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4

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RELEASED FOR PUBLICATION

20

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PART NUMBER

REVISION

DESCRIPTION

FEED TYPE

2151017-1

F

FINE CRIMP HEIGHT ADJUST

MECHANICAL

2151017-2

F

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

5-2151017-1

F

SEAL STRIPPER CRIMPER TERMINATING UNIT

MECHANICAL

5-2151017-2

F

SEAL STRIPPER CRIMPER TERMINATING UNIT

PNEUMATIC

7-2151017-1

F

MECHANICAL AND CRIMP TOOLING KIT

MECHANICAL

7-2151017-2

F

PNEUMATIC AND CRIMP TOOLING KIT

PNEUMATIC

7-2151017-7

A

CRIMP TOOLING KIT

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.22 mm [.048]

F

INSUL

2.03 mm [.080]

F

APPLICATOR INSTRUCTIONS

408-35042

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: MINI UNIV MATE-N-LOK PIN CONTACT

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

3.20-4.00 mm [.126-.157 IN]

Ø1.20-1.75 mm [.047-.069 IN]

TERMINAL APPLICATION SPECIFICATION

(A)114-5050

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

(A) 170359-1

(A) 170359-2

(A) 170359-3

(A) 170359-4

(A) 170361-3

(A) 170361-4

(A) 170361-1

(A) 170361-2

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: MINI UNIV MATE-N-LOK PIN CONTACT

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

3.20-4.00 mm [.126-.157 IN]

Ø1.20-1.75 mm [.047-.069 IN]

TERMINAL APPLICATION SPECIFICATION

(B)114-16017

(C)114-1111

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

(B) 1-770901-0

(B) 770901-1

(B) 770901-2

(B) 770901-3

(C) 1-794218-0

(C) 794218-1

(C) 794218-2

(C) 794218-3

(B) 770902-4

(B) 770902-1

(B) 770902-2

(B) 770902-3

(B) 1-770902-1

(B) 770902-5

(B) 770902-6

(B) 1-770902-0

(C) 1-794219-0

(C) 794219-1

(C) 794219-2

(C) 794219-3

WIRE SIZE

CRIMP HEIGHT

mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

22 AWG OR 0.34mm2

0.78+/-0.05 [.031+/- .002]

8.2

24 AWG OR 0.22mm2

0.69+/-0.05 [.027+/- .002]

9.1

26 AWG OR 0.14mm2

0.63+/-0.05 [.025+/- .002]

9.8

WIRE SIZE

CRIMP HEIGHT

mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

22 AWG

0.78+/-0.05 [.031+/- .002]

8.2

24 AWG

0.69+/-0.05 [.027+/- .002]

9.1

26 AWG

0.63+/-0.05 [.025+/- .002]

9.8

1

RECOMMENDED SPARE PARTS

2

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

3

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

4

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

5.

UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

6

114-13089 TERMINAL SPECIFICATION IS FOR SEAL APPLICATION ONLY. "F"TYPE INSULATION CRIMP SNAIL CAM SETTING FOR SEAL APPLICATIONS WILL DIFFER TO THAT OF UNSEALED APPLICATIONS.

7

POSITION ITEMS 7 AND 294 AS SHOWN FOR ALL TERMINALS EXCEPT PN'S; 794218-1, 794218-2, 794218-3 AND 1-794218-0. FOR TERMINALS 794218-1, 794218-2, 794218-3 AND 1-794218-0 REVERSE POSITION OF ITEMS 7 AND 294.

8

USE ITEM 34 TERMINAL SUPPORT FOR ALL TERMINALS EXCEPT PN'S; 794218-1, 794218-2, 794218-3 AND 1-794218-0. FOR TERMINALS 794218-1, 794218-2, 794218-3 AND 1-794218-0 USE ITEM 295 TERMINAL SUPPORT.

9

TERMINAL LUBRICANT IS RECOMMENDED.

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC

DIST

REV

A

66

REV

DATE

OWN

APVD

D

ECR-18-008334

31MAY2018

JAH

JDG

D1

ECR-18-013185

20AUG2018

MZ

CT

E

ECR-19-001524

29JAN2019

TB

GB

F

ECR-19-006414

23APR2019

MZ

YY

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2-1752356-0

SUPPORT, TERMINAL

295

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3-240641-7

SPACER

294

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1803515-3

RAM ASSEMBLY, SF ATLANTIC

293

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2-1803583-1

APPLICATOR BASIC ASSEMBLY, SF

292

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2119640-1

PUSH ROD, AIR FEED

250

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1803259-1

BUSHING, FLANGED

249

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2119641-1

FEED CAM, AIR FEED

248

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2119082-9

CAM, SNAIL, INSULATION ADJUSTMENT

244

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2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

3

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1

1

2119083-1

RETAINER, INSULATION DIAL

242

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7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

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1

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1

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1

2119580-1

MECHANICAL FEED ASSEMBLY

239

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1

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2063440-1

AIR FEED MODULE

238

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4-1722335-3

STRIPPER, SIDE FEED

182

3

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1

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1-5018030-0

NUT, HEX, REG, RoHS, M3.5

181

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1-1752354-7

STANDOFF,HOLD-DOWN

180

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9931111-1

PIN, SLOTTED SPRING 3.0 X 20.0

177

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5-22280-0

SPRING, COMPRESSION

176

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1752353-3

GUIDE PIN,HOLDDOWN

175

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1901680-2

GUIDE PIN,HOLDDOWN

174

-

2

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2

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2

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21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

