# Amphenol®





**LPT Series Connectors** 

# **Amphennol**

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#### **Amphenol Industrial Products Group**

The Amphenol Industrial Products Group (AIPG), a group of the Amphenol Corporation, is a prominent manufacturer of cylindrical connectors known around the world. Amphenol Industrial's product lines consist of rectangular, standard miniature, fiber optic, EMI/EMP filter, and a variety of special application connectors.

Manufacturing connectors since 1932, we take pride that the Amphenol Industrial Products Group is the undisputed leader in interconnect systems for harsh environment applications. Innovations like our RADSOK® contact technology can provide roughly 50% more current through the same size pin. Connectors utilizing this RADSOK® technology will outperform similar products in the market hands down.

The Sidney, NY facility, nestled at the foothills of the Catskill Mountains, is over 307,000 square feet. This complex houses over 1,000+ employees incorporating state-of-the-art manufacturing technologies. The facility is both ISO9001 certified and qualified to MIL-STD-790 requirements.

#### Amphenol Technology (Zhuhai) Co., Ltd.

Established in 2007, Amphenol Technology (Zhuhai) Co., Ltd. is a manufacturing facility for the Amphenol Industrial Products Group, which serves a number of industrial markets, included but not limited to Factory Automation, Transportation, Heavy Equipment, Alternative Energy, Oil & Gas, Server/Data Comm and Power Distribution.

Amphenol Technology (Zhuhai) Co., Ltd. covers an area of 28,470m² and is equipped with CNCs, plating, injection molding and assembly workshops. This plant specializes in the design and manufacturing of industrial connectors featuring high power, high density inserts, medium to high voltage electrical properties, and harsh environment applications.

With industry leading engineering, design and manufacturing expertise, Amphenol Technology (Zhuhai) Co., Ltd. has earned more than 30 utility patents on its innovative interconnects. Many of the products produced have been certified by independent standards including UL, IEC/TUV, ATEX, IECEx and MA. The facility is also certified to ISO 9001, ISO 14001 and TS16949.

#### **LPT Series Product Introduction**







#### What are LPT Series Connectors?

The LPT Series is based on the MIL-C-26482 Series I and Amphenol's original PT Series. Cost effective without sacrificing quality. This series is a cylindrical bayonet connector constructed with an aluminum shell and features stamped and formed crimped contacts.

#### **Features and Benefits**

- Aluminum shell construction provides high strength while being light in weight
- Multiple shell plating options (up to 500H salt spray protection)
- · Stamped and formed crimp contacts with a 3 tine retention system
- · Machined contacts available
- · Off the shelf availability
- · Quick positive bayonet coupling
- 5 key/keyway mating
- Ingress protection up to IP67 and IP69K when in the mated condition
- · High shock and high vibration resistance
- Operating temperature range: -40°C to 125°C
- Intermateable with Amphenol's PT series
- PT standard shells have years of proven performance in the field
- UL/TUV certifications in process

#### Structure Features

5 Shell Styles:

- 1) Box mounting receptacle
- 2) Jam nut receptacle
- 3 Straight plug
- Wall mounting receptacle
- (5) Cable connecting receptacle
- 3 Connector Finishes Available:
- 1 Black zinc (RoHS)
- ② Nickel (RoHS)
- ③ Gray zinc nickel(RoHS)

4 Alternate Positioning : Insert rotation W,X,Y,Z

Crimp Contact Size:

① #12: 14-12 (2.00-4.00mm²)

2 #16: 18-16 (0.75-1.50mm<sup>2</sup>)

③ #20: 24-20 (0.25-0.50mm²)

④ Contact our sales team if you need RADSOK® or alternate size contact options

### **Market Applications**

Widely used in general and harsh environments, the LPT Series is suitable for markets including but not limited to the following:

