

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

DEC , 2006.

© COPYRIGHT 2005 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

NOTES

- ① 100 TRAY PACK IN ACCORDANCE WITH AMP SPEC 107-3275
- ② SINGLE PACK IN ACCORDANCE WITH AMP SPEC 107-3275
- ③ Au PLATING OVER Ni PLATING OVER Cu PLATING
- ④ Ni PLATING OVER Cu PLATING

5. HAND TOOL: 9-1478240-0

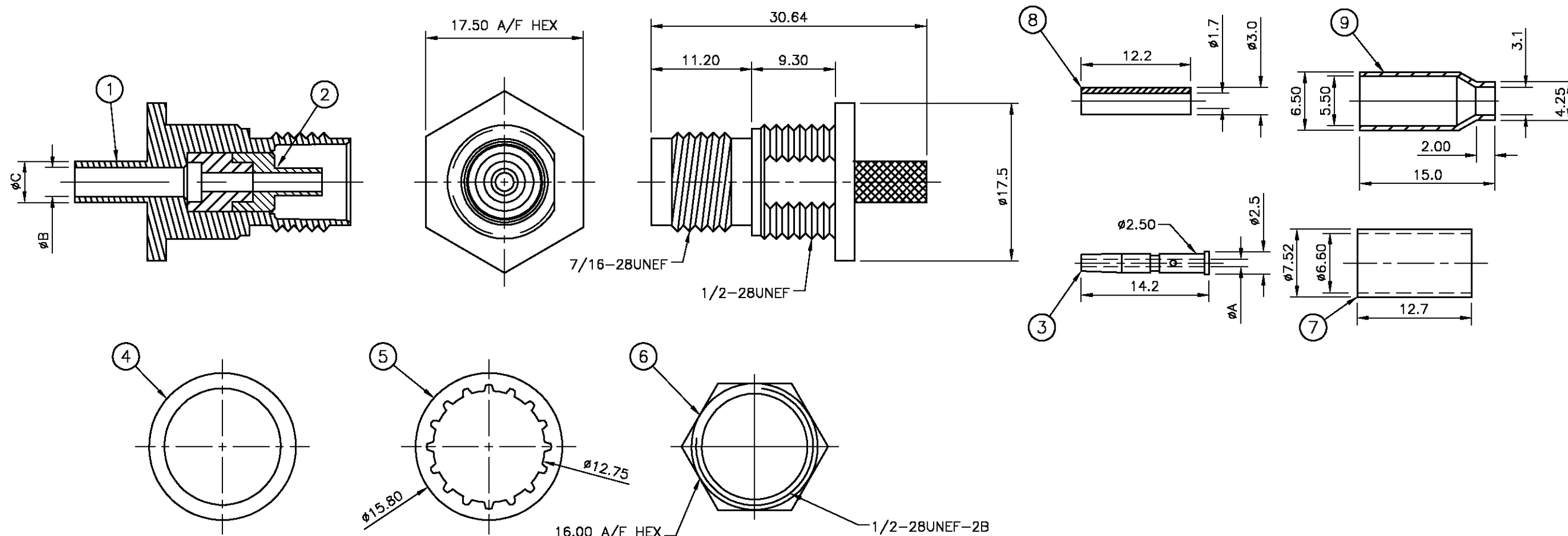
6. DIE SET: SEE TABLE

9. ELECTRICAL CHARACTERISTICS
- | | |
|-------------------------------|------------|
| FREQUENCY RANGE (75 OHMS): | DC – 2GHz |
| INSULATION RESISTANCE: | 5000 MOHMS |
| WORKING VOLTAGE: | 500V |
| DIELECTRIC WITHSTAND VOLTAGE: | 1500V RMS |
| CONTACT RESISTANCE: | 3.0 mOHMS |

