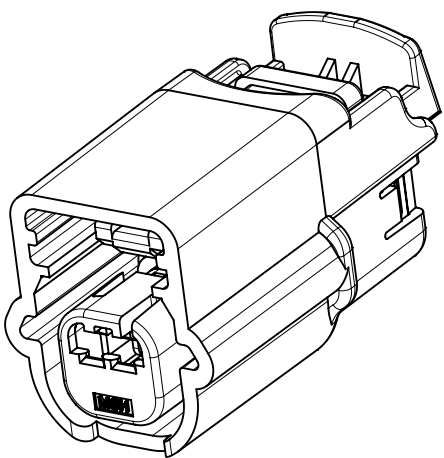
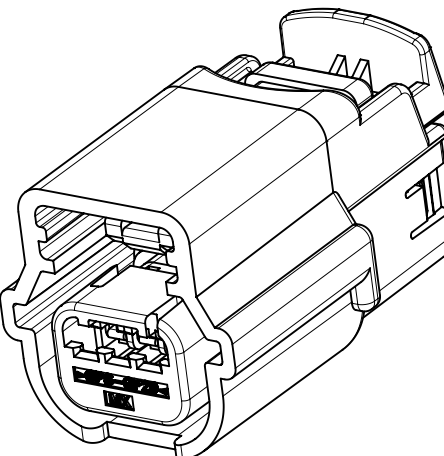
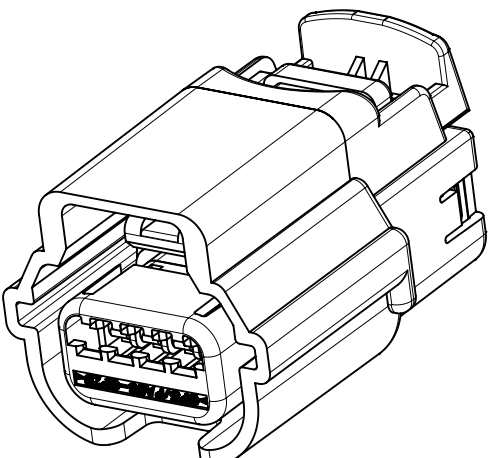




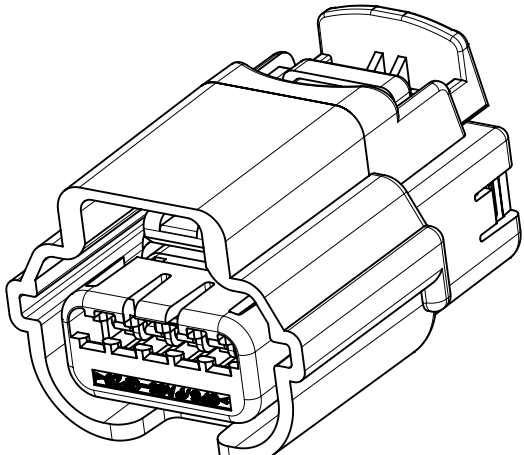
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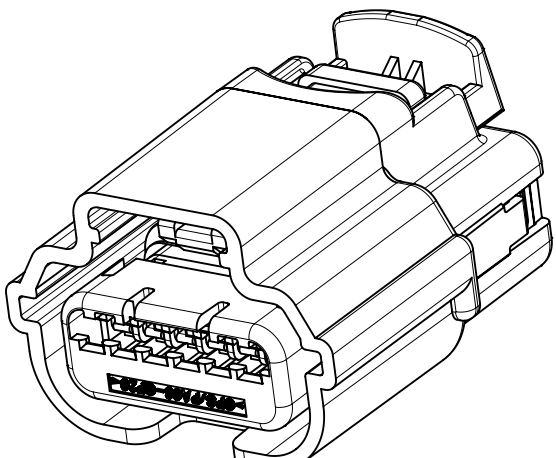
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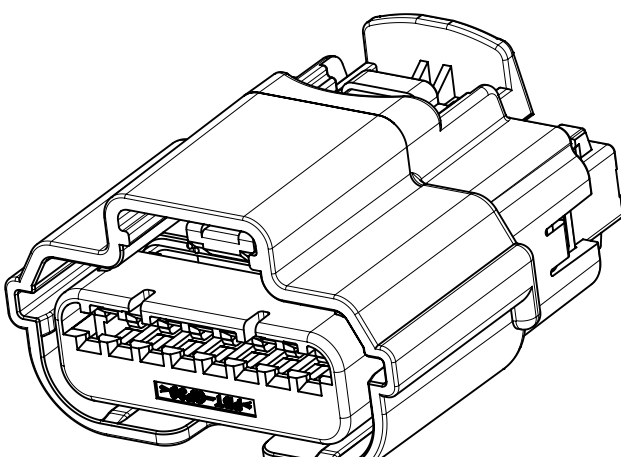
1X4



1X5



1X6



1X8

TABLE OF CONTENTS	
SHEET NO.	SHEET DESCRIPTION
1	NOTES AND BOM
2	CONNECTOR ASSEMBLY WITHOUT CLIPSLOT
3	CONNECTOR ASSEMBLY WITH CLIPSLOT
4-5	KEY CONFIGURATIONS
6-9	BOM

NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:
- a. APPLICATION SPECIFICATION SEE: AS-31402-000
 - CONTAINS: SEE AS CONTENT
 - DESIGNED TO MATE WITH DEVICE OR CONNECTOR AS SPECIFIED IN THE MATING INTERFACE DRAWINGS CHART.
 - *DENOTES DRAWINGS THAT CAN BE ACCESSED AT <<http://ewcap.uscarteams.org/>>.
 - ASSEMBLY SHIPPED WITH PLR IN PRE-LOCK POSITION
(SEE PLR PRE-LOCK VIEW ON SHEET 2 SECTION A-A).
 - b. PRODUCT RELATED DRAWING REFER TO DRAWING INFORMATION CHART
 - c. TPA'S MAY BECOME SEATED DURING TRANSIT. IF THIS OCCURS, TPA'S SHOULD BE MOVED TO THE PRE-LOCKED POSITION PRIOR TO FEMALE TERMINAL INSTALLATION. REFERENCE PRODUCT SPECIFICATION: PS-34646-001
 - d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: QEHS-699000-301
 - e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS
(COMPANY ID#13255)
 - f. SYSTEM EXCEPT SERIES 31404 1X8 CIRCUIT TO BE USED WITH OUTSIDE WIRE DIAMETERS RANGING FROM 1.20MM TO 2.06MM WITHIN RANGE OF:
 - SAE 22 AWG TO 18 AWG PER ESB-M1L123-A2
 - ISO 0.35MM² TO 0.75MM² PER GMW15626 AND ES-AU5T-1A348-AA
 - g. POLARIZATION FEATURE EFFECTIVENESS PER USCAR-2 PARAGRAPH 5.4.4 IS REDUCED WHEN TESTING ALL POLARIZATION OPTIONS: 100N MIN.
 - h. SEE SHEET #3 FOR CONNECTOR ASSEMBLY WITH CLIPSLOP
 - i. FOR CLIPSSLOT CONNECTOR: CLIP OVERHANGS CONNECTOR, PLEASE CHECK APPLICATION
(COULD CAUSE WIRE CHAFING)-SHORTER CLIP IS A RECOMMENDATION.

2. DESIGN - GEOMETRY:

- a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH THE EXCEPTION OF UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M-2009
- c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD.
THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION,
AND CUSTOMER MATERIAL NUMBER.
- f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B).
- g. DATE CODE: FIRST TWO DIGITS ARE THE CALENDAR YEAR (EXAMPLE: 04 = 2004). THIRD THROUGH 5TH DIGIT DAY # OF THE CALENDAR YEAR (EXAMPLE: FEB. 3RD = '034').

DRAWING INFORMATION	
DESCRIPTION	DRAWING NO.
PRODUCT SPECIFICATION	PS-31402-000
	FOR 31404 1X8 REFER TO PS-31404-001-1X8
PACKAGING	PK-31300-256
SALES DRAWING	SD-31402-211
	FOR 31404 1X8 REFER TO SD-31404-811
TEST SUMMARY	FOR 1X2 REFER TO TS-31402-001-1X2
	FOR 1X3 REFER TO TS-31402-001-1X3
	FOR 1X6 REFER TO TS-31402-001-1X6
	FOR 31404 1X8 REFER TO TS-31404-001-1X8

MATING INTERFACE DRAWING	
DESCRIPTION	INTERFACE DEFINITION
1X2	*064-S-002-1-Z02
1X3	*064-S-003-1-Z01
1X4	*064-S-004-1-Z02
1X5	*064-S-005-1-Z02
1X6	*064-S-006-1-Z02
1X8	*064-S-008-1-Z02

PART NUMBER LEGEND

CONNECTOR ASSEMBLY

3140X-XXXX

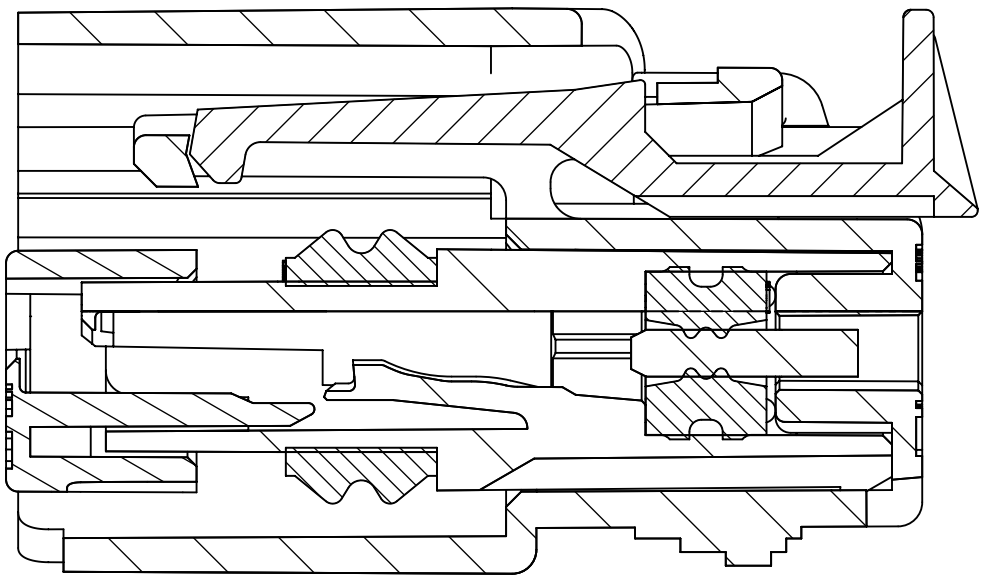
- SEAL PLUG CONFIGURATION (AS MOLDED)
- 0 - ALL CIRCUITS OPEN
 - 1-9 SEE CHART
- CPA OPTION
- 0 OR 2 - WITHOUT CPA
 - 1 OR 3 - WITH CPA
 - 4 - WITHOUT CPA, WITH CLIPSLOT
 - 5 - WITH CPA, WITH CLIPSLOT
- USCAR POLARIZATION OPTION
- 1 - POLARIZATION OPTION A
 - 2 - POLARIZATION OPTION B
 - 3 - POLARIZATION OPTION C
 - 4 - POLARIZATION OPTION D
 - 5 - POLARIZATION OPTION B, BLACK
 - 6 - POLARIZATION OPTION C, BLACK
 - 7 - POLARIZATION OPTION D, BLACK
 - 8 - POLARIZATION OPTION C, NATURAL
 - 9 - POLARIZATION OPTION D, GRAY
 - 0 - POLARIZATION OPTION D, DARK GRAY
- CIRCUIT SIZE 2, 3, 4, 5, 6 & 8
- 6 - CIRCUIT SIZE 6, WITH 31412-6500 OR 31412-6501 RING SEAL (FOR 31402 AND 31403 SERIES)
WITH 31412-6500 RING SEAL (FOR 31404 SERIES)
 - 7 - CIRCUIT SIZE 6, WITH 31412-6501 RING SEAL (FOR 31404 SERIES)
- TERMINAL OPTION
- 2 - TYCO/MOLEX GET 0.64
 - 3 - MOLEX 0.64
 - 4 - YAZAKI KAIZEN 0.64/TE GEN Y 0.64/JST AIT 0.64
- | | |
|----|--------------------------|
| T7 | CHANGE ST
ADD P/N 314 |
| T6 | ADD P/N: 314 |
| T5 | ADD P/N: 314 |
| | ADD P/N: 314 |