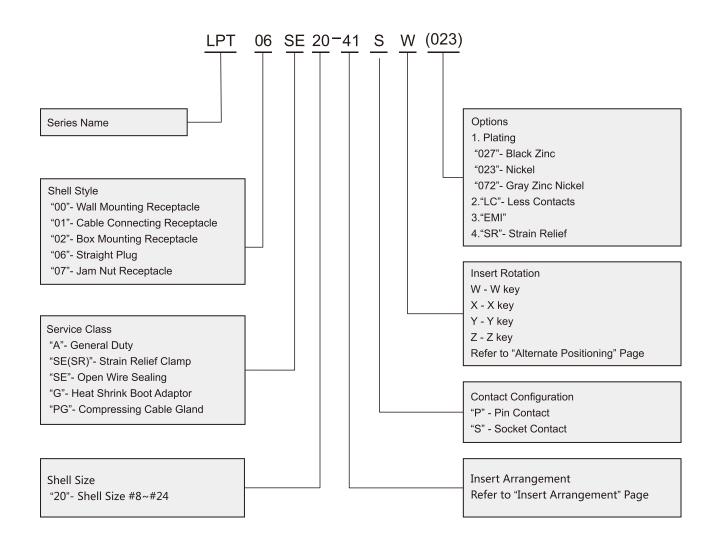
- Industrial Instrumentation
- Security
- Telecommunications
- Robotics/Factory Automation
- Process Control
- Energy Storage
- Hybrid/Electric Vehicle
- Heavy Equipment
- Rail Mass Transit



### **Technical Data**

Shell Material	Aluminum			
Insert Material		Plastic		
	Material	Copper alloy		
Contact	Plating	Tin/Nickel/Gold plated		
	Termination	Crimp		
Temperature Range		-40°C to +125°C		
Ingress Protection	IP67&IP69K in the mated condition A basic dust cover or an IP67 compliant cap are available for protection in the unmated condition			
	20# contact 7.5A			
Test Current	16# contact 13A			
	12# contact 23A/35A with RADSOK®			
Recommended	I# 250V			
Operating Voltage	П# 500V			
	I# 1500V			
Test Voltage AC	П# 2300V			
Mating Cycles		500 Cycles		
Salt Spray Test	1. Black Zinc (non-conductive): 48H 2. Nickel (conductive): 48H 3. Gray Zinc Nickel (conductive): 500H			
Vibration	In accordance with test procedure EIA-364-28			
Thermal Shock	In accordance with test procedure EIA-364-32			
RoHS		Compliant		

### **How to Order**



### **Shell Type**

Wall Mounting Receptacle LPT00



Cable Connecting Receptacle LPT01



Box Mounting Receptacle LPT02



Straight Plug LPT06



Jam Nut Receptacle LPT07



### **Crimp Contact Ordering Information**





0:	Current	DINIGOOKET	Wire		Disting	D (N	Pcs/
Size	(A)	PIN/SOCKET	AWG	mm²	Plating	Part No	Reel
					Tin plating	LPTC-SF-20P-20-1	
					Ni plating	LPTC-SF-20P-20-2	
		PIN	22-20	0.34-0.50	Gold flash	LPTC-SF-20P-20-3	
					10u"gold plating	LPTC-SF-20P-20-4	
#20	7.5				30u"gold plating	LPTC-SF-20P-20-5	
#20	7.5				Tin plating	LPTC-SF-20S-20-1	
					Ni plating	LPTC-SF-20S-20-2	
		SOCKET	22-20	0.34-0.50	Gold flash	LPTC-SF-20S-20-3	
					10 u"gold plating	LPTC-SF-20S-20-4	
					30 u"gold plating	LPTC-SF-20S-20-5	
					Tin plating	UPTC-SF-16P-16-1	
					Ni plating	UPTC-SF-16P-16-2	
			16-18	0.75-1.50	Gold flash	UPTC-SF-16P-16-3	
					10u"gold plating	UPTC-SF-16P-16-4	
		DIN			30u"gold plating	UPTC-SF-16P-16-5	
	13 -	PIN	20-22		Tin plating	UPTC-SF-16P-20-1	
					Ni plating	UPTC-SF-16P-20-2	
				0.34-0.50	Gold flash	UPTC-SF-16P-20-3	3000
					10u"gold plating	UPTC-SF-16P-20-4	
440					30u"gold plating	UPTC-SF-16P-20-5	
#16		SOCKET -	16-18	0.75-1.50	Tin plating	UPTC-SF-16S-16-1	
					Ni plating	UPTC-SF-16S-16-2	
					Gold flash	UPTC-SF-16S-16-3	
					10u"gold plating	UPTC-SF-16S-16-4	
					30u"gold plating	UPTC-SF-16S-16-5	
					Tin plating	UPTC-SF-16S-20-1	
					Ni plating	UPTC-SF-16S-20-2	
					Gold flash	UPTC-SF-16S-20-3	
					10u"gold plating	UPTC-SF-16S-20-4	
					30u"gold plating	UPTC-SF-16S-20-5	
					Tin plating	LPTC-SF-12P-12-1	
					Ni plating	LPTC-SF-12P-12-2	
		PIN	12~14	2.00-3.50	Gold flash	LPTC-SF-12P-12-3	
					10u"gold plating	LPTC-SF-12P-12-4	
#12	23				30u"gold plating	LPTC-SF-12P-12-5	
#12	23				Tin plating	LPTC-SF-12S-12-1	
					Ni plating	LPTC-SF-12S-12-2	
		SOCKET	12~14	2.00-3.50	Gold flash	LPTC-SF-12S-12-3	
					10u"gold plating	LPTC-SF-12S-12-4	
					30u"gold plating	LPTC-SF-12S-12-5	

