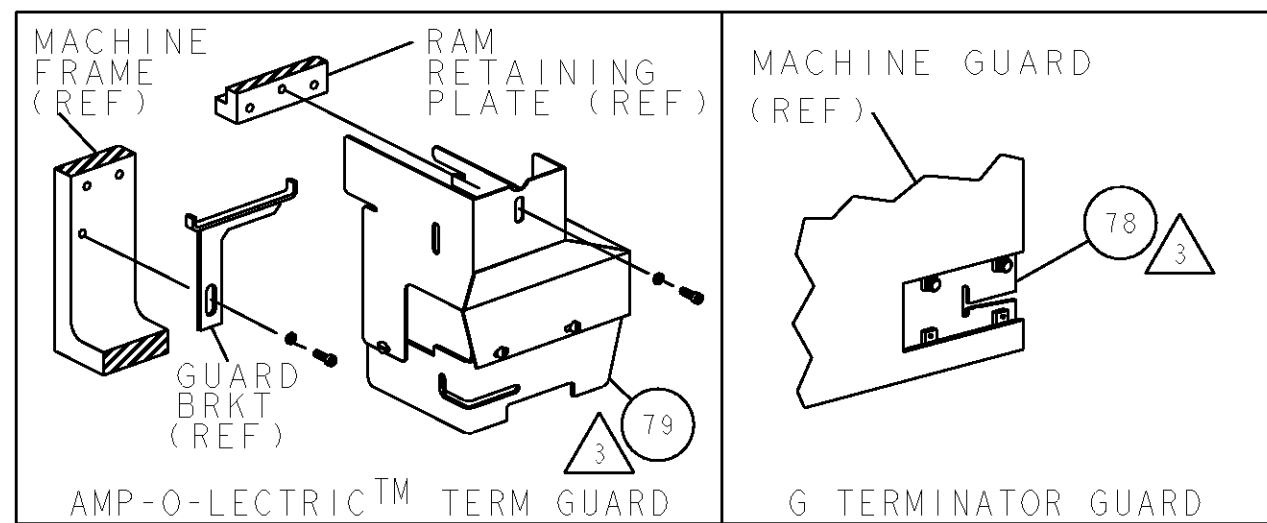
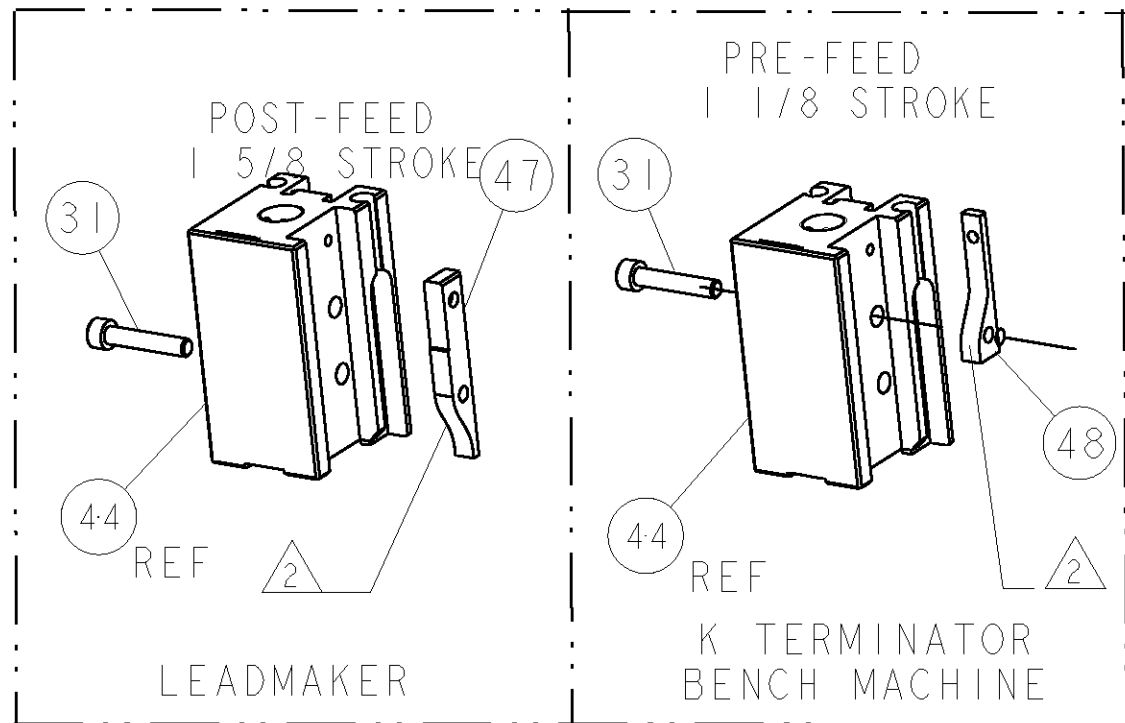