T7	CHANGE STATUS FROM "TOOLED" TO "SALEABLE" ADD P/N 31404-7135/7125, 31404-7216/7206, 31404-7913/7903
T6	ADD P/N: 31404-7124, 31404-7134, 31404-7205, 31404-7215, 31404-7803, 31404-7813
T5	ADD P/N: 31404-7123; 31404-7133; 31404-7902; 31404-7912
T4	ADD P/N:31402-2120,31402-2130,31402-3104,31402-3114,31402-6201,31402-6211,31402-6301,31402-6311,31402-6401,31402-6411,31402-6501,31402-6511,31402-6601,31402-6611,31402-6701,31402-6711,31403-6201,31403-6211,31403-6301,31403-6311,31403-6401,31403-6411,31403-6501,31403-6511,31403-6601,31403-6611,31403-6701,31403-6711,31404-6201,31404-6211
T2	UPDATE BOM INFORMATION ON SHEET 9
T1	DELETE 31402/31403-7*** P/N
T	ADD P/N 31402-7XXXX FOR 1X6 WITH 31412-6501 RING SEAL VERSION ON SHEET 9
S	ADD P/N: 31402-6131; 31402-6121
R	ADD P/N: 31404-3112, 31404-3102
P	ADD P/N: 31403-3132, 31403-3122
M	ADD P/N: 31402-6118; 31402-6108
L	1. REDRAW SALES DRAWING 2. UPDATE TERMINAL INFORMATION FOR 31404 SERIES 3. ADD P/N: 31403-6212; 31403-6202
REV	REV DESCRIPTION

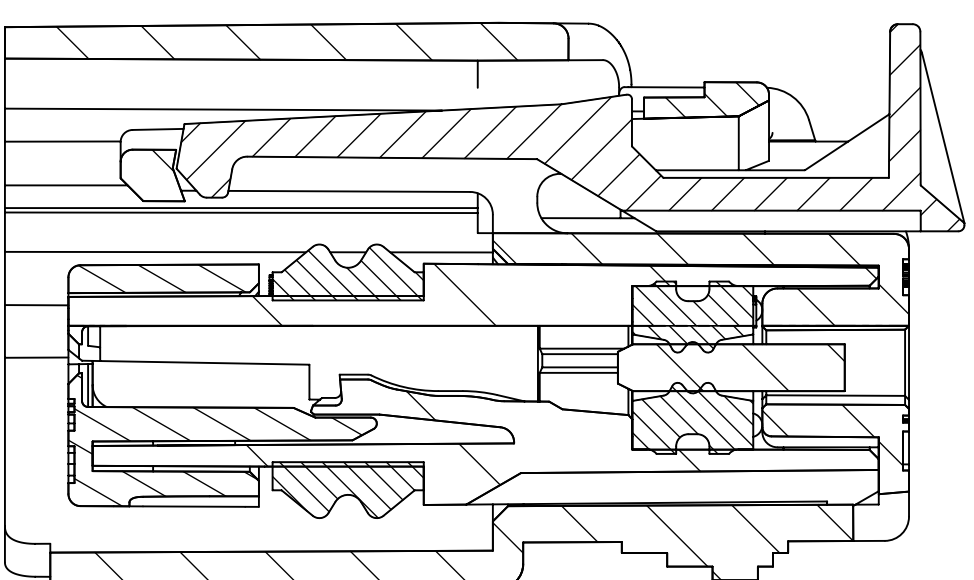
PRE-RELEASE
REFERENCE
USE ONLY

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		DIMENSION UNITS		SCALE		CURRENT REV DESC:				molex									
		mm		1:1															
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		ANGULAR TOL ± 3.0 °																	
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S = 0		2 PLACES		± 0.13															
V = 0		1 PLACE		± 0.3															
W = 0		0 PLACES		±		INITIAL REVISION: DRWN: RCARLSON 2004/03/01 APPR: PBERG 2004/09/30													
X = 0		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER			
Y = 0				3		D-SIZE		31402				GENERAL MARKET		1 OF 9					

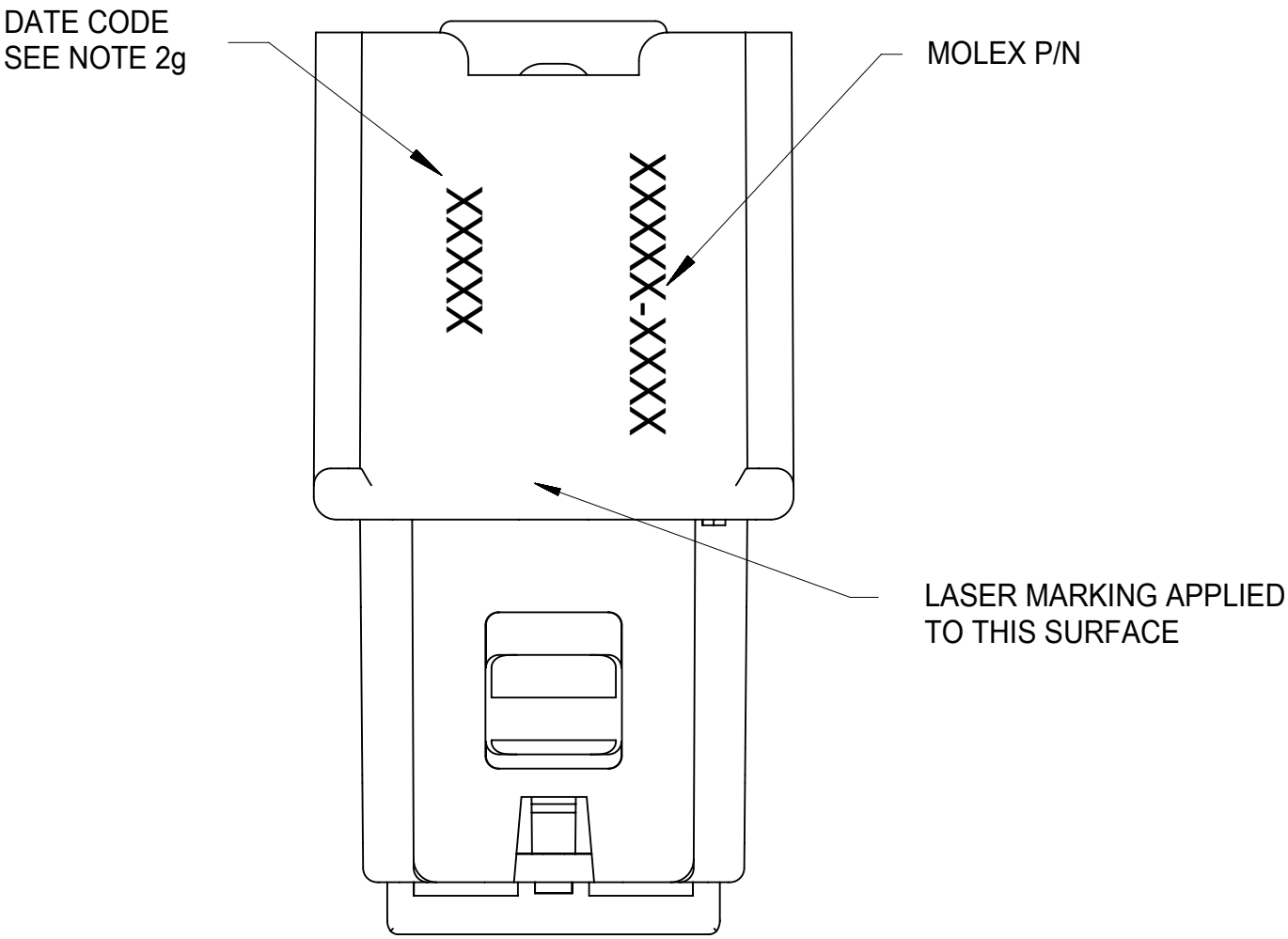
DOCUMENT STATUS	RV	RELEASE DATE	
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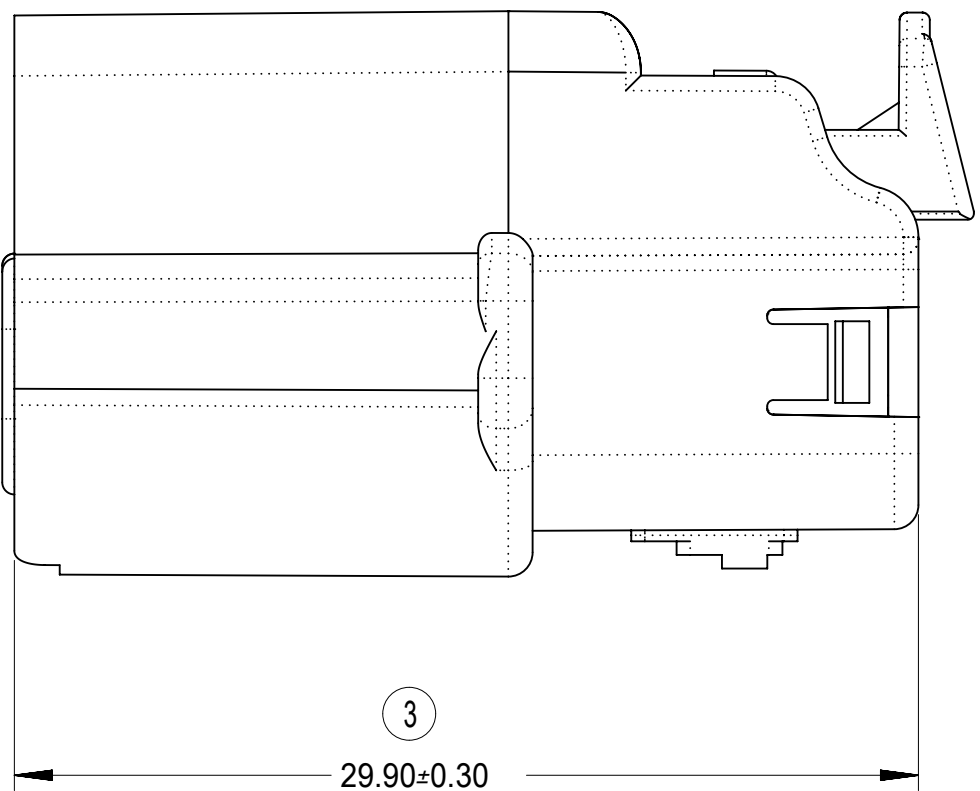
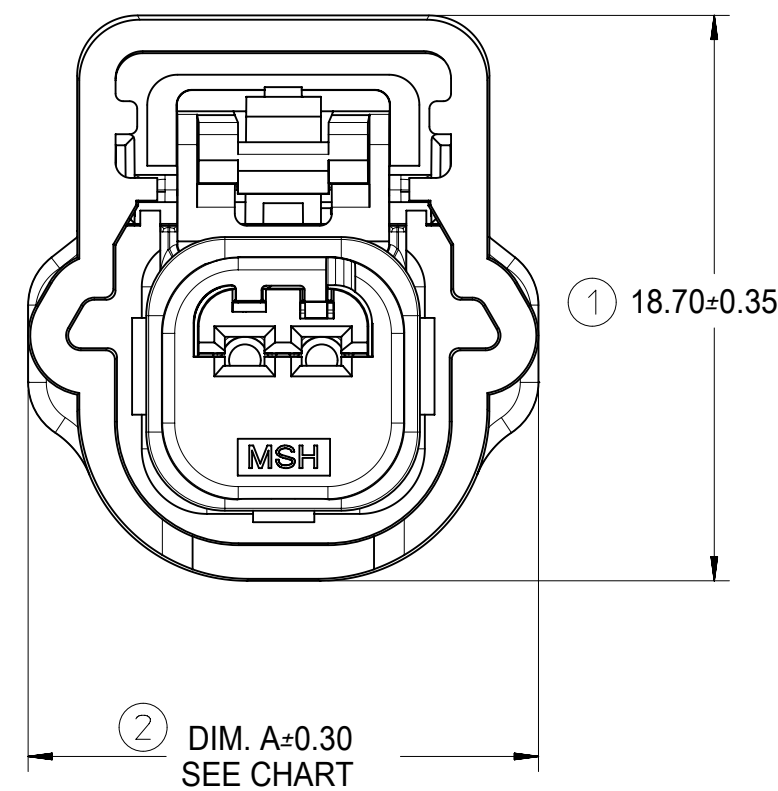
SECTION A-A
TPA SHOWN IN AS-SHIPPED
PRE-LOCKED POSITION
SEE NOTE 1c