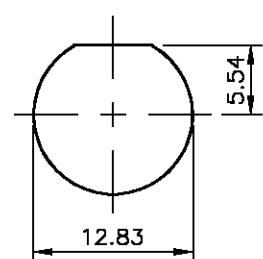
10. MECHANICAL CHARACTERISTICS
DURABILITY: 50 CYCLES MIN
TEMPERATURE RATE: -55°C TO +85°C

11. FOR TECHNICAL DATA REFER TO YOUR LOCAL TYCO ELECTRONICS SALES OFFICE

12. ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED



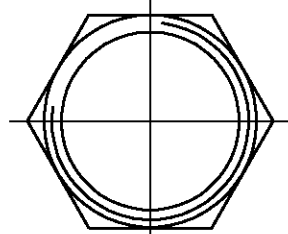
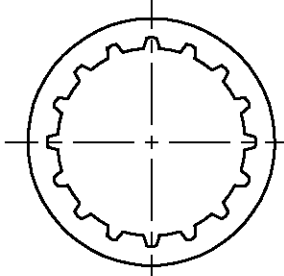
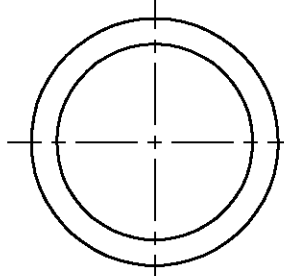
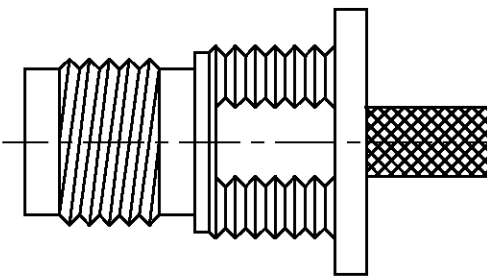
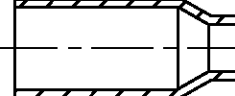
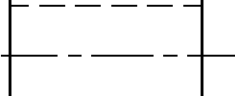
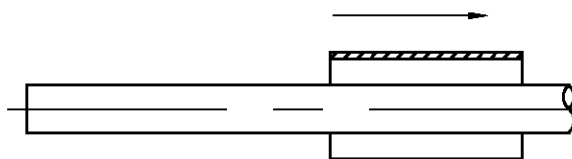
