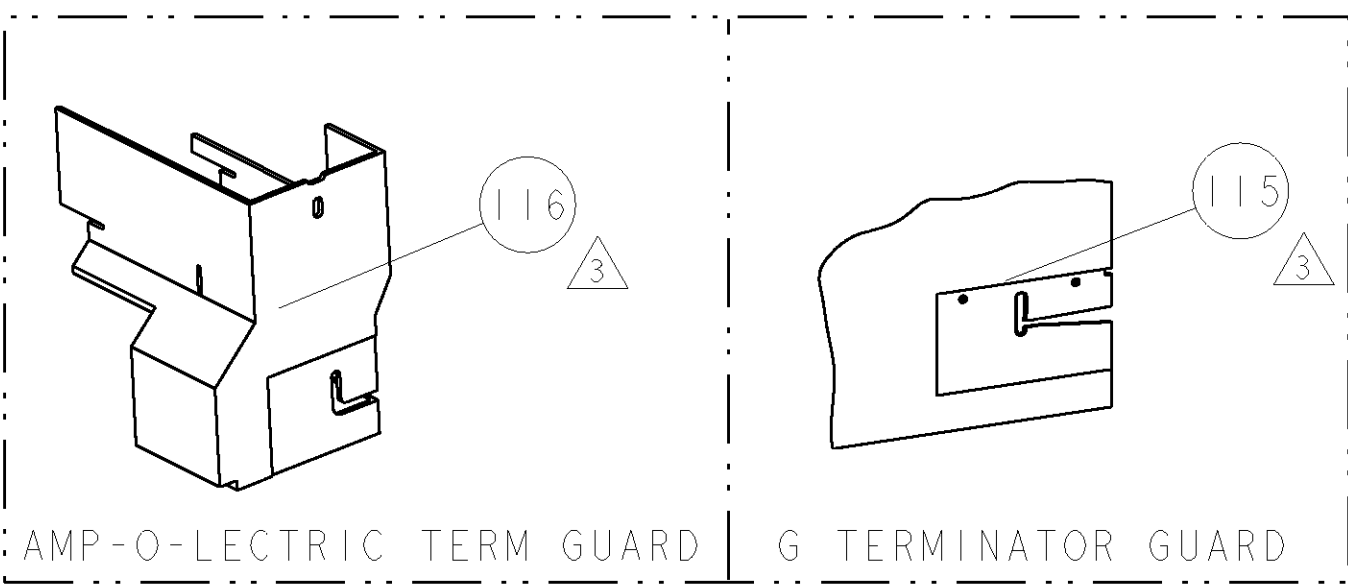
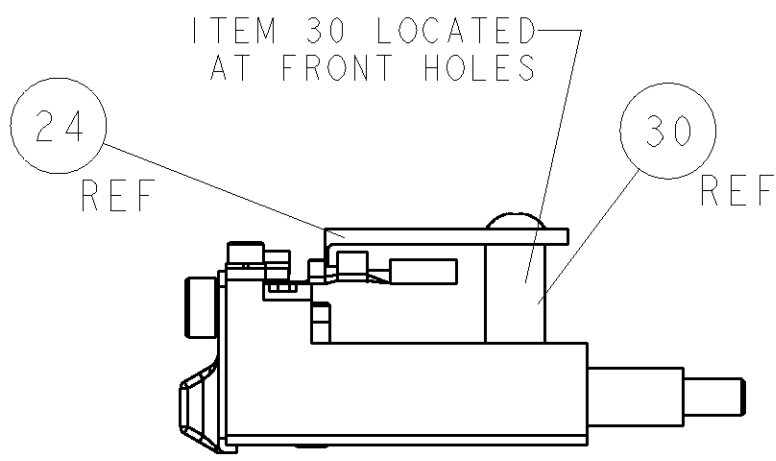
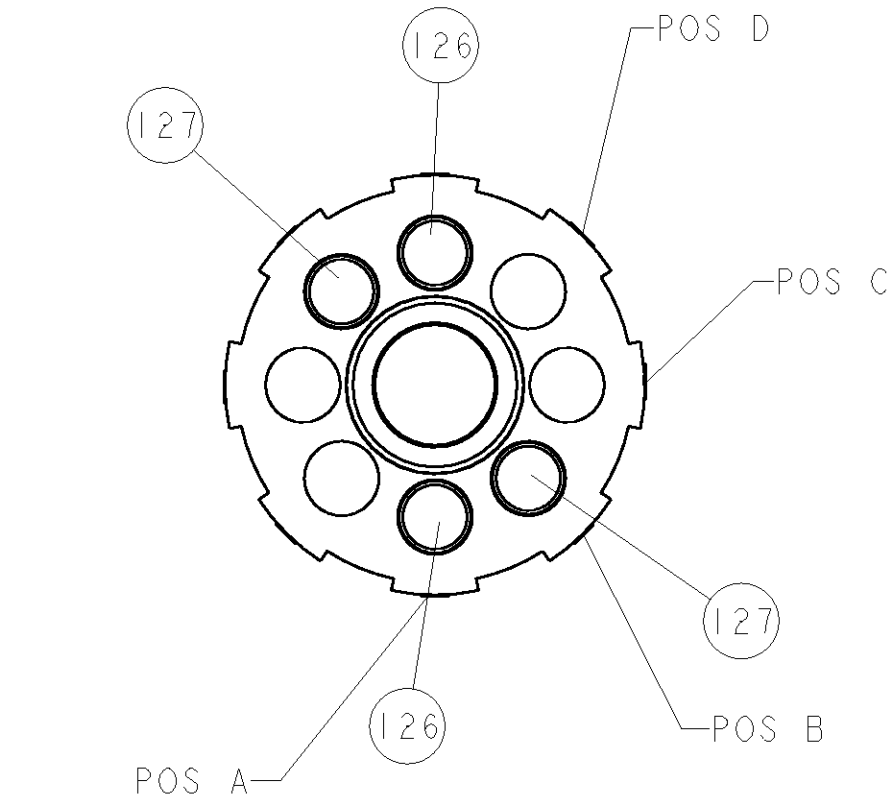


