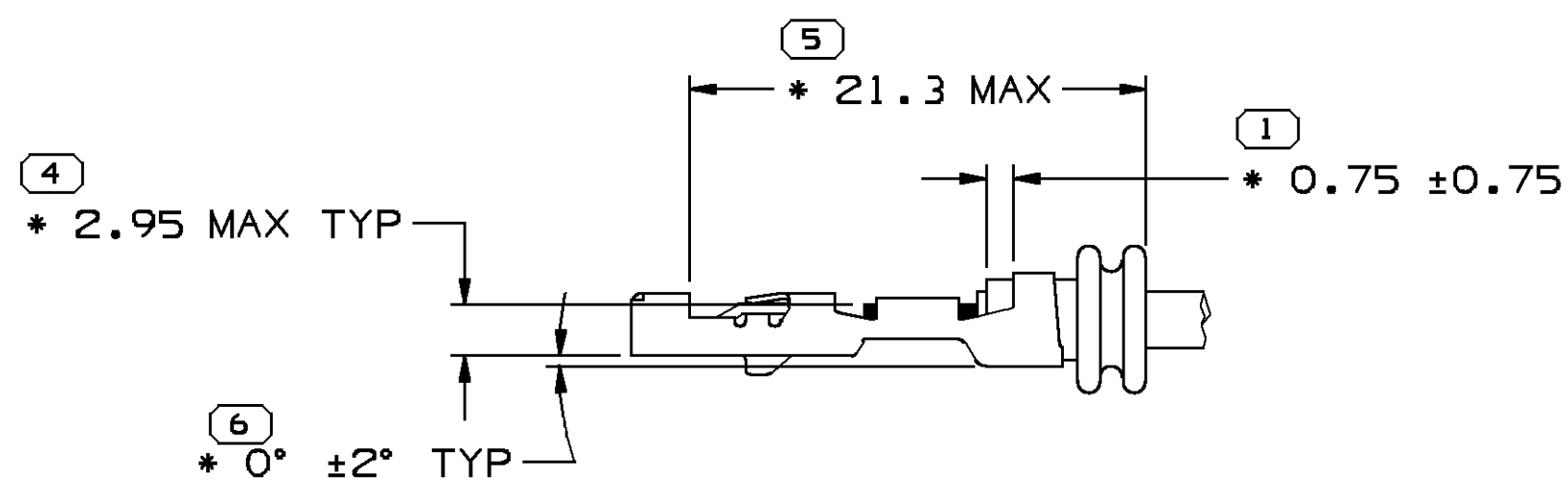
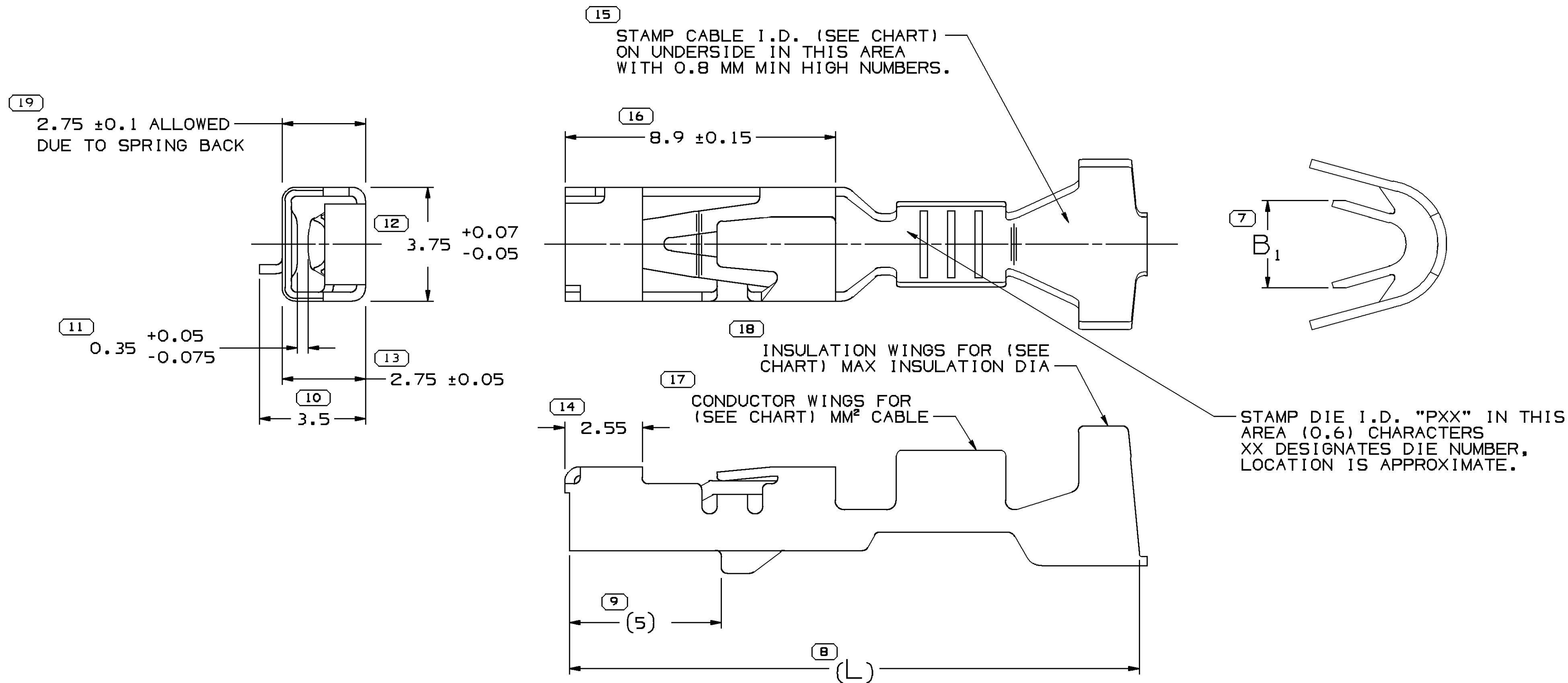