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REF

REF

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

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240638-1

SPRING, FEED FINGER

163

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3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

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2119799-1

HOLDER,FEED FINGER, AF

136

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2119955-1

ASSY, LUBRICATOR, SIDE FEED

113

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2844908-1

SCREW, LOCKING

99

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2844907-1

POST, LOCKING

98

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455888-5

SPACER, CRIMPER

82

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1803607-1

DOCUMENTATION PACKAGE

71

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2119740-1

TAG,IDENTIFICATION

67

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2

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2

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2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

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2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

60

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5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

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1338685-1

PAWL, FEED

56

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2168083-3

SCR, SKT HD CAP, RoHS, M4 X 12.0

54

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2

2

2

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2168083-8

SCR, SKT HD CAP, RoHS, M4 X 16

53

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1803382-6

HOLD DOWN, SPRING LOADED

50

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18023-9

SCR, SKT HD CAP M4 X 6.0

49

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2119652-1

FEED CAM, PRE FEED

48

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2119653-1

FEED CAM, POST FEED

47

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1803583-9

APPLICATOR BASIC ASSEMBLY, SF

46

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1803515-1

RAM ASSEMBLY, SF ATLANTIC

44

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1803602-1

SCR, BHSC, RoHS (M8 X 25)

41

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1752356-1

SUPPORT, TERMINAL

34

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2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

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2

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2

2-2844962-6

SPACER, CYLINDRICAL, STRIP GUIDE

30

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2844992-1

ASSEMBLY, STRIP GUIDE

29

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455888-3

SPACER, CRIMPER

28

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1320928-2

STRIP GUIDE

24

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2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

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1-18028-2

WASHER, FLAT, REG M4

20

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2119533-1

STRIPPER, SIDE FEED

19

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2119806-1

INSERT, SHEAR

13

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1

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3-22280-3

SPRING, COMPRESSION

12

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1-356885-4

STOP, SHEAR

11

1

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2119805-1

SHEAR HOLDER, FRONT

10

1

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1803095-1

FLOATING SHEAR, FRONT -

9

1

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1333225-9

ANVIL, COMBINATION

8

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1-240641-0

SPACER

7

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2119757-8

DEPRESSOR, SHEAR

5

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1-238011-3

BLOCK, CRIMPER SPACER

4

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2

2

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1-2119582-9

CRIMPER, INSULATION F PREMIUM

3

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1

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455888-5

SPACER, CRIMPER

2

1

1

2

2

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1

1

568176-6

CRIMPER, WIRE

1

-77

-72

-71

-52

-51

-2

-1

PART NO

DESCRIPTION

ITEM NO

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OWN

DATE

CHK

REV

A. HUANG

09NOV2011

S.XI

09NOV2011

APVD

DATE

CHK

REV

I. CRUZ

09NOV2011

-

-

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

-

FINISH

-

WEIGHT

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

1

OF

4

REV

F

NAME

Ocean Side Feed Applicator

SIZE

CAGE CODE

DRAWING NO

00779

RESTRICTED TO

-

©=2151017

Customer Accessible Production Drawing

SCALE

1:2

SHEET

1

OF

4

REV

F

8

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2

1

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PART NUMBER

REVISION

DESCRIPTION

FEED TYPE

2151017-1

F

FINE CRIMP HEIGHT ADJUST

MECHANICAL

2151017-2

F

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

5-2151017-1

F

SEAL STRIPPER CRIMPER TERMINATING UNIT

MECHANICAL

5-2151017-2

F

SEAL STRIPPER CRIMPER TERMINATING UNIT

PNEUMATIC

7-2151017-1

F

MECHANICAL AND CRIMP TOOLING KIT

MECHANICAL

7-2151017-2

F

PNEUMATIC AND CRIMP TOOLING KIT

PNEUMATIC

7-2151017-7

A

CRIMP TOOLING KIT

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.22 mm [.048]

F

INSUL

2.03 mm [.080]

F

APPLICATOR INSTRUCTIONS

408-35042

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: MINI UNIV MATE-N-LOK PIN CONTACT

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

3.20-4.00 mm [.126-.157 IN]

Ø1.20-1.75 mm [.047-.069 IN]

TERMINAL APPLICATION SPECIFICATION

(A)114-5050

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

(A) 170359-1

(A) 170359-2

(A) 170359-3

(A) 170359-4

(A) 170361-3

(A) 170361-4

(A) 170361-1

(A) 170361-2

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: MINI UNIV MATE-N-LOK PIN CONTACT

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

3.20-4.00 mm [.126-.157 IN]

Ø1.20-1.75 mm [.047-.069 IN]

TERMINAL APPLICATION SPECIFICATION

(B)114-16017

(C)114-1111

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

(B) 1-770901-0

(B) 770901-1

(B) 770901-2

(B) 770901-3

(C) 1-794218-0

(C) 794218-1

(C) 794218-2

(C) 794218-3

(B) 770902-4

(B) 770902-1

(B) 770902-2

(B) 770902-3

(B) 1-770902-1

(B) 770902-5

(B) 770902-6

(B) 1-770902-0

(C) 1-794219-0

(C) 794219-1

(C) 794219-2

(C) 794219-3

WIRE SIZE

CRIMP HEIGHT

mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

22 AWG OR 0.34mm2

0.78+/-0.05 [.031+/- .002]

8.2

24 AWG OR 0.22mm2

0.69+/-0.05 [.027+/- .002]

9.1

26 AWG OR 0.14mm2

0.63+/-0.05 [.025+/- .002]

9.8

WIRE SIZE

CRIMP HEIGHT

mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

22 AWG

0.78+/-0.05 [.031+/- .002]

8.2

24 AWG

0.69+/-0.05 [.027+/- .002]

9.1

26 AWG

0.63+/-0.05 [.025+/- .002]

9.8

1

RECOMMENDED SPARE PARTS

2

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

3

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

4

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

5.

UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

6

114-13089 TERMINAL SPECIFICATION IS FOR SEAL APPLICATION ONLY. "F"TYPE INSULATION CRIMP SNAIL CAM SETTING FOR SEAL APPLICATIONS WILL DIFFER TO THAT OF UNSEALED APPLICATIONS.

7

POSITION ITEMS 7 AND 294 AS SHOWN FOR ALL TERMINALS EXCEPT PN'S; 794218-1, 794218-2, 794218-3 AND 1-794218-0. FOR TERMINALS 794218-1, 794218-2, 794218-3 AND 1-794218-0 REVERSE POSITION OF ITEMS 7 AND 294.

8

USE ITEM 34 TERMINAL SUPPORT FOR ALL TERMINALS EXCEPT PN'S; 794218-1, 794218-2, 794218-3 AND 1-794218-0. FOR TERMINALS 794218-1, 794218-2, 794218-3 AND 1-794218-0 USE ITEM 295 TERMINAL SUPPORT.

9

TERMINAL LUBRICANT IS RECOMMENDED.

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC

DIST

REV

A

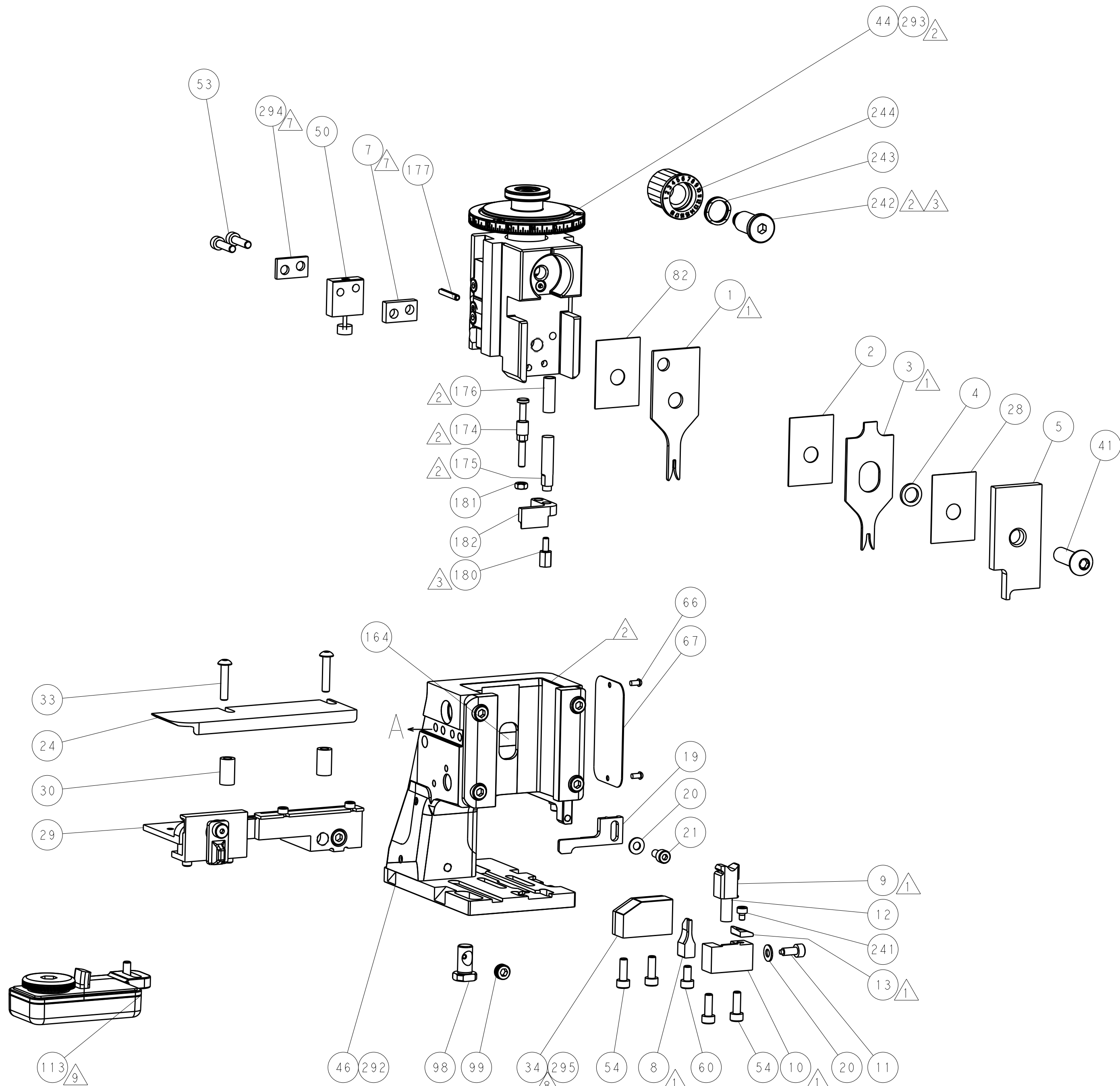
66

REV

DATE

<

PNEUMATIC



30mm STROKE

40mm STROKE

47

49

MECHANICAL POST FEED

30mm STROKE

40mm STROKE

48

49

MECHANICAL PRE FEED

30mm STROKE

40mm STROKE

248

49

AIR FEED

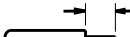
THIS DRAWING IS A CONTROLLED DOCUMENT AND TWO ELECTRONICS CORPORATION IT IS SUBJECT TO THE CONTROLLED DOCUMENT POLICY AND ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN K. HUANG 09NOV2011 CHK S. XI 09NOV2011 APVD T. CRUZ 09NOV2011		TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator	
MATERIAL -		FINISH -		SIZE A1	
WEIGHT -		CAGE CODE 00779		DRAWING NO C-2151017	
RESTRICTED TO -		SCALE 1:2		SHEET 2 OF 4	
Customer Accessible Production Drawing		REV F			

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151017-1	F	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151017-2	F	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151017-7	A	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.22 mm [.048]	F
INSUL	2.03 mm [.080]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MINI UNIV MATE-N-LOK PIN CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
3.20-4.00 mm [.126-.157 IN]			Ø1.20-1.75 mm [.047-.069 IN]
TERMINAL APPLICATION SPECIFICATION	(A)114-5050	-	-
			
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 170359-1	(A) 170359-2	(A) 170359-3	(A) 170359-4
(A) 170361-3	(A) 170361-4	(A) 170361-1	(A) 170361-2

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
22 AWG OR 0.34mm2			0.78+/-0.05 [.031+/- .002]		8.2
24 AWG OR 0.22mm2			0.69+/-0.05 [.027+/- .002]		9.1
26 AWG OR 0.14mm2			0.63+/-0.05 [.025+/- .002]		9.8

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION		
TERMINAL NAME: MINI UNIV MATE-N-LOK PIN CONTACT				
WIRE STRIP LENGTH 3.20-4.00 mm [.126-.157 IN]		 INSULATION DIAMETER RANGE Ø1.20-1.75 mm [.047-.069 IN]		
TERMINAL APPLICATION SPECIFICATION	(B)114-16017	(C)114-1111	-	
	(B)114-13089 	-	-	
TERMINALS APPLIED 				
TE TERMINAL		TE TERMINAL	TE TERMINAL	TE TERMINAL
(B) 1-770901-0	(B) 770901-1	(B) 770901-2	(B) 770901-3	
