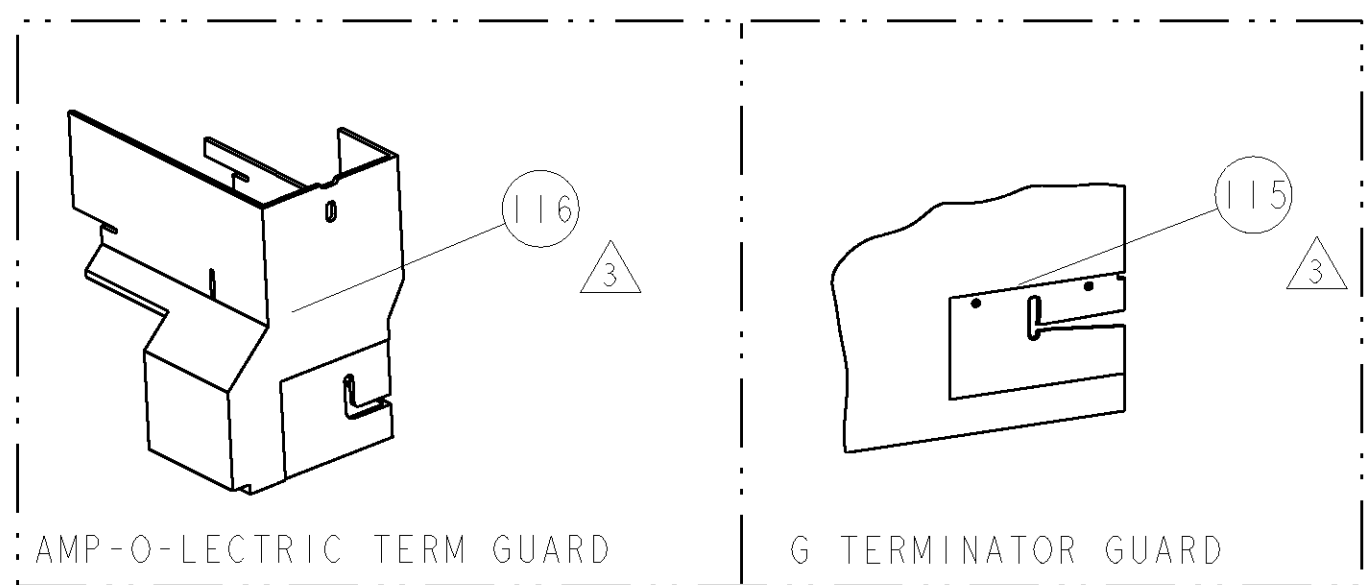
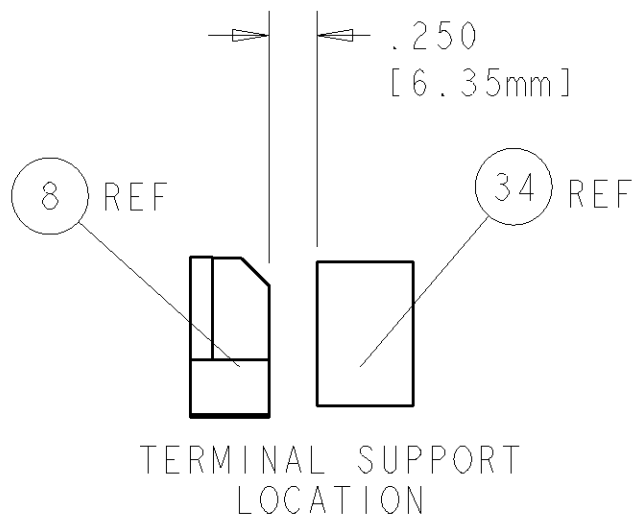
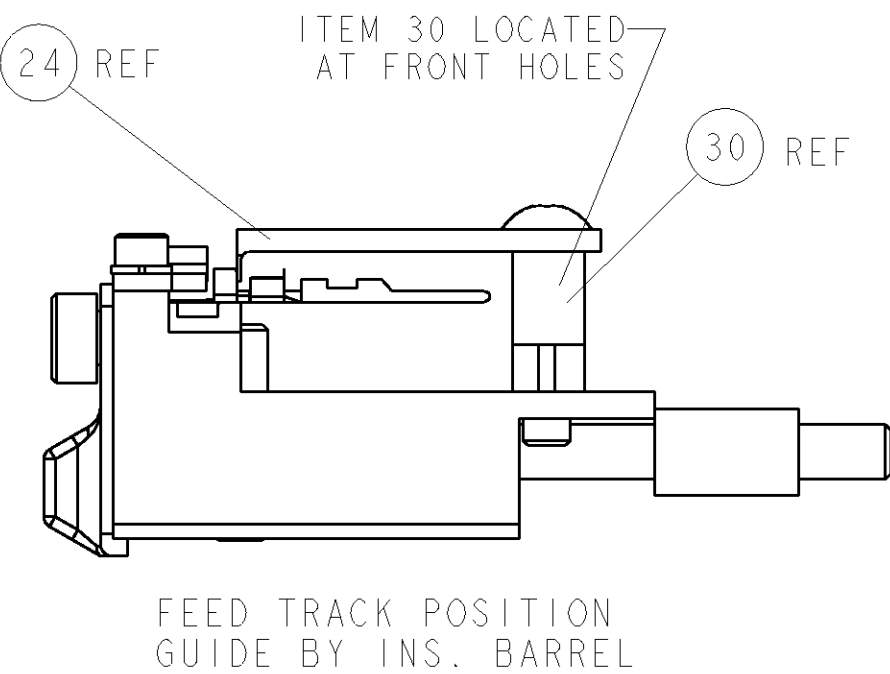
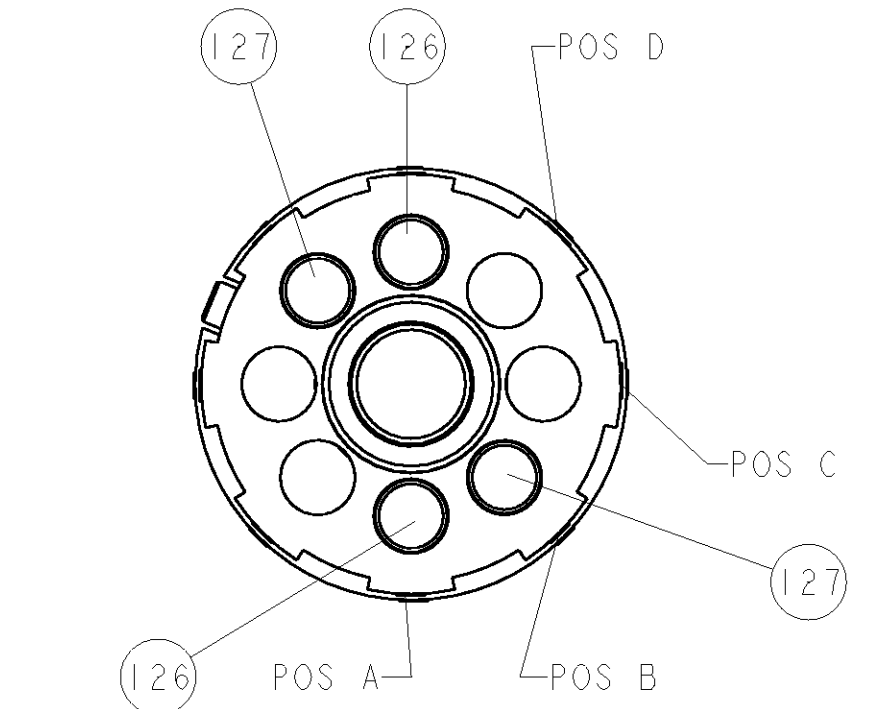
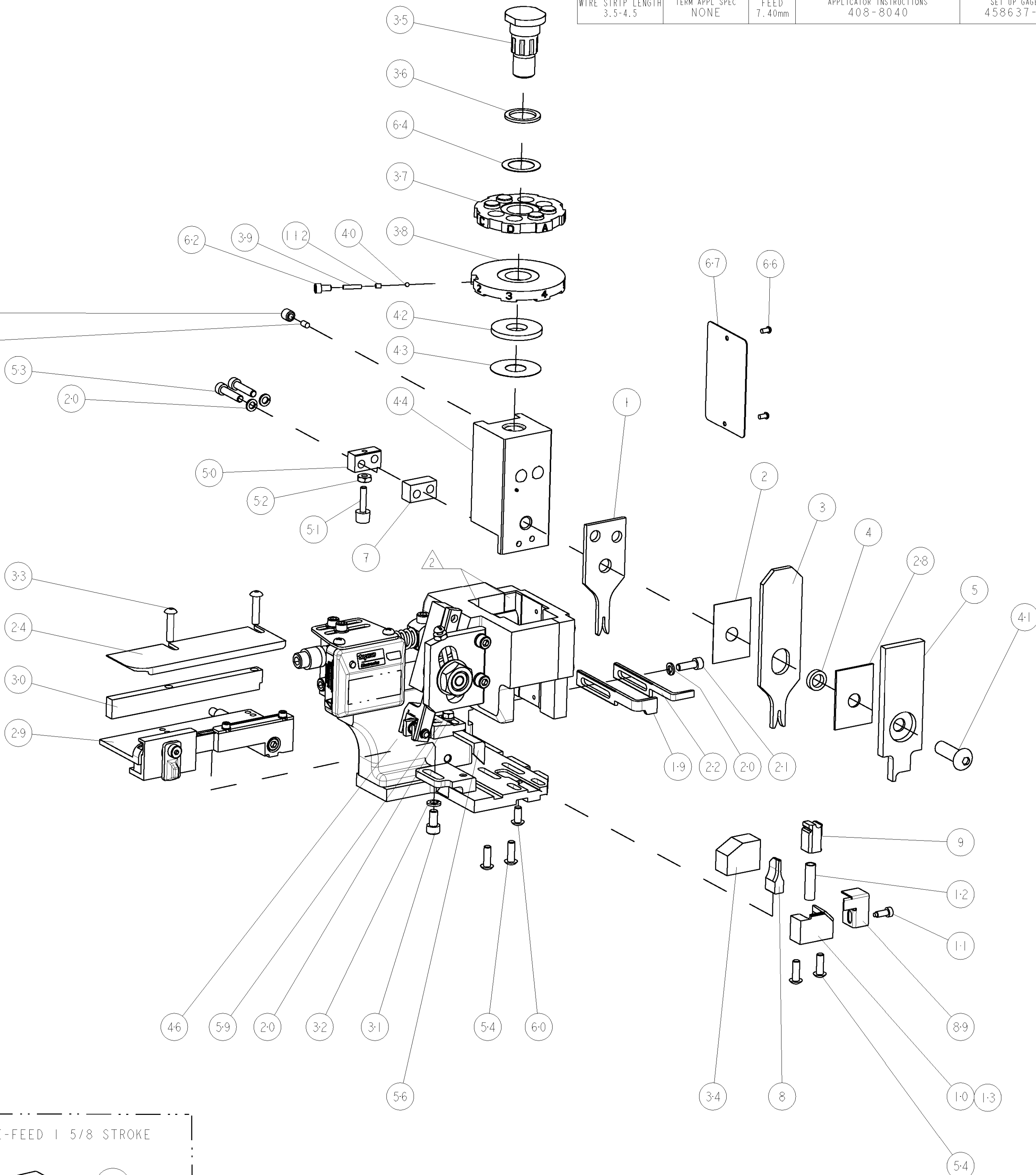


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852568-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852568-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852568-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852568-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852568-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TERMINAL, .025 MALE					
TE PN	COMP PN	YAZAKI TERMINAL - YAZAKI CRIMP SPECS			
1832528-1	7114-4764-02	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.00±0.05mm [.039±.002]	0.5mm2	
-	-	B	.90±0.05mm [.035±.002]	0.3mm2	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.27mm [.050]	F	0.30-0.50mm
-	-	INSUL	1.78mm [.070]	O	Ø 1.6mm MAX
WIRE STRIP LENGTH 3.5-4.5	TERM APPL SPEC NONE	FEED 7.40mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REV		DESCRIPTION		DATE	DWN	APVD
A	66	P	LTR	A	RELEASED	080CT2007	BH	BH		
-	2	2	2	2	-	4-354779-5	PIN, WIRE DISC, .3215		127	
-	2	2	2	2	-	3-354779-7	PIN, WIRE DISC, .3175		126	
-	-	-	REF	-	..	455749-1	GUARD WINDOW		116	