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1852177-1	B	122500-1	LEADMAKER & BENCH MODEL G	POST FEED	
1852177-2	B	565435-5	BENCH MODEL K	POST FEED	
7-1852177-7	B	-	SPARE PARTS	-	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: RECEPTACLE, FASTON, FLAG, .250					
TYCO PN	MANUF PN	AMP TERMINAL - AMP CRIMP SPECS			
190542-7	-				
-	-	REF SETTING	CRIMP HEIGHT		WIRE SIZE
-	-	-	1.65±0.05mm[.065±.002]		1.5mm2
-	-	-	1.57±0.05mm[.062±.002]		1.0mm2
-	-	-	1.47±0.05mm[.058±.002]		.75mm2
-	-	-	1.37±0.05mm[.054±.002]		.50mm2
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.110 [2.79mm]	F	.5-1.5mm2
-	-	INSUL	.170 [4.32mm]	O	2.3-3.0[.091-118]
WIRE STRIP LENGTH .143-.158		TERM APPL SPEC NONE		FEED .770	APPL INSTRUCTIONS 408-8039
				SET UP GAGE -	



LOC		DIST		REVISONS			
A		66		P	LYR	DESCRIPTION	DATE
				B	ECR-06-010915		07MAY2006
							LG
							TE

-	2	2	-	3-21000-7	SCR, SKT HD CAP 10-32 X .750	123
-	4	4	-	21024-5	WASHER, SPRG LOCK, REG NO 10	122
-	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	121
-	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	120
-	2	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	119
-	1	1	-	1-21030-1	PIN, DOWEL .1875 X .500	117
-	1	1	-	1-21030-6	PIN, DOWEL .1875 X 1.250	116
-	1	1	-	240659-3	PIN, CAM ROLLER	115
-	1	1	-	240658-1	ROLLER-CAM	114
-	1	1	-	454398-1	ROD, FEED	113
-	1	1	-	691499-1	SPRING-FEED FINGER	112
-	1	1	-	240624-1	PIN, FEED FINGER	110
-	1	1	-	22594-8	NUT, HEX, JAM	109
-	1	1	-	458109-1	WASHER, SPECIAL ADJUST PLATE	108
-	1	1	-	455679-2	ARM, FEED MACHINING	107
-	1	1	-	240626-1	SHAFT-PIVOT AMP-O-MATOR	106
-	1	1	-	240633-1	BUSHING	105
-	1	1	-	240628-1	PLATE, ADJUSTING	104
-	1	1	-	455680-1	LEVER, INTERMEDIATE	103
-	1	1	-	4-22284-9	SPRING, FEED RETURN	102
-	1	1	-	690517-1	SPACER, ADJ PLATE	101
-	1	1	-	240629-1	BLOCK, PIVOT	100
-	1	1	-	1804311-1	SCREW, ADJUSTMENT	99
-	1	1	-	1804305-2	GUIDE, FEED ROD	98
-	1	1	-	454220-9	CAP, RAM, HDD	97
-	1	1	-	453736-5	HOUSING, APPLICATOR	95
-	REF	-	-	455749-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	57
-	2	2	-	1-21002-8	SCR, BTN SKT HD CAP 6-32 X .500	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	690541-1	HOLDER, FEED FINGER MACHINING	51
-	1	1	-	224716-5	PAWL, FEED	50
-	1	-	-	690696-1	CAM, PRE FEED, 1 1/8	48
-	-	1	-	238015-1	CAM, POST FEED 1 5/8	47
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	691533-2	RAM, SPECIAL	44
-	1	1	-	3-21002-6	SCR, BTN SKT HD CAP 1/4-20 X .875	41
-	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	-	1-469367-0	SHIM	38
-	1	1	-	879103-2	FINE ADJUST HEAD SUBASSY	37
-	1	1	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	690455-4	STRIPPER, FRONT CASTING	27
-	1	1	-	455676-1	PLATE, BASE	26
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	1-455678-8	PLATE, STRIP GUIDE	24
-	2	2	-	22281-9	SPRING, COMPRESSION	22
-	1	1	-	1-464451-1	ARM, STOCK DRAG	21
-	1	1	-	464452-4	DRAG, STOCK	20
-	1	1	-	6-458030-5	STRIP GUIDE, REAR	19
-	1	1	-	6-458031-5	STRIP GUIDE, FRONT	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	1-690481-0	SPACER, HOLD DOWN	13
-	1	1	-	5-22280-5	SPRING, COMPRESSION	12
-	1	1	-	240644-5	PLATE, REAR SHEAR	11
-	2	2	-	7-240645-8	SPACER, SHEAR PLATE	10
-	1	1	-	2-240642-3	PLATE, FRONT SHEAR	9
-	1	1	-	1633374-1	ANVIL, COMBINATION	8
-	1	1	-	1214683-7	BLADE, SLUG	7
-	1	1	-	2-692134-7	TERMINAL POSITIONER	6
-	1	1	-	690574-1	SPACER, TUBULAR	4
-	1	1	-	1633376-1	CRIMPER, INSULATION, SPECIAL	3
-	1	1	-	4-690407-3	SPACER, CRIMPER	2
-	1	1	-	1633375-1	CRIMPER, WIRE, SPECIAL	1

-77	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
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DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:		
INCHES				9 PLC ±.01		
				2 PLC ±.01		
				3 PLC ±.001		
				4 PLC ±.0001		
				ANGLES ±.01		
MATERIAL				FINISH		
CUSTOMER DRAWING				SCALE 3:5		
				SHEET 1 OF 1		
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