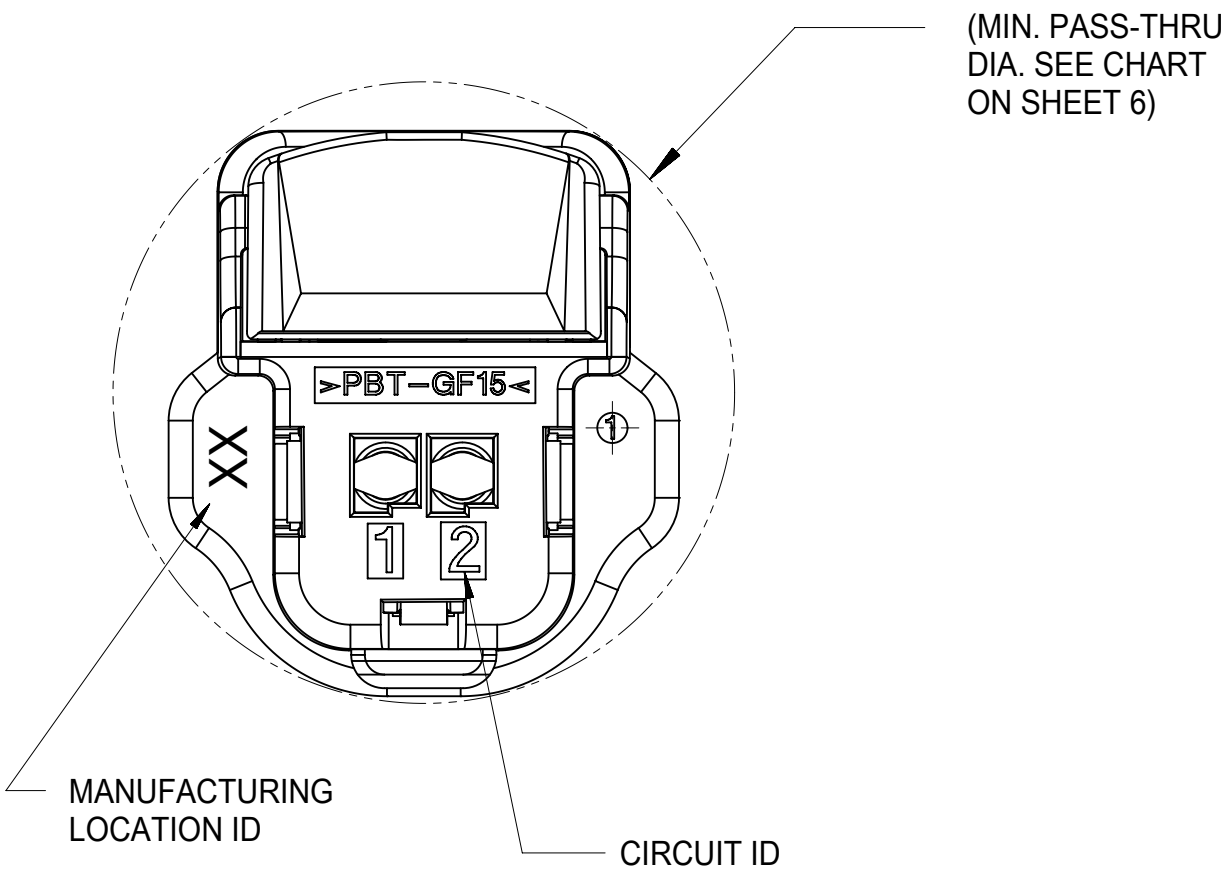
SECTION A-A
TPA SHOWN IN FINAL
LOCKED POSITION



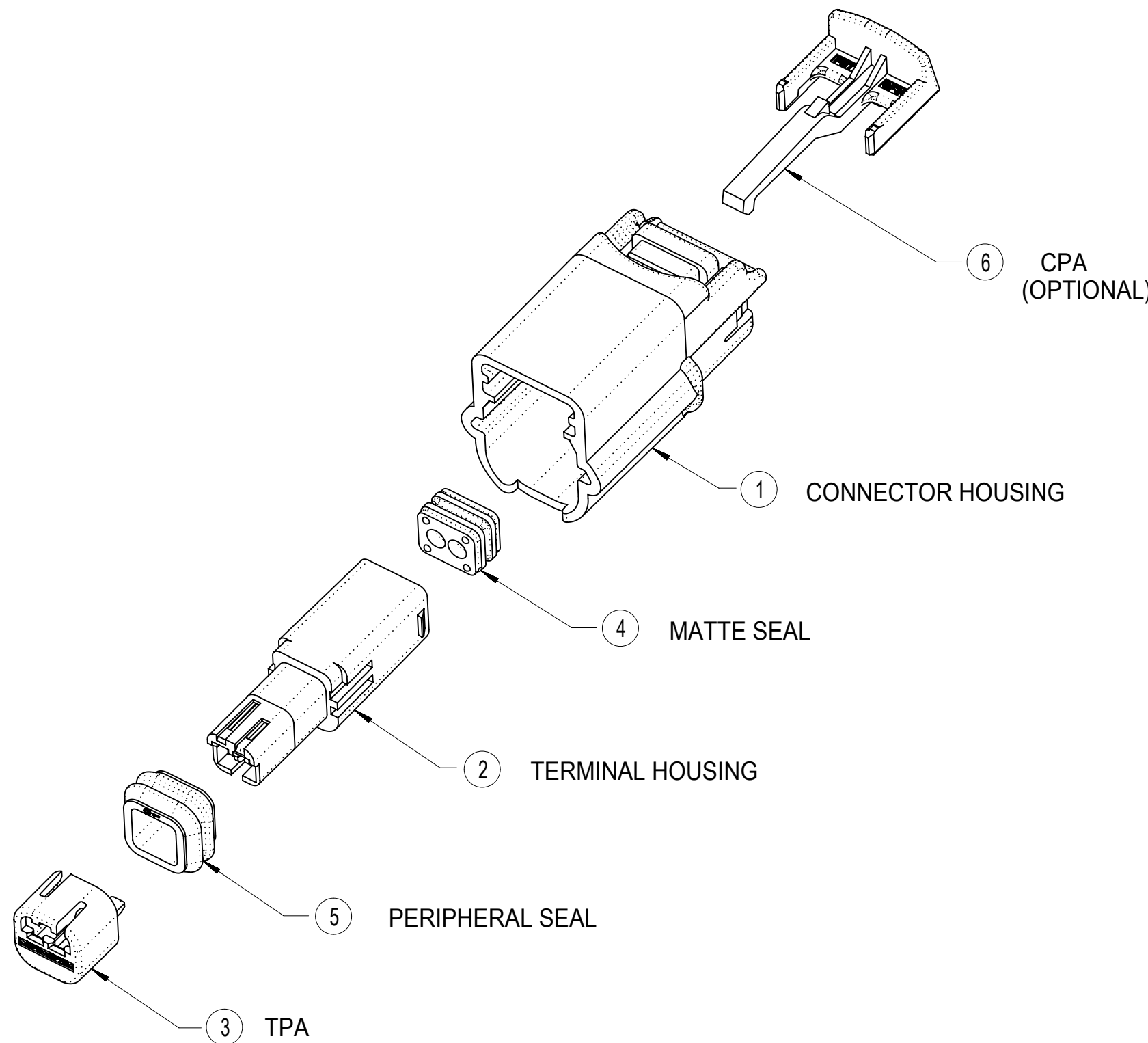
BOTTOM VIEW



RIGHT SIDE VIEW



BACK VIEW



ITEM	DESCRIPTION	COLOR	MATERIAL
1	CONNECTOR HOUSING	SEE CHART	PBT GF15
2	TERMINAL HOUSING	BLACK	SPS/PA66 GF30
3	TPA	NATURAL	SPS/PA66 GF20
4	MATTE SEAL	SEE CHART	SILICONE RUBBER
5	PERIPHERAL SEAL	SEE CHART	SILICONE RUBBER
6	CPA - OPTIONAL	RED	PBT GF30

PRE-RELEASE
REFERENCE
USE ONLY

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION													
	= 0	DIMENSION UNITS		SCALE		CURRENT REV DESC: EC NO: 608911 DRWN: PZHANG71 CHK'D: GLI04 APPR: INITIAL REVISION: DRWN: RCARLSON APPR: PBERG				molex 0.64 USCAR CONNECTOR SEALED SINGLE ROW ASSEMBLY					
	= 0	mm		1:1											
	= 0	GENERAL TOLERANCES (UNLESS SPECIFIED)													
	= 0	ANGULAR TOL ± 3.0°		2018/10/09											
	= 0	4 PLACES ±		2018/12/11											
	= 0	3 PLACES ±		PRODUCT CUSTOMER DRAWING				DOCUMENT NUMBER SD-31402-211 DOC TYPE PSD DOC PART 001 REVISION T7							
	= 0	2 PLACES ± 0.13													
	= 0	1 PLACE ± 0.3		2004/03/01 2004/09/30											
	= 0	0 PLACES ±													
	= 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
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CONNECTOR ASSEMBLY WITHOUT CLIPSLOT

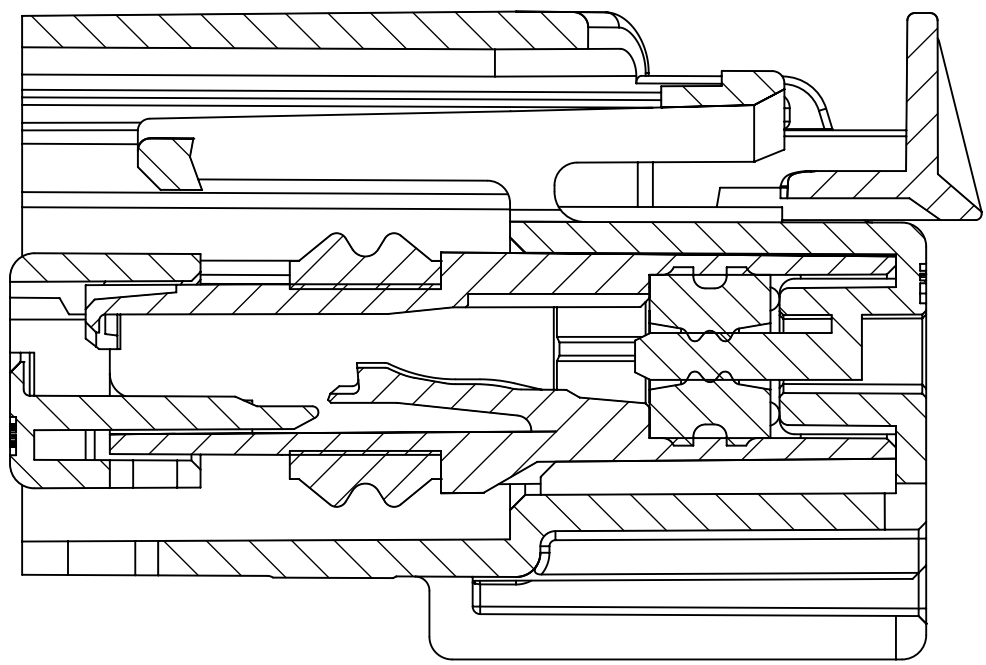
molex

0.64 USCAR CONNECTOR
SEALED SINGLE ROW ASSEMBLY

PRODUCT CUSTOMER DRAWING

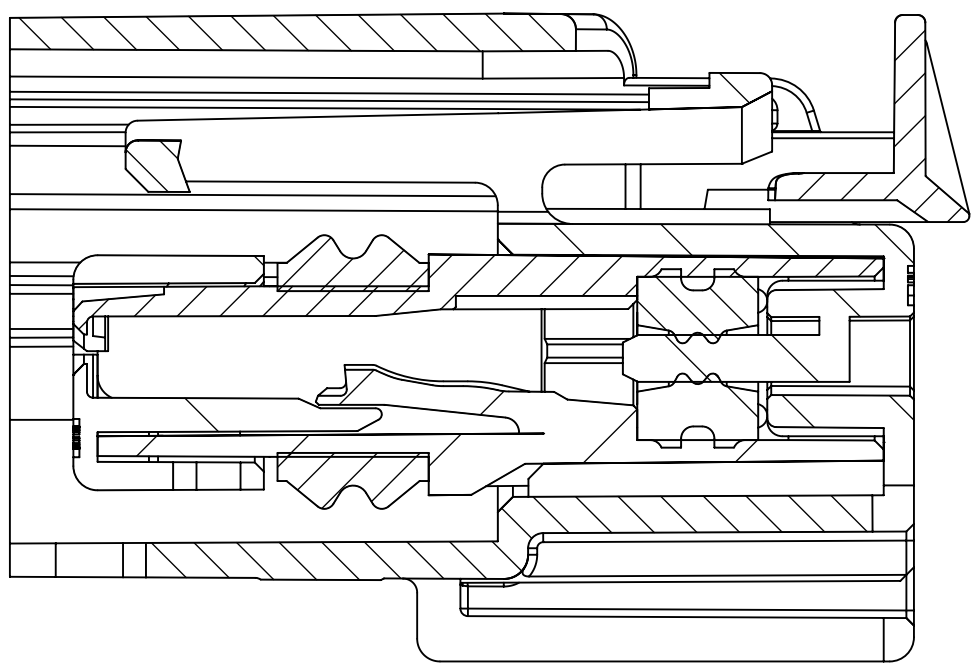
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SD-31402-211	PSD	001	T7

