

## 5-Port Solenoid Valve



# *Series VQC*

# Connector Type Manifold

## Series VQC1000/2000/4000

### Outstanding response times and long life

(Metal seal: Single type with light and surge suppressor)

**VQC1100: 10ms ±2ms; 200 million cycles**

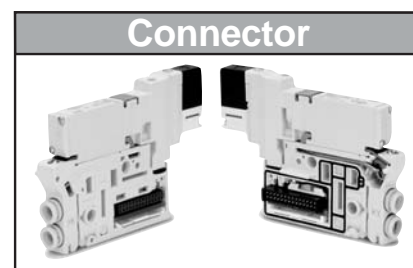
**VQC2100: 20ms ±2ms; 200 million cycles**

**VQC4100: 17ms ±3ms; 100 million cycles**

### Compact and high flow

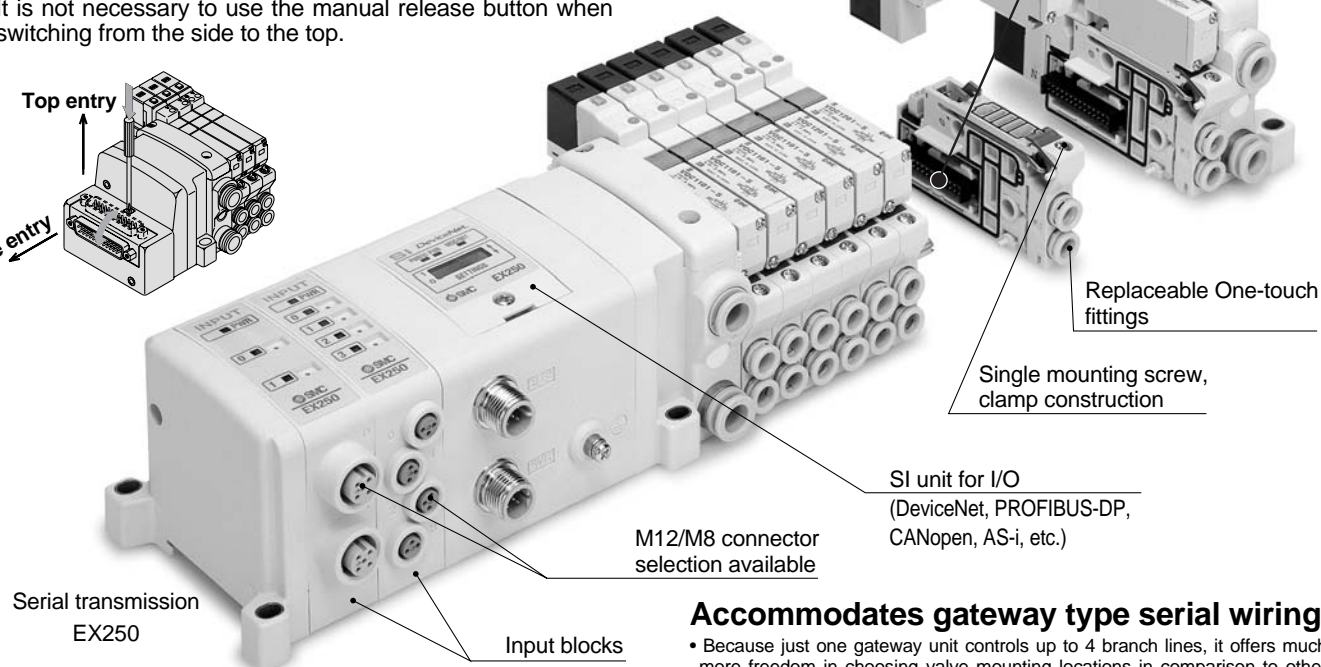
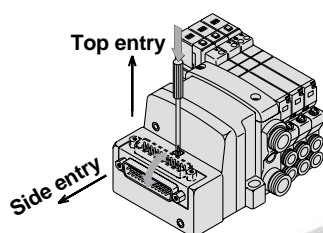
Type (Series)	Manifold pitch (mm)	Flow characteristics <sup>Note)</sup>						Applicable cylinder size (mm)
		Metal seal			Rubber seal			
		C[dm³/(s·bar)]	b	Cv	C[dm³/(s·bar)]	b	Cv	
VQC1000	10.5	0.72	0.25	0.18	1.0	0.30	0.25	to ø50
VQC2000	16	2.6	0.15	0.60	3.2	0.30	0.80	to ø80
VQC4000	25	6.9	0.17	1.7	7.3	0.38	2.0	to ø140

Note) Values for 2-position single from 4 to 5 and from 2 to 3. (From A to R1 and from B to R2).



### Connector entry direction can be changed with a single push (F, P kit)

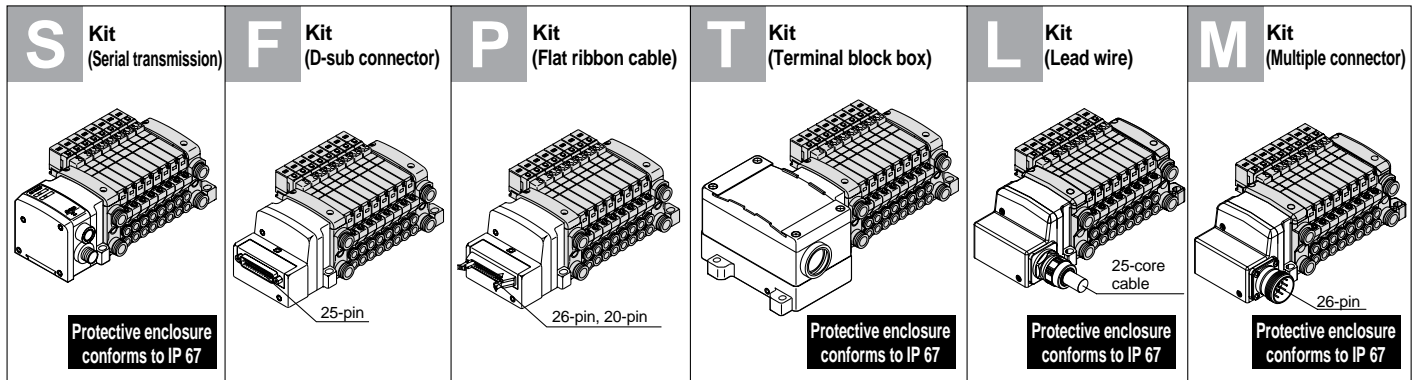
The connector entry direction can be changed from the top to the side by simply pressing the manual release button. It is not necessary to use the manual release button when switching from the side to the top.



### Accommodates gateway type serial wiring

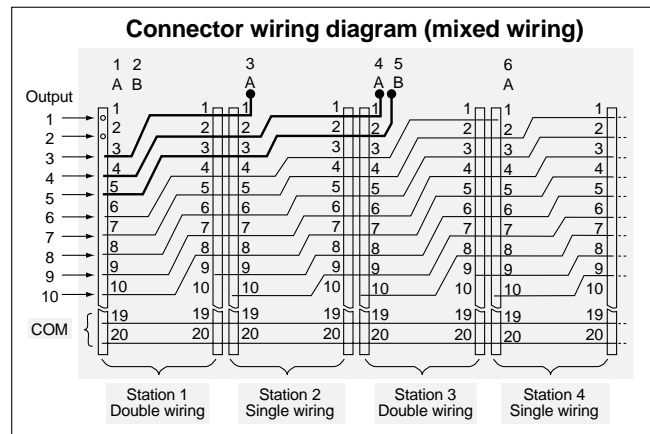
- Because just one gateway unit controls up to 4 branch lines, it offers much more freedom in choosing valve mounting locations in comparison to other serial units.
- A single cable from the gateway provides both signal and power to each branch, thus eliminating the need for separate power connections for each manifold valve and input block.
- The use of a multi-connector for input blocks makes manifold station expansion or reduction a breeze.

# A wide variety of prepackaged wiring configurations



- Our six standard wiring packages bring a world of ease to wiring and maintenance work, while the protective enclosures of four of them conform to IP67 standards.
- The S Kit is compatible with a combined I/O unit. (If used with Gateway unit, SI must be output only.)

**Conforming to IP67 for  
protection from dust  
and moisture**  
(Based on IEC529)  
(For kits S, T, L and M)



(Refer to the connector wiring diagram)

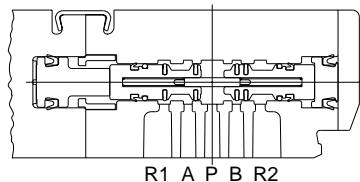
Printed circuit board patterns between connectors are shifted at every station. This allows for viable connections to take place without necessarily specifying whether the manifold station is double, single, or mixed wiring.

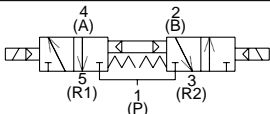
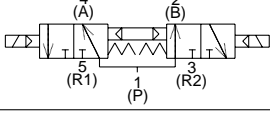
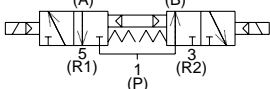
## Dual 3-port valves, 4 positions

VQC1000/2000 (Rubber seal type only)


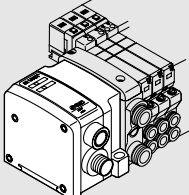
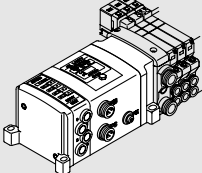
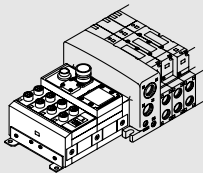
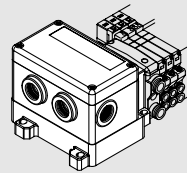
- Two 3-port valves built into one body.
- The 3-port valves on the A and B sides can operate independently.
- When used as 3-port valves, only half the number of stations is required.
- Can also be used as a 4-position, 5-port type valve.

