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SAMZO		REAC/ROHS												REV	ECN NO	DESRIPTION	DESIGN	APPROVAL	DATE
														A1	NEW	Replace frame			2013.02.12

技术要求:
Technical requirements:

1.打铜底0.5-1UM,镍底2-2.5UM,哑锡3-5UM。
Copper base 0.5 - 1 UM, nickel base 2 - 2.5 UM, matte tin 3 - 5 UM.

2.不得有脚变形, 毛刺等缺陷。
There shall be no defects such as pin deformation and burrs.

3.插脚尖部符合可焊性要求。
The tip of the insertion pin shall meet the solderability requirements.

4.螺纹需符合通止规要求。
The thread shall meet the requirements of the go and no-go gauge.

5.材质: 黄铜H62。
Material: Brass H62.

6.过载电流: 80A
Overload current: 80A

7.牙孔规格 M5
The specification of the threaded hole M5

8.未标注尺寸公差值按GB/T1184-1996H级
Unmarked dimensional tolerance values are in accordance with Grade H of GB/T1184-1996

9.螺丝扭力: 1.2Nm
Screw torque: 1.2Nm

10.盐雾试验: 48小时
Salt spray test: 48H

911

122

38

C

D5

Pressing hole specification: M5

Mold number: CS098

Pin height: 3.8mm

Height above the board: 12.2mm

Specification size: 9.2*11.2mm

11,2

16

3,2

1,2

9,2

12,2

3,8

2,5

11,2

9,2

垫片M5-6H

10,3

5

2,8

1,6

PCB LAYOUT

ITEM	DESCRIPTION	MATERIAL	QTY	FINSH/COLOR						FIRST VIEW	The copyright belongs to samzo parts [China] Co., Ltd. please use the material after samzo parts agree to authorize. The final right of interpretation belongs to samzo parts. WWW.KKK-JP.COM		TITLE::						
A	Subject	H62(Y2)	1	tin plating									9.2*11.2*16mm						
B	Gasket	SPCC	1	tin plating				GENERAL TOLERANCE			DWG NO: 911C-P098								
								≥0~2<	±0.15	SCALE	1:1	UNIT	mm	PART NO: 911C-130030					
					DESIGN	WANGGUIFA	2018.06.12	≥2~5<	±0.25	SAMZO COMPONENTS				MODEL NO: 91112238CD5					
					CHECKED	ZHENGUILAN	2018.06.12	≥0~2<	±0.15					Electronic switch and connector manufacturer				NAME:	
F					APPROVED	LILIANJIANG	2018.06.14	≥5	±0.35									PCB soldering terminal	

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