DOCUMENT STATUS	RV	RELEASE DATE



SECTION C-C

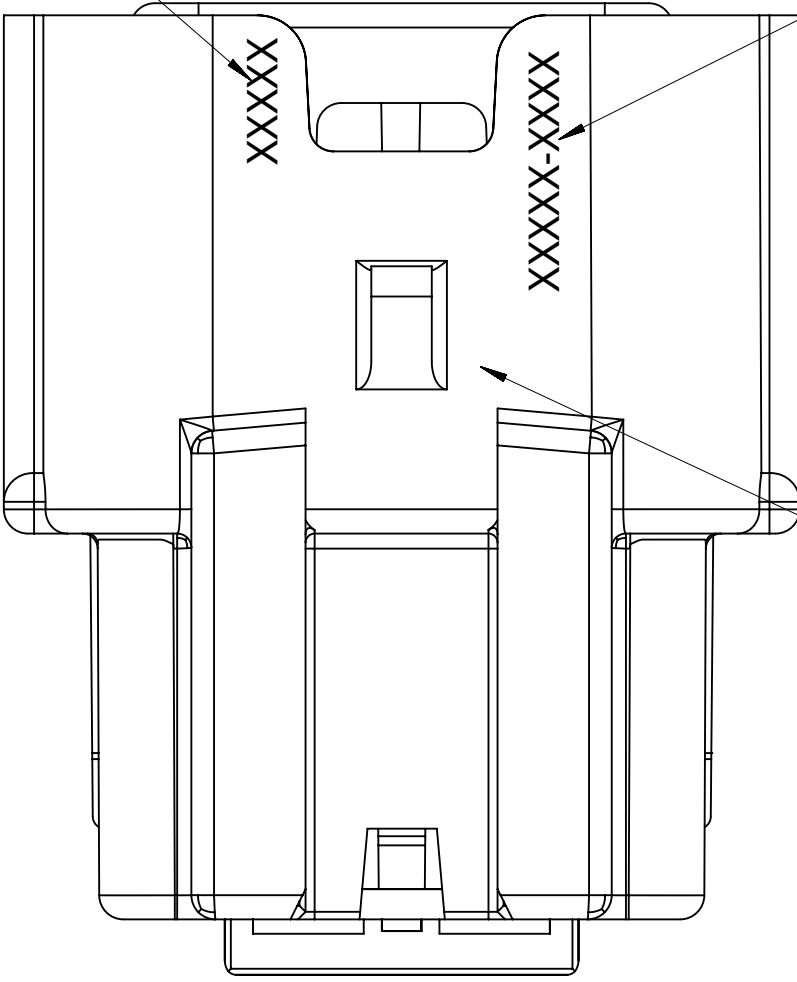
TPA SHOWN IN AS-SHIPPED
PRE-LOCKED POSITION
SEE NOTE 1c



SECTION C-C

TPA SHOWN IN FINAL
LOCKED POSITION

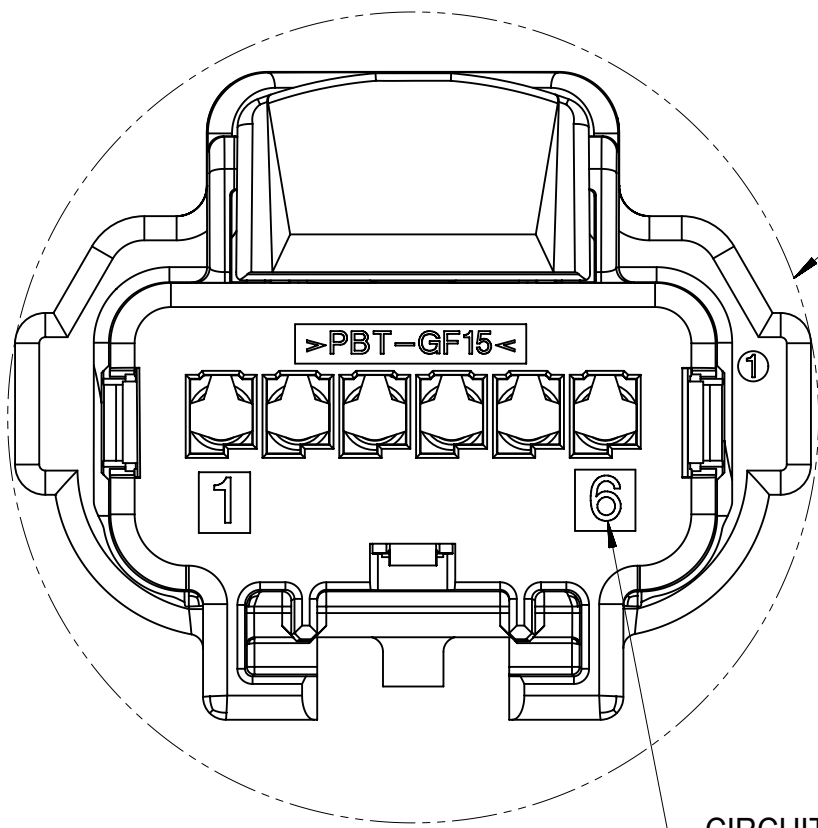
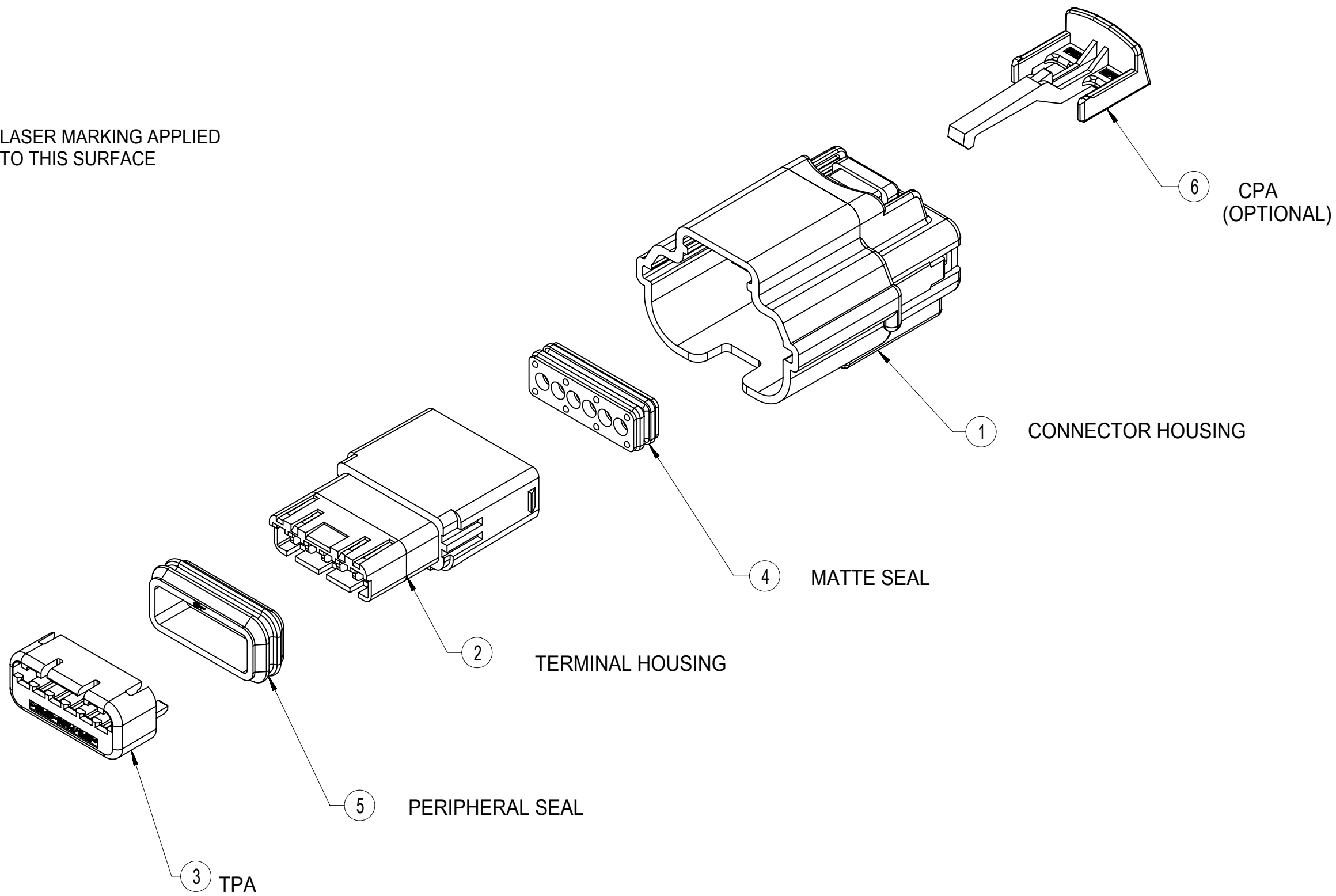
DATE CODE
SEE NOTE 2g



MOLEX P/N

LASER MARKING APPLIED
TO THIS SURFACE

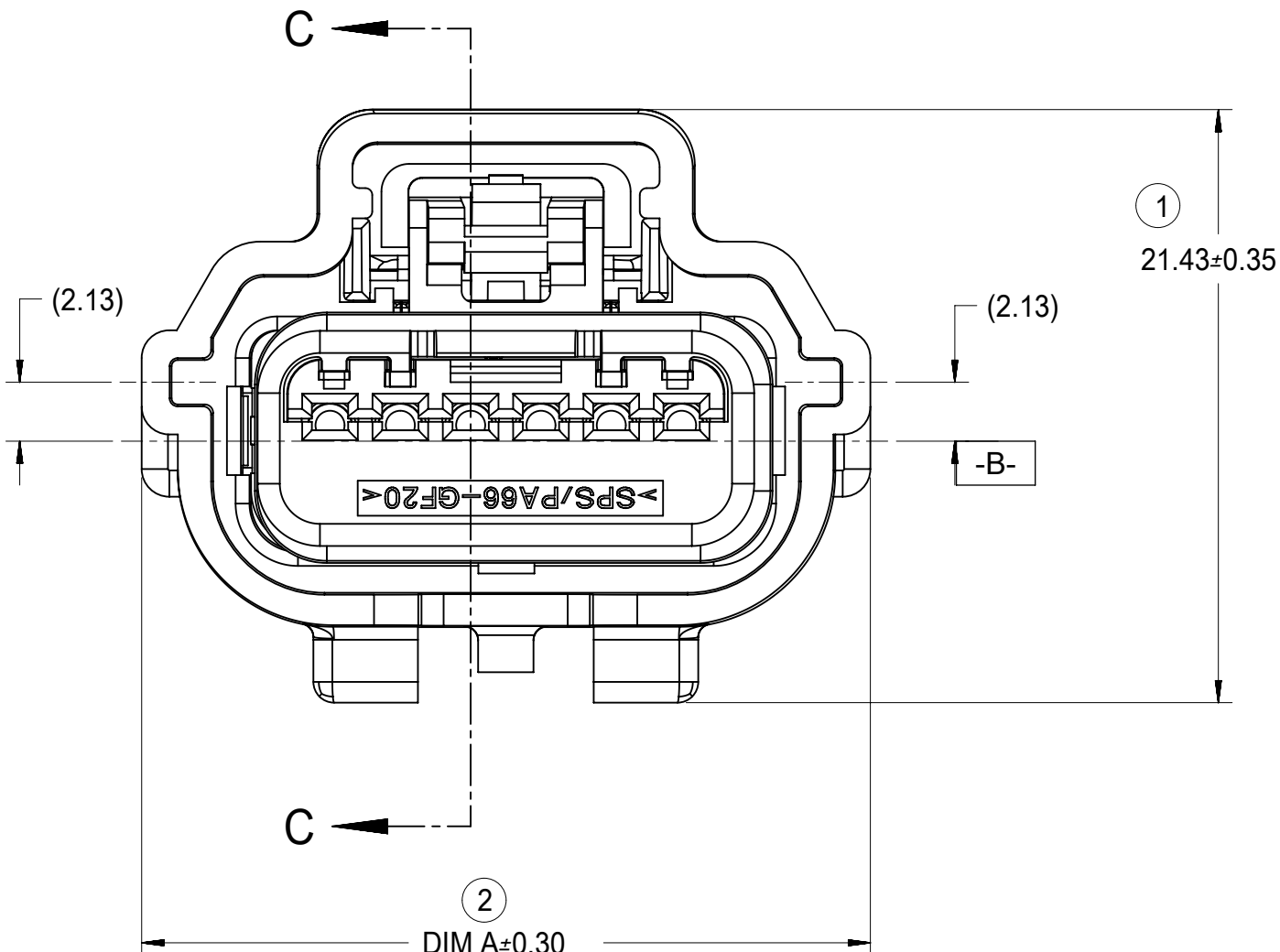
BOTTOM VIEW



(MIN. PASS-THRU
DIA. SEE CHART
ON SHEET 7)

