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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

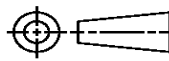
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

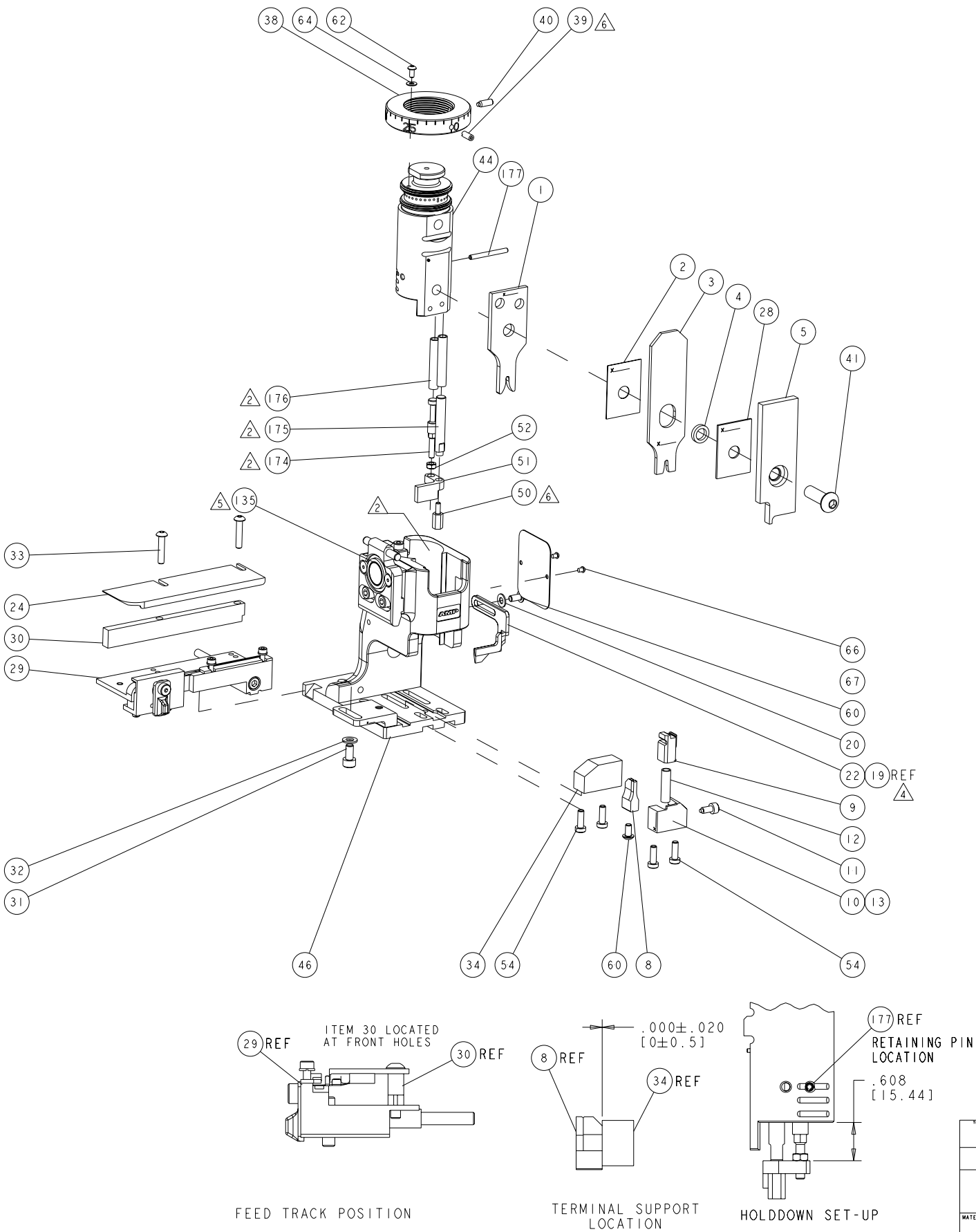
8				7							
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PART NUMBER		REV	DESCRIPTION				PROGRAMMED MEMORY CHIP				
1911034-1		E	CUTS CARRIER				8-1911034-1				
1911034-6		E	CONTINUOUS CARRIER				8-1911034-6				
7-1911034-1		E	-1 AND SPARE PARTS				9-1911034-1				
7-1911034-6		E	-6 AND SPARE PARTS				9-1911034-6				
7-1911034-7		B	SPARE PARTS KIT				-				

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	.084 [2.14mm]	F
INSUL	.098 [2.50mm]	OVL
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: FCI TERMINAL		TE CRIMP SPEC	
TERMINAL NAME: FCI SICMA 2 2.8X0.8 FEMALE TERMINAL			
WIRE STRIP LENGTH .189-.205 [4.8-5.2 mm]		INSULATION DIAMETER RANGE .053-.077 IN [1.35- 1.96 mm]	
TERMINAL APPL SPEC	 NONE	-	-
TERMINALS APPLIED			
TE TERMINAL	FCI TERMINAL	TE TERMINAL	FCI TERMINAL
1572406-1	211CC351120	-	-

WIRE SIZE	CRIMP HEIGHT
0.35mm ²	.045±.002 [1.15±.04]
0.5mm ²	.046±.002 [1.18±.04]
0.6mm ²	.047±.002 [1.19±.04]
0.75mm ²	.048±.002 [1.22±.04]
(2) 0.35mm ²	.048±.002 [1.21±.04]

- △ RECOMMENDED SPARE PARTS.
- △ GREASE RAMWAY LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- △ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- △ APPLY LOCTITE.



-	1	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF	REF	REF	REF	1901689-1	MEMORY CHIP	135
-	1	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE SIII	71
-	1	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	2-1752354-5	STANDOFF, HOLD-DOWN	50
-	1	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	1	993002-4	SCREW, SET, SFT TIP	40
-	1	1	1	1	1	1962043-1	PLUNGER, BALL, METRIC	39
-	1	1	1	1	1	1752309-1	RING, INSULATION CRIMP	38
-	1	1	1	1	1	1752356-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	REF	1752311-1	STRIPPER	19
△	1	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	356885-4	STOP, SHEAR	11
△	-	-	1	-	-	1320921-1	SHEAR HOLDER, FRONT, CUT	10
△	-	1	1	1	1	1-454276-9	FLOATING SHEAR, FRONT	9
△	1	2	2	1	1	3-1633138-8	ANVIL, COMBINATION	8
-	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
△	1	2	2	1	1	9-854830-8	CRIMPER, INSULATION SPECIAL	3
-	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
△	1	2	2	1	1	8-1633305-5	CRIMPER, WIRE PREMIUM	1
-	77	-76	-71	-6	-1		PART NO	ITEM NO

DIMENSIONS: INCHES [mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN R. DOBSON 16APR2007		TE Connectivity	
0 PLC ±.0005		1 PLC ±.0005		N. DEMING 16APR2007		Harrisburg, PA 17105-3608	
2 PLC ±.0005		3 PLC ±.0005		APVD N. DEMING 16APR2007		NAME	
4 PLC ±.0005		ANGLES ±.0005		PRODUCT SPEC		SIDE FEED SYSTEM III APPLICATOR	
MATERIAL		FINISH		APPLICATION SPEC		SIZE	
				SEE TABLE		CAGE CODE	
				WEIGHT		DRAWING NO	
				CUSTOMER DRAWING		A 00779	
						SCALE	
						3:5	
						SHEET	
						1	
						OF	
						1	
						REV	
						E	

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[7-1911034-7](#)