### **Machined Contact Ordering Information**





0:	Current	DIMEGGRET	Wire		Plating	Part No
Size	(A)	PIN/SOCKET	AWG	mm²	Flatilly	Part No
					Tin plating	LPTC-MA-20P-20-1
					Ni plating	LPTC-MA-20P-20-2
		PIN	22-20	0.34-0.50	Gold flash	LPTC-MA-20P-20-3
					10u"gold plating	LPTC-MA-20P-20-4
#20	7.5				30u"gold plating	LPTC-MA-20P-20-5
#20	7.5				Tin plating	LPTC-MA-20S-20-1
					Ni plating	LPTC-MA-20S-20-2
		SOCKET	22-20	0.34-0.50	Gold flash	LPTC-MA-20S-20-3
					10 u"gold plating	LPTC-MA-20S-20-4
					30 u"gold plating	LPTC-MA-20S-20-5
					Tin plating	UPTC-MA-16P-16-1
					Ni plating	UPTC-MA-16P-16-2
			16-18	0.75-1.50	Gold flash	UPTC-MA-16P-16-3
					10u"gold plating	UPTC-MA-16P-16-4
		PIN			30u"gold plating	UPTC-MA-16P-16-5
		PIN	20-22	0.34-0.50	Tin plating	UPTC-MA-16P-20-1
	13				Ni plating	UPTC-MA-16P-20-2
					Gold flash	UPTC-MA-16P-20-3
					10u"gold plating	UPTC-MA-16P-20-4
#16					30u"gold plating	UPTC-MA-16P-20-5
#10		SOCKET	16-18		Tin plating	UPTC-MA-16S-16-1
					Ni plating	UPTC-MA-16S-16-2
				0.75-1.50	Gold flash	UPTC-MA-16S-16-3
					10u"gold plating	UPTC-MA-16S-16-4
					30u"gold plating	UPTC-MA-16S-16-5
				0.34-0.50	Tin plating	UPTC-MA-16S-20-1
					Ni plating	UPTC-MA-16S-20-2
					Gold flash	UPTC-MA-16S-20-3
					10u"gold plating	UPTC-MA-16S-20-4
					30u"gold plating	UPTC-MA-16S-20-5
					Tin plating	LPTC-MA-12P-12-1
					Ni plating	LPTC-MA-12P-12-2
		PIN	12~14	2.00-3.50	Gold flash	LPTC-MA-12P-12-3
					10u"gold plating	LPTC-MA-12P-12-4
#12	23				30u"gold plating	LPTC-MA-12P-12-5
" 12	20				Tin plating	LPTC-MA-12S-12-1
					Ni plating	LPTC-MA-12S-12-2
		SOCKET	12~14	2.00-3.50	Gold flash	LPTC-MA-12S-12-3
					10u"gold plating	LPTC-MA-12S-12-4
					30u"gold plating	LPTC-MA-12S-12-5

### **Service Classes**

The LPT connector is available in the following certified service classes:



"A"	General duty: back shell is threaded for conduit attachment of MS3057 cable clamp.
"SE(SR)"	Strain relief clamp - environmental resistant strain relief clamp and grommet for moisture proofing individual wires; provides added wire bundle support.
"SE"	Open wire sealing environmental resistant, with a nut and grommet for moisture proofing individual wires.
"G"	Heat shrink boot adaptor- back shell for heat shrink boot, with optional grommet for moisture proofing individual wires.
"PG"	Compressing cable gland for moisture proofing jacketed cables with option of EMI shielding function.