 (C) 1-794218-0 	 (C) 794218-1 	 (C) 794218-2 	 (C) 794218-3 	
(B) 770902-4	(B) 770902-1	(B) 770902-2	(B) 770902-3	
(B) 1-770902-1	(B) 770902-5	(B) 770902-6	(B) 1-770902-0	
(C) 1-794219-0	(C) 794219-1	(C) 794219-2	(C) 794219-3	

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
22 AWG			0.78+/-0.05 [.031+/- .002]		8.2
24 AWG			0.69+/-0.05 [.027+/- .002]		9.1
26 AWG			0.63+/-0.05 [.025+/- .002]		9.8



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 114-13089 TERMINAL SPECIFICATION IS FOR SEAL APPLICATION ONLY. "F" TYPE INSULATION CRIMP SNAIL CAM SETTING FOR SEAL APPLICATIONS WILL DIFFER TO THAT OF UNSEALED APPLICATIONS.
- POSITION ITEMS 7 AND 294 AS SHOWN FOR ALL TERMINALS EXCEPT PN'S; 794218-1, 794218-2, 794218-3 AND 1-794218-0. FOR TERMINALS 794218-1, 794218-2, 794218-3 AND 1-794218-0 REVERSE POSITION OF ITEMS 7 AND 294.
- USE ITEM 34 TERMINAL SUPPORT FOR ALL TERMINALS EXCEPT PN'S; 794218-1, 794218-2, 794218-3 AND 1-794218-0. FOR TERMINALS 794218-1, 794218-2, 794218-3 AND 1-794218-0 USE ITEM 295 TERMINAL SUPPORT.
- TERMINAL LUBRICANT IS RECOMMENDED.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-
			</				

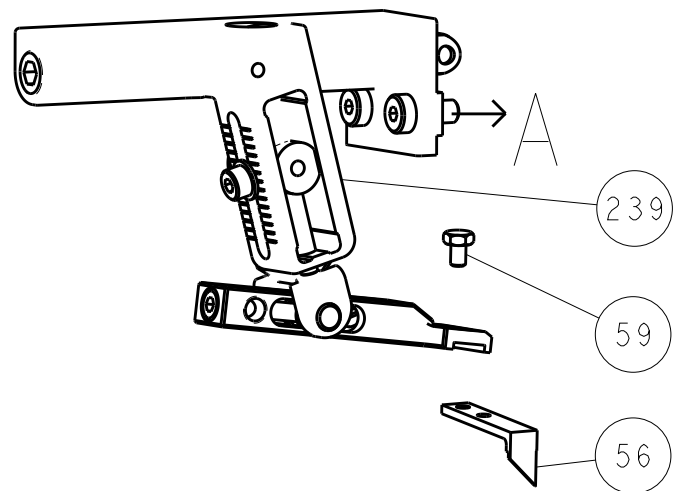
8	-	1	1	2-1752356-0	SUPPORT, TERMINAL	295
1	-	1	1	3-240641-7	SPACER	294
	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
	-	1	-	1803259-1	BUSHING, FLANGED	249
	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	2063440-1	AIR FEED MODULE	238
	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	REF	REF		994970-2	COUNTER, MAGNETIC	164
	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
9	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
	-	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	2844907-1	POST, LOCKING	98
	-	1	1	455888-5	SPACER, CRIMPER	82
	-	1	1	1803607-1	DOCUMENTATION PACKAGE	71
	-	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1338685-1	PAWL, FEED	56
	-	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
	-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
8	-	1	1	1752356-1	SUPPORT, TERMINAL	34
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2-2844962-6	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	455888-3	SPACER, CRIMPER	28
	-	1	1	1320928-2	STRIP GUIDE	24
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
1	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
	-	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1-356885-4	STOP, SHEAR	11
	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1803095-1	FLOATING SHEAR, FRONT -	9
1	1	1	1	1333225-9	ANVIL, COMBINATION	8
1	-	1	1	1-240641-0	SPACER	7
	-	-	-	-	-	6
	-	1	1	2119757-8	DEPRESSOR, SHEAR	5
	-	1	1	1-238011-3	BLOCK, CRIMPER SPACER	4
1	1	1	1	1-2119582-9	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	455888-5	SPACER, CRIMPER	2
1	1	1	1	568176-6	CRIMPER, WIRE	1