Exhaust center : **VQC1A01**  
**VQC2A01**  
Pressure center: **VQC1B01**  
**VQC2B01**

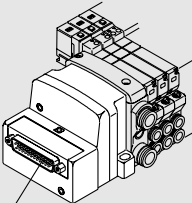
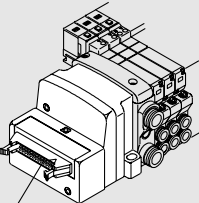
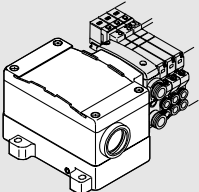
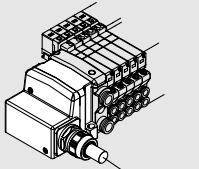
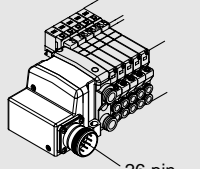

















Model	A side	B side	JIS symbol
<b>VQC1A01</b> <b>VQC2A01</b>	N.C. valve	N.C. valve	
<b>VQC1B01</b> <b>VQC2B01</b>	N.O. valve	N.O. valve	
<b>VQC1C01</b> <b>VQC2C01</b>	N.C. valve	N.O. valve	

# Base-Mounted type: Variations

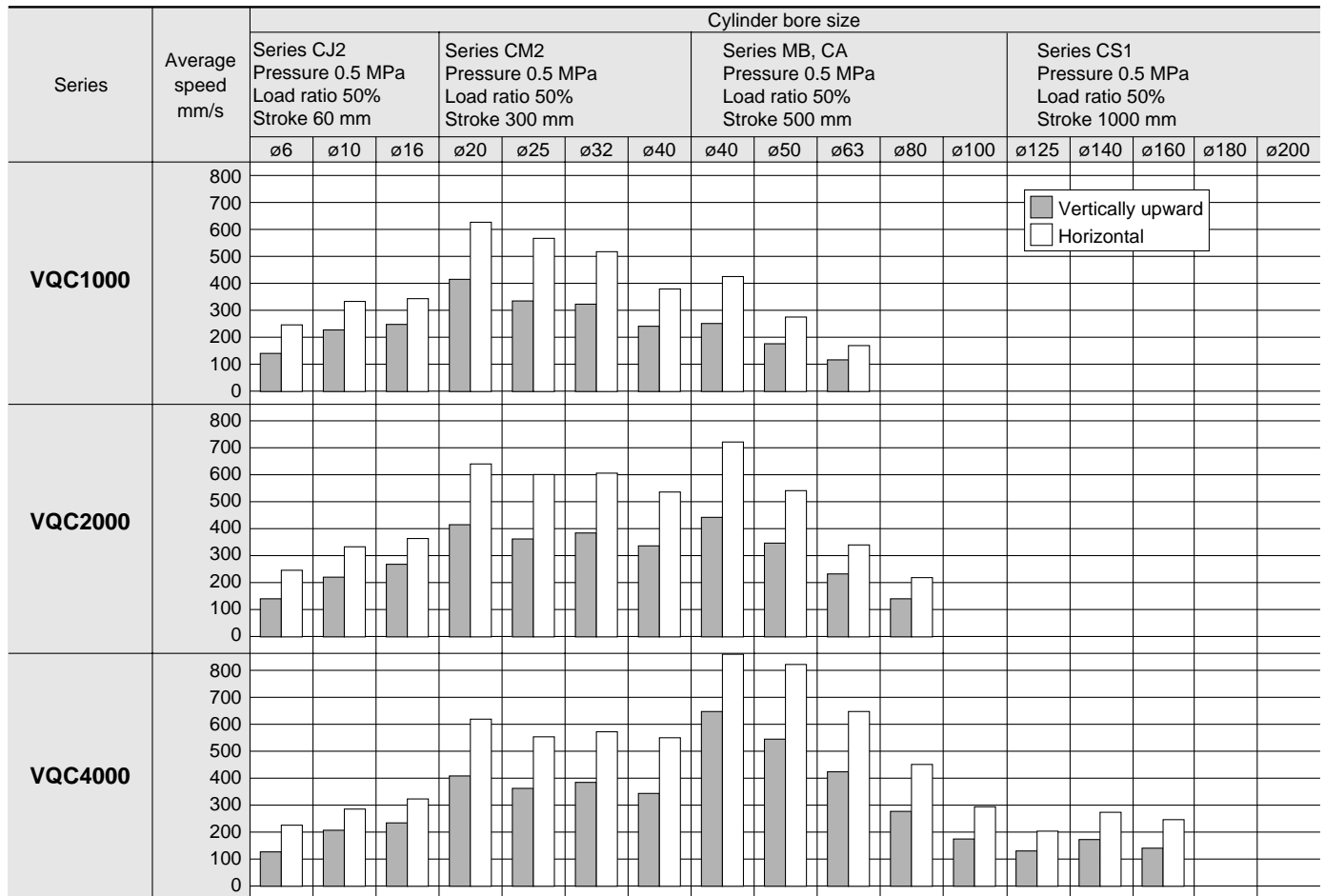
			Sonic Conductance $C[\text{dm}^3/(\text{s}\cdot\text{bar})]$ (Values of CYL to EXH (From 4 to 5 and from 2 to 3))		Applicable bore size	<b>S Kit</b>			
						Serial transmission			
Single/Double 3-position (Closed center)						Gateway application Compatible network • Remote I/O • DeviceNet • PROFIBUS-DP • CC-Link Decentralized Serial Wiring Gateway application requires a gateway unit and communication cable separately. Contact SMC for more details.  Serial unit: <b>EX500</b> Conforms to IP67	Compatible network • DeviceNet • PROFIBUS-DP • CC-Link • AS-i • CANopen I/O  Serial unit: <b>EX250</b> Conforms to IP67	Compatible network • DeviceNet • PROFIBUS-DP I/O  Serial unit: <b>EX240</b> Conforms to IP65	Compatible network • CC-Link Output  Serial unit: <b>EX126</b> Conforms to IP67
Series VQC1000	Metal seal	VQC1□00	0.72	0.72	to ø50				
	Rubber seal	VQC1□01	1.0	0.65					
Series VQC2000	Metal seal	VQC2□00	2.6	2.0	to ø80				
	Rubber seal	VQC2□01	3.2	2.2					
Series VQC4000	Metal seal	VQC4□00	6.9	6.3	to ø140				
	Rubber seal	VQC4□01	7.3	6.4					



F Kit	P Kit	T Kit	L Kit	M Kit	Port size	
D-sub connector	Flat ribbon cable	Terminal block box	Electrical entry	Multiple connector	<div> <div>SUP EXH port</div> <div>1, 3 (P, R)</div> </div> <div> <div>Cylinder port</div> <div>2, 4 (A, B)</div> </div>	
D-sub connector (Compatible with D-sub connector that complies with MIL standard.)  25-pin	Flat ribbon cable (Compatible with flat ribbon cable connector that complies with MIL standard.)  26-pin 20-pin	Terminal block box (Terminal blocks) Terminals are concentrated in compact clusters within the terminal block box.  Conforms to IP67	Lead wire (IP67 enclosure with use of multiple wire cable with sheath and waterproof connector)  25-core cable Conforms to IP67	Multiple connector (IP67 enclosure with use of waterproof multiple connector)  26-pin Conforms to IP67		
					C8 (for ø8)  N9 (ø5/16")	C3 (for ø3.2) C4 (for ø4) C6 (for ø6) M5 (M5 thread)  N1 (ø1/8") N3 (ø5/32") N7 (ø1/4")
					C10 (for ø10)  N11 (ø3/8")  In case of branch type C12 (for ø12) N13 (ø1/2")	C4 (for ø4) C6 (for ø6) C8 (for ø8)  N3 (ø5/32") N7 (ø1/4") N9 (ø5/16")
					<SUP. port> Rc 1/2 (NPT, NPTF, G)  <EXH. port> Rc 3/4 (NPT, NPTF, G)	C8 (for ø8) C10 (for ø10) C12 (for ø12) N7 (ø1/4") N9 (ø5/16") N11 (ø3/8")  Rc 1/4 Rc 3/8 Rc 1/4 (bottom ported) (NPT, NPTF, G)

## Cylinder average speed

This chart is provided as guidelines only.  
For performance under various conditions, use SMC's Model Selection Program before making a judgment.



- \* Values at extension of a directly coupled cylinder when meter-out speed controllers are used with the needle full open.
- \* The average speed of the cylinder is obtained by dividing the stroke by the total stroke time.
- \* The load ratio is obtained by the following formula:  $((\text{Load weight} \times 9.8) / \text{Theoretical output}) \times 100\%$

## Conditions

Base piping		Series CJ2	Series CM2	Series MB, CA	Series CS1
VQC1000	Tube x Length	T0604 x 1m			—
	Speed controller	AS3001F-06			—
	Silencer	AN200-KM8			—
VQC2000	Tube x Length	T0604 x 1m	T0806 x 1m		—
	Speed controller	AS3001F-06	AS3001F-08		—
	Silencer	AN200-KM10			—
VQC4000	Tube x Length	T0604 x 1m	T1075 x 1m	T1209 x 1m	
	Speed controller	AS3001F-06	AS4001F-10	AS4001F-12	
	Silencer	AN400-04			AN400-04

## Conditions (With SGP (stainless steel gas piping))

Direct piping		Series MB, CA	Series CS1
VQC4000	Tube x Length	SGP10A x 1m	
	Speed controller	AS420-03	
	Silencer	AN400-04	



# Series VQC1000

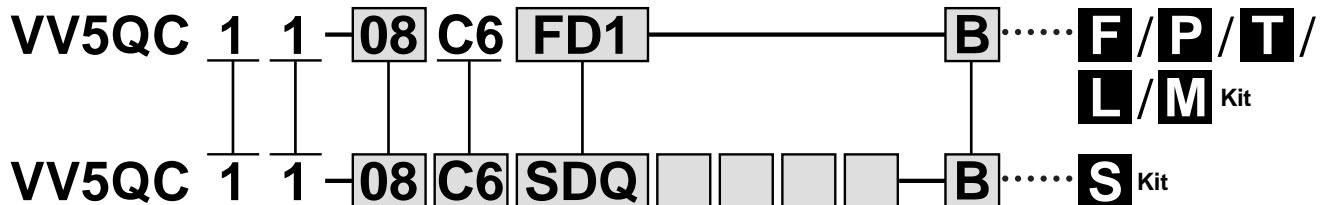
## Base-Mounted Type

# Plug-in Unit



Refer to the SMC website for detailed information on models suitable for overseas use.

### How to Order Manifolds



**Series**

1	VQC1000
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**Manifold model**

1	Plug-in unit
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**Stations**

01	1 station
⋮	⋮

The maximum number of stations differs depending on the electrical entry.

**Cylinder port size**

C3	With ø3.2 One-touch fitting
C4	With ø4 One-touch fitting
C6	With ø6 One-touch fitting
M5	M5 thread
CM	Mixed sizes and with port plug
L3	Top ported elbow With ø3.2 One-touch fitting
L4	Top ported elbow With ø4 One-touch fitting
L6	Top ported elbow With ø6 One-touch fitting
L5	M5 thread
B3	Bottom ported elbow With ø3.2 One-touch fitting
B4	Bottom ported elbow With ø4 One-touch fitting
B6	Bottom ported elbow With ø6 One-touch fitting
B5	M5 thread
LM	Elbow port, mixed sizes



Note 1) Indicate the size in the specification sheet in the case of CM and LM.

Note 2) Symbols for inch sizes are as follows:  
**<For One-touch fittings>**  
 N1: ø1/8"  
 N3: ø5/32"  
 N7: ø1/4"  
 NM: Mixed

The top ported elbow is LN□ and the bottom ported elbow is BN□.

