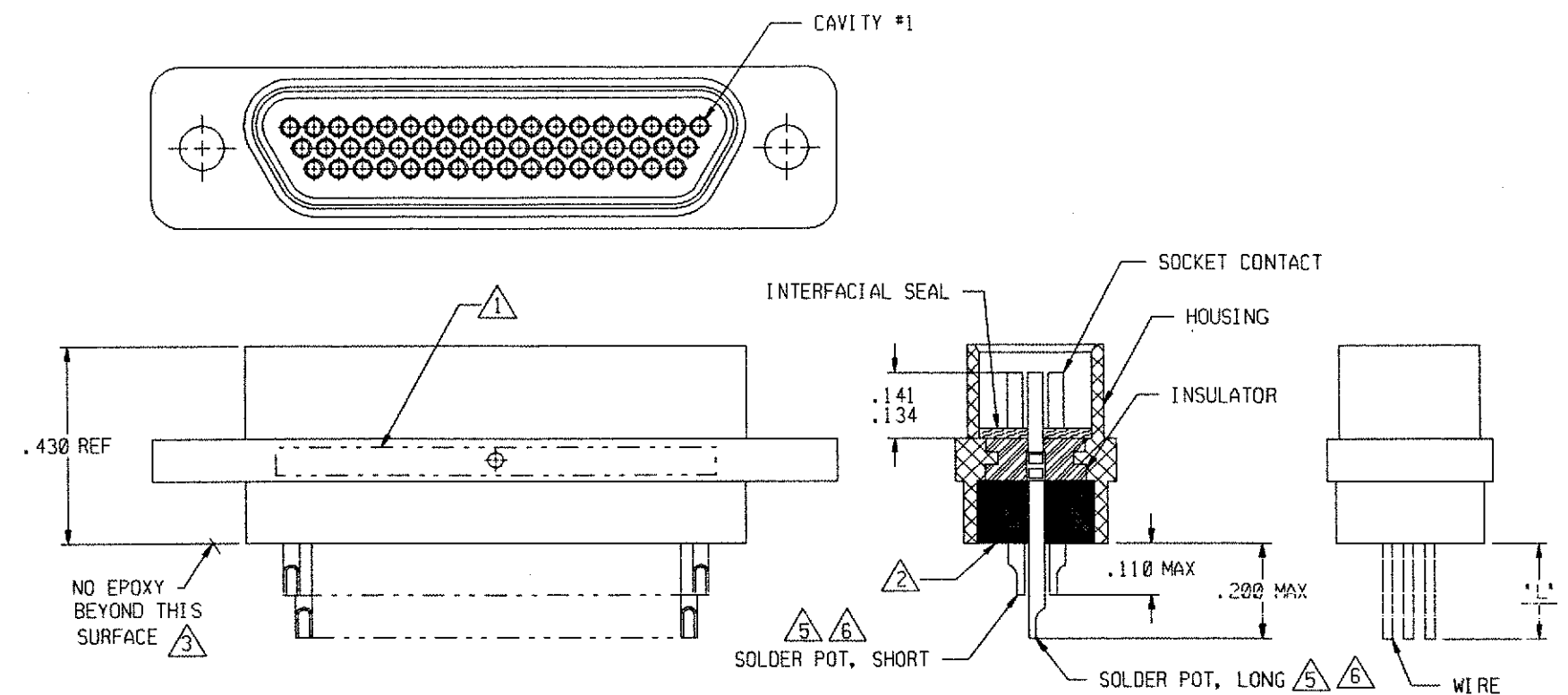
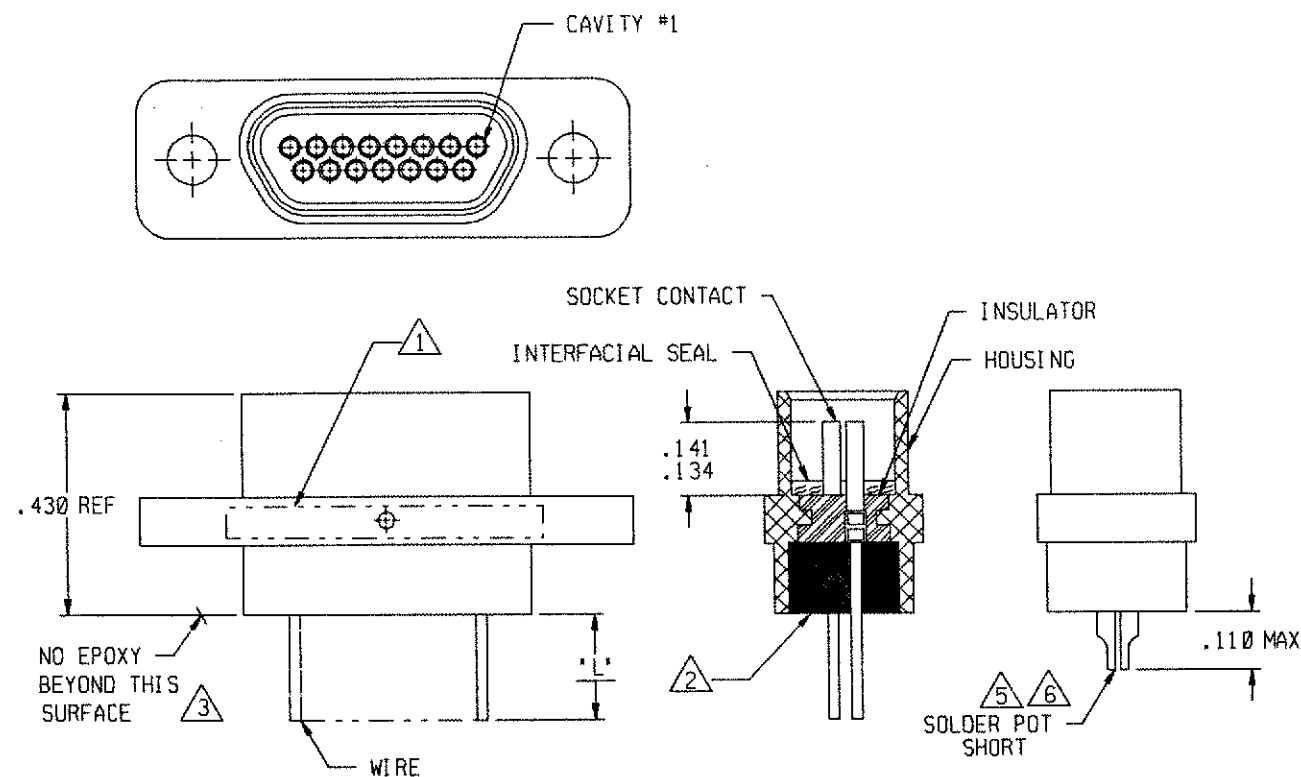