-77	-22	-21	PART NO	DESCRIPTION	ITEM NO
			DWN A. HUANG 09NOV2011 CHK S.XI 09NOV2011 APVD J. CRUZ 09NOV2011		
			TE Connectivity Harrisburg, PA 17105-3608		
			NAME Ocean Side Feed Applicator		
			SIZE 00779		
			CAGE CODE 2151017		
			DRAWING NO 2151017		
			RESTRICTED TO -		
			Customer Accessible Production Drawing		
			SCALE 1:2		
			SHEET 3		
			OF 4		
			REV F		

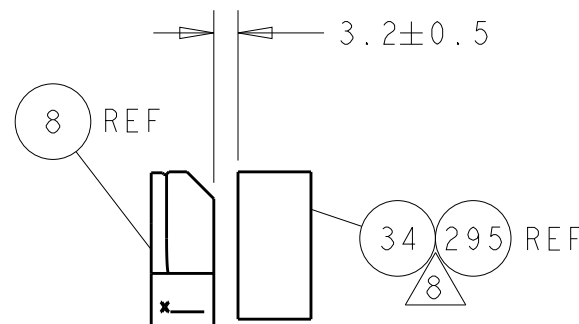
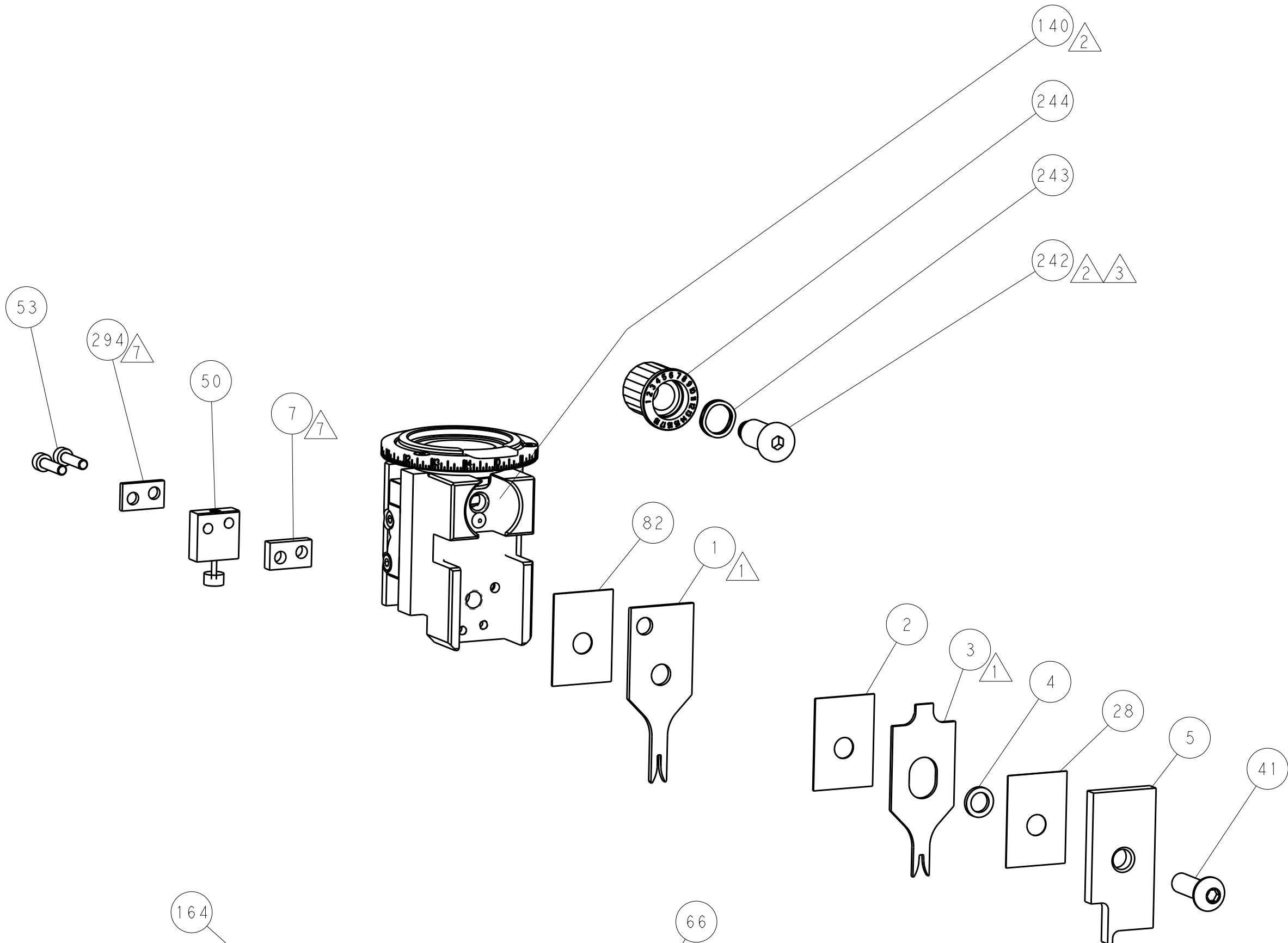
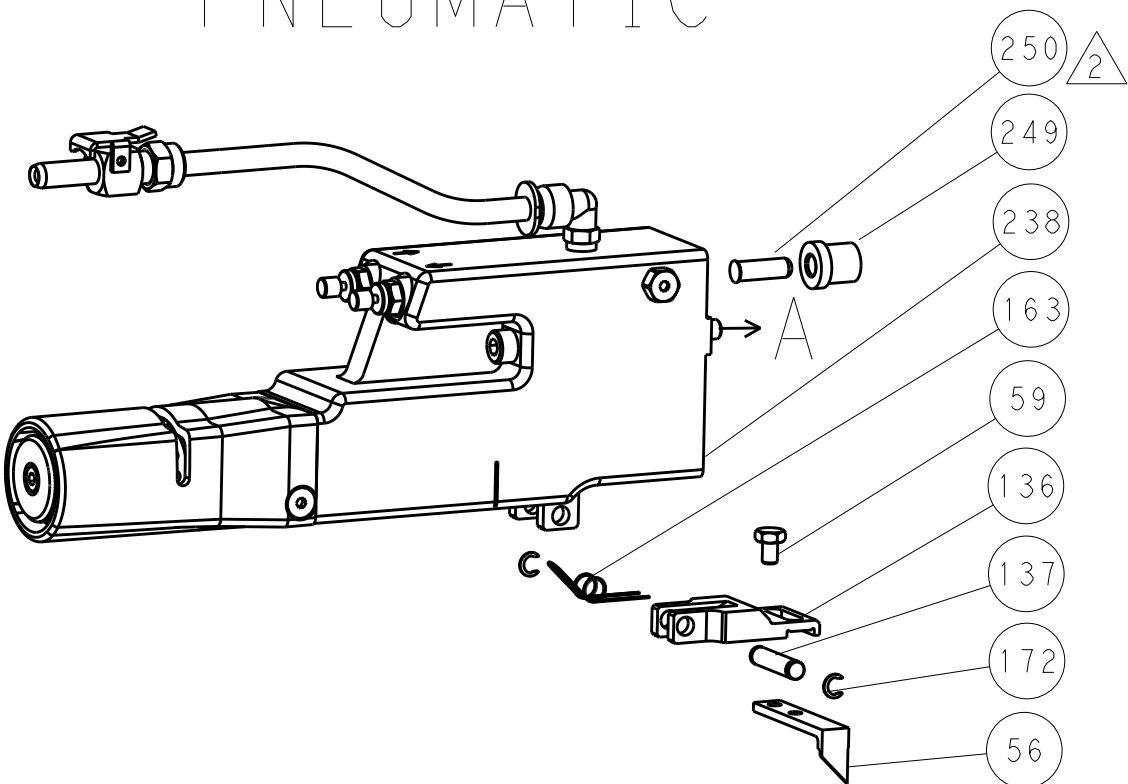
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

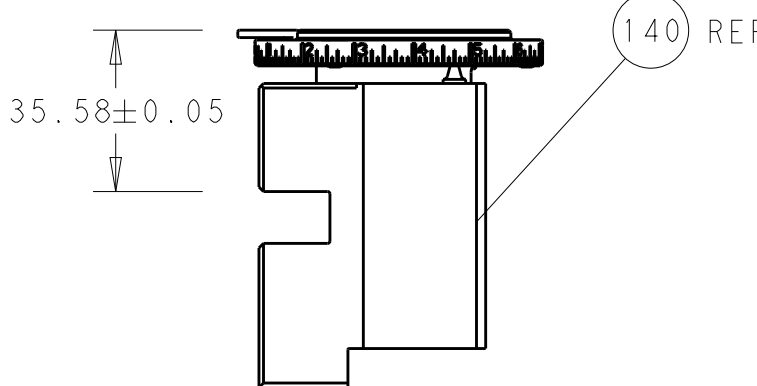
FEED TYPE
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PNEUMATIC

