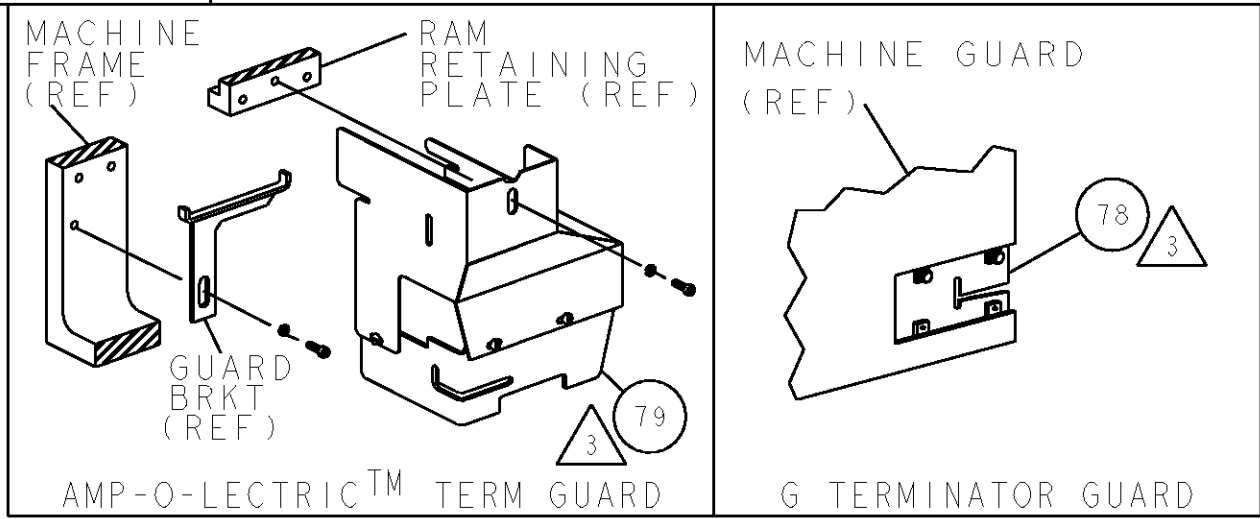
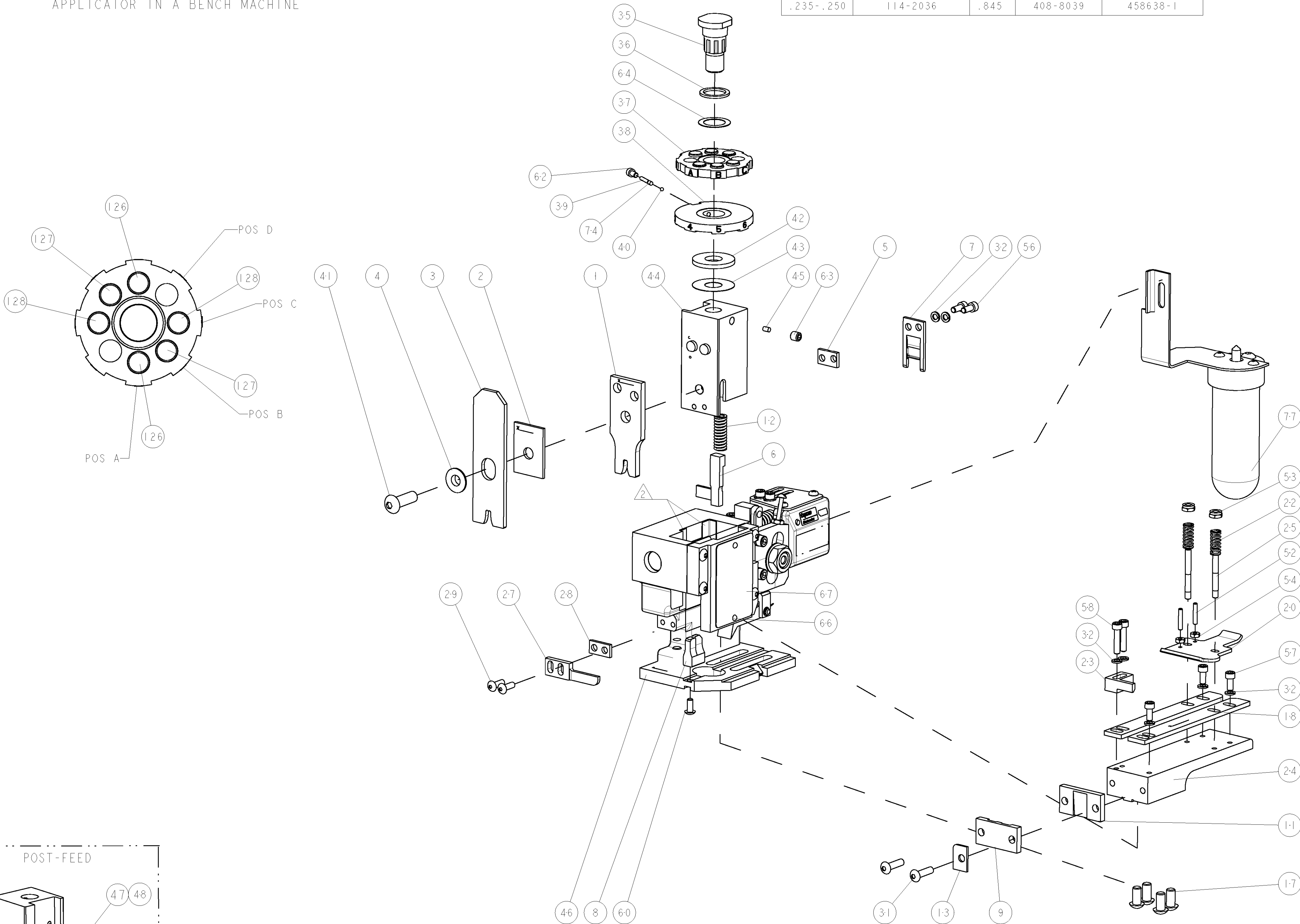


