

1		2		3		4		5		6		7		8					
SAMZO		REAC/ROHS												REV	ECN NO	DESCRIPTION	DESIGN	APPROVAL	DATE
														A1	NEW	Replace frame			2013.02.12

技术要求:
Technical requirements:

1.打铜底0.5-1UM,镍底2-2.5UM,哑锡3-5UM。
Copper base 0.5 - 1 UM, nickel base 2 - 2.5 UM, matte tin 3 - 5 UM.

2.不得有脚变形, 毛刺等缺陷。
There shall be no defects such as pin deformation and burrs.

3.插脚尖部符合可焊性要求。
The tip of the insertion pin shall meet the solderability requirements.

4.螺纹需符合通止规要求。
The thread shall meet the requirements of the go and no-go gauge.

5.材质: 黄铜H65。
Material: Brass H65.

6.过载电流: 50A
Overload current: 50A

7.牙孔规格 M4
The specification of the threaded hole M4

8.未标注尺寸公差值按GB/T1184-1996H级
Unmarked dimensional tolerance values are in accordance with Grade H of GB/T1184-1996

9.螺丝扭力: 2.0Nm
Screw torque: 2.0Nm

10.盐雾试验: 48小时
Salt spray test: 48H

9

17

3

1

6,5

17

3,5

1,5

9

6,5

垫片M4

8

5

Ø2,3

PCB LAYOUT

69

135

35

C

D4

Pressing hole specification: M4

Mold number: CS099

Pin height: 3.5mm

Height above the board: 13.5mm

Specification size: 6.5*9.0mm

ITEM	DESCRIPTION	MATERIAL	QTY	FINSH/COLOR						FIRST VIEW	The copyright belongs to samzo parts [China] Co., Ltd. please use the material after samzo parts agree to authorize. The final right of interpretation belongs to samzo parts. WWW.KKK-JP.COM		TITLE:: 6.5*9*17mm		
A	Subject	H62(Y2)	1	tin plating											
A	Gasket	SPCC	1	tin plating				GENERAL TOLERANCE					DWG NO: 69C-P099		
								≥0~2<	±0.15	SCALE	1:1	UNIT	mm	PART NO: 69C-130610	
					DESIGN	WANGGUIFA	2018.06.12	≥2~5<	±0.25	SAMZO COMPONENTS Electronic switch and connector manufacturer				MODEL NO: 6913535CD4	
					CHECKED	ZHENGUILAN	2018.06.12	≥0~2<	±0.15					NAME:	
F					APPROVED	LILIANJIANG	2018.06.14	≥5	±0.35					PCB soldering terminal	
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