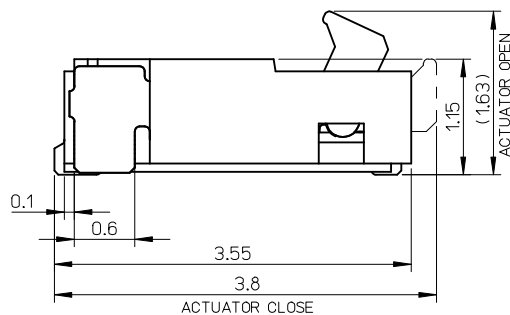
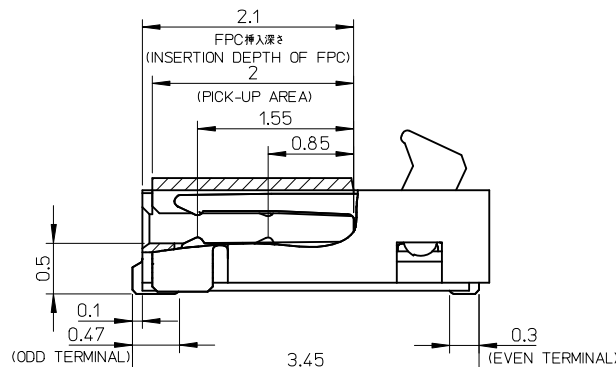
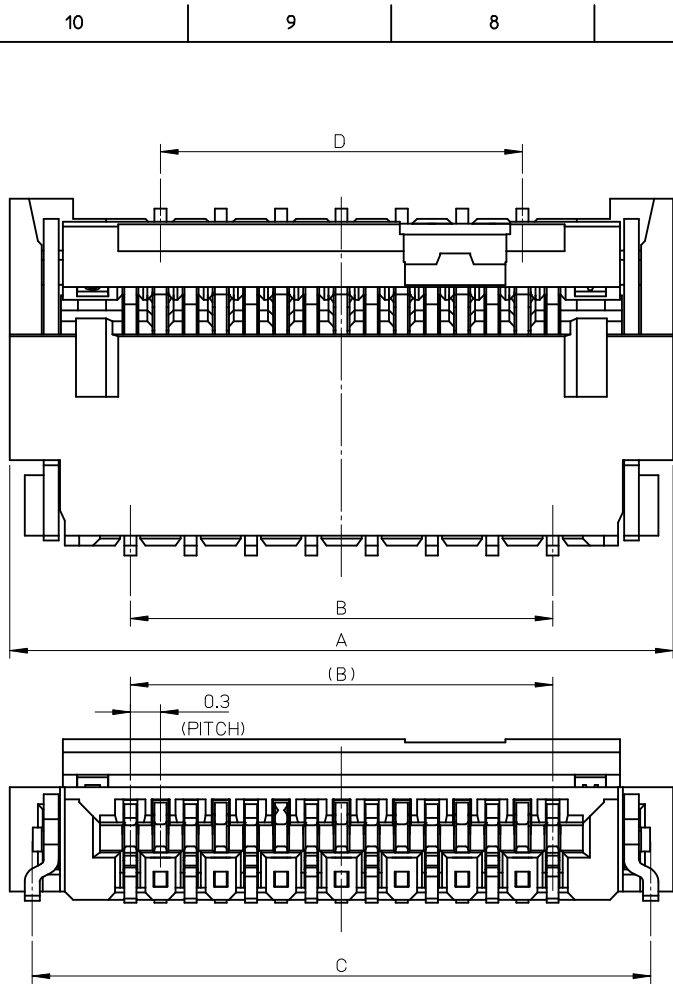




注記 NOTES:

1.材質 MATERIAL

ハウジング: LCP(液晶ポリマー)、白色、ガラス充填、UL94V-0
HOUSING: LIQUID CRYSTAL POLYMER, WHITE (NATURAL)
GLASS FILLED, UL94V-0
アクチュエータ: ポリアミド樹脂
黑色、ガラス充填、UL94HB

