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P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-13-017174	20AUG2013	XZ	LZ

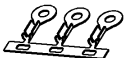
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151432-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528915
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528915

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN X. ZHAO		 TE Connectivity			
DIMENSIONS:		CHK L. ZHANG					
		APVD L. ZHANG		NAME FINE ADJUST SIDE FEED HDI APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1528915	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

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PART NUMBER	REV	TERMINATOR	FEED TYPE		DESCRIPTION		
1528915-1	A	LEADMAKER	MECH POST FEED		CUTS CARRIER		
1528915-2	A	BENCH	MECH PRE FEED		CUTS CARRIER		
1528915-6	A	LEADMAKER	MECH POST FEED		CONTINUOUS CARRIER		
7-1528915-1	A	LEADMAKER	MECH POST FEED		-1 AND SPARE PARTS		
7-1528915-2	A	BENCH	MECH PRE FEED		-2 AND SPARE PARTS		
7-1528915-6	A	LEADMAKER	MECH POST FEED		-6 AND SPARE PARTS		
7-1528915-7	A	-	-		SPARE PARTS KIT		

CRIMP DATA		MOLEX TERMINAL		MOLEX CRIMP SPECS	
TERMINAL NAME: CONTACT, FEMALE, BOX/CRIMP					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.40 [1.055 IN]	F	24-22 AWG (0.20-0.35mm ²)		
INSUL	1.57 [1.062 IN]	O	1.40-1.63 [1.055-.064 IN]		
WIRE STRIP LENGTH 3.17-3.56 [1.125-.140 IN]				APPL INSTRUCTIONS  408-8322 & 408-8490	
TERMINAL APPL SPEC		ATS-639003200 REV B - -		 FEED 5.08 [1.200 IN]	
TERMINALS APPLIED					
TE TERM PN		MANUF TERM PN		TE TERM PN	
286981-1		16-02-0088		286981-5	
286981-2		16-02-0087		286981-6	
286981-3		16-02-0086		286981-7	
286981-4		16-02-1124		-	
WIRE SIZE 		CRIMP HEIGHT 		REF SETTING 	
22 AWG or 0.35mm ²		0.84 / 0.89 (.033 / .035 IN)		A7	
24 AWG or 0.20mm ²		0.76 / 0.81 (.030 / .032 IN)		B1	
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