-	-	REF	-	-	..	679532-1	INSERT, GUARD		115	
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR		112	
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375		91	
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP		89	
-	1	1	1	1	-	4088040	SF APPL INST 408-8040		72	
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG		71	
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION		67	
-	2	2	2	2	-	21017-2	SCREW, DRIVE		66	
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION		64	
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250		63	
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25		62	
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375		60	
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312		59	
-	1	1	1	1	-	458537-2	PAWL, FEED		56	
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500		54	
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750		53	
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32		52	
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN		51	
-	1	1	1	1	-	690753-1	SPACER, TONKER		50	
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8		49	
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8		48	
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8		47	
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)		46	
-	1	1	1	1	-	690191-1	PLUG,NYLON		45	
-	1	1	1	1	-	455673-1	RAM, SIDE FEED		44	
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY		43	
-	1	1	1	1	-	1-690124-4	WASHER, RAM (.120)		42	
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00		41	
-	1	1	1	1	-	23241-6	BALL, STEEL		40	
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION		39	
-	1	1	1	1	-	690142-4	DISC, INSULATION		38	
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY		37	
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION		36	
-	1	1	1	1	-	690212-1	POST, RAM		35	
-	1	1	1	1	-	690786-6	TERMINAL SUPPORT		34	
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750		33	
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10		32	
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375		31	
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE		30	
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE		29	
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER		28	
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE		24	
-	1	-	-	-	-	690472-2	STRIPPER		22	
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500		21	