ACTUATOR: POLYAMIDE
BLACK GLASS FILLED, UL94HB

ターミナル: 焼青銅 (t=0.12)
TERMINAL: PHOSPHOR BRONZE (t=0.12)

金具: 焼青銅 (t=0.15)
NAIL: PHOSPHOR BRONZE (t=0.15)

2.めっき仕様 PLATING

ターミナル TERMINAL

接点部: 金めっき 0.1μm以上
CONTACT AREA: GOLD 0.1 MICROMETER MINIMUM

半田付け部: 金めっき
SOLDER TAIL AREA: GOLD

下地めっき: ニッケル 1.0μm以上
UNDER PLATING: NICKEL 1.0 MICROMETER MINIMUM

金具 NAIL
錫めっき 1.0μm以上
TIN PLATING 1.0 MICROMETER MINIMUM

下地めっき: ニッケル 1.0μm以上
UNDER PLATING: NICKEL 1.0 MICROMETER MINIMUM

3.平坦度は、0.1ミリ以下とする。
TAILS COPLANARITY TO BE 0.1 MAXIMUM.

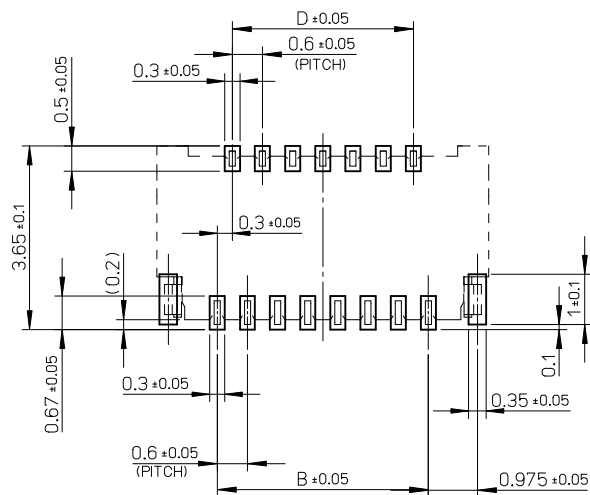
4.ELV及びRoHS適合品
ELV AND RoHS COMPLIANT

5.本製品は502598-**-91の端子材料変更品である。
THIS PRODUCT IS CHANGE OF TERMINAL MATERIAL
FOR 502598-**-91.

0.125	14.4	16.95	15	17.4	502598-5193	51
0.112	12.6	15.15	13.2	15.6	502598-4593	45
0.105	11.4	13.95	12.0	14.4	502598-4193	41
0.098	10.8	13.35	11.4	13.8	502598-3993	39
0.085	9	11.55	9.6	12	502598-3393	33
0.077	7.8	10.35	8.4	10.8	502598-2993	29
0.072	7.2	9.75	7.8	10.2	502598-2793	27
0.068	6.6	9.15	7.2	9.6	502598-2593	25
0.063	6	8.55	6.6	9	502598-2393	23
0.048	4.2	6.75	4.8	7.2	502598-1793	17
0.043	3.6	6.15	4.2	6.6	502598-1593	15
重さ (g) WEIGHT(g)	D	C	B	A	EMBOSSED PACKAGE オーダー番号 ORDER NO.	極数 CIRCUITS

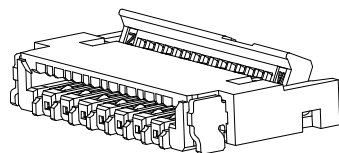
CONNECTOR SERIES NO. 502598-**-21

GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY	SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
10 UNDER	±0.2	DRAWN BY KMIYAHARA	DATE 2012/07/18	0.3 FPC CONN. BACK FLIP HOUSING ASSY	
10 OVER 30 UNDER	±0.25	CHECKED BY KTAKAHASHI	DATE 2012/07/18		
30 OVER	±0.3	APPROVED BY KMORIKAWA	DATE 2012/08/01		
ANGULAR	±1 °	MATERIAL NO.	DOCUMENT NO.	molex SD-502598-003	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