**Kit designation/Electrical entry/Cable length**  
 (Refer to page 2 for detailed information on kits.)

#### Options

Nil	None
B	All stations with back pressure check valve <sup>Note 1)</sup>
D	With DIN rail (rail length: standard)
D□	With DIN rail (rail length: special) <sup>Note 2)</sup>
K	Special wiring specifications <sup>Note 3)</sup> (except for double wiring)
N	With name plate
R	External pilot <sup>Note 4)</sup>
S	Direct exhaust with built-in silencer <sup>Note 5)</sup>

\* When specifying more than one option, enter symbols in alphabetical order. Example: -BRS

Note 1) When using the back pressure check valve for the necessary stations only, enter the back pressure check valve part no. and indicate the number of manifold stations in the specification sheet.

Note 2) For special DIN rail length, indicate "D□." (Enter the number of stations inside □).

Example: -D08

In this case, stations will be mounted on a DIN rail for 8 stations regardless of the actual number of manifold stations. The specified number of stations must be larger than the number of stations on the manifold.

Indicate "-D0" for the option without DIN rail.

Note 3) Be sure to indicate the wiring specifications in the specification sheet.

Note 4) For external pilot option, "-R", indicate the external pilot specification "R" for the applicable valves as well.

Note 5) The built-in silencer type does not satisfy the IP67 standard.

#### Input block COM.

(Fill out for I/O unit only)

Nil	PNP (+) or without SI unit/input block
N	NPN (-)

#### Input block type

(Fill out for I/O unit only)

Nil	Without input block
1	M12, 2 inputs
2	M12, 4 inputs
3	M8, 4 inputs (3 pins)

#### Number of input blocks

(Fill out for I/O unit only)

Nil	Without SI unit/input block
0	Without input block
1	With 1 input block
⋮	⋮
8	With 8 input blocks

#### SI unit COM

SI unit COM	EX250					EX500				
	DeviceNet	PROFIBUS-DP	CC-Link	AS-i	CANopen	DeviceNet	PROFIBUS-DP	CC-Link	Remote I/O	CC-Link
Nil +COM	—	—	○	—	—	○	○	○	○	○
N -COM	○	○	—	○	○	○	○	○	○	—



Note) Leave the box blank for the SI unit COM without SI unit (SD0).



## How to Order Valves

**VQC 1 1 0 0 5**

**Series**  
1 VQC1000

**Type of actuation**

<b>1</b>	2-position single (A)(B) 4 2 5 1 3 (R1)(P)(R2)	<b>A</b> Note)	4-position dual 3-port valve (A) (A) (B) 4 2 5 1 3 (R1) (P) (R2) N.C (P) N.C
<b>2</b>	2-position double (metal) (A)(B) 4 2 5 1 3 (R1)(P)(R2)	<b>B</b> Note)	4-position dual 3-port valve (B) (A) (B) 4 2 5 1 3 (R1) (P) (R2) N.O (P) N.O
	2-position double (rubber) (A)(B) 4 2 5 1 3 (R1)(P)(R2)	<b>C</b> Note)	4-position dual 3-port valve (C) (A) (B) 4 2 5 1 3 (R1) (P) (R2) N.C (P) N.O
<b>3</b>	3-position closed centre (A)(B) 4 2 5 1 3 (R1)(P)(R2)		
<b>4</b>	3-position exhaust centre (A)(B) 4 2 5 1 3 (R1)(P)(R2)		
<b>5</b>	3-position pressure centre (A)(B) 4 2 5 1 3 (R1)(P)(R2)		

Note) For rubber seal type only.

**Seal type**

0	Metal seal
1	Rubber seal

**Light/Surge voltage suppressor**

Nil	With
E	Without Note)

Note) Not applicable to S Kit.

**Coil voltage**

5	24VDC Note)
6	12VDC

Note) S kit is only available for 24VDC.

**Function**

Nil	Standard type (1W)
K Note 1)	High pressure type (1.0MPa)
N	Negative COM
R Note 2)	External pilot
Y	Low-wattage type (0.5W)

\* When specifying more than one option, enter symbols in alphabetical order.  
Note 1) For metal seal type only.  
Note 2) Not applicable for dual 3-port valve.

**Manual override**

**Nil:** Non-locking push type (Slotted)

**B:** Locking type (Slotted)

**C:** Locking type (Manual)

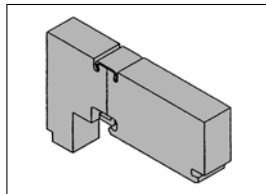
**D:** Slide locking type (Manual)

## Kit designation/Electrical entry/Cable length

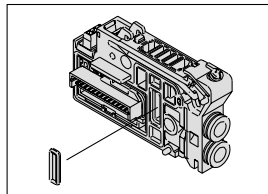
<p><b>S</b> Kit (Decentralized wiring type serial kit)</p> <p>Serial unit: <b>EX500</b> <b>Conforms to IP67</b> Note) A separate gateway unit and communication cable are required.</p> <table border="1"> <tr> <td><b>SD0</b> Serial kit without SI unit</td> <td>1 to 8 stations (16 stations)</td> </tr> <tr> <td><b>SDA1</b> Serial kit for Remote I/O</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>SDA2</b> Serial kit for DeviceNet/PROFIBUS-DP/CC-Link</td> <td>1 to 12 stations (24 stations)</td> </tr> </table>	<b>SD0</b> Serial kit without SI unit	1 to 8 stations (16 stations)	<b>SDA1</b> Serial kit for Remote I/O	1 to 12 stations (24 stations)	<b>SDA2</b> Serial kit for DeviceNet/PROFIBUS-DP/CC-Link	1 to 12 stations (24 stations)	<p><b>S</b> Kit (I/O serial kit)</p> <p>Serial unit: <b>EX250</b> <b>Conforms to IP67</b></p> <table border="1"> <tr> <td><b>SD0</b> Serial kit without SI unit</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>SDY</b> Serial kit for CANopen</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>SDQ</b> Serial kit for DeviceNet</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>SDN</b> Serial kit for PROFIBUS-DP</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>SDV</b> Serial kit for CC-Link</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>SDTA</b> AS+, 8 input, 31 slave modes, 2 power supply systems</td> <td>1 to 4 stations (8 stations)</td> </tr> <tr> <td><b>SDTB</b> AS+, 4 input, 31 slave modes, 2 power supply systems</td> <td>1 to 2 stations (4 stations)</td> </tr> <tr> <td><b>SDTC</b> AS+, 8 input, 31 slave modes, 1 power supply systems</td> <td>1 to 4 stations (8 stations)</td> </tr> <tr> <td><b>SDTD</b> AS+, 4 input, 31 slave modes, 1 power supply systems</td> <td>1 to 2 stations (4 stations)</td> </tr> </table>	<b>SD0</b> Serial kit without SI unit	1 to 12 stations (24 stations)	<b>SDY</b> Serial kit for CANopen	1 to 12 stations (24 stations)	<b>SDQ</b> Serial kit for DeviceNet	1 to 12 stations (24 stations)	<b>SDN</b> Serial kit for PROFIBUS-DP	1 to 12 stations (24 stations)	<b>SDV</b> Serial kit for CC-Link	1 to 12 stations (24 stations)	<b>SDTA</b> AS+, 8 input, 31 slave modes, 2 power supply systems	1 to 4 stations (8 stations)	<b>SDTB</b> AS+, 4 input, 31 slave modes, 2 power supply systems	1 to 2 stations (4 stations)	<b>SDTC</b> AS+, 8 input, 31 slave modes, 1 power supply systems	1 to 4 stations (8 stations)	<b>SDTD</b> AS+, 4 input, 31 slave modes, 1 power supply systems	1 to 2 stations (4 stations)	<p><b>S</b> Kit (Serial output kit)</p> <p>Serial unit: <b>EX126</b> <b>Conforms to IP67</b></p> <table border="1"> <tr> <td><b>SDVB</b> Serial kit for CC-Link</td> <td>1 to 8 stations (16 stations)</td> </tr> </table>	<b>SDVB</b> Serial kit for CC-Link	1 to 8 stations (16 stations)	<p><b>F</b> Kit (D-sub connector kit)</p> <p>25-pin</p> <p><b>Conforms to IP40</b></p> <table border="1"> <tr> <td><b>FD0</b> D-sub connector kit (25P) without cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>FD1</b> D-sub connector kit (25P) with 1.5m cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>FD2</b> D-sub connector kit (25P) with 3.0m cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>FD3</b> D-sub connector kit (25P) with 5.0m cable</td> <td>1 to 12 stations (24 stations)</td> </tr> </table>	<b>FD0</b> D-sub connector kit (25P) without cable	1 to 12 stations (24 stations)	<b>FD1</b> D-sub connector kit (25P) with 1.5m cable	1 to 12 stations (24 stations)	<b>FD2</b> D-sub connector kit (25P) with 3.0m cable	1 to 12 stations (24 stations)	<b>FD3</b> D-sub connector kit (25P) with 5.0m cable	1 to 12 stations (24 stations)
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<p><b>P</b> Kit (Flat ribbon cable kit)</p> <p>26-pin 20-pin</p> <p><b>Conforms to IP40</b> Note) For a 20P flat ribbon cable, the cable assembly must be ordered separately.</p> <table border="1"> <tr> <td><b>PD0</b> Flat ribbon cable kit (26P) without cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>PD1</b> Flat ribbon cable kit (26P) with 1.5m cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>PD2</b> Flat ribbon cable kit (26P) with 3.0m cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>PD3</b> Flat ribbon cable kit (26P) with 5.0m cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>PDC</b> Flat ribbon cable kit (20P) without cable</td> <td>1 to 9 stations (18 stations)</td> </tr> </table>	<b>PD0</b> Flat ribbon cable kit (26P) without cable	1 to 12 stations (24 stations)	<b>PD1</b> Flat ribbon cable kit (26P) with 1.5m cable	1 to 12 stations (24 stations)	<b>PD2</b> Flat ribbon cable kit (26P) with 3.0m cable	1 to 12 stations (24 stations)	<b>PD3</b> Flat ribbon cable kit (26P) with 5.0m cable	1 to 12 stations (24 stations)	<b>PDC</b> Flat ribbon cable kit (20P) without cable	1 to 9 stations (18 stations)	<p><b>T</b> Kit (Terminal block box kit)</p> <p><b>Conforms to IP67</b></p> <table border="1"> <tr> <td><b>TD0</b> Terminal block box kit</td> <td>1 to 10 stations (20 stations)</td> </tr> </table>	<b>TD0</b> Terminal block box kit	1 to 10 stations (20 stations)	<p><b>L</b> Kit (Lead wire kit)</p> <p>25-core cable</p> <p><b>Conforms to IP67</b></p> <table border="1"> <tr> <td><b>LD0</b> Lead wire kit (25 core) 0.6m lead wire</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>LD1</b> Lead wire kit (25 core) 1.5m lead wire</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>LD2</b> Lead wire kit (25 core) 3.0m lead wire</td> <td>1 to 12 stations (24 stations)</td> </tr> </table>	<b>LD0</b> Lead wire kit (25 core) 0.6m lead wire	1 to 12 stations (24 stations)	<b>LD1</b> Lead wire kit (25 core) 1.5m lead wire	1 to 12 stations (24 stations)	<b>LD2</b> Lead wire kit (25 core) 3.0m lead wire	1 to 12 stations (24 stations)	<p><b>M</b> Kit (Multiple connector kit)</p> <p>26-pin</p> <p><b>Conforms to IP67</b></p> <table border="1"> <tr> <td><b>MD0</b> Multiple connector kit (26P) without cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>MD1</b> Multiple connector kit (26P) with 1.5m cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>MD2</b> Multiple connector kit (26P) with 3.0m cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>MD3</b> Multiple connector kit (26P) with 5.0m cable</td> <td>1 to 12 stations (24 stations)</td> </tr> </table>	<b>MD0</b> Multiple connector kit (26P) without cable	1 to 12 stations (24 stations)	<b>MD1</b> Multiple connector kit (26P) with 1.5m cable	1 to 12 stations (24 stations)	<b>MD2</b> Multiple connector kit (26P) with 3.0m cable	1 to 12 stations (24 stations)	<b>MD3</b> Multiple connector kit (26P) with 5.0m cable	1 to 12 stations (24 stations)								
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## Manifold Options