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852239-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852239-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852239-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852239-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852239-7		A	-	-	-	SPARE PARTS	

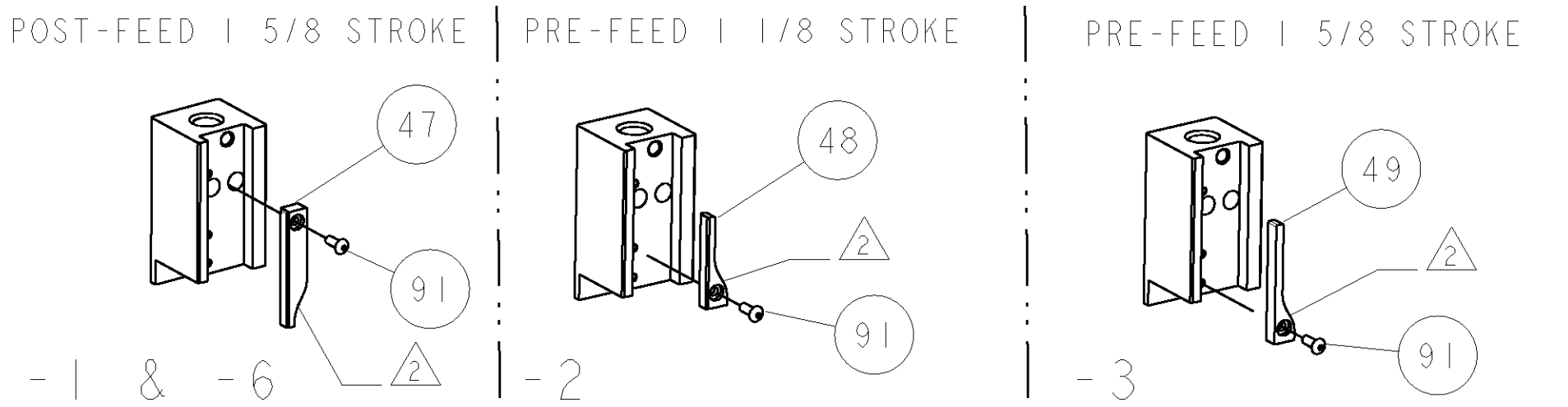
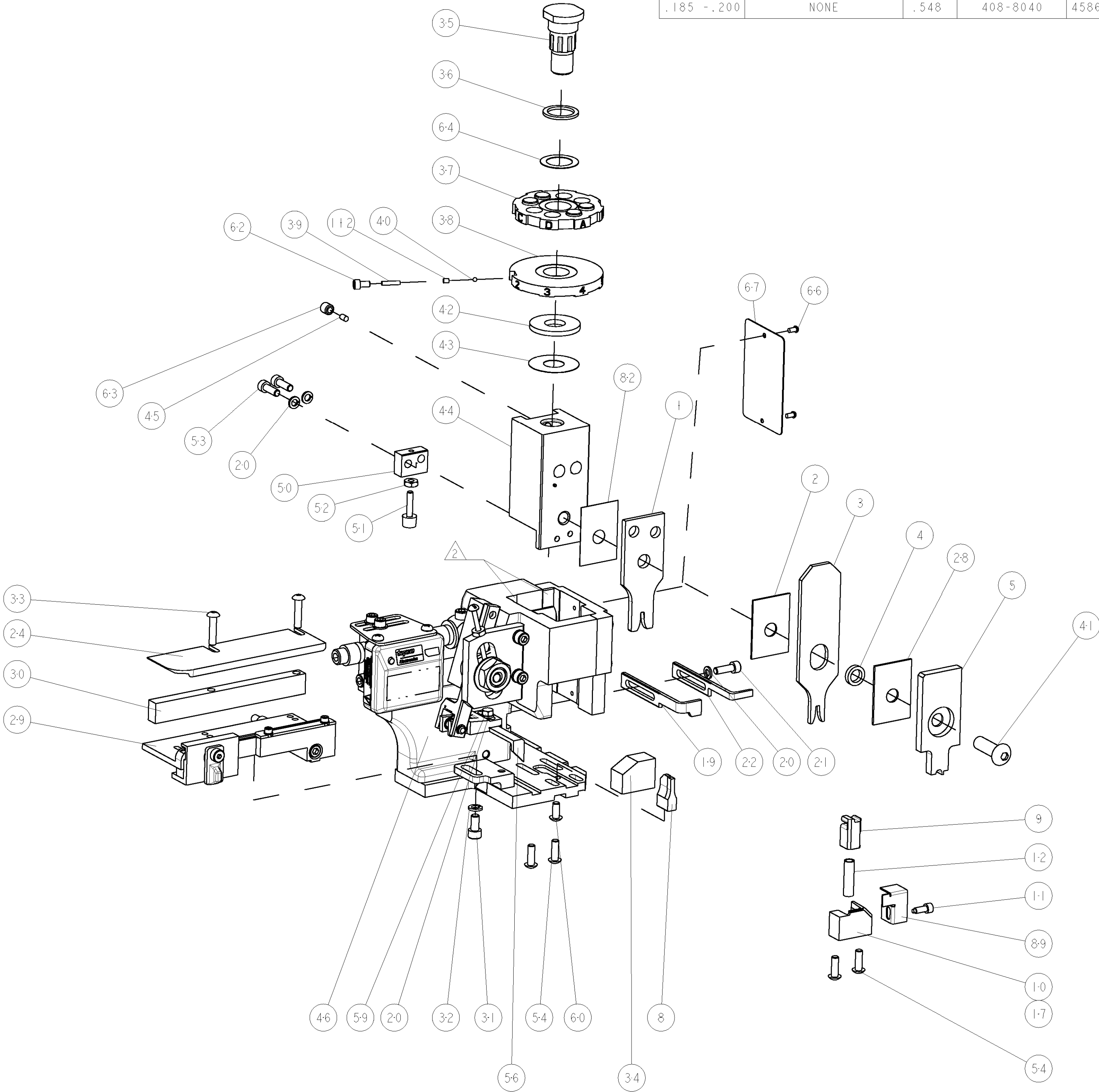
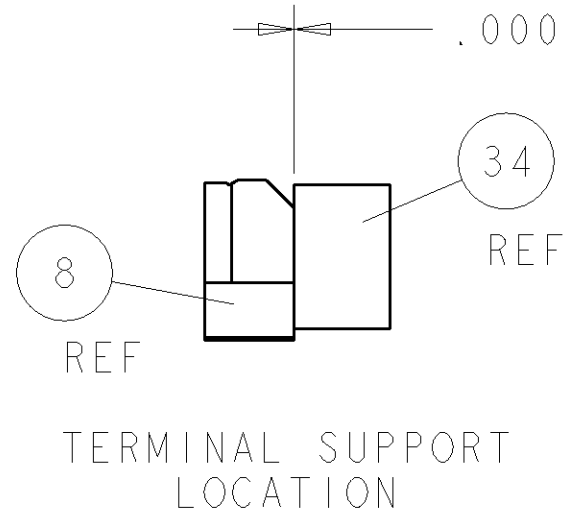


