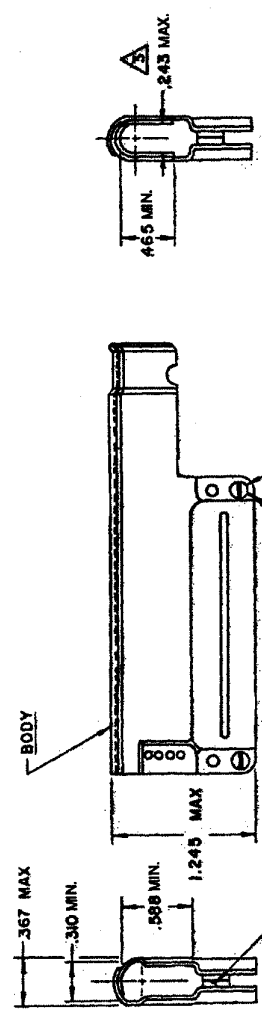
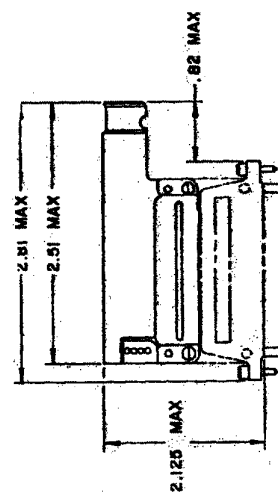


1 2 3 4

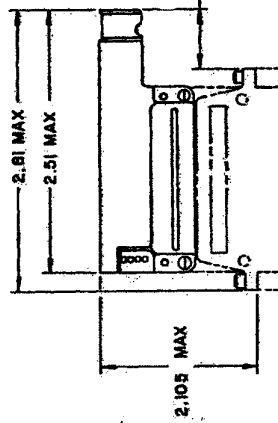
REVISIONS			
NO.	DESCRIPTION	DATE	APPROVED
1	REVISED PER ECN T-072650	11/14/92	12
2	REVISED PER DCR# T-28876	02/27/2001	11/10/97



(OPTIONAL)
#1 CROSS RECESS
FOR USE WITH #1 DRIVER



1 INCH COAX PLUG ASSY
INSTALLATION DATA
REF



1 INCH COAX RECEPTACLE ASSY
INSTALLATION DATA
REF

SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES BRACKETED DIMENSIONS () ARE METRIC AND TOLERANCES ARE:		DRAWN	LUTTKEN	TYCOELECTRONICS RAYCHEM 10000 WILLOW PARK, CALIFORNIA 94023	
XXX: 2	()	CHECKED	51	TITLE RIGHT ANGLE BREAKOUT BACKSHELL ASSY	
XX: 2	()	APPROVED	2-11-96	(FOR CADMIUM PLATED CONNECTORS)	
XX: 2	()	APPROVED	2-11-96	1 INCH MTC COAX	
A: 2	()	APPROVED	2-11-96	SIZE CODE IDENT DWG. NO	
CARTER: 17819-1E		NO. 04080		CHA-0016-003	
HPL 52323-008		C		WEIGHT	
DO NOT SCALE THIS DRAWING		SHEET 1 OF 1			

- NOTES:
1. MATERIAL:
A. BODY: PHOSPHOR BRONZE PER QQ-B-750.
B. SCREW: STAINLESS STEEL PER QQ-S-763, 300 SERIES.
C. CLAMP INSERT: FLUOROSILICONE ELASTOMER PER MIL-R-25988.
 2. FINISH:
A. BODY: TIN PLATED PER MIL-T-10727 OVER NICKEL PER MIL-C-26074.
B. SCREW: CADMIUM PLATED PER QQ-P-416 OVER NICKEL UNDERPLATE.
 3. WHEN SCREWS ARE TIGHTENED TO ACHIEVE 0.1 INCH SPACING BETWEEN SHELL HALVES (EAR THICKNESS) THIS DIMENSION SHALL BE 0.25 MIN.
 4. Raychem PART NUMBER CHA-0016-003 IS MARKED ON BACKSHELL PACKAGE.
 5. THIS BACKSHELL IS FOR USE WITH Raychem 1" COAX CONNECTORS, 1" COAX PLUG OR MTC COAX RECEPTACLE AS SHOWN. FURTHERMORE IT IS FOR USE ON CADMIUM PLATED CONNECTORS WHERE 500 HOURS SALT SPRAY RESISTANCE IS REQUIRED.