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8		20	
-	-	-	-	-	-	691353-1	STRIPPER		19	
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)		13	
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION		12	
-	1	1	1	1	-	690461-1	STOP, SHEAR		11	
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT		10	
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT		9	
1	1	1	1	1	-	9-1633117-0	ANVIL, COMBINATION		8	
-	1	1	1	1	-	5-240641-1	SPACER		7	
-	-	-	-	-	..	-	-		6	
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR		5	
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER		4	
1	1	1	1	1	-	2-456135-5	CRIMPER, INSULATION O PREMIUM		3	
-	1	1	1	1	-	455888-1	SPACER, CRIMPER		2	
1	1	1	1	1	-	1-1673600-0	CRIMPER, WIRE		1	

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		16SEPT2007		Tyco Electronics		Tyco Electronics	
INCHES		9 PLC ±.01		B. HIGMAN		16SEPT2007		Harrisburg, PA 17105-3608			
1 PLC ±.01		2 PLC ±.01		T. ELBIN		16SEPT2007		NAME		SIDE FEED HDM APPLICATOR	
3 PLC ±.001		4 PLC ±.0001		PRODUCT SPEC		APPLICATION SPEC		SIZE		CAGE CODE	
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		SCALE		3:5	
								00779		C=1852568	
								RESTRICTED TO		REV	
								A		A	

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