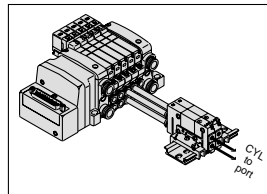
**Blanking plate assembly**  
VVQ1000-10A-1



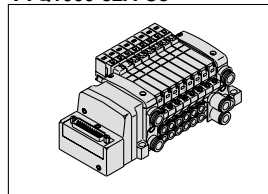
**SUP block plate**  
VVQ1000-16A



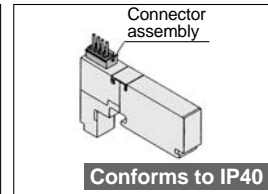
**Perfect block**  
VVQ1000-FPG-□□



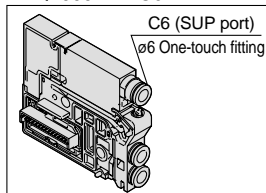
**Dual flow fitting assembly**  
VVQ1000-52A-C8



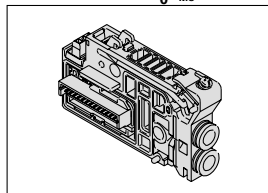
**Blanking plate with connector**  
VVQ1000-1C-□□



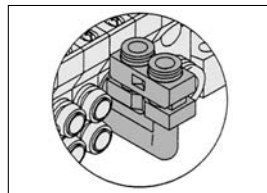
**Individual SUP spacer**  
VVQ1000-P-1-C6



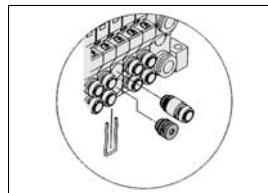
**EXH block plate assembly**  
VVQC1000-19A-S-□□□□  
0 0 0 0



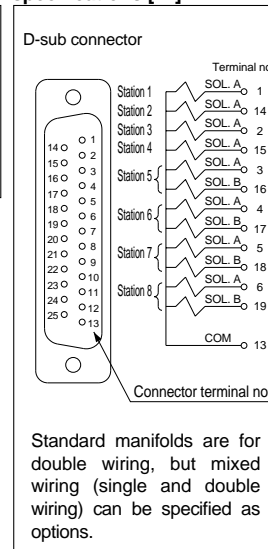
**Elbow fitting assembly**  
VVQ1000-F-L□



**Port plug**  
VVQ0000-58A



**Electrical wiring specifications [-K]**

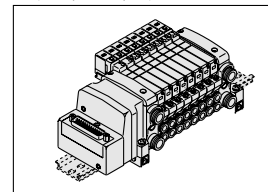
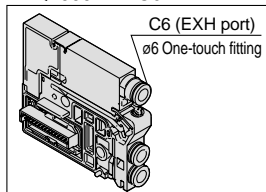


**DIN rail mounting bracket [-D]**  
VVQ1000-57A  
for {F,L,M,P,S (EX500) kit}

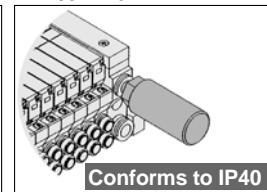
**VVQC1000-57A-S**  
for {S (EX250) kit}

**VVQC1000-57A-T**  
for {T,S (EX126) kit}

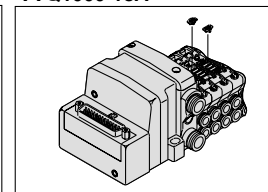
**Individual EXH spacer**  
VVQ1000-R-1-C6



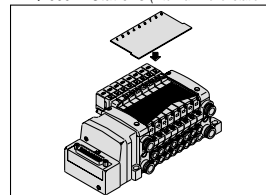
**Silencer (for EXH port)**  
AN200-KM8  
AN203-KM8



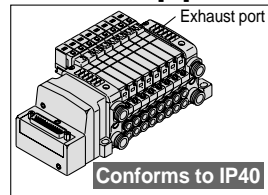
**Back pressure check valve assembly [-B]**  
VVQ1000-18A



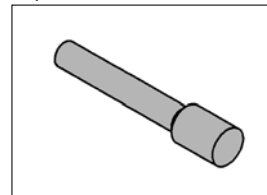
**Name plate [-N]**  
VVQ1000-N-Stations (1 to max. no. of stations)



**Direct EXH outlet with built-in silencer [-S]**



**Blanking plug**  
KQ2P-□





# Series VQC2000

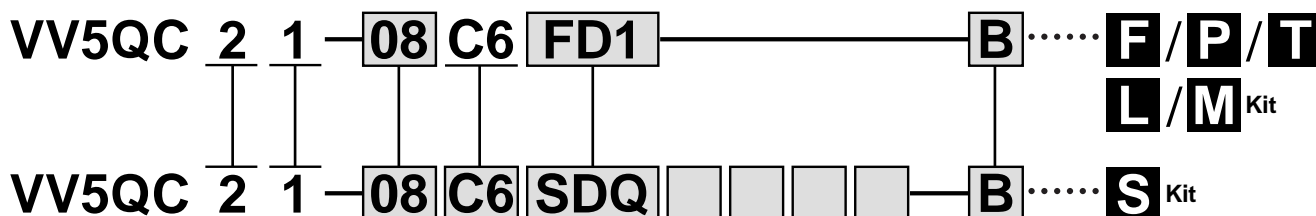
## Base-Mounted Type

# Plug-in Unit



Refer to the SMC website for detailed information on models suitable for overseas use.

### How to Order Manifolds



**Series**  
2 VQC2000

**Manifold model**  
1 Plug-in unit

**Stations**  
01 1 station  
: :  
The maximum number of stations differs depending on the electrical entry.

#### Cylinder port size

C4	With ø4 One-touch fitting
C6	With ø6 One-touch fitting
C8	With ø8 One-touch fitting
CM	Mixed sizes and with port plug
L4	Top ported elbow With ø4 One-touch fitting
L6	Top ported elbow With ø6 One-touch fitting
L8	Top ported elbow With ø8 One-touch fitting
B4	Bottom ported elbow With ø4 One-touch fitting
B6	Bottom ported elbow With ø6 One-touch fitting
B8	Bottom ported elbow With ø8 One-touch fitting
LM	Elbow port, mixed sizes



Note 1) Indicate the size in the specification sheet in the case of CM and LM.

Note 2) Symbols for inch sizes are as follows:

<For One-touch fittings>

N3: ø5/32"

N7: ø1/4"

N9: ø5/16"

NM: Mixed

The top ported elbow is LN□ and the bottom ported elbow is BN□.

**Kit designation/Electrical entry/Cable length**  
(Refer to page 6 for detailed information on kits.)

#### SI unit COM.

SI unit COM	EX250					EX500				EX126
	DeviceNet	PROFIBUS-DP	CC-Link	AS-i	CANopen	DeviceNet	PROFIBUS-DP	CC-Link	Remote I/O	CC-Link
Nil +COM	—	—	○	—	—	○	○	○	○	○
N -COM	○	○	—	○	○	○	○	○	○	—



Note) Leave the box blank for the SI unit COM without SI unit (SD0).

#### Number of input blocks (Fill out for I/O unit only)

Nil	Without SI unit/input block (SD0)
0	Without input block
1	With 1 input block
.....	.....
8	With 8 input blocks

#### Options

Nil	None
B	All stations with back pressure check valve Note 1)
D	With DIN rail (rail length: standard)
D□	With DIN rail (rail length: special) Note 2)
K	Special wiring specifications Note 3) (except for double wiring)
N	With name plate
R	External pilot Note 4)
S	Direct exhaust with built-in silencer Note 5)
T	Branched P and R ports on U side Note 6)



\* When specifying more than one option, enter symbols in alphabetical order. Example: -BRS

Note 1) When using the back pressure check valve for the necessary stations only, enter the back pressure check valve part no. and indicate the number of manifold stations in the specification sheet.

Note 2) For special DIN rail length, indicate "D□." (Enter the number of stations inside □). Example: -D08

In this case, stations will be mounted on a DIN rail for 8 stations regardless of the actual number of manifold stations.

The specified number of stations must be larger than the number of stations on the manifold.

Indicate "-D0" for the option without DIN rail.

Note 3) Be sure to indicate the wiring specifications in the specification sheet.

Note 4) For external pilot option, "-R", indicate the external pilot specification "R" for the applicable valves as well.

Note 5) The built-in silencer type does not satisfy the IP67 standard.

Note 6) The SUP and EXH ports on U side are branched (toward the cylinder port and coil) with ø12 one-touch fittings for connection.

#### Input block COM. (Fill out for I/O unit only)

Nil	PNP (+) or without SI unit/input block
N	NPN (-)

#### Input block type (Fill out for I/O unit only)

Nil	Without input block
1	M12, 2 inputs
2	M12, 4 inputs
3	M8, 4 inputs (3 pins)



## How to Order Valves

**VQC 2 1 0 0 5**

**Series**  
2 VQC2000

**Type of actuation**

<b>1</b>	2-position single (A)(B) 4 2 5 1 3 (R1)(P)(R2)	<b>A</b> Note)	4-position dual 3-port valve (A) (B) 4 2 5 1 3 (R1) (R2) N.C (P) N.C
<b>2</b>	2-position double (metal) (A)(B) 4 2 5 1 3 (R1)(P)(R2)	<b>B</b> Note)	4-position dual 3-port valve (B) (A) 4 2 5 1 3 (R1) (R2) N.O (P) N.O
	2-position double (rubber) (A)(B) 4 2 5 1 3 (R1)(P)(R2)	<b>C</b> Note)	4-position dual 3-port valve (C) (A) 4 2 5 1 3 (R1) (R2) N.C (P) N.O
<b>3</b>	3-position closed centre (A)(B) 4 2 5 1 3 (R1)(P)(R2)		
<b>4</b>	3-position exhaust centre (A)(B) 4 2 5 1 3 (R1)(P)(R2)		
<b>5</b>	3-position pressure centre (A)(B) 4 2 5 1 3 (R1)(P)(R2)		

Note) For rubber seal type only.