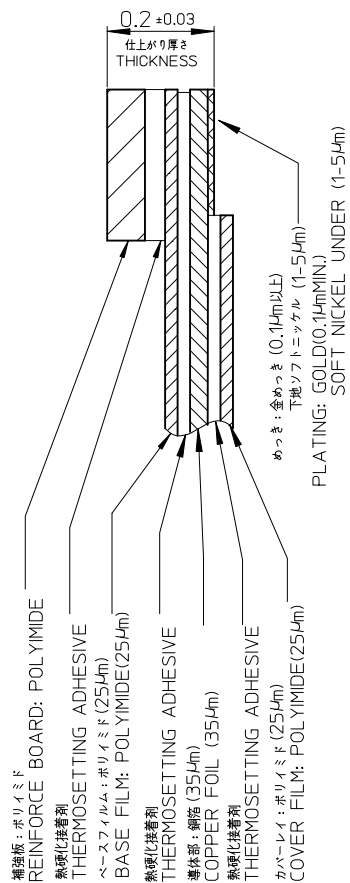


RECOMMENDED P.W.B. PATTERN LAYOUT

マスク厚: 100 μ m
マスク開口率: 100%
SCREEN THICKNESS: 100 μ m
SCREEN OPEN RATIO: 100%

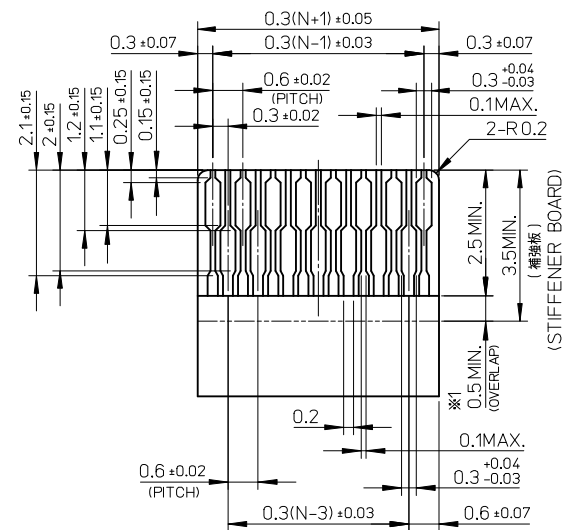


ISO VIEW (参考)



FPC構成推奨仕様

STRUCTURE OF FPC



適合する金めっきFPC推奨寸法
APPLICABLE FPC OF GOLD PATING
RECOMMENDED DIMENSION

(仕上がり厚さ : 0.2 ± 0.03)
(THICKNESS: 0.2 ± 0.03)

FPCについて:

抜き方向は、導体側から補強板側を推奨致します。

補強フィルム材質は、ポリイミドを推奨致します。

接着剤は熱硬化接着剤を推奨致します。

尚、接着剤の接点部への付着は導通不良の原因になりますので、

染み出しが無い様、お願い致します。

ABOUT FPC:

RECOMMENDED PUNCHER DIRECTION:

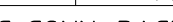
FROM CONDUCTOR SIDE TO STIFFNER FILM SIDE.

RECOMMENDED MATERIAL:

STIFFENER FILM : POLYIMIDE

BONDING AGENT : THERMOSETTING AGENT

PLEASE PUT APPROPRIATE AMOUNT OF ADHESIVE ON ADHEREND BECAUSE THERE IS A POSSIBILITY THAT THE EXTRA ADHESIVE CAUSES THE DEFECT IN ELECTRICAL CONTINUITY.

REVISED EC NO: J2014-0146 DRAWN: KAGUMO CHK'D: K TAKAHASHI APP'R: YNOGAWA	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION	
		10 UNDER	± 0.2	DRAWN BY KMIYAHARA	DATE 2012/07/18	TITLE 0.3 FPC CONN. BACK FLIP HOUSING ASSY			
		10 OVER 30 UNDER	± 0.25	CHECKED BY KTAKAHASHI	DATE 2012/07/18				
		30 OVER	± 0.3	APPROVED BY KMORIKAWA	DATE 2012/08/01				
		ANGULAR ±1 °		MATERIAL NO.					
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SD-502598-003		2 OF 2		
	REV	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							