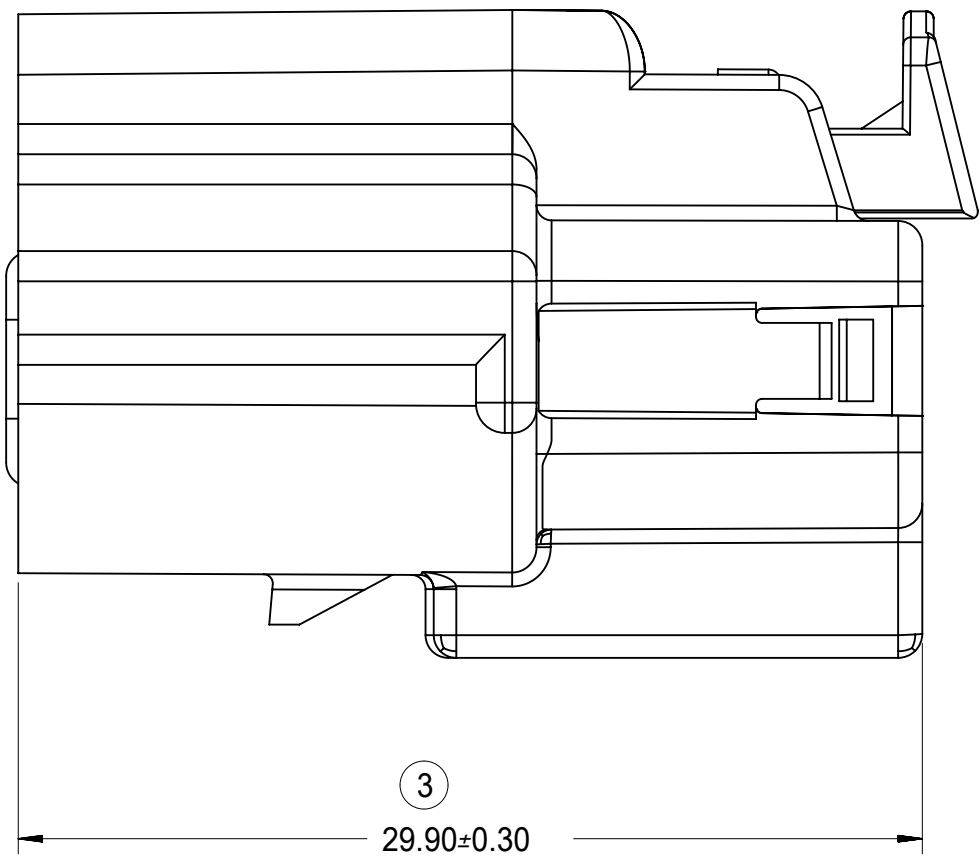
BACK VIEW

PRE-RELEASE
REFERENCE
USE ONLY



FRONT VIEW

POLARIZATION A



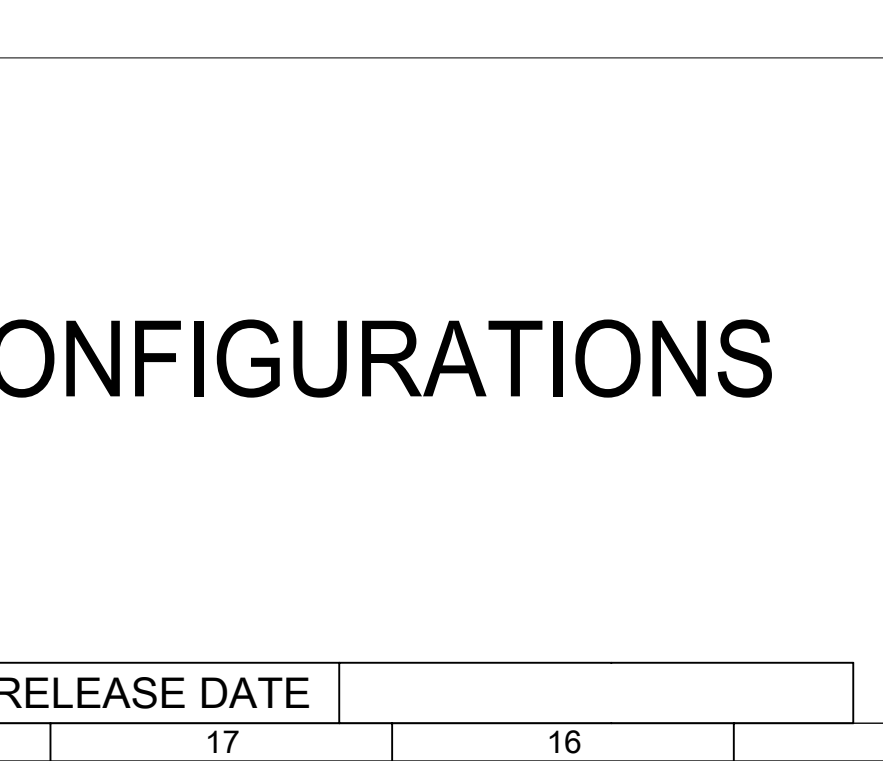
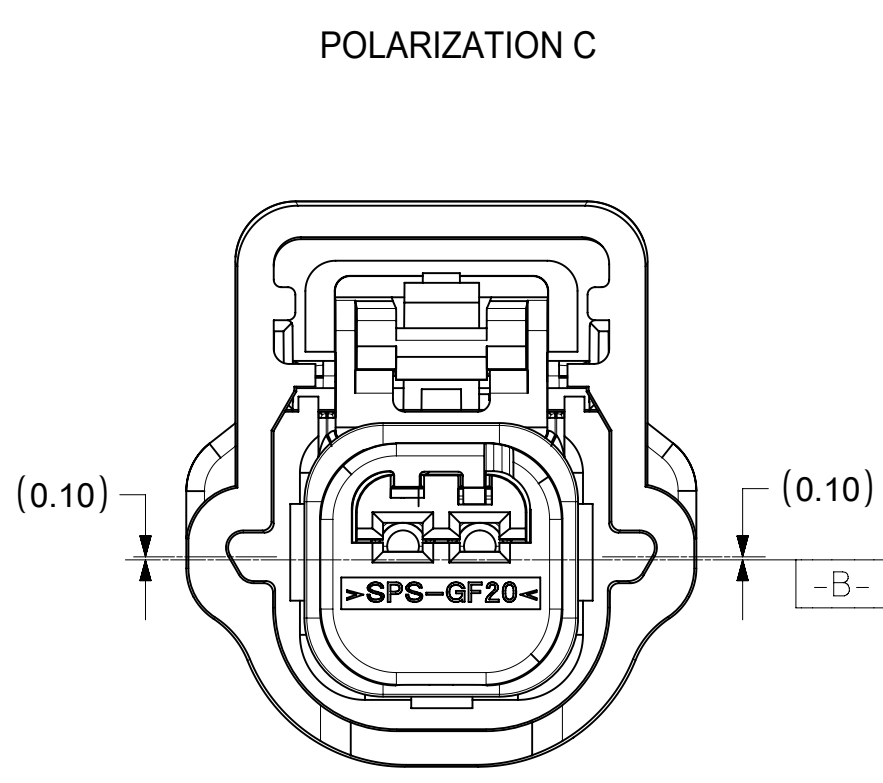
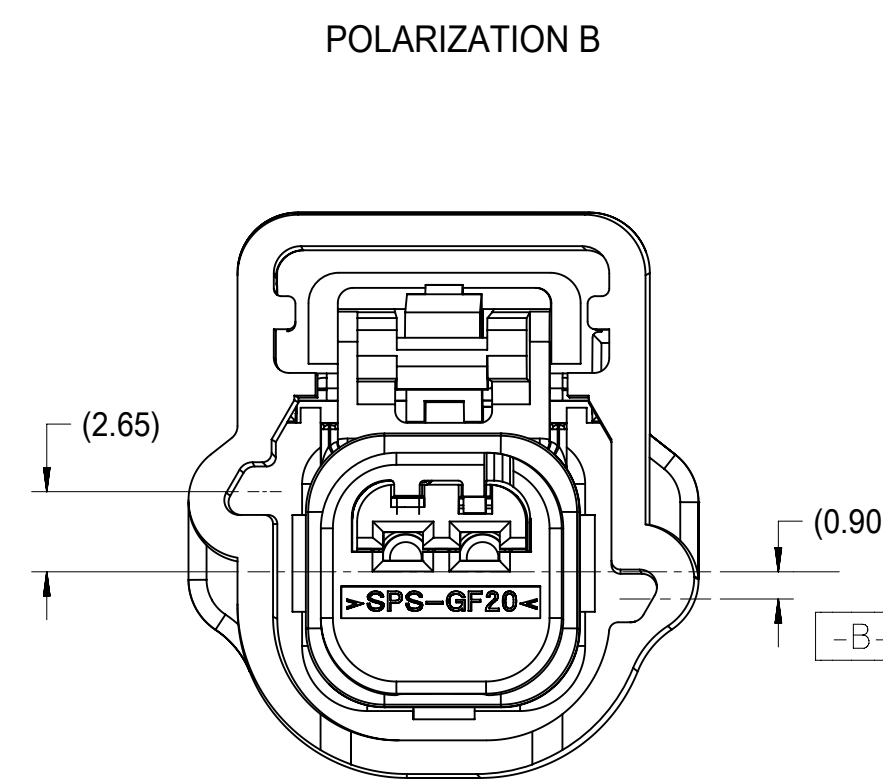
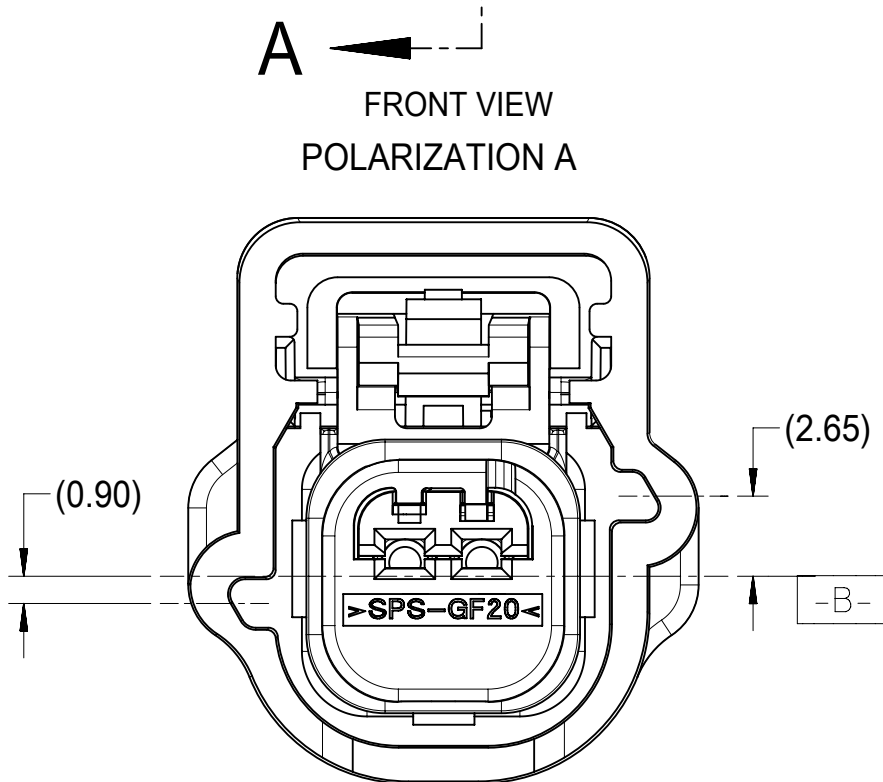
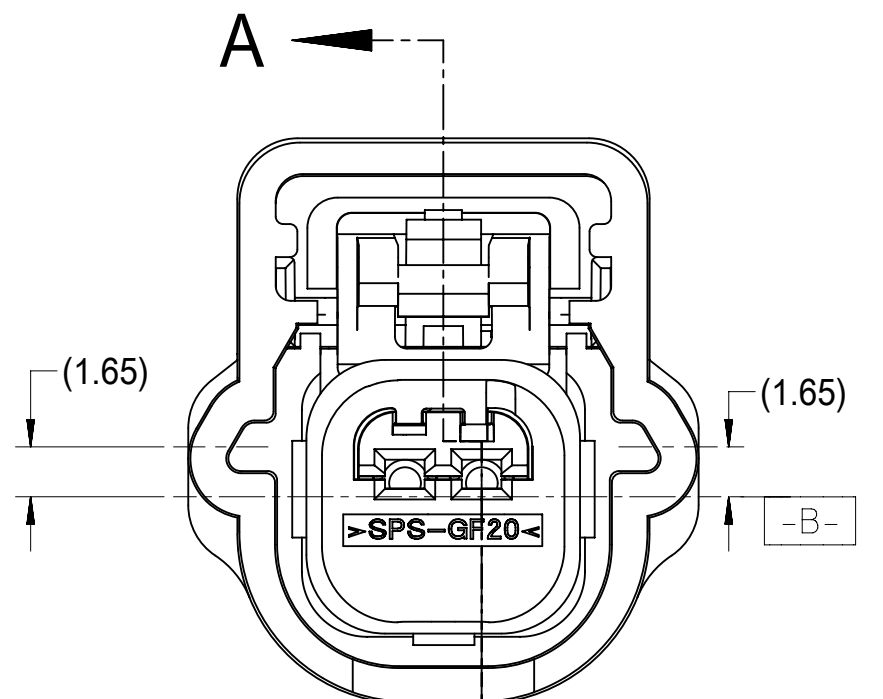
RIGHT SIDE VIEW

ITEM	DESCRIPTION	COLOR	MATERIAL
1	CONNECTOR HOUSING	SEE CHART	PBT GF15
2	TERMINAL HOUSING	BLACK	SPS/PA66 GF30
3	TPA	NATURAL	SPS/PA66 GF20
4	MATTE SEAL	SEE CHART	SILICONE RUBBER
5	PERIPHERAL SEAL	SEE CHART	SILICONE RUBBER
6	CPA - OPTIONAL	RED	PBT GF30