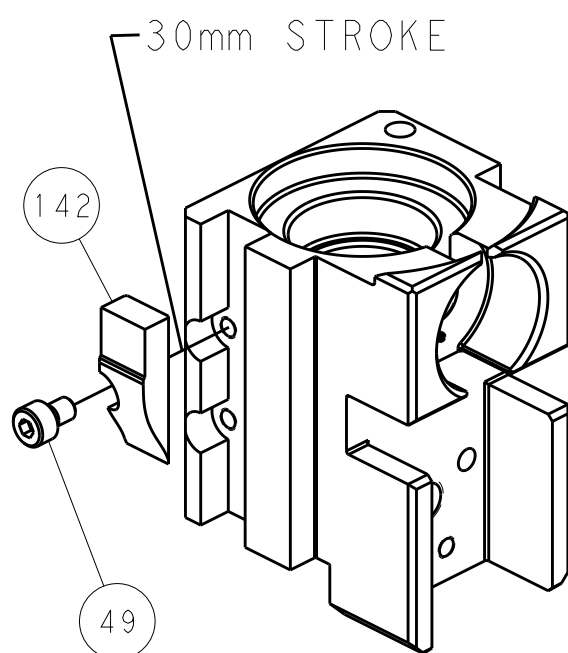


TERMINAL SUPPORT LOCATION

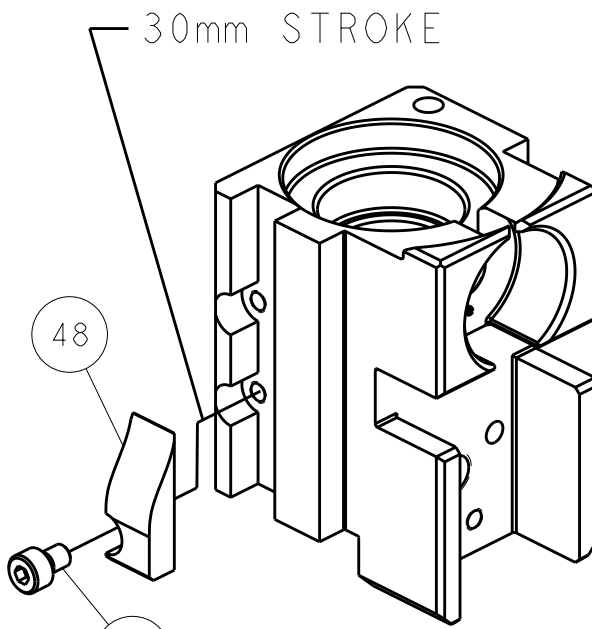


RAM SET-UP

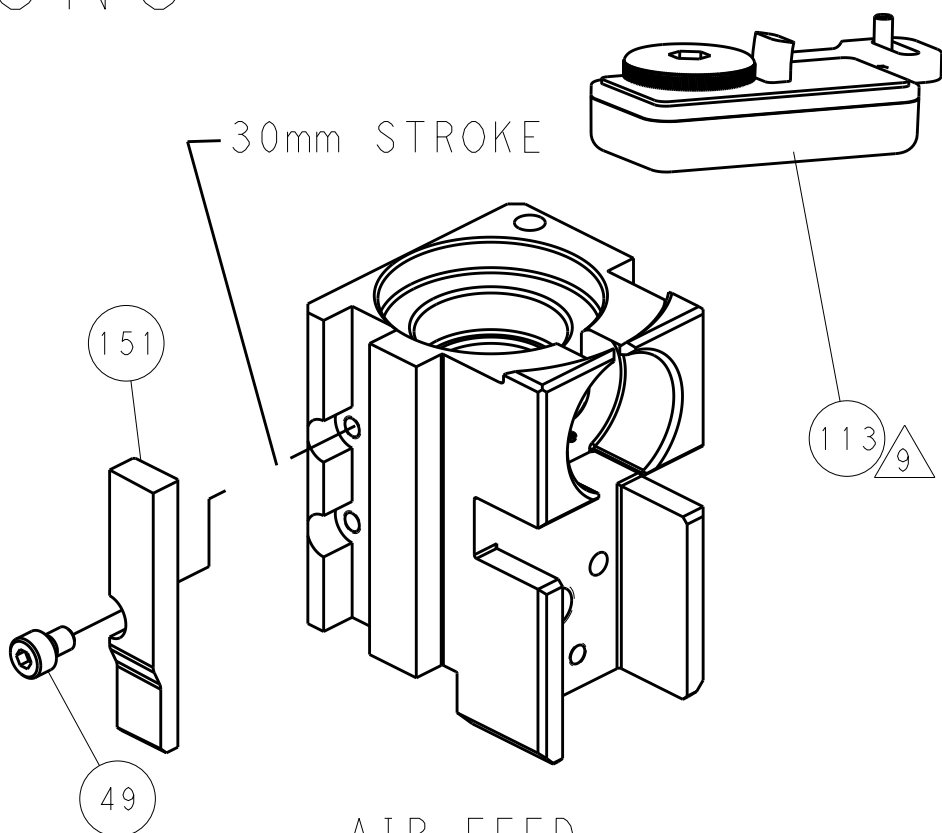
CAM POSITIONS



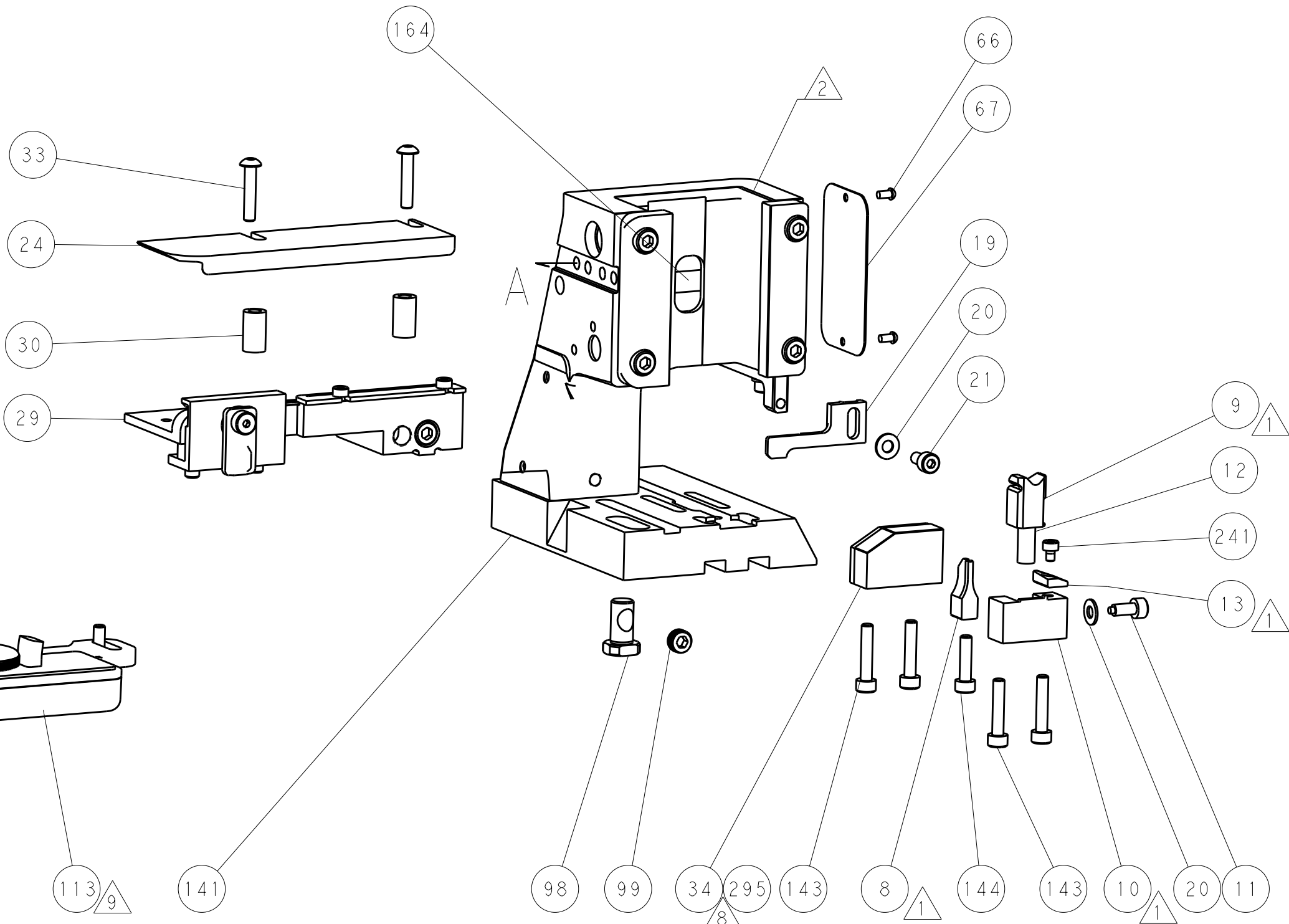
MECHANICAL
POST FEED



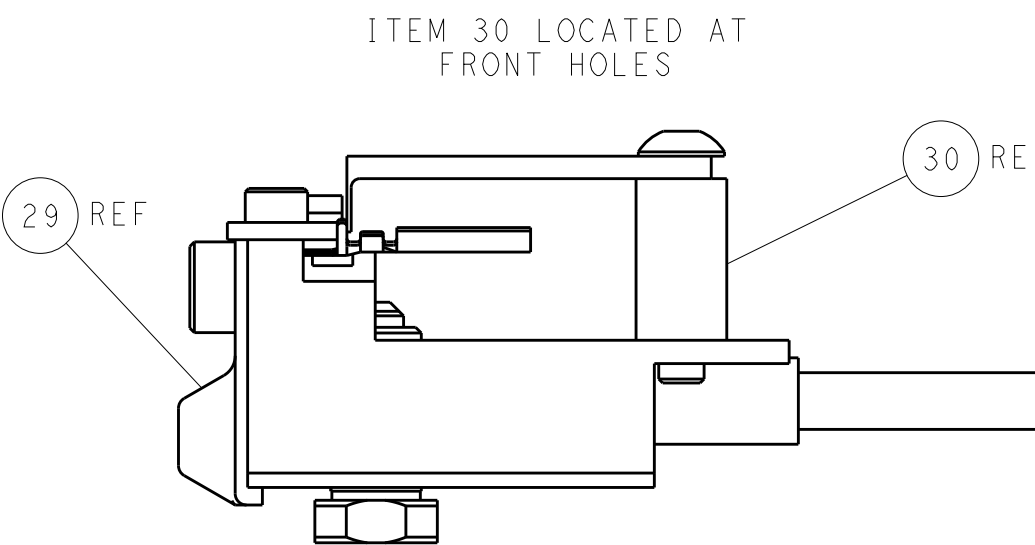
MECHANICAL
PRE FEED



AIR FEED



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

1. THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISIONS.		DWN K. HUANG 09NOV2011	 TE Connectivity Harrisburg, PA 17105-3608	
CHK S. XI 09NOV2011		NAME		
APVD I. CRUZ 09NOV2011		PRODUCT SPEC	Ocean Side Feed Applicator	
		APPLICATION SPEC		
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:	SIZE A1	
		0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1 FINISH	CAGE CODE 00779	
MATERIAL		WEIGHT	DRAWING NO 2151017	
		Customer Accessible Production Drawing	RESTRICTED TO	
		SCALE 1:2	SHEET 4 OF 4	
			REV F	