### **Alternate Positioning**

#### **Alternate Positioning**

To avoid cross-plugging problems in applications requiring the use of more than one miniature cylindrical connector of the same size and arrangement, alternate insert rotations are available as indicated in the accompanying chart.

As shown in the diagram at right, the front face of the pin insert is rotated within the shell in a clockwise direction from the normal shell key. The socket insert would be rotated counterclockwise the same number of degrees in respect to the normal shell key.







Position X



Position Y



Position Z

Insert Rotation					
	Degrees Degrees				
Shell Size	Arrangement	w	x	Y	z
8	8-4	45	97	184	-
10	10-2	45	90	315	
10	10-6	90	-	-	-
12	12-4	38	-	-	-
12	12-8	90	112	203	292
12	12-10	60	155	270	295
14	14-5	40	92	184	273
14	14-8	48	162	189	312
14	14-19	30	165	315	
14	14-AA	45	-	-	-

Insert Rotation						
	Insert	Degrees				
Shell Size	Arrangement	W	х	Y	z	
16	16-8	54	152	180	331	
16	16-26	60	ı	275	338	
18	18-5	55	97	263	315	
18	18-8	180	ı	_	-	
18	18-11	62	119	241	340	
18	18-32	85	138	222	265	
20	20-16	238	318	333	347	
20	20-41	45	126	225	-	
22	22-55	30	142	226	314	
24	24-31	90	225	255	_	

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### **Insert Arrangements**

Pole	4	2	6	4
Insert Arrangement		B A		
	8-4	10-2	10-6	12-4
Service Rating	I	I	I	I
Total Contacts	4	2	6	4
Contact No.	20	16	20	16

Pole	8	10	5	8
Insert Arrangement				
	12-8	12-10	14-5	14-8
Service Rating	I	I	П	I
Total Contacts	8	10	5	6 2
Contact No.	20	20	16	20 12

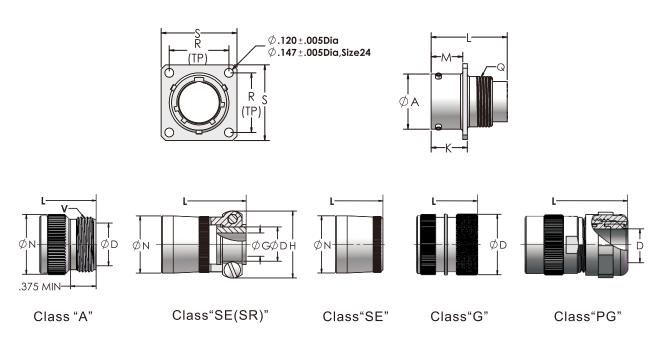
Pole	19	4	8	26
Insert Arrangement				
	14-19	14-AA	16-8	16-26
Service Rating	I	I	П	I
Total Contacts	19	4	8	26
Contact No.	20	12	16	20

### **Insert Arrangements**

Pole	5	8	11	32
Insert Arrangement			H	
	18-5	18-8	18-11	18-32
Service Rating	П	I	П	I
Total Contacts	5	8	11	32
Contact No.	12	12	16	20

Pole	16	41	55	31
Insert Arrangement				
	20-16	20-41	22-55	24-31
Service Rating	П	I	I	I
Total Contacts	16	41	55	31
Contact No.	16	20	20	16

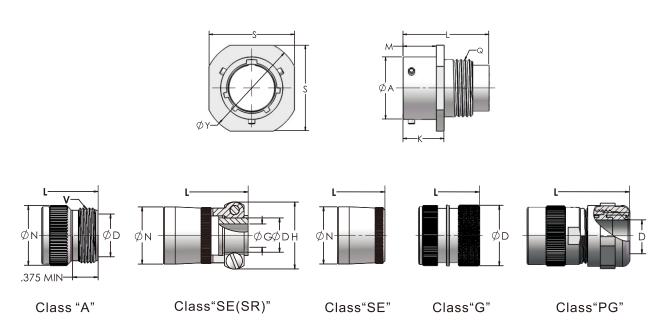
#### LPT00 (Wall Mounting Receptacle & Back Shells)