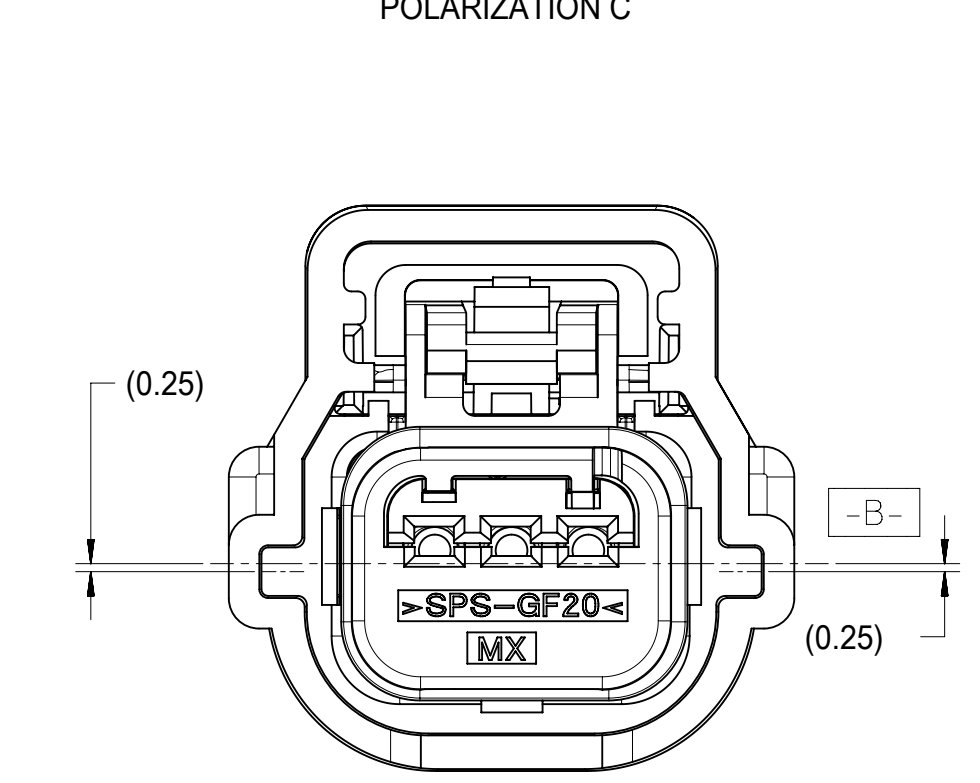
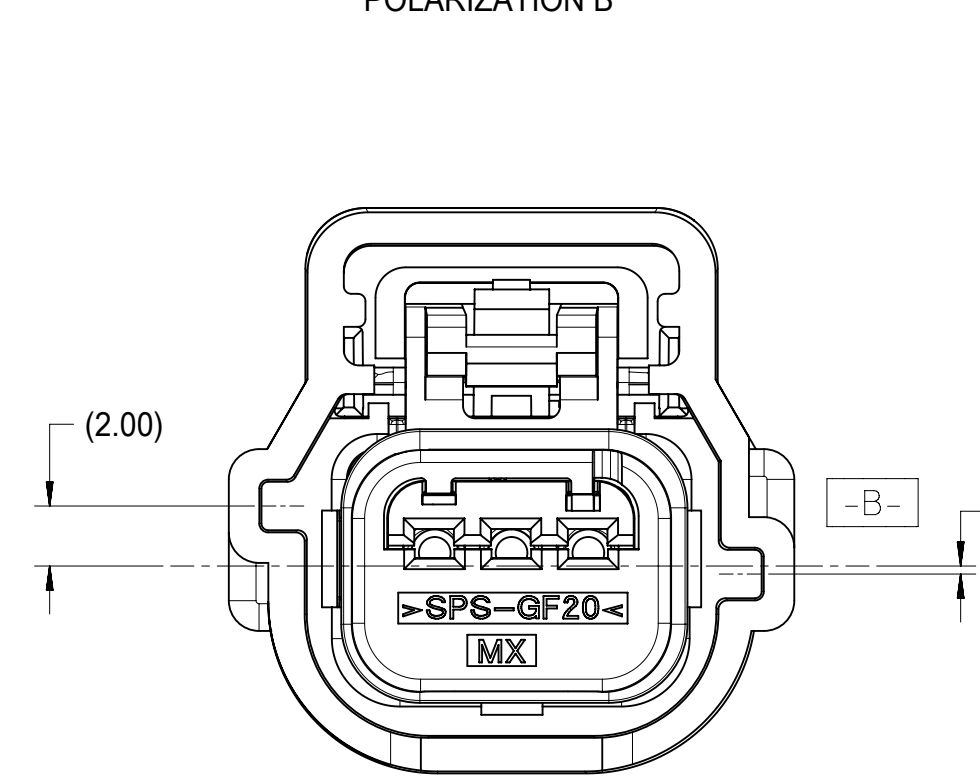
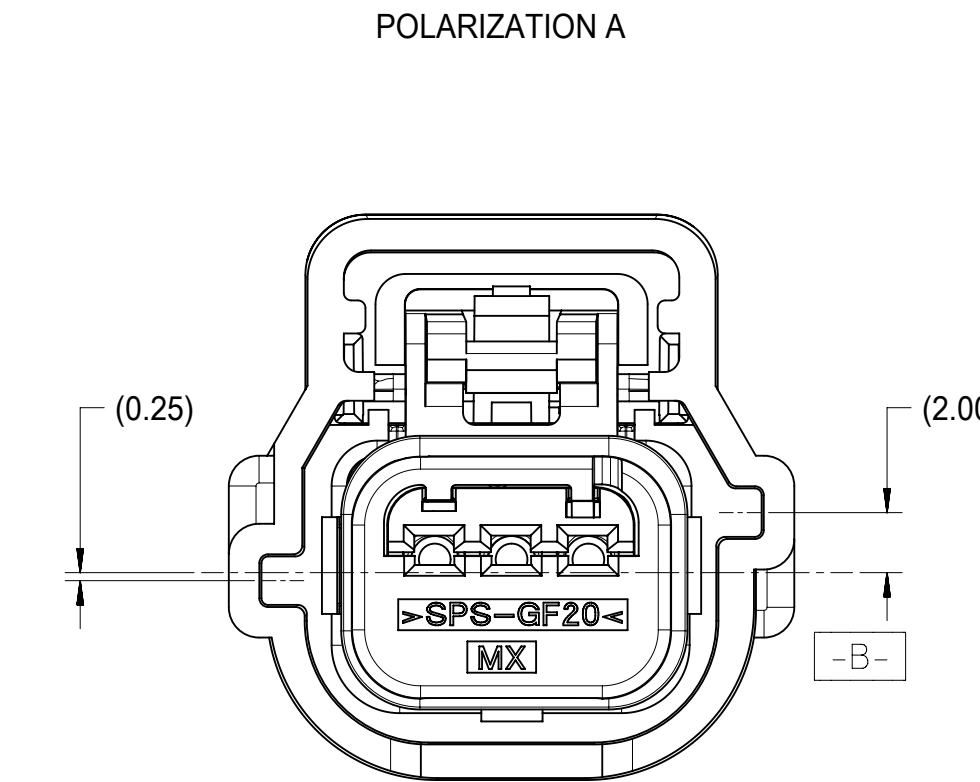
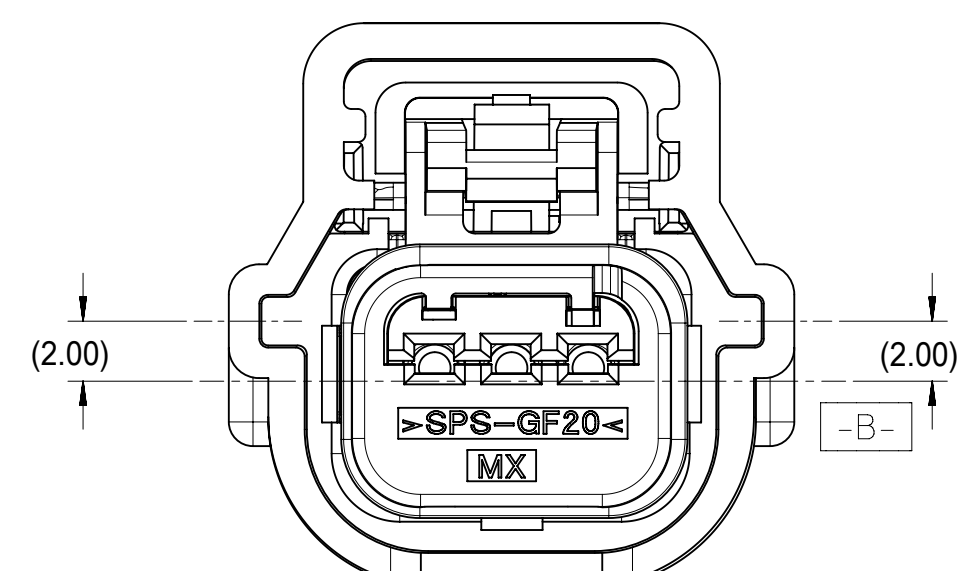
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	= 0	mm		1:1											
	= 0	GENERAL TOLERANCES (UNLESS SPECIFIED)													
	= 0	ANGULAR TOL ± 3.0°				EC NO: 608911 DRWN: PZHANG71 2018/10/09 CHK'D: GLI04 2018/12/11 APPR:				PRODUCT CUSTOMER DRAWING					
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	= 0	0 PLACES		±											
	= 0	THIRD ANGLE PROJECTION				DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
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DOCUMENT STATUS	RV	RELEASE DATE	

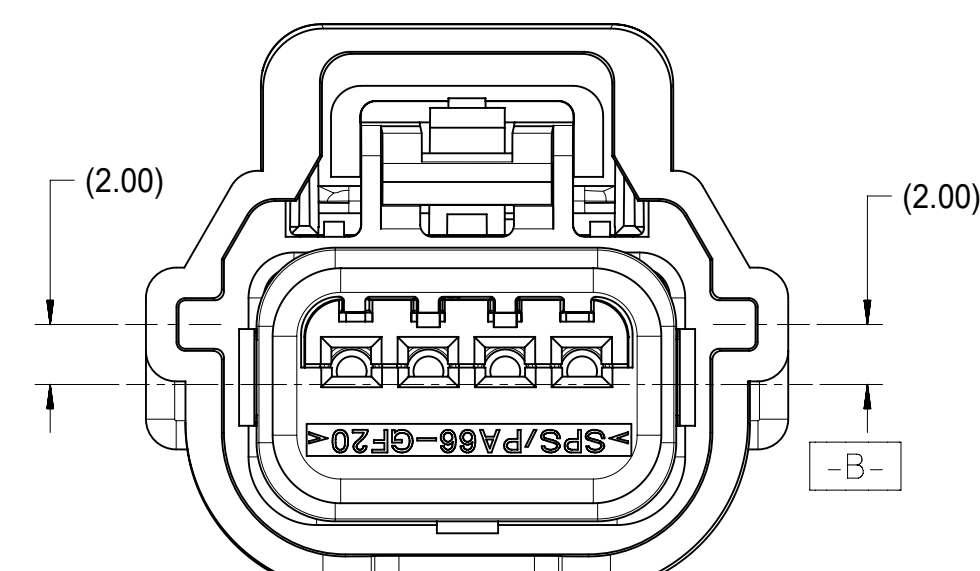
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1X3