R E V I S I O N					
ZONE	LTR	ECN	DESCRIPTION	DATE	APPROVED
	D1		REVISED PER ECO-11-005139	28MAR11	HMR



NOTES: UNLESS OTHERWISE SPECIFIED.

△ 1 MARK PER TIS.

2 EPOXY AS SHOWN USE 194-8102-6215/6225.

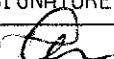
3 EPOXY WICKING: UNINSULATED WIRE: .050 MAX
INSULATED WIRE UPTO #25 AWG: .125 MAX
INSULATED WIRE UPTO #24 AWG OR LARGER: .200 MAX

4. CRIMP LEADS INTO CONTACTS PER MEP302-05.

5. NO SCRATCHES SHOWING BASE METAL PERMITTED ON SOLDER POTS.

6 CHAMFER ON SOLDER POTS ARE TO BE PARALLEL WITH SIDES OF CONNECTOR WITHIN 10°.

TE CONNECTIVITY Dwg 7-1532141-3
Micro P/N 094-0000-0012

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCE ARE:			APPROVALS		 TE Connectivity		
FRACTIONS ± 1/8	DECIMALS XX ± .01 XXX ± .005	ANGLES ± 2°	SIGNATURE	DATE			
MATERIAL:	DRAWN BY 		4/21/99		METAL SHELL "D" CONNECTOR RCPT, PER MIL-PRF-83513 SIZE 9 THRU 51		PROD CODE
	P.E.						845
	M.E.						CODE
	Q.A.						M
FINISH:					SIZE CODE IDENT NO. DRAWING NO.		
					B 98278 7-1532141-3		
					SCALE: NONE		
					SHEET 1 OF 1		

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[M83513/02-GN](#)