	Rece <sub>l</sub> Front				Recept	acle sid	e view			CL		CLASS "SE(SR)"		
			Α	М	K		L	Q	D	L	Ν	V	D	G
Shell size	R	S	+. 001	+. 010	+. 020	M	ax.	Thread	Min.	Max.	Max. Max.	Thread	Min.	Max.
			005	000	010	PIN	SOCKET	Class 2A	IVIIII.	IVIAX.	IVIAX.	Class A	IVIIII.	IVIAA.
8	.594	.812	.473	.431	.493	1.27	1.056	.4375-28UNEF	.297	1.633	.590	.5000-28UNEF	.240	.125
10	.719	.938	.590	.431	.493	1.27	1.056	.5625-24NEF	.421	1.633	.717	.6250-24NEF	.302	.188
12	.812	1.031	.750	.431	.493	.127	1.056	.6875-24NEF	.546	1.633	.834	.7500-20UNEF	.428	.312
14	.906	1.125	.875	.431	.493	.127	1.056	.8125-20UNEF	.663	1.633	.970	.8750-20UNEF	.552	.375
16	.969	1.219	1.000	.431	.493	1.27	1.056	.9375-20UNEF	.787	1.633	1.088	1.0000-20UNEF	.615	.500
18	1.062	1.312	1.125	.431	.493	1.27	1.056	1.0625-18NEF	.879	1.633	1.216	1.1875-18NEF	.740	.625
20	1.156	1.438	1.250	.556	.650	1.332	1.164	1.1875-18NEF	1.014	1.674	1.332	1.1875-18NEF	.740	.625
22	1.250	1.562	1.375	.556	.650	1.332	1.164	1.3125-18NEF	1.134	1.674	1.460	1.4375-18NEF	.928	.750
24	1.375	1.688	1.500	.589	.683	1.332	1.164	1.4375-18NEF	1.259	1.674	1.585	1.4375-18NEF	.990	.800

		CLASS "SE(SR)"					S"SE"	CLAS	SS "G"	CLASS "PG"		
	Н		L	N		L	N	L	N	N	D	L
Shell size	Max.	М	lax.	Max.	М	ax.	Max.	Max.	Max.	REF	Cable range	REF
	IVIAX.	PIN	SOCKET	IVIAX.	PIN	SOCKET	iviax.	IVIAX.	IVIAX.	KLI	(mm)	KLI
8	.812	2.354	2.202	.550	1.746	1.538	.560	1.768	.620	.571	3-6.5	2.309
10	.875	2.354	2.202	.675	1.746	1.538	0.685	1.768	.730	.814	4-8	2.309
12	1.000	2.354	2.202	0.803	1.746	1.538	0.813	1.768	.939	.814	4-8	2.309
14	1.125	2.354	2.202	0.920	1.746	1.538	0.930	1.768	.971	.930	5-10	2.309
16	1.188	2.486	2.272	1.047	1.746	1.538	1.057	1.768	1.179	1.120	10-14	2.309
18	1.438	2.486	2.272	1.165	1.746	1.750	1.175	1.768	1.266	1.180	13-18	2.309
20	1.438	2.684	2.470	1.290	1.918	1.750	1.301	1.980	1.427	1.296	13-18	2.385
22	1.625	2.684	2.470	1.418	1.918	1.750	1.430	1.980	1.522	1.496	18-25	2.385
24	1.719	2.684	2.470	.1.543	1.918	1.750	1.555	1.980	1.644	1.562	18-25	2.385

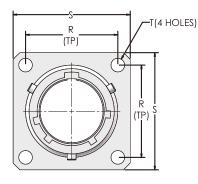
### LPT01 (Cable Connecting Receptacle & Back Shells)