1X4



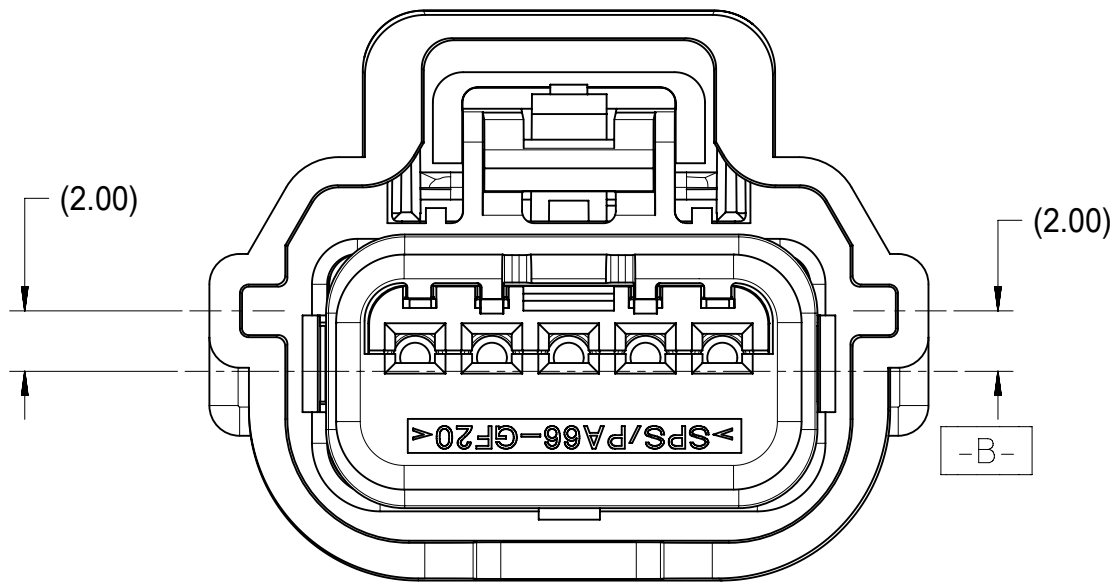
KEY CONFIGURATIONS

DOCUMENT STATUS	RV	RELEASE DATE	
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PRE-RELEASE
REFERENCE
USE ONLY

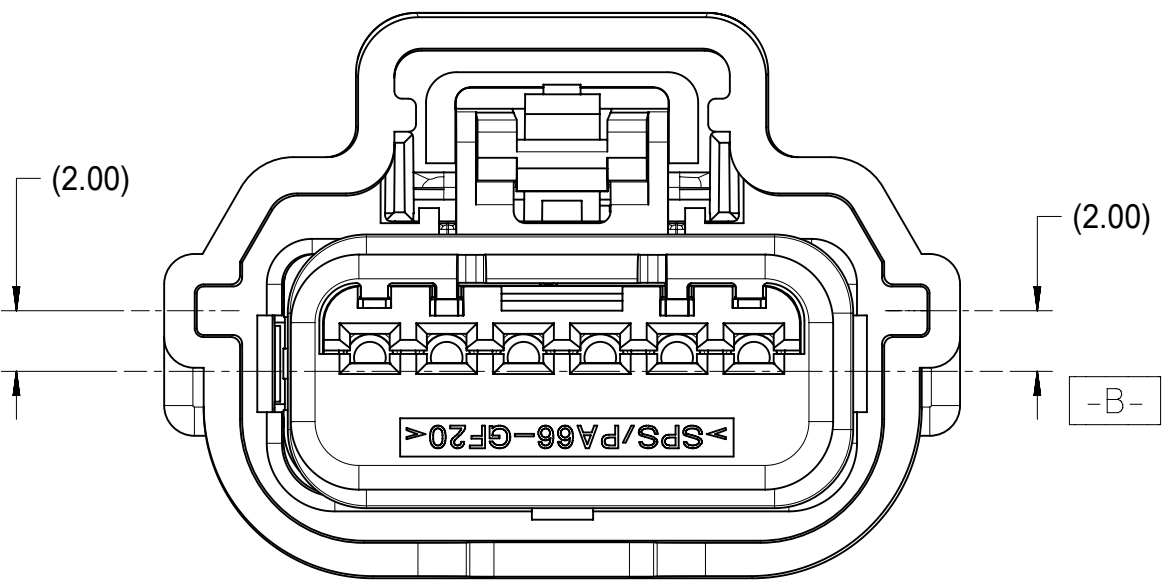
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		mm		1:1													
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		2 PLACES		± 0.13		THIRD ANGLE PROJECTION				DOCUMENT NUMBER		DOC TYPE		DOC PART		REVISION	
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		0 PLACES		±				DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
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						D-SIZE		31402				GENERAL MARKET		4 OF 9			

1X5

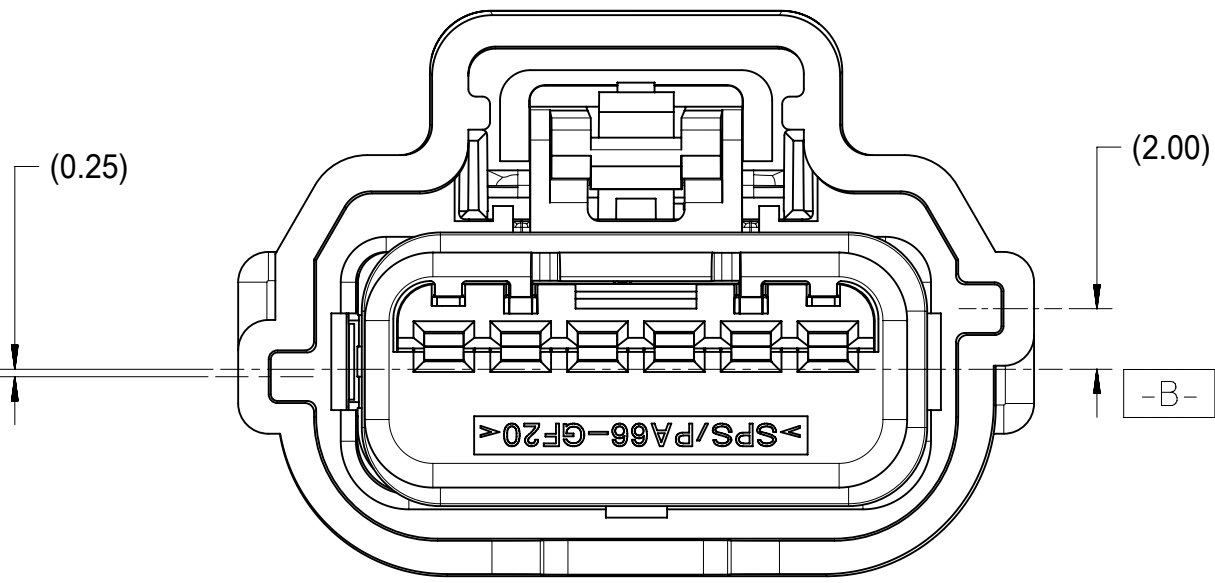


POLARIZATION A

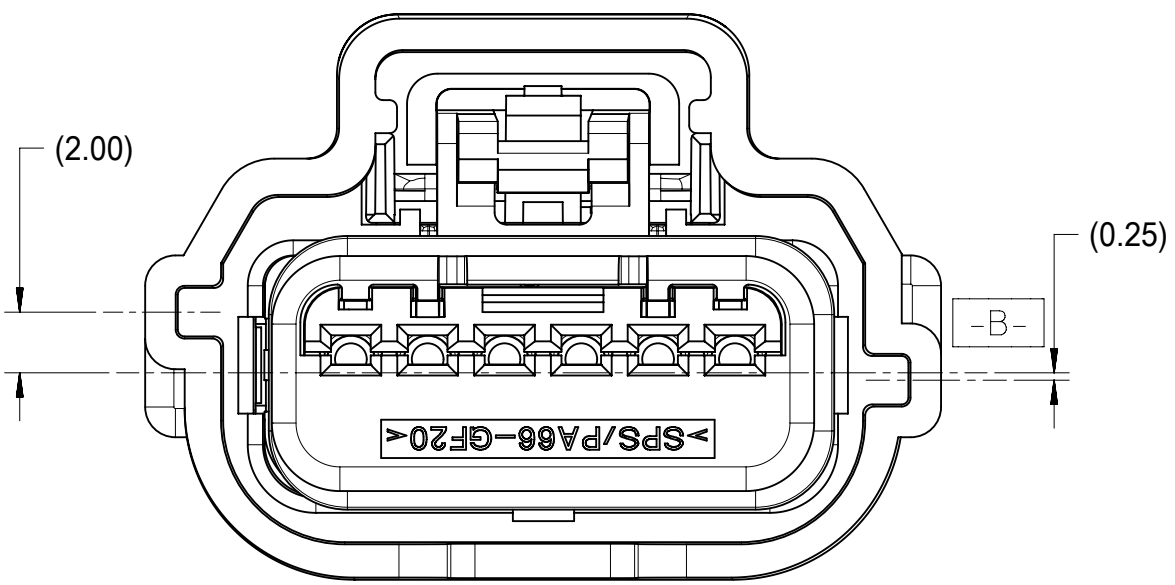
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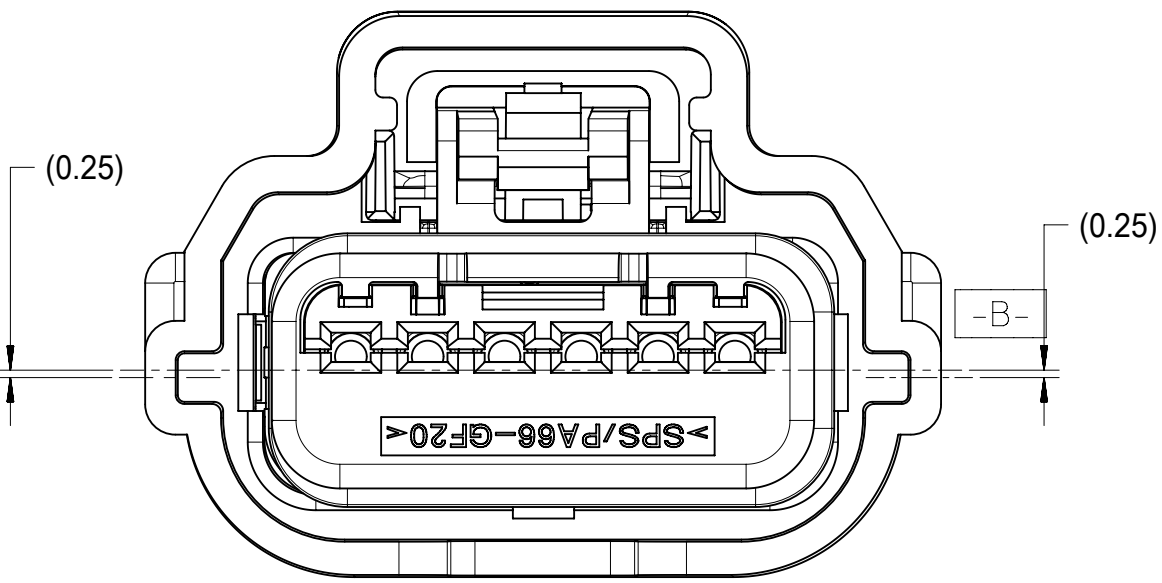
POLARIZATION A



POLARIZATION B

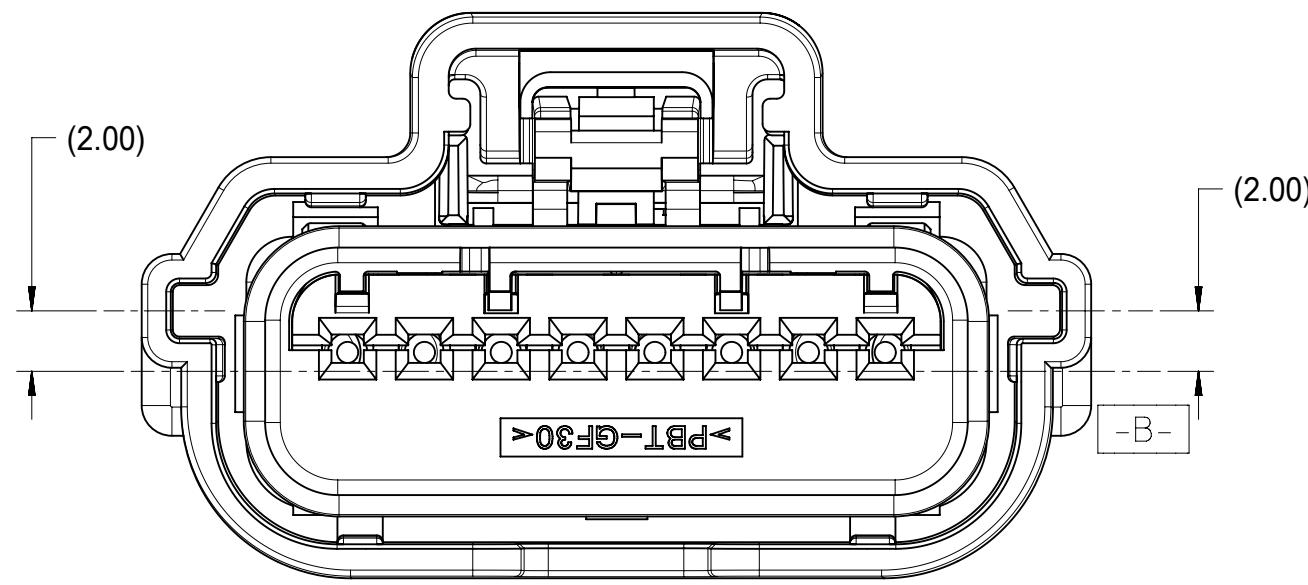


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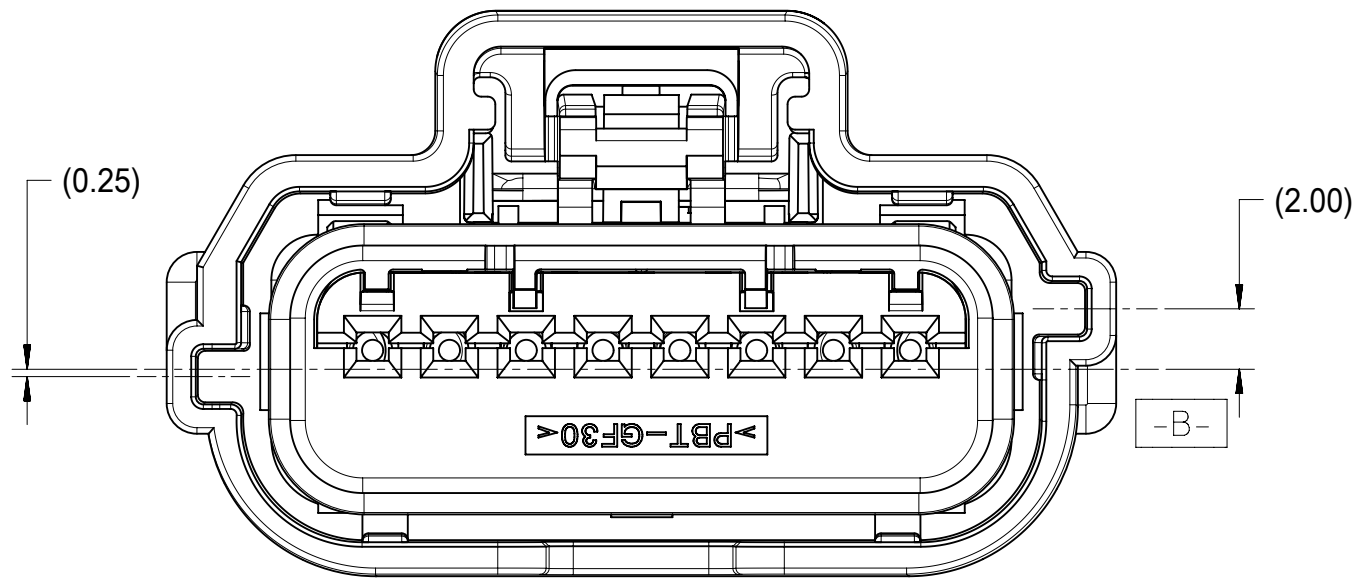