**Seal type**

0	Metal seal
1	Rubber seal

**Manual override**  
Nil: Non-locking push type (Slotted)  
B: Locking type (Slotted)  
C: Locking type (Manual)  
D: Slide locking type (Manual)

**Light/Surge voltage suppressor**

Nil	With
E	Without Note)

Note) Not applicable to S Kit.

**Coil voltage**

5	24VDC Note)
6	12VDC

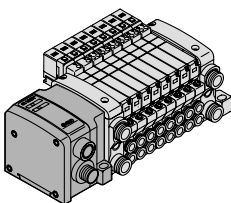
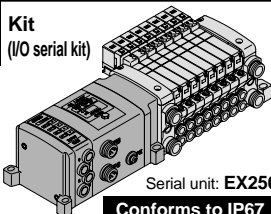
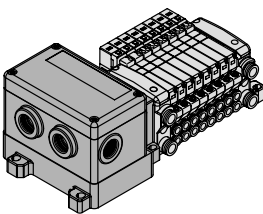
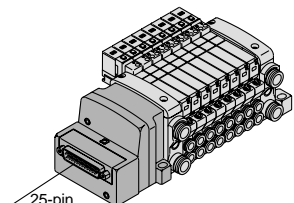
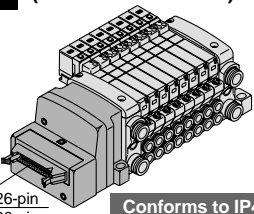
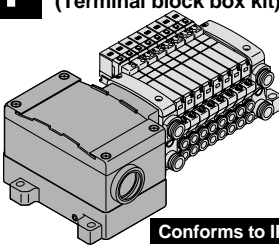
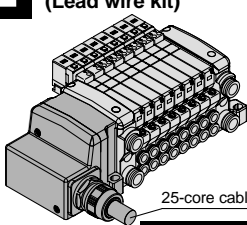
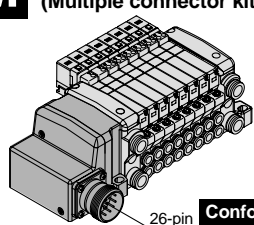
Note) S kit is only available for 24VDC.

**Function**

Nil	Standard type (1W)
K Note 1)	High pressure type (1.0MPa)
N	Negative COM
R Note 2)	External pilot
Y	Low-wattage type (0.5W)

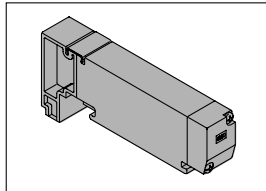
\* When specifying more than one option, enter symbols in alphabetical order.  
Note 1) For metal seal type only.  
Note 2) Not applicable for dual 3-port valve.

## Kit designation/Electrical entry/Cable length

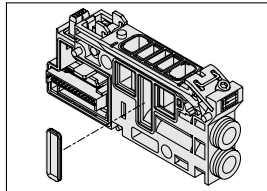
<p><b>S</b> Kit (Decentralized wiring type serial kit)</p>  <p>Serial unit: <b>EX500</b> <b>Conforms to IP67</b> Note) A separate gateway unit and communication cable are required.</p> <table border="1"> <tr> <td><b>SD0</b></td> <td>Serial kit without SI unit</td> <td>1 to 8 stations (16 stations)</td> </tr> <tr> <td><b>SDA1</b></td> <td>Serial kit for Remote I/O</td> <td></td> </tr> <tr> <td><b>SDA2</b></td> <td>Serial kit for DeviceNet/PROFIBUS-DP/CC-Link</td> <td></td> </tr> </table>	<b>SD0</b>	Serial kit without SI unit	1 to 8 stations (16 stations)	<b>SDA1</b>	Serial kit for Remote I/O		<b>SDA2</b>	Serial kit for DeviceNet/PROFIBUS-DP/CC-Link		<p><b>S</b> Kit (I/O serial kit)</p>  <p>Serial unit: <b>EX250</b> <b>Conforms to IP67</b></p> <table border="1"> <tr> <td><b>SD0</b></td> <td>Serial kit without SI unit</td> <td></td> </tr> <tr> <td><b>SDY</b></td> <td>Serial kit for CANopen</td> <td></td> </tr> <tr> <td><b>SDQ</b></td> <td>Serial kit for DeviceNet</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>SDN</b></td> <td>Serial kit for PROFIBUS-DP</td> <td></td> </tr> <tr> <td><b>SDV</b></td> <td>Serial kit for CC-Link</td> <td></td> </tr> <tr> <td><b>SDTA</b></td> <td>AS-i, 8 in/out, 31 slave modes, 2 power supply systems</td> <td>1 to 4 stations (8 stations)</td> </tr> <tr> <td><b>SDBT</b></td> <td>AS-i, 4 in/out, 31 slave modes, 2 power supply systems</td> <td>1 to 2 stations (4 stations)</td> </tr> <tr> <td><b>SDTC</b></td> <td>AS-i, 8 in/out, 31 slave modes, 1 power supply systems</td> <td>1 to 4 stations (8 stations)</td> </tr> <tr> <td><b>SDTD</b></td> <td>AS-i, 4 in/out, 31 slave modes, 1 power supply systems</td> <td>1 to 2 stations (4 stations)</td> </tr> </table>	<b>SD0</b>	Serial kit without SI unit		<b>SDY</b>	Serial kit for CANopen		<b>SDQ</b>	Serial kit for DeviceNet	1 to 12 stations (24 stations)	<b>SDN</b>	Serial kit for PROFIBUS-DP		<b>SDV</b>	Serial kit for CC-Link		<b>SDTA</b>	AS-i, 8 in/out, 31 slave modes, 2 power supply systems	1 to 4 stations (8 stations)	<b>SDBT</b>	AS-i, 4 in/out, 31 slave modes, 2 power supply systems	1 to 2 stations (4 stations)	<b>SDTC</b>	AS-i, 8 in/out, 31 slave modes, 1 power supply systems	1 to 4 stations (8 stations)	<b>SDTD</b>	AS-i, 4 in/out, 31 slave modes, 1 power supply systems	1 to 2 stations (4 stations)	<p><b>S</b> Kit (Serial output kit)</p>  <p>Serial unit: <b>EX126</b> <b>Conforms to IP67</b></p> <table border="1"> <tr> <td><b>SDVB</b></td> <td>Serial kit for CC-Link</td> <td>1 to 8 stations (16 stations)</td> </tr> </table>	<b>SDVB</b>	Serial kit for CC-Link	1 to 8 stations (16 stations)	<p><b>F</b> Kit (D-sub connector kit)</p>  <p>25-pin</p> <p><b>Conforms to IP40</b></p> <table border="1"> <tr> <td><b>FD0</b></td> <td>D-sub connector kit (25P) without cable</td> <td></td> </tr> <tr> <td><b>FD1</b></td> <td>D-sub connector kit (25P) with 1.5m cable</td> <td>1 to 12 stations (24 stations)</td> </tr> <tr> <td><b>FD2</b></td> <td>D-sub connector kit (25P) with 3.0m cable</td> <td></td> </tr> <tr> <td><b>FD3</b></td> <td>D-sub connector kit (25P) with 5.0m cable</td> <td></td> </tr> </table>	<b>FD0</b>	D-sub connector kit (25P) without cable		<b>FD1</b>	D-sub connector kit (25P) with 1.5m cable	1 to 12 stations (24 stations)	<b>FD2</b>	D-sub connector kit (25P) with 3.0m cable		<b>FD3</b>	D-sub connector kit (25P) with 5.0m cable	
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## Manifold Options

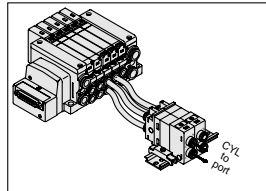
**Blanking plate assembly**  
VVQ2000-10A-1



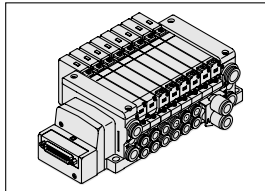
**SUP block plate**  
VVQ2000-16A



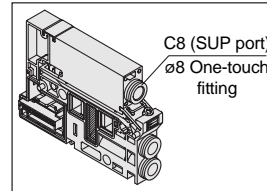
**Perfect block**  
VVQ2000-FPG-□□



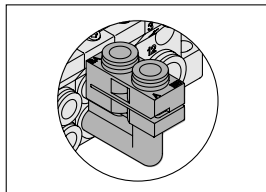
**Dual flow fitting assembly**  
VVQ2000-52A-C10



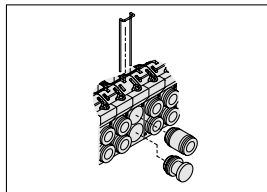
**Individual SUP spacer**  
VVQ2000-P-1-C8



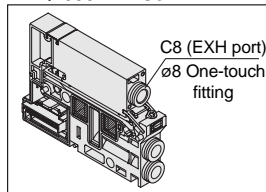
**Elbow fitting assembly**  
VVQ2000-F-L□



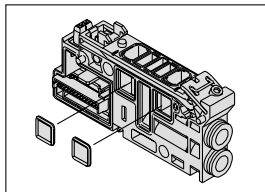
**Port plug**  
VVQ1000-58A



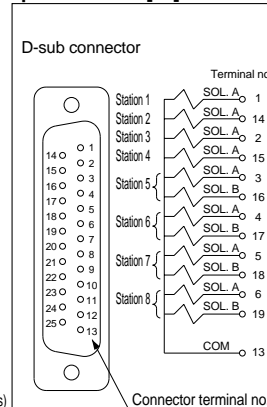
**Individual EXH spacer**  
VVQ2000-R-1-C8



**EXH block plate**  
VVQ2000-19A



**Electrical wiring specifications [-K]**



**DIN rail mounting bracket [-D]**  
VVQC2000-57A

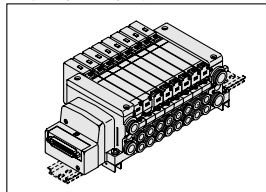
for {F,L,M,P,S (EX500) kit}

**VVQC2000-57A-S**

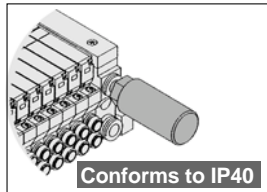
for {S (EX250) kit}

**VVQC2000-57A-T**

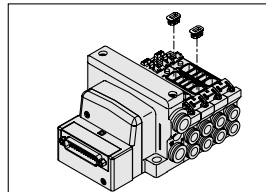
for {T,S (EX126) kit}



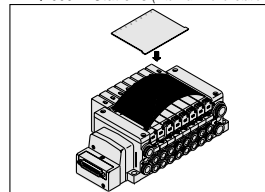
**Silencer (for EXH port)**  
AN200-KM10



**Back pressure check valve assembly [-B]**  
VVQ2000-18A

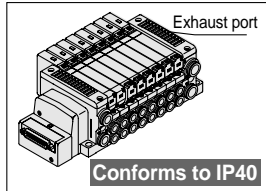


**Name plate [-N]**  
VVQ2000-N-Stations (1 to max. no. of stations)

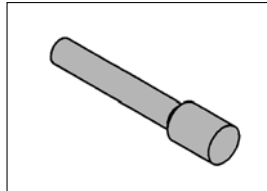


Standard manifolds are for double wiring, but mixed wiring (single and double wiring) can be specified as options.