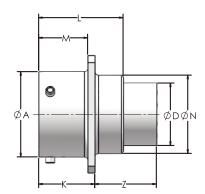


		otacle View			Recept	acle sid	e view			CL		CLASS "SE(SR)"		
	S	Υ	Α	М	K		L	Q	D	L	Ν	V	D	G
Shell size	±.020	±.020	+. 001	+. 010	+. 020	M	ax.	Thread	Min.	Max.	Max.	Thread	Min	Max.
			005	000	010	PIN	SOCKET	Class 2A	IVIIII.	IVIAX.	IVIAX.	Class A	Min.	IVIAX.
8	.812	0.938	.473	.400	.494	1.27	1.056	.4375-28UNEF	.297	1.633	.590	.5000-28UNEF	.240	.125
10	.938	1.062	.590	.400	.494	1.27	1.056	.5625-24NEF	.421	1.633	.717	.6250-24NEF	.302	.188
12	1.031	1.156	.750	.400	.494	.127	1.056	.6875-24NEF	.546	1.633	.834	.7500-20UNEF	.428	.312
14	1.125	1.250	.875	.400	.494	.127	1.056	.8125-20UNEF	.663	1.633	.970	.8750-20UNEF	.552	.375
16	1.219	1.344	1.000	.400	.494	1.27	1.056	.9375-20UNEF	.787	1.633	1.088	1.0000-20UNEF	.615	.500
18	1.312	1.438	1.125	.400	.494	1.27	1.056	1.0625-18NEF	.879	1.633	1.216	1.1875-18NEF	.740	.625
20	1.438	1.562	1.250	.535	.650	1.332	1.164	1.1875-18NEF	1.014	1.674	1.332	1.1875-18NEF	.740	.625
22	1.562	1.688	1.375	.535	.650	1.332	1.164	1.3125-18NEF	1.134	1.674	1.460	1.4375-18NEF	.928	.750
24	1.688	1.812	1.500	.568	.683	1.332	1.164	1.4375-18NEF	1.259	1.674	1.585	1.4375-18NEF	.990	.800

		CLASS "SE(SR)"					S"SE"	CLAS	SS "G"	CLASS "PG"		
	Н		L	N		L	N	L	N	N	D	L
Shell size	Max.	M	lax.	Max.	М	ax.	Max.	Max.	Max.	REF	Cable range	REF
	IVIGA.	PIN	SOCKET	Wax.	PIN	SOCKET	IVIGA.	IVIGA.	IVIGA.	INCI	(mm)	IXLI
8	.812	2.354	2.202	.550	1.746	1.538	.560	1.768	.620	.571	3-6.5	2.309
10	.875	2.354	2.202	.675	1.746	1.538	0.685	1.768	.730	.814	4-8	2.309
12	1.000	2.354	2.202	0.803	1.746	1.538	0.813	1.768	.939	.814	4-8	2.309
14	1.125	2.354	2.202	0.920	1.746	1.538	0.930	1.768	.971	.930	5-10	2.309
16	1.188	2.486	2.272	1.047	1.746	1.538	1.057	1.768	1.179	1.120	10-14	2.309
18	1.438	2.486	2.272	1.165	1.746	1.750	1.175	1.768	1.266	1.180	13-18	2.309
20	1.438	2.684	2.470	1.290	1.918	1.750	1.301	1.980	1.427	1.296	13-18	2.385
22	1.625	2.684	2.470	1.418	1.918	1.750	1.430	1.980	1.522	1.496	18-25	2.385
24	1.719	2.684	2.470	.1.543	1.918	1.750	1.555	1.980	1.644	1.562	18-25	2.385

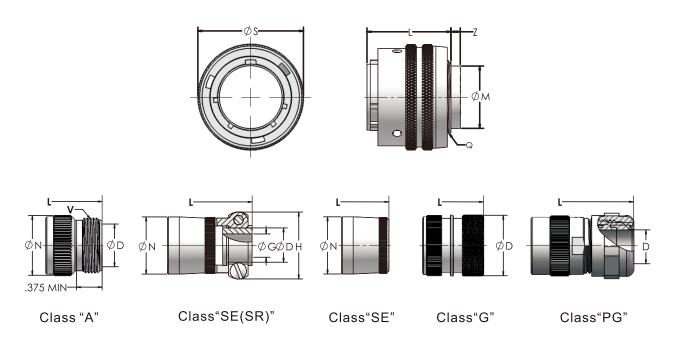
### LPT02 (Box Mounting Receptacle)