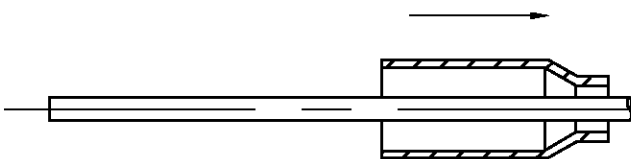
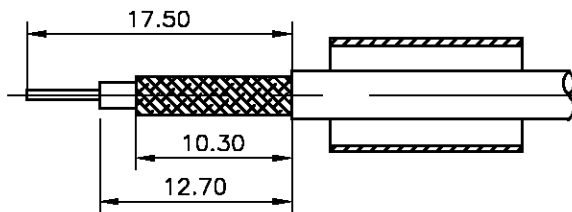
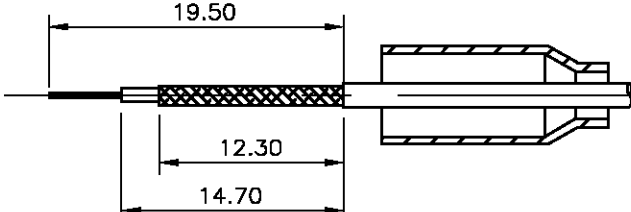
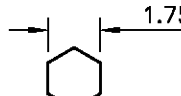
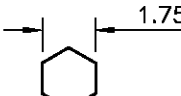
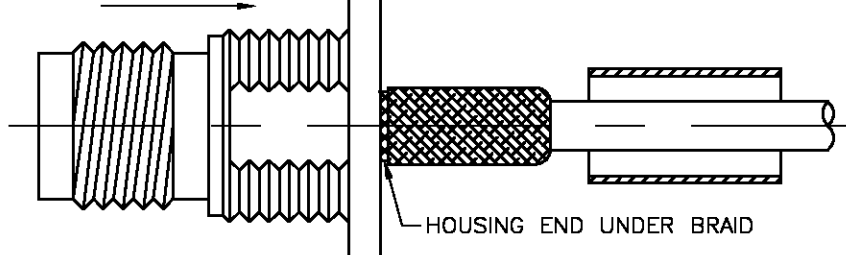
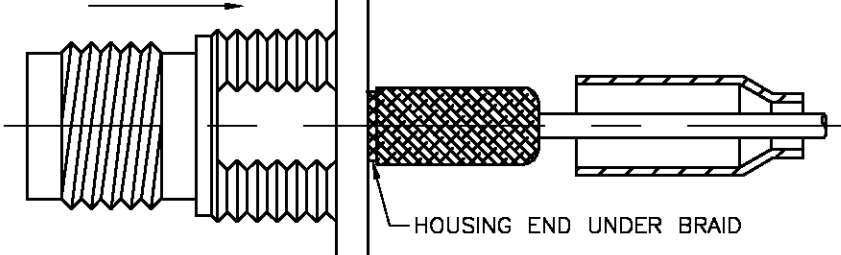
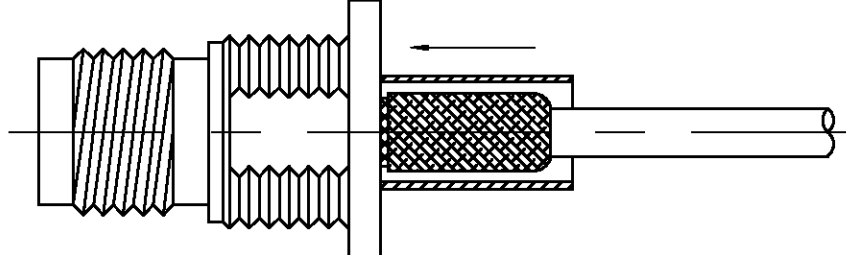
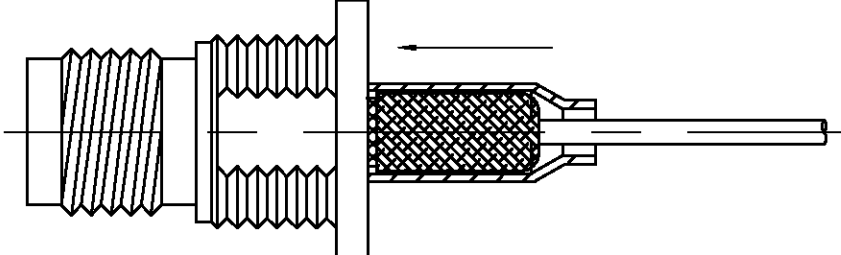
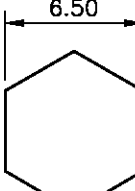
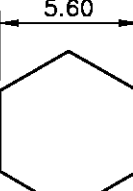
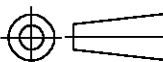
RECOMMENDED CUTOUT
MAX PANEL THICKNESS X.XX