**Direct EXH outlet with built-in silencer [-S]**



**Blanking plug**  
KQ2P-□





# Series VQC4000

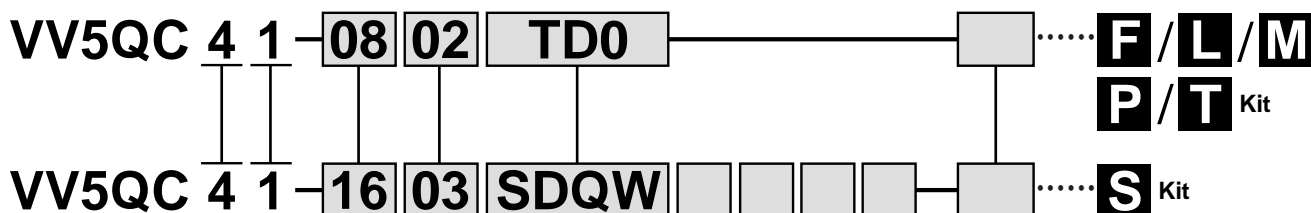
## Base-Mounted Type

# Plug-in Unit



Refer to the SMC website for detailed information on models suitable for overseas use.

### How to Order Manifolds



**Series**  
**4** VQC4000

**Manifold model**  
**1** Plug-in unit

**Stations**  
**01** 1 station  
 ...  
 ...

The maximum number of stations differs depending on the electrical entry.

#### Cylinder port size

<b>C8</b>	With ø8 One-touch fitting
<b>C10</b>	With ø10 One-touch fitting
<b>C12</b>	With ø12 One-touch fitting
<b>02</b>	Rc 1/4
<b>03</b>	Rc 3/8
<b>B</b>	Bottom ported Rc 1/4
<b>CM</b>	Mixed



Note 1) Indicate the size in the specification order sheet in the case of CM.

Note 2) Symbols for inch sizes are as follows:

<For One-touch fittings>

N7: ø1/4"

N9: ø5/16"

N11: ø3/8"

NM: Mixed

#### Options

<b>Nil</b>	None
<b>K</b>	Special wiring specifications (except for double wiring) <sup>Note 1)</sup>
<b>N</b>	With name plate (available for T Kit only) <sup>Note 2)</sup>



\* When specifying more than one option, enter symbols in alphabetical order. Example: -KN

Note 1) Be sure to indicate the wiring specifications in the specification order sheet.

Note 2) The mounting position of the name plate is on the top face of the cover for the terminal block box.

#### Input block COM. (Fill out for I/O unit only)

<b>Nil</b>	PNP (+) or without SI unit/input block
<b>N</b>	NPN (-)

#### Input block (Fill out for I/O unit only)

<b>Nil</b>	Without SI unit/input block (SD0(W))
<b>0</b>	Without input block
<b>1</b>	With 1 input block
...	...
<b>8</b>	With 8 input blocks



Note) Max. 4 for EX240 and max 8 for EX250.

#### SI unit COM.

SI unit COM	EX240				EX250				EX500				EX126
	DeviceNet	PROFIBUS-DP	CC-Link	AS-i	CANopen	DeviceNet	PROFIBUS-DP	CC-Link	Remote I/O	CC-Link	CC-Link	CC-Link	
<b>Nil</b> +COM	○	—	—	—	—	○	○	○	○	○	○	○	○
<b>N</b> -COM	—	○	○	○	○	○	○	○	○	○	○	○	—



Note) Leave the box blank for the SI unit COM. without SI unit (SD0).

#### Input block type (Fill out for I/O unit only)

<b>Nil</b>	Without input block
<b>0</b>	M12, 8 inputs (EX240)
<b>1</b>	M12, 2 inputs (EX250)
<b>2</b>	M12, 4 inputs (EX250)
<b>3</b>	M8, 4 inputs (EX250)

#### Kit designation/Electrical entry/Cable length

<b>S</b> Kit (Decentralized wiring type serial kit)  Serial unit: <b>EX500</b> <b>Conforms to IP67</b>	<b>S</b> Kit (I/O serial kit)  Serial unit: <b>EX250</b> <b>Conforms to IP67</b>	<b>S</b> Kit (I/O serial transmission kit)  Serial unit: <b>EX240</b> <b>Conforms to IP65</b>	<b>S</b> Kit (Serial output kit)  Serial unit: <b>EX126</b> <b>Conforms to IP67</b>																																																
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## How to Order Valves

**VQC 4 1 0 0 5**

**Series**  
4 VQC4000

**Type of actuation**

1	2-position single (A)(B) 4 2 5 1 3 (R1)(P)(R2)	4	3-position exhaust center (A)(B) 4 2 5 1 3 (R1)(P)(R2)
	2-position double (metal) (A)(B) 4 2 5 1 3 (R1)(P)(R2)		3-position pressure center (A)(B) 4 2 5 1 3 (R1)(P)(R2)
2	2-position double (rubber) (A)(B) 4 2 5 1 3 (R1)(P)(R2)	5	3-position perfect (A)(B) 4 2 5 1 3 (R1)(P)(R2)
	3-position closed centre (A)(B) 4 2 5 1 3 (R1)(P)(R2)		6

**Light/Surge voltage suppressor**

Nil	With
E	Without light, with surge voltage suppressor

**Coil voltage**

5	24VDC (Note)
6	12VDC

Note) S kit is only available for 24VDC.

**Function**

Nil	Standard type (1W)
R	External pilot
Y	Low wattage type (0.5W)

\* When specifying more than one option, enter symbols in alphabetical order.

**Seal type**

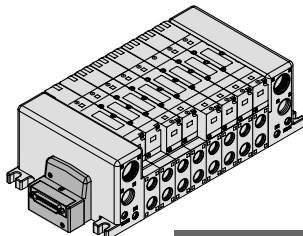
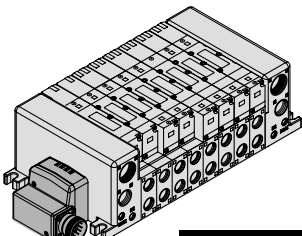
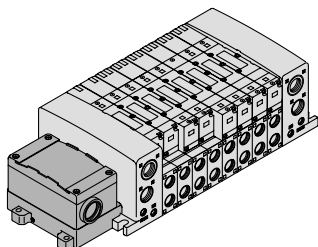
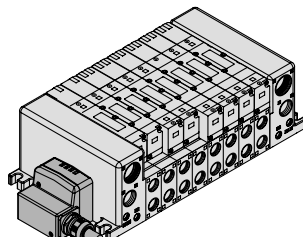
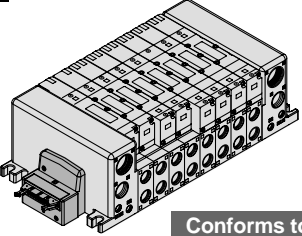
0	Metal seal
1	Rubber seal

**Manual override**

**Nil:** Non-locking push type (Slotted)

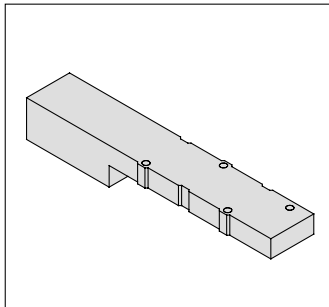
**B:** Locking type (Slotted)

### Kit designation/Electrical entry/Cable length

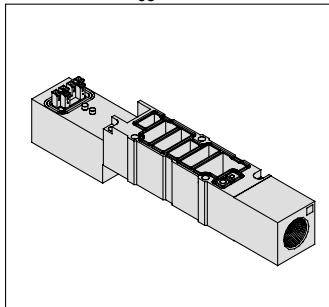
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<p><b>L</b> Kit (Lead wire kit)</p>  <p>Conforms to IP67</p> <table border="1"> <tr> <td>LD0</td> <td>Lead wire kit 0.6m lead wire</td> <td rowspan="3">1 to 12 stations (16 stations)</td> </tr> <tr> <td>LD1</td> <td>Lead wire kit 1.5m lead wire</td> </tr> <tr> <td>LD2</td> <td>Lead wire kit 3.0m lead wire</td> </tr> </table>	LD0	Lead wire kit 0.6m lead wire	1 to 12 stations (16 stations)	LD1	Lead wire kit 1.5m lead wire	LD2	Lead wire kit 3.0m lead wire	<p><b>P</b> Kit (Flat ribbon cable kit)</p>  <p>Conforms to IP40</p> <p>Note) For a 20P flat ribbon cable, the cable assembly must be ordered separately.</p> <table border="1"> <tr> <td>PD0</td> <td>Flat ribbon cable kit (26P) without cable</td> <td rowspan="4">1 to 12 stations (16 stations)</td> </tr> <tr> <td>PD1</td> <td>Flat ribbon cable kit (26P) with 1.5m cable</td> </tr> <tr> <td>PD2</td> <td>Flat ribbon cable kit (26P) with 3.0m cable</td> </tr> <tr> <td>PD3</td> <td>Flat ribbon cable kit (26P) with 5.0m cable</td> </tr> <tr> <td>PDC</td> <td>Flat ribbon cable kit (20P) without cable (Note)</td> <td>1 to 9 stations (16 stations)</td> </tr> </table>	PD0	Flat ribbon cable kit (26P) without cable	1 to 12 stations (16 stations)	PD1	Flat ribbon cable kit (26P) with 1.5m cable	PD2	Flat ribbon cable kit (26P) with 3.0m cable	PD3	Flat ribbon cable kit (26P) with 5.0m cable	PDC	Flat ribbon cable kit (20P) without cable (Note)	1 to 9 stations (16 stations)		
LD0	Lead wire kit 0.6m lead wire	1 to 12 stations (16 stations)																				
LD1	Lead wire kit 1.5m lead wire																					
LD2	Lead wire kit 3.0m lead wire																					
PD0	Flat ribbon cable kit (26P) without cable	1 to 12 stations (16 stations)																				
PD1	Flat ribbon cable kit (26P) with 1.5m cable																					
PD2	Flat ribbon cable kit (26P) with 3.0m cable																					
PD3	Flat ribbon cable kit (26P) with 5.0m cable																					
PDC	Flat ribbon cable kit (20P) without cable (Note)	1 to 9 stations (16 stations)																				