	Red	ceptacle Fro	nt View	Receptacle side view									
			Т	А	D	К	L	М	N	7	Z		
Shell size	R S		±.005	+. 001				+. 020	Dia.	M	ax.		
			±.005	005	Max.	010	Max.	010	Max.	PIN	SOCKET		
8	.594	.812	.120	.473	.322	.493	.825	.431	.449	.777	.563		
10	.719	.938	.120	.590	.439	.493	.825	.431	.573	.777	.563		
12	.812	1.031	.120	.750	.557	.493	.825	.431	.699	.777	.563		
14	.906	1.125	.120	.875	.678	.493	.825	.431	.823	.777	.563		
16	.969	1.219	.120	1.000	.807	.493	.825	.431	.949	.777	.563		
18	1.062	1.312	.120	1.125	.908	.493	.825	.431	1073	.777	.563		
20	1.156	1.438	.120	1.250	1.033	.650	1.076	.556	1.199	.682	.514		
22	1.250	1.562	.120	1.375	1.158	.650	1.076	.556	1.323	.682	.514		
24	1.375	1.688	.147	1.500	1.283	.683	1.109	.589	1.449	.649	.481		

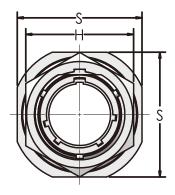
### LPT06 (Straight Plug & Back Shells)

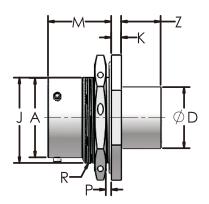


	Plug Front View		PI	ug Side View				CL		CLASS "SE(SR)"		
	S	L	М	Q		Z		L	Ν	V	D	G
Shell size	Max.	Max.	Max.	Thread		ax.	Min.	May	Max.	Thread	Min	Max.
	IVIAX.	WIGA.	IVIGA.	Class 2A	PIN	SOCKET	IVIIII.	Max.	iviax.	Class A	Min.	IVIAX.
8	.750	.928	.322	.4375-28UNEF	.324	.110	.326	1.615	.590	.5000-28UNEF	.240	.125
10	.859	.928	.439	.5625-24NEF	.324	.110	.443	1.615	.717	.6250-24NEF	.302	.188
12	1.031	.928	.557	.6875-24NEF	.324	.110	.557	1.615	.834	.7500-20UNEF	.428	.312
14	1.156	.928	.678	.8125-20UNEF	.324	.110	.682	1.615	.970	.8750-20UNEF	.552	.375
16	1.281	.928	.807	.9375-20UNEF	.324	.110	.807	1.615	1.088	1.0000-20UNEF	.615	.500
18	1.391	.928	.908	1.0625-18NEF	.324	.110	.908	1.615	1.216	1.1875-18NEF	.740	.625
20	1.531	1.000	1.033	1.1875-18NEF	.248	.080	1.033	1.594	1.332	1.1875-18NEF	.740	.625
22	1.656	1.000	1.158	1.3125-18NEF	.248	.080	1.158	1.594	1.460	1.4375-18NEF	.928	.750
24	1.776	1.000	1.283	1.4375-18NEF	.248	.080	1.283	1.594	1.587	1.4375-18NEF	.990	.800

		CLASS	"SE(SR	)"	CLAS	SS "SE"		CLAS	SS "G"	CLASS "PG"				
	Н	L		L		N	N		L	L	N	N	D	L
Shell size	Max.	Max.		Max.	Mana	М	ax.	Max.	Max.	REF	Cable range	REF		
	IVIAX.	Pin	Socket	wax.	Max.	PIN	SOCKET	iviax.	iviax.	KEF	(mm)	REF		
8	.812	2.336	2.122	.550	.540	1.728	1.520	1.750	.620	.571	3-6.5	2.291		
10	.875	2.336	2.122	.675	0.665	1.728	1.520	1.750	.730	.814	4-8	2.291		
12	1.000	2.336	2.122	0.803	0.793	1.728	1.520	1.750	.939	.814	4-8	2.291		
14	1.125	2.336	2.122	0.920	0.910	1.728	1.520	1.750	.971	.930	5-10	2.291		
16	1.188	2.468	2.254	1.047	1.037	1.728	1.520	1.750	1.179	1.120	10-14	2.291		
18	1.438	2.468	2.254	1.165	1.155	1.728	1.520	1.750	1.266	1.180	13-18	2.291		
20	1.438	2.604	2.390	1.290	1.281	1.838	1.670	1.900	1.427	1.296	13-18	2.305		
22	1.625	2.604	2.390	1.418	1.410	1.838	1.670	1.900	1.522	1.496	18-25	2.305		
24	1.719	2.604	2.390	1.543	1.535	1.838	1.670	1.900	1.644	1.562	18-25	2.305		