TERMINAL NAME: TAB TERMINAL					
TYCO PN	FORD PN	FORD TERMINAL - AMP CRIMP SPECS			
1949015	F65B-14474-RB				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.070±.002[1.78±0.05mm]	14 AWG	
-	-	B	.059±.002[1.50±0.05mm]	16 AWG	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.090 [2.29mm]	F	14-16 AWG
-	-	INSUL	.110 [2.79mm]	F	.110 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.185 - .200	NONE	.548	408-8040	458637-1	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



FEED TRACK POSITION



LOC		DIST		REVISONS			
A		66		P LTR	DESCRIPTION	DATE	DWN
				A	REVISED	25APR2006	BH

-	2	2	2	2	-	354779-8	PIN, WIRE DISC, .3030	127
-	2	2	2	2	-	8-354778-6	PIN, WIRE DISC, .2925	126
△	-	-	REF	-	-	455749-1	GUARD WINDOW	116
3	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
△	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	454276-2	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1633110-9	ANVIL, COMBINATION .090	8
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-9	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	1-1424909-1	CRIMPER, INSULATION F	3
△	-	1	1	1	-	455888-8	SPACER, CRIMPER	2
△	1	1	1	1	-	2-456406-2	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		05APR2006		Tyco Electronics	
INCHES		9 PLC ±.01		B. HIGMAN		05APR2006		Harrisburg, PA 17105-3608	
1 PLC ±.01		2 PLC ±.01		B. HIGMAN		05APR2006		NAME	
3 PLC ±.01		4 PLC ±.0001		T. ELBIN		05APR2006		PRODUCT SPEC	
MATERIAL		FINISH		APVD		05APR2006		APPLICATION SPEC	
NONE		NONE		NONE		NONE		SIZE	
CUSTOMER DRAWING		SCALE		3:5		SHEET		1 OF 1	
00779		C=1852239		REV		A		RESTRICTED TO	

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