## Manifold Options

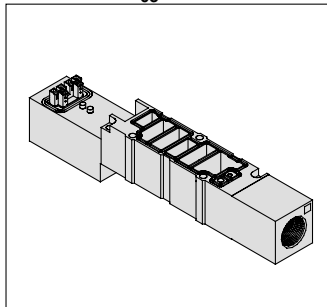
**Blanking plate assembly**  
VVQ4000-10A-1



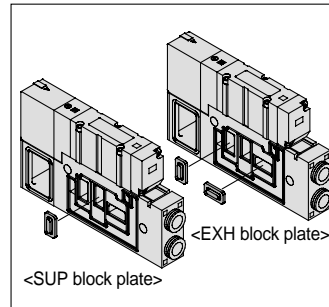
**Individual SUP spacer**  
VVQ4000-P-1-<sup>02</sup>/<sub>03</sub>



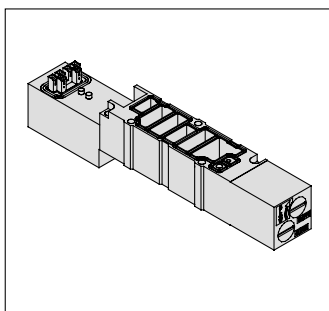
**Individual EXH spacer**  
VVQ4000-R-1-<sup>02</sup>/<sub>03</sub>



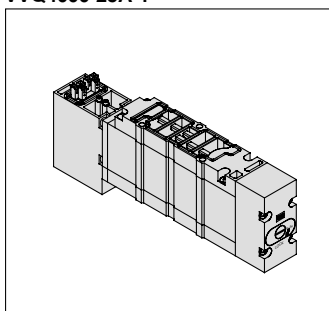
**SUP/EXH. block plate**  
VVQ4000-16A



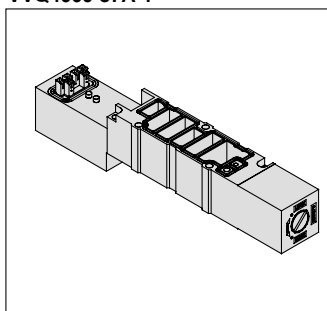
**Throttle valve spacer**  
VVQ4000-20A-1



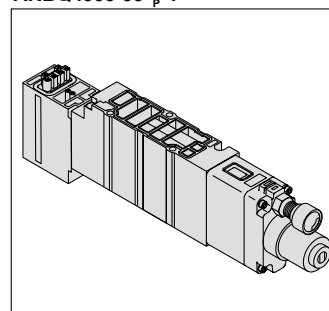
**Residual pressure release valve perfect spacer**  
VVQ4000-25A-1 Note 1)



**SUP stop valve spacer**  
VVQ4000-37A-1



**Interface regulator**  
ARBQ4000-00-<sup>A</sup>/<sub>P</sub>-1



Note1) Perfect spacers with residual pressure release valve cannot be combined with external pilot specifications.



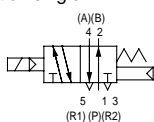
# Series VQC Base-Mounted Type Plug-in Unit

## Models

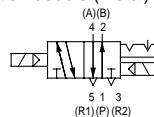


### Symbols

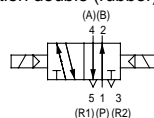
2-position single



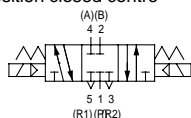
2-position double (metal)



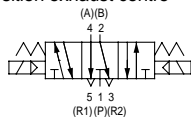
2-position double (rubber)



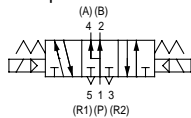
3-position closed centre



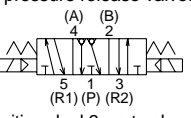
3-position exhaust centre



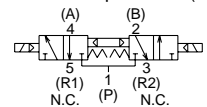
3-position pressure centre



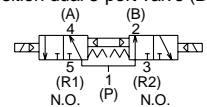
3-position exhaust centre with pressure release valves



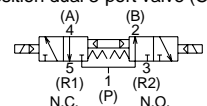
4-position dual 3-port valve (A)



4-position dual 3-port valve (B)



4-position dual 3-port valve (C)



Series	No. of solenoids		Model		Flow characteristics						Response time ms		Weight g	
					1→4, 2 (P→A, B)			4, 2→5, 3 (A, B→R1, R2)			Standard: 1W	Low wattage		
					C[dm³/(s·bar)]	b	Cv	C[dm³/(s·bar)]	b	Cv				
VQC1000	2-position	Single	Metal seal	VQC1100	0.70	0.15	0.16	0.72	0.25	0.18	12 or less	15 or less	64	
			Rubber seal	VQC1101	0.85	0.20	0.21	1.0	0.30	0.25	15 or less	20 or less		
		Double	Metal seal	VQC1200	0.70	0.15	0.16	0.72	0.25	0.18	10 or less	13 or less		
			Rubber seal	VQC1201	0.85	0.20	0.21	1.0	0.30	0.25	15 or less	20 or less		
	3-position	Closed centre	Metal seal	VQC1300	0.68	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less	78	
			Rubber seal	VQC1301	0.70	0.20	0.16	0.65	0.42	0.18	25 or less	33 or less		
		Exhaust centre	Metal seal	VQC1400	0.68	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less		
			Rubber seal	VQC1401	0.70	0.20	0.16	1.0	0.30	0.25	25 or less	33 or less		
		Pressure centre	Metal seal	VQC1500	0.70	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less		
			Rubber seal	VQC1501	0.85	0.20	0.21	0.65	0.42	0.18	25 or less	33 or less		
	4-position	Dual 3-port valve	Rubber seal	VQC1 <sup>A</sup> <sub>C</sub> 01	0.70	0.20	0.16	0.70	0.20	0.16	25 or less	33 or less		
VQC2000	2-position	Single	Metal seal	VQC2100	2.0	0.15	0.46	2.6	0.15	0.60	22 or less	29 or less	90	
			Rubber seal	VQC2101	2.2	0.28	0.55	3.2	0.30	0.80	24 or less	31 or less		
		Double	Metal seal	VQC2200	2.0	0.15	0.46	2.6	0.15	0.60	15 or less	20 or less		
			Rubber seal	VQC2201	2.2	0.28	0.55	3.2	0.30	0.80	20 or less	26 or less		
	3-position	Closed centre	Metal seal	VQC2300	2.0	0.15	0.46	2.0	0.18	0.46	29 or less	38 or less	110	
			Rubber seal	VQC2301	2.0	0.28	0.49	2.2	0.31	0.60	34 or less	44 or less		
		Exhaust centre	Metal seal	VQC2400	2.0	0.15	0.46	2.6	0.15	0.60	29 or less	38 or less		
			Rubber seal	VQC2401	2.0	0.28	0.49	3.2	0.30	0.80	34 or less	44 or less		
		Pressure centre	Metal seal	VQC2500	2.4	0.17	0.57	2.0	0.18	0.46	29 or less	38 or less		
			Rubber seal	VQC2501	3.2	0.28	0.80	2.2	0.31	0.60	34 or less	44 or less		
	4-position	Dual 3-port valve	Rubber seal	VQC2 <sup>A</sup> <sub>C</sub> 01	1.8	0.28	0.46	1.8	0.28	0.46	34 or less	44 or less		
VQC4000	2-position	Single	Metal seal	VQC4100	6.2	0.19	1.5	6.9	0.17	1.7	20 or less	22 or less	230	
			Rubber seal	VQC4101	7.2	0.43	2.1	7.3	0.38	2.0	25 or less	27 or less		
		Double	Metal seal	VQC4200	6.2	0.19	1.5	6.9	0.17	1.7	12 or less	12 or less	260	
			Rubber seal	VQC4201	7.2	0.43	2.1	7.3	0.38	2.0	15 or less	15 or less		
	3-position	Closed centre	Metal seal	VQC4300	5.9	0.23	1.5	6.3	0.18	1.6	45 or less	47 or less	280	
			Rubber seal	VQC4301	7.0	0.34	1.9	6.4	0.42	1.9	50 or less	52 or less		
		Exhaust centre	Metal seal	VQC4400	6.2	0.18	1.5	6.9	0.17	1.7	45 or less	47 or less		
			Rubber seal	VQC4401	7.0	0.38	1.9	7.3	0.38	2.0	50 or less	52 or less		
		Pressure centre	Metal seal	VQC4500	6.2	0.18	1.9	6.4	0.18	1.6	45 or less	47 or less		
			Rubber seal	VQC4501	7.0	0.38	1.9	7.1	0.38	2.0	50 or less	52 or less		
		Perfect	Metal seal	VQC4600	2.7	—	—	3.7	—	—	55 or less	57 or less		500
			Rubber seal	VQC4601	2.8	—	—	3.9	—	—	62 or less	64 or less		



Note 1) Values represented in this column are in the following conditions:

VQC1000: Cylinder port size C6 without a back pressure check valve

VQC2000: Cylinder port size C8 without a back pressure check valve

VQC4000: Cylinder port size Rc 3/8

Note 2) Values represented in this column are based on JISB8375-1981 (operating with clean air and a supply pressure of 0.5MPa. Equipped with light and surge voltage suppressor. Values vary depending on the pressure as well as the air quality.) Values for double types are when the switch is ON.



## Standard Specifications

Valve Configuration			Metal seal		Rubber seal	
Fluid			Air/Inert gas			
Valve specifications	VQC1000/2000	Max. operating pressure		0.7MPa (High pressure type: 1.0MPa) <sup>Note 4)</sup>		
		Min. operating pressure	Single	0.1MPa		
			Double	0.1MPa		
			3-position	0.1MPa		
			4-position	—		
	VQC4000	Max. operating pressure <sup>Note 3)</sup>		1.0MPa (0.7MPa)		
		Min. operating pressure	Single	0.15MPa		
			Double	0.15MPa		
			3-position	0.15MPa		
	Proof pressure		1.5MPa			
Ambient and fluid temperature		−10 to 50°C <sup>Note 1)</sup>				
Lubrication		Not required				
Manual override		Push type/Locking type (tool required)/Locking type (manual override) <sup>Note 5)/Slide locking type <sup>Note 5)</sup></sup>				
Impact resistance/Vibration resistance		150/30 m/s <sup>2</sup> <sup>Note 2)</sup>				
Enclosure		Dust proof (conforms to IP67)				
Electrical specifications	Rated coil voltage		24VDC			
	Allowable voltage fluctuation		±10% of rated voltage			
	Coil insulation type		Equivalent to B type			
	Power consumption (Current)	24VDC	1W DC (42mA), 0.5W DC (21mA)			
		12VDC	1W DC (83mA), 0.5W DC (42mA)			

Note 1) Use dry air to prevent condensation at low temperatures.