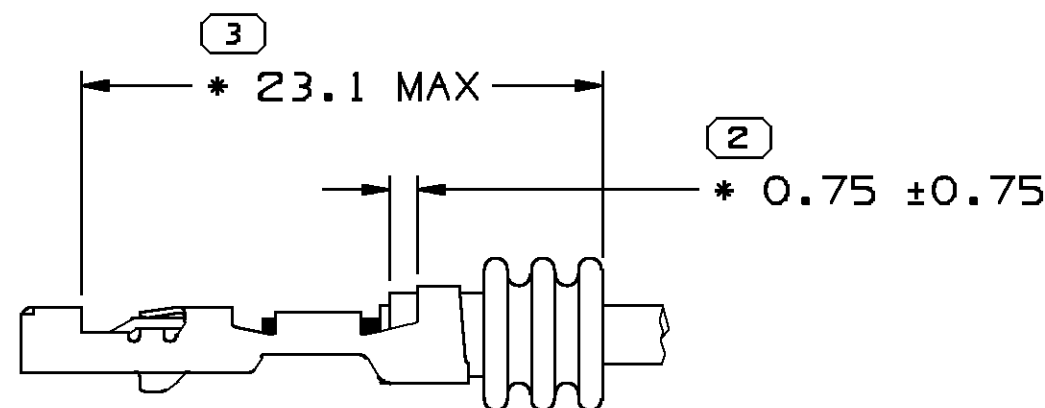
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL □ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	19
	LAST NO. USED	19

MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

DWG STATUS					ZONE	REVISION HISTORY		AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG							
30JL02	R	14	-	-		CLEARED REV COL & ALL PARTS - UPDATED PDM ATTRIBUTES		226419	JHN	FRG	TTP
05FE03	R	15	-	-		REVISED NOTE SYMBOL 277 IN TQD		236543	LMB	LMB	SCH
22JL03	R	16	-	-		ADDED DIM 2.750.1 FOR SPRING BACK		243779	RH	RH	SCH
24SE04	R	17	-	-		ALL PARTS ADD STAMP DIE I.D.		259075	MDH	AUG	MKM
15AU05	R	18	-	-		15304718 - UPDATED PDM ATTRIBUTES		271195	JBD	FRG	MJC
07JN07	R	19	-	-		15304718 - UPDATED PDM ATTRIBUTES		401618	JBD	AUG	EJH
13FE08	R	20	-	-		SHT 1 OF 3 WAS SHT 1 OF 2		403643	JOA	FRG	RWR
22SE08	R	21	-	-		13722256 & 13722259 - RELEASED		406107	JOA	FKV	EJB
060C08	R	22	-	-		13722256 & 13722259 - REMOVED		406320	ACG	FKV	EJB
270C08	R	23	-	-		ALL PARTS - UPDATED MAT'L CALLOUT		406614	VMR	HAD	VMR
10MR10	R	24	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES		410233	JTZ	JTZ	MAC
04AU10	R	25	-	-		ALL PARTS - ADDED PLATING NOTE, UPDATED MAT'L CALLOUT AND ADDED CONTACT AREA & CRIMP AREA COLUMNS ON CHART		411500	JRL	JRL	VMR
29SE10	R	26	-	-		ALL PARTS - UPDATED "PLATING TYPE" NOTE		412115	JRL	JRL	VMR
19DE11	R	27	-	-		ALL PARTS - ADDED PREFERRED MAT'L SIZE COLUMN ON TAXI CHART AND UPDATED PDM ATTRIBUTES		416538	JAR	JAR	OAF



2 RIB SEAL POSITION REF
AND TERMINAL & CABLE ALIGNMENT



3 RIB SEAL POSITION REF
SCALE 5:1

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. MATING COMPONENTS OR EQUIVALENT:
TERMINAL 15304730

3. * DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.

4. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.

5. PLATING TYPE:
1. REFLOW TIN 1.9-3.3 MICROMETERS THICK WITH A COPPER UNDERPLATE 0.5 MICROMETER TO 1.0 MICROMETER THICK.

PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY, PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

15336199	B9	-	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	1.25 - 2.5	14	2.05 - 3	101	3.7	18.9	I	I
15304720	E10	-	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	1.5 - 3	13	3.2 - 2.2	101	3.75	18.9	I	I
15304719	E10	-	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.75 - 1	17	2.25 - 1.7	101	2.65	18.9	I	I
15304718	E11	-	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.2	101	2.1	18.9	I	I
PART	NO	REV	N/P	STATUS	PREFERRED MAT'L SIZE	ALTERNATIVE MAT'L SIZE	MAT'L DESCRIPTION	SIZE (MM²)	ID	DIA	TYPE	B ₁ ±0.2 (L)	CONTACT AREA PLATING TYPE (SEE NOTE 5)	CRIMP AREA PLATING TYPE (SEE NOTE 5)
CABLE														

PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (MM)	CHART D
FROM 0 TO 12	>12
TOLERANCE UNLESS OTHERWISE SPECIFIED	
±0.1	±0.2
ANGULAR TOLERANCE	±2°

PART DRAWING	
STYLE	
VOLUME (QNP)	DISTR CODE
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2003 GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE. ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
THIRD ANGLE PROJECTION	DO NOT SCALE
USE MATH DATA	NX

DELPHI	
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE WARREN, OH	
DR	DATE
APVD1 N. VERGARA	06FE96
APVD2 T. STLEELE	08JN96
APVD3 S.C. HSIEH	28JN96
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL SEE CHART	
DRAWING NAME	
TAXI TERM F GT 280 SEALED	
DRAWING NUMBER	
15304714	
SIZE A1	SCALE 10:1
FRAME NO 1 OF 1	SHEET NO 1 OF 3
STG R	REV 27
N/P	-

Mouser Electronics

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