



**PennEngineering**  
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**Part # LKS-632-2MD, PEMFLEX® Self-locking, Self-clinching Fasteners - Types LK, LKA, LKS - Unified**

PEM® PEMFLEX® self-locking, self-clinching fasteners retain their repeated use and effective prevailing locking torque.

- Shoulder provides increased performance.
- Flexing action permits repeated use and effective locking torque.
- Flange provides positive stop during installation.

The thread locking performance of Types LK, LKA, and LKS PEMHEX self-clinching fasteners (with MD finish) is equivalent to applicable NASM25027 specifications. The self-clinching feature is the same tried and proven design

[+ more](#)



**Specifications**

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<b>Thread Size</b>	.138-32 (#6-32)
<b>A (Shank) Max.</b>	.054 in
<b>Min. Sheet Thickness</b>	.056 in
<b>Hole Size in Sheet + .003 - .000</b>	.219 in
<b>C Max.</b>	.218 in
<b>D Max.</b>	.220 in
<b>E Nom.</b>	.312 in
<b>T ± .010</b>	.145 in
<b>Min. Dist. Hole C/L to Edge</b>	.187 in



<b>For Use in Sheet Hardness<sup>1</sup></b>	HRB 70 / HB 125 or Less
<b>Thread Specification</b>	Internal, ANSI B1.1, 3B
<b>Fastener Material</b>	300 Series Stainless Steel
<b>Standard Finish</b>	Black, Dry-film Lubricant
<b>Anvil Dia.</b>	.500 in
<b>Anvil Depth</b>	.218 in
<b>Breaker Corner</b>	.005 in
<b>Punch Dia.</b>	.500 in
<b>CAD Supplier</b>	PennEngineering® (PEM®)

<sup>1</sup> HRB - Hardness Rockwell "B" Scale. HB - Hardness Brinell.