			LOC	DIST	REVISONS								
			E	B	P	LTR	DESCRIPTION			DATE	DWN	APVD	
						A	FIRST ISSUE			11DEC06	JMS	FWK	
5.45	3.80	0.85	9-1478242-0	RG59B/U, 62A/U, 140/U, 210/U, URM90, KX 6A, KX 25, KX 52, KX 53				5-1814803-3					
5.45	3.80	0.85	9-1478242-0	RG59B/U, 62A/U, 140/U, 210/U, URM90, KX 6A, KX 25, KX 52, KX 53				5-1814803-2					
4.60	3.20	0.40	9-1478242-0	RG179B/U, 187A/U, URM111				5-1814803-1					
4.60	3.20	0.40	9-1478242-0	RG179B/U, 187A/U, URM111				5-1814803-0					
C	B	A	DIE SET	CABLE GROUPS							PART NO.		
DIMENSIONS													

		-	-	1	1	BRASS		FERRULE	9
		-	-	1	1	NYLON		PUSHER SLEEVE	8
		1	1	-	-	BRASS		FERRULE	7
		1	1	1	1	BRASS		HEX NUT	6
		1	1	1	1	PHOS BRONZE		LOCK WASHER	5
		1	1	1	1	SILICONE RUBBER		GASKET	4
		1	1	1	1	BRASS		CONTACT	3
		1	1	1	1	POLYMETHYLPENTENE		INSULATOR	2
		1	1	1	1	ZINC ALLOY		BODY	1
		5--3	5--2	5--1	5--0	MATERIAL		DESCRIPTION	ITEM
QUANTITY PER ASSY						PARTS LIST			

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. SANDWELL 11DEC06 CHK S. PARLOW 11DEC06 APVD F. WHEELER-KING 11DEC06 PRODUCT SPEC — APPLICATION SPEC — SEE PAGE 2		SEARCHED INDEXED SERIAL FILED  Tyco Electronics Corporation Bideford, UK, EX39 4HE	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME TNC REAR MOUNT BULKHEAD JACK 75 OHM — —	
MATERIAL SEE TABLE		FINISH — WEIGHT —		SIZE A2 CAGE CODE 00779 DRAWING NO C-1814803 RESTRICTED TO —	
CUSTOMER DRAWING				SCALE NTS SHEET 1 OF 2 REV A	

4		3		2		1	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		DEC , 2006.			
© COPYRIGHT 2006 BY TYCO ELECTRONICS CORPORATION.		ALL RIGHTS RESERVED.					
LOC		DIST		REVISIONS			
E		B		P LTR		DESCRIPTION	
		—		SEE SHEET 1		DATE	
						DWN	
						APVD	
						—	
						—	
						—	
COMPONENTS							
HEX NUT (ITEM 4)		LOCK WASHER (ITEM 5)		GASKET (ITEM 6)		MAIN BODY (ITEM 1 & 2)	
CENTRE CONTACT (ITEM 3)		PUSHER SLEEVE (ITEM 8)		CRIMP FERRULES (ITEM 7 & 9)			
							
							
ASSEMBLY INSTRUCTION							
CABLES: RG59B/U, 62A/U, 140/U, 210/U, URM90, KX 6A, KX 25, KX 52, KX 53				CABLES: RG179B/U, 187A/U, URM111			
STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE				STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE			
							
STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN				STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN			
							
STEP 3 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 2. CRIMP USING TOOL AS NOTES ON PAGE 1.				STEP 3 1. SLIDE ITEM 10 PUSHER SLEEVE OVER DIELECTRIC BEFORE FITTING THE CONTACT. 2. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 3. CRIMP USING TOOL AS NOTES ON PAGE 1.			
							
RECOMMENDED CENTRE CONTACT A/F HEX 				RECOMMENDED CENTRE CONTACT A/F HEX 			
STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.				STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE PUSHER SLEEVE AND CABLE BRAID.			
							
STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN				STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE BODY HOUSING. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN.			
							
RECOMMENDED CRIMP SLEEVE A/F HEX 				RECOMMENDED CRIMP SLEEVE A/F HEX 			
THIS DRAWING IS A CONTROLLED DOCUMENT.							
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED		DWN J.SANDWELL 11DEC06		tyco Electronics Tyco Electronics Corporation Bideford, UK, EX39 4HE	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		CHK S.PARLOW 11DEC06		NAME F.WHEELER-KING	
MATERIAL SEE TABLE		FINISH —		APVD F.WHEELER-KING 11DEC06		PRODUCT SPEC —	
				APPLICATION SPEC SEE PAGE 2		SIZE A2	
				WEIGHT —		CAGE CODE 00779	
				CUSTOMER DRAWING		DRAWING NO C=1814803	
				SCALE NTS		SHEET 2 OF 2	
						REV A	