LPT07 (Jam Nut Receptacle)





	R	eceptacle l	Front View			Receptacle side view								
			А	D	J Flat	К		P Panel thickness		R	Z			
Shell size	H ±.016	S	+. 001	Dia.	+. 001	+. 011	м	Min.	Max.	Thread	M	ax.		
			005	Max.	005	010		IVIIII.	Max.	Class 2A UNEF	PIN	SOCKET		
8	.750	.938	.473	.322	.530	.125	.696	.062	.125	.5625-24	.450	.235		
10	.875	1.062	.590	.439	.655	.125	.696	.062	.125	.6875-24	.450	.235		
12	1.062	1.250	.750	.557	.818	.125	.696	.062	.125	.8750-20	.450	.235		
14	1.188	1.375	.875	.678	.942	.125	.696	.062	.125	1.0000-20	.450	.235		
16	1.312	1.500	1.000	.807	1.066	.125	.696	.062	.125	1.1250-18	.450	.235		
18	1.438	1.625	1.125	.908	1.191	.125	.696	.062	.125	1.2500-18	.450	.235		
20	1.562	1.812	1.250	1.033	1.316	.156	.884	.062	.250	1.3750-18	.292	.124		
22	1.688	1.938	1.375	1.158	1.441	.156	.884	.062	.250	1.5000-18	.292	.124		
24	1.816	2.062	1.500	1.283	1.566	.156	.917	.062	.250	1.6250-18	.260	.092		

### **Assembly Instructions for Straight Plug**

#### 1.STRIP INSULATION



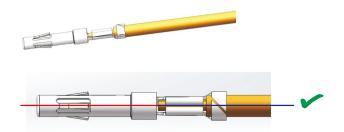
WIRES OR CABLE WITH OUTER JACKET STRIPPED

## 2.CRIMP CONTACTS IN ACCORDANCE WITH THE IPC-A-620 SPECIFICATION.

#### STEP BY STEP ASSEMBLY PROCESS



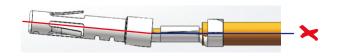
STEP1: PUSH THE SLEEVE AND O-RING INTO THE ADAPTER.



CONTACT COAXIAL, NO DEFORMATION



STEP2: PASS THE TERMINATED CONTACTS THROUGH THE ADAPTER AND GROMMET.



**CONTACT DEFORMATION** 

# STEP3: ALIGN THE CONTACTS INTO THEIR CORRESPONDING INSERT HOLES. THEN SLIDE THE GROMMET UP THE WIRES CLOSE TO INSERT.

## 3.CONTACT INSERTION/REMOVAL TOOL INFORMATION



Part Number	Description
TOOL-738651-020	for #20 male/female contact
TOOL-738651-016	for #16 male/female contact
TOOL-738651-012	for #12 male/female contact



STEP4: USE A RECEPTACLE (IF POSSIBLE) AS A FIXTURE. SCREW ADAPTER ON TO BACK SHELL.

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<u>LPTC-SF-12S-12-3-R</u> <u>LPTC-SF-20S-20-3</u> <u>LPTC-SF-12P-12-1</u> <u>LPTC-SF-12P-12-3</u> <u>LPTC-SF-12P-12-3-R</u> <u>LPTC-SF-20P-20-3-R</u> <u>LPTC-SF-20P-20-1-R</u> <u>LPTC-SF-20P-20-3-R</u> <u>LPTC-SF-20P-20-3-R</u> <u>LPTC-SF-12S-12-1-R</u> <u>LPTC-SF-20S-20-1-R</u> <u>LPTC-SF-12S-12-1-R</u> <u>LPTC-SF-12S-12</u>