SCALE: 1:1 DATE: 7/15/85 PART NAME: KNOB DR. BY HD 2820-G DESIGNERS & MANUFACTURERS OF KNOBS, HANDLES, CASES & CUSTOM PLASTIC COMPONENTS THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT. WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN. M NO 3035 2820 CAVITY PLUNGER 2820 PIN 3008-25 (A) (B) PIN BAR SHIM 0.93 0.25 (4) INSERT 10468 CAVITY KEY  $1/4 \times 1/4 \times 3/4$ ø1.50 -PLUNGER KEY1/4x1/4x5/8 R0.47 **→** Ø0.56 RECESS R0.03 -0.03 0.50 1.00 ø0.63 -1.00 5/16-18 UNC-2A THREADED 10468, STEEL, ZINC PLATED

MATERIAL:	#4311	PLENCO	PHENOLIC	(B41)
COLOR:	BLACK			

TOLERANCES:	DO NOT SCALE DRAWING	В	WAS 0.125	JAM	1/31/06
UNLESS OTHERWISE SPECIFIED		-	RE-DID REDRAW	TL	11/19/99
DECIMALS: X.XXX ± .005 X.XX ± .015	MM: X.XX ± 0.15MM X.X ± 0.4MM	Α	WAS .093	TS	9/24/98
		-	CAD REDRAW	HD	4/14/93
FRACTIONS ± 1/64	ANG. ± 1°		CHANGES		

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