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PART NUMBER	REV	FIRST USED	POWER UNIT
1852532-1	A	122500-1	LEADMAKER & BENCH MODEL G
1852532-2	A	565435-5	BENCH MODEL K
7-1852532-7	A	-	SPARE PARTS
		FEED TYPE	
		POST FEED	
		-	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: RECEPTACLE, FASTON. .187 SERIES					
-	-	TE TERMINAL - TE CRIMP SPECS			
-	1742601-1				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.089±.002[2.26±0.05mm]		12AWG
-	-	B	.076±.002[1.93±0.05mm]		14AWG or 2mm2
-	-	C	.067±.002[1.70±0.05mm]		16AWG
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.120 [3.05mm]	F	16-12 AWG
-	-	INSUL	.180 [4.57mm]	F	Ø.110-.160
WIRE STRIP LENGTH .235-.250		TERM APPL SPEC 114-2036		FEED .845	APPL INSTRUCTIONS 408-8039
				SET UP GAGE 458638-1	



-	2	2	-	354779-7	PIN, WIRE DISC, .3025	128
-	2	2	-	8-354778-8	PIN, WIRE DISC, .2935	127
-	2	2	-	5-354778-9	PIN, WIRE DISC, .2790	126
△	REF	-	-	455745-1	GUARD WINDOW	79
△	-	REF	-	679532-1	INSERT, GUARD	78
-	1	-	-	465184-9	LUBRICATOR ASSY	77
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	58
-	3	3	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
-	1	-	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	-	458980-2	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	7	7	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-2	SPACER, STRIPPER	28
-	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-5	PLATE, STRIP GUIDE	24
-	1	1	-	240825-1	PLATE, STRIP HOLD DOWN	23
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	2	2	-	454204-4	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	690481-8	SPACER, HOLD DOWN	13
-	1	1	-	23846-1	SPRING, DIE	12
△	1	1	-	240644-8	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
△	1	1	-	690482-5	PLATE, FRONT SHEAR	9
△	1	1	-	1-1633248-4	ANVIL, COMBINATION	8
△	1	1	-	690474-5	BLADE, SLUG	7
-	1	1	-	1-455892-2	HOLD DOWN, TERMINAL	6
-	1	1	-	8-240641-6	SPACER	5
-	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
△	1	1	-	456134-6	CRIMPER, INSULATION F PREMIUM	3
△	1	1	-	1-455888-9	SPACER, CRIMPER	2
△	1	1	-	456409-7	CRIMPER, WIRE .120 "F" PREMIUM	1

-77		-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		Tyco Electronics Corporation	
INCHES		9 PLC ±.01		14JUN2007		Harrisburg, PA 17105-3608	
10 PLC ±.01		14JUN2007		NAME		END FEED HDM APPLICATOR	
11 PLC ±.01		14JUN2007		PRODUCT SPEC		-	
12 PLC ±.01		14JUN2007		APPLICATION SPEC		-	
13 PLC ±.01		14JUN2007		WEIGHT		-	
14 PLC ±.01		14JUN2007		CUSTOMER DRAWING		-	
15 PLC ±.01		14JUN2007		SCALE		3:5	
16 PLC ±.01		14JUN2007		SHEET		1 OF 1	
17 PLC ±.01		14JUN2007		REV		A	

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