POLARIZATION D

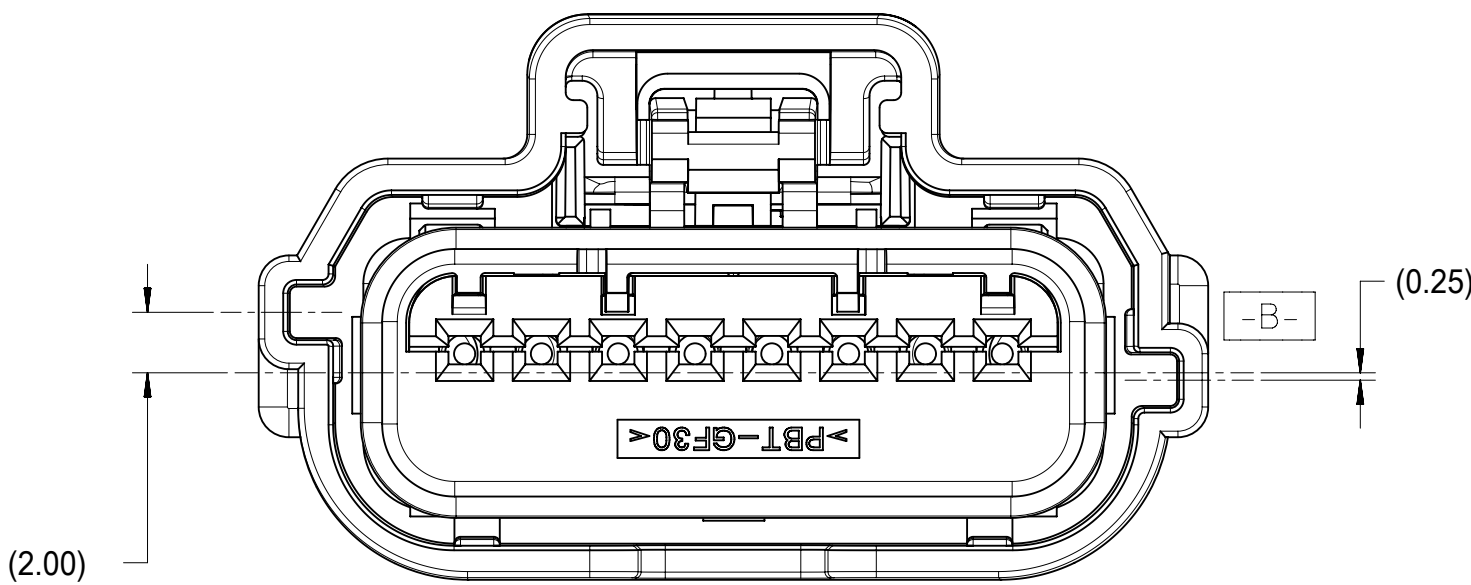
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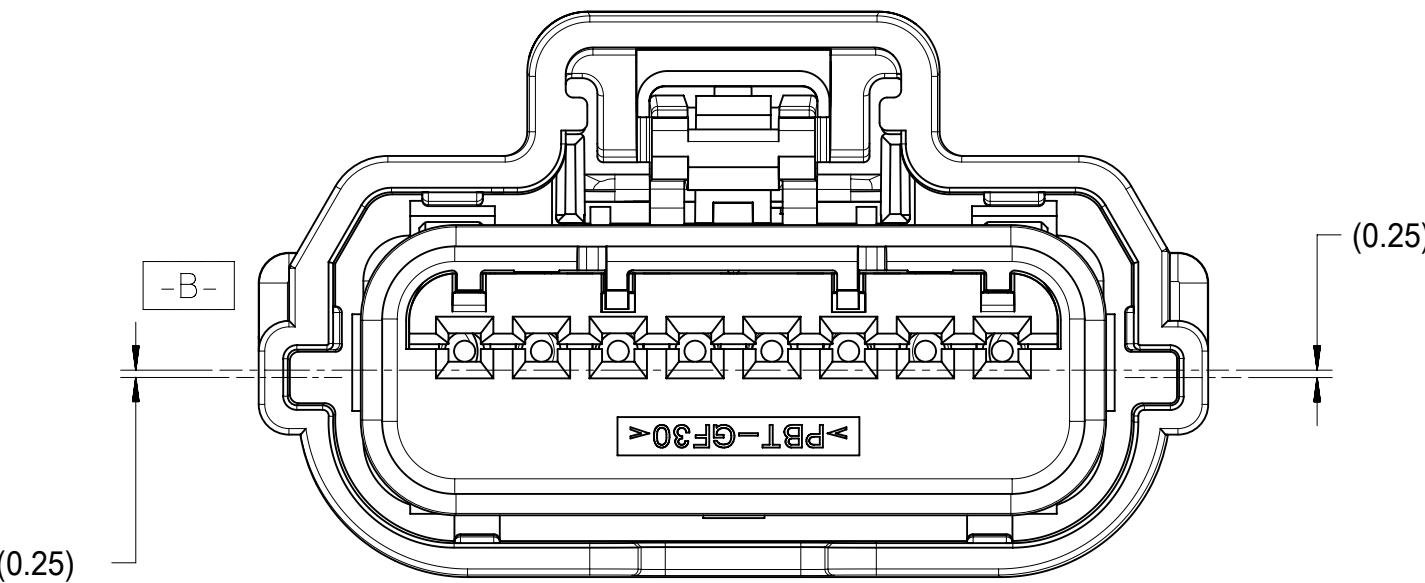
POLARIZATION A



POLARIZATION B



POLARIZATION C



POLARIZATION D

KEY CONFIGURATIONS

PRE-RELEASE
REFERENCE
USE ONLY

SYMBOLS			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION										CURRENT REV DESC:					
	=	0	DIMENSION UNITS		SCALE		molex 0.64 USCAR CONNECTOR SEALED SINGLE ROW ASSEMBLY PRODUCT CUSTOMER DRAWING DOCUMENT NUMBER SD-31402-211 DOC TYPE PSD DOC PART 001 REVISION T7 MATERIAL NUMBER CUSTOMER GENERAL MARKET SHEET NUMBER 5 OF 9											
	=	0	mm		1:1													
	=	0	GENERAL TOLERANCES (UNLESS SPECIFIED)															
	=	0	ANGULAR TOL ± 3.0 °															
	=	0	4 PLACES ±		EC NO: 608911													
	=	0	3 PLACES ±		DRWN: PZHANG71 2018/10/09													
	=	0	2 PLACES ± 0.13		CHK'D: GLI04 2018/12/11													
	=	0	1 PLACE ± 0.3		APPR:													
	=	0	0 PLACES ±		INITIAL REVISION:													
	=	0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION				DRAWING		SERIES		DRWN: RCARLSON 2004/03/01			
	=	0					D-SIZE				31402		APPR: PBERG 2004/09/30					

DOCUMENT STATUS	RV	RELEASE DATE	

PART NUMBER WITHOUT CPA	PART NUMBER WITH CPA	CLIPSLOT OPTION	ROW/ CIRCUITS	KEY*	MATTE SEAL COLOR	PERIMETER SEAL COLOR	CONNECTOR COLOR	WIDTH DIM (A)	MIN. PASS THRU DIA.	FEMALE TERMINAL SUPPLIER	USCAR FOOTPRINT DRAWING NO.	STATUS
31404-7100	31404-7110	NO	1X6	A	ROYAL BLUE	LIGHT BLUE	BLACK	26.33	(26.82)	YAZAKI KAIZEN 0.64 TE GEN Y 0.64 JST AIT 0.64	064-S-006-1-Z02	SALEABLE
31404-7200	31404-7210			B			GRAY					SALEABLE
31404-7300	31404-7310			C			BROWN					TOOLED, COLOR UNAVAILABLE
31404-7400	31404-7410			D			GREEN					TOOLED, COLOR UNAVAILABLE
31404-7500	31404-7510			B			BLACK					SALEABLE
31404-7600	31404-7610			C			BLACK					SALEABLE
31404-7700	31404-7710			D			BLACK					SALEABLE
31404-7800	31404-7810			C			NATURAL					SALEABLE

ADDITIONAL CAVITY PLUG CONFIGURATIONS:

ROW/ CIRCUITS	FEMALE TERMINAL	MOLEX P/N WITH CPA	MOLEX P/N WITHOUT CPA	KEY OPTION	CLIPSLOT OPTION	COLOR	CIRCUIT NUMBER: "0" INDICATED PLUG LOCATION						TOTAL CIRCUITS PLUGGED	STATUS
							1	2	3	4	5	6		
1X6	YAZAKI KAIZEN 0.64 TE GEN Y 0.64 JST AIT 0.64	31404-7110	31404-7100	A	NO	BLACK							0	SALEABLE
		31404-7111	31404-7101	A	NO	BLACK	0	0	0	0	0	0	6	SALEABLE
		31404-7112	31404-7102	A	NO	BLACK	0		0				2	SALEABLE
		31404-7113	31404-7103	A	NO	BLACK	0					0	2	SALEABLE
		31404-7116	31404-7106	A	NO	BLACK						0	1	SALEABLE
		31404-7117	31404-7107	A	NO	BLACK	0		0			0	3	SALEABLE
		31404-7118	31404-7108	A	NO	BLACK	0						1	SALEABLE
		31404-7119	31404-7109	A	NO	BLACK			0		0	0	3	SALEABLE
		31404-7132	31404-7122	A	NO	BLACK			0				1	SALEABLE
		31404-7133	31404-7123	A	NO	BLACK		0					1	SALEABLE
		31404-7134	31404-7124	A	NO	BLACK				0		0	2	SALEABLE
		31404-7135	31404-7125	A	NO	BLACK		0		0			2	SALEABLE
		31404-7213	31404-7203	B	NO	GRAY	0					0	2	SALEABLE
		31404-7214	31404-7204	B	NO	GRAY						0	1	SALEABLE
		31404-7215	31404-7205	B	NO	GRAY		0					1	SALEABLE
		31404-7216	31404-7206	B	NO	GRAY		0			0	0	3	SALEABLE
		31404-7812	31404-7802	C	NO	NATURAL				0	0	0	3	SALEABLE
		31404-7813	31404-7803	C	NO	NATURAL			0				1	SALEABLE
		31404-7912	31404-7902	D	NO	GRAY			0				1	SALEABLE
		31404-7913	31404-7903	D	NO	GRAY			0		0		2	SALEABLE

PRE-RELEASE
REFERENCE
USE ONLY

SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																	
= 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0	DIMENSION UNITS		SCALE		CURRENT REV DESC: EC NO: 608911 DRWN: PZHANG71 2018/10/09 CHK'D: GLI04 2018/12/11 APPR: INITIAL REVISION: DRWN: RCARLSON 2004/03/01 APPR: PBERG 2004/09/30				molex 0.64 USCAR CONNECTOR SEALED SINGLE ROW ASSEMBLY									
	mm		1:1															
	GENERAL TOLERANCES (UNLESS SPECIFIED)								PRODUCT CUSTOMER DRAWING									
	ANGULAR TOL ± 3.0°												DOCUMENT NUMBER		DOC TYPE	DOC PART	REVISION	
	4 PLACES ±												SD-31402-211		PSD	001	T7	
	3 PLACES ±																	
	2 PLACES ± 0.13												MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
	1 PLACE ± 0.3																	
	0 PLACES ±																	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION										DRAWING		SERIES			
				D-SIZE		31402												

DOCUMENT STATUS	RV	RELEASE DATE	