Note 2) **Impact resistance:** No malfunction resulted from the impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states.

**Vibration resistance:** No malfunction occurred in a one-sweep test between 45 and 2000Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Note 3) Values in ( ) are for the low wattage (0.5W) specification.

Note 4) Metal seal type only.

Note 5) Only for VQC1000/2000.

## Manifold Specifications

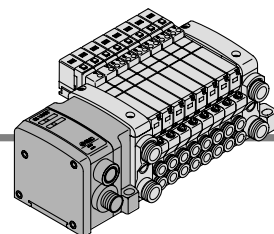
Series	Base model	Connection type	Piping specifications			Applicable stations <small>Note 2)</small>	Applicable solenoid valves	5-station weight (g)
			Port direction	Port size <small>Note 1)</small>				
				1, 3 (P, R)	2, 4 (A, B)			
VQC1000	VV5QC11-□□□	■ F Kit: D-sub connector ■ P Kit: Flat cable ■ T Kit: Terminal block box ■ S Kit: Serial transmission ■ L Kit: Lead wire ■ M Kit: Multiple connector	Side	C8 (for ø8) <div>Options Direct outlet with built-in silencer</div>	C3 (for ø3.2) C4 (for ø4) C6 (for ø6) M5 (M5 threads)	(F,L,M and P Kits) 1 to 12 stations  (T Kit) 1 to 10 stations  (S Kit) 1 to 8 stations: EX500 1 to 12 stations: EX250 1 to 8 stations: EX126	VQC1□00-5 VQC1□01-5	628 (Single) 759 (Double, 3P)
VQC2000	VV5QC21-□□□		Side	C10 (for ø10) <div>Options Direct outlet with built-in silencer</div> Branch type C12 (for ø12)	C4 (for ø4) C6 (for ø6) C8 (for ø8)		VQC2□00-5 VQC2□01-5	1051 (Single) 1144 (Double, 3P)
VQC4000	VV5QC41-□□□		Side	P: Rc 1/2 R: Rc 3/4	C8 (for ø8) C10 (for ø10) C12 (for ø12) Rc 1/4 Rc 3/8		VQC4□00-5 VQC4□01-5	4150 • S Kit (without unit) • Solenoid weight is not included.
			Bottom		Rc 1/4			

Note 1) One-touch fittings in inch sizes are also available.

Note 2) An optional specification for special wiring is available to increase the maximum number of stations.

# S VQC1000/2000/4000

## Kit (Serial Transmission Kit) Decentralized Serial wiring



### Gateway type serial transmission system

- Since wiring is "prepackaged" into one multi-connector type cable, wiring work is not only made easier, but much more accurate.
- S Kit can be used by connecting to gateway unit.

### Gateway (GW) Unit **Conforms to IP65**



#### How to Order

**EX500 — G DN1**

#### Communication protocol

<b>DN1</b>	DeviceNet	<b>AB1-X1</b>	Remote I/O (RIO)
<b>PR1A</b>	PROFIBUS-DP	<b>MJ1</b>	CC-Link

### Specifications

Model	EX500-GAB1-X1	EX500-GDN1	EX500-GPR1A	EX500-GMJ1
<b>Applicable PLC/Communication protocol</b>	Rockwell Automation PLC	DeviceNet Release 2.0	PROFIBUS-DP (EN50170)	CC-Link Ver. 1.10
<b>Communication speed</b>	57.6/115.2/230.4 kbit/sec	125/250/500 kbit/sec	9.6/19.2/45.45/93.75/187.5/500 kbit/sec 1.5/3/6/12 Mbit/sec	156/625 kbit/sec 2.5/5/10 Mbit/sec
<b>Rated voltage</b>	24 VDC			
<b>Power supply voltage range</b>	Input and control unit power supply: 24 VDC $\pm$ 10% Solenoid valve power supply: 24 VDC + 10%/-5% (with power drop warning at approx. 20 V)			
	—	Communication power supply for DeviceNet 11 to 25 VDC	—	—
<b>Current consumption</b>	200 mA or less (single GW unit)			
	—	Communication power supply for DeviceNet 50 mA or less	—	—
<b>Number of inputs/outputs</b>	Maximum 64 inputs/64 outputs			
<b>Number of input/output branches</b>	4 branches (16 inputs/16 outputs per branch)			
<b>Branch cable</b>	8 core heavy duty cable			
<b>Branch cable length</b>	5 m or less (total extension 10 m or less)			
<b>Communication connector</b>	M12 connector (8 pins, socket)			
<b>Power connector</b>	M12 connector (5 pins, plug)			
<b>Ambient operating temperature/humidity</b>	+5 to +45°C at 35% to 85% RH (no condensation)			
<b>Enclosure</b>	IP65			
<b>Applicable standard</b>	UL, CSA, CE			
<b>Weight (g)</b>	470			

### Input Block **Conforms to IP67**

#### How to Order Input Manifold

**EEX500 — IB1 — E 8**

#### Input unit specifications

Connector type	
<b>E</b>	M8 connector
<b>T</b>	M12 connector
<b>M</b>	M8 and M12 mixed

#### Stations

<b>1</b>	1 station
<b>8</b>	8 stations

#### Applicable GW unit

<b>Nil</b>	DeviceNet
	PROFIBUS-DP
<b>-X1</b>	Remote I/O (RIO)

Note) When ordering an input block manifold, enter the [Input manifold part no.] + [Input block part no.] together. The input block, end block and DIN rail are included in the input manifold.

#### How to Order Input Block

**EX500 — IE 1**

#### Block type

<b>1</b>	M8 connector, PNP specifications
<b>2</b>	M8 connector, NPN specifications
<b>3</b>	M12 connector, PNP specifications
<b>4</b>	M12 connector, NPN specifications
<b>5</b>	8-point integrated type, M8 connector, PNP specifications
<b>6</b>	8-point integrated type, M8 connector, NPN specifications

#### Applicable GW unit

<b>Nil</b>	DeviceNet
	PROFIBUS-DP
<b>-X1</b>	Remote I/O (RIO)

\* With waterproof cap

### Input Unit Specification

<b>Connection block</b>	Current source type input block (PNP input block) or Current sink type input block (NPN input block)
<b>Communication connector</b>	M12 connector (8 pins, plug)
<b>Number of connection blocks</b>	Maximum 8 blocks
<b>Block supply voltage</b>	24 VDC
<b>Block supply current</b>	0.65 A maximum
<b>Current consumption</b>	100 mA or less (at rated voltage)
<b>Short circuit protection</b>	Operates at 1ATyp. (power supply cut) GW unit reset by turning power OFF and back ON.
<b>Enclosure</b>	IP65
<b>Weight (g)</b> <small>Note)</small>	100 (Input unit + end block)

Note) Not including the DIN rail weight.

### Input Block Specifications

<b>Applicable sensor</b>	Current source type (PNP output) or Current sink type (NPN output)
<b>Sensor connector</b>	M8 connector (3 pins) or, M12 connector (4 pins)
<b>Number of inputs</b>	2 inputs/8 inputs (M8 only)
<b>Rated voltage</b>	24 VDC
<b>Indication</b>	Green LED
<b>Insulation</b>	None
<b>Sensor supply current</b>	Maximum 30 mA/Sensor
<b>Enclosure</b>	IP65
<b>Weight (g)</b>	[For M8: 20] [For M12: 40] [8 point integrated type, for M8: 55]



## SI unit

### How to Order

**EX500 – Q001**

#### Applicable GW unit

Nil	DeviceNet PROFIBUS-DP
-X1	Remote I/O (RIO)

## Specifications

Connection block	Solenoid valve (single, double) Relay output module (1 output, 2 outputs)
Communication connector	M12 connector (8-pin, plug, socket)
Number of connection block stations	Double solenoid valve Relay output module (2 points): Maximum 8 stations Single solenoid valve Relay output module (1 point): Maximum 16 stations
Block supply voltage	24 VDC
Block supply current	0.65A maximum
Current consumption	100mA or less (at rated voltage)
Weight (g)	115

## Cables

### How to Order Cable with M12 Connector

**EX500 – AC 030 – SSPS**



Cable length

003	0.3m
005	0.5m
010	1m
030	3m
050	5m

Connector specifications

SSPS	Socket side: Straight Plug side: Straight
SAPA	Socket side: Angle Plug side: Angle

### How to Order Power Cable with Connector

**EX500 – AP 050 – S**

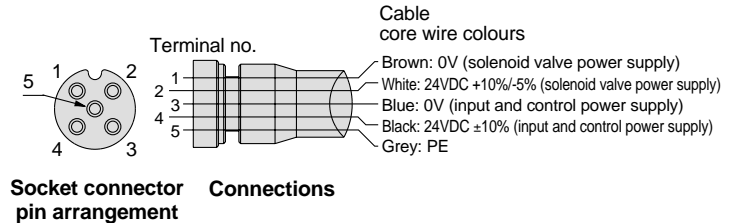
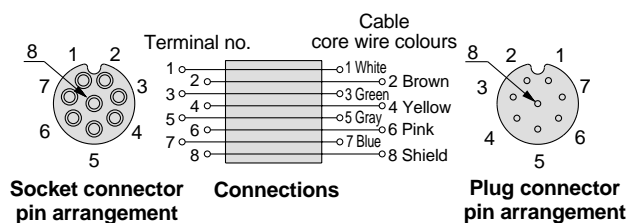


Cable length

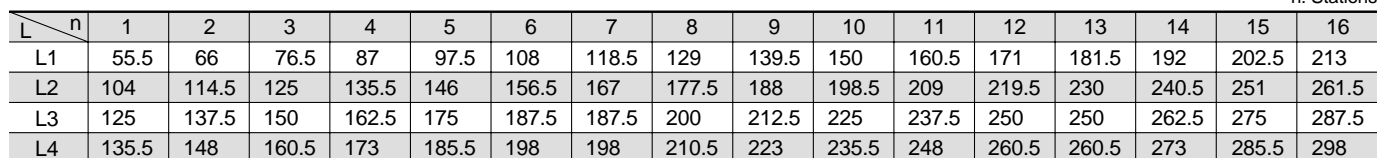
010	1m
050	5m

Connector specifications

S	Straight
A	Angle



### SA1 Kit (Serial Transmission Kit: EX500)

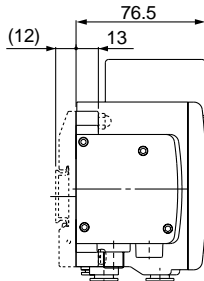


\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

**VV5QC21**

## SA1 Kit

**(Serial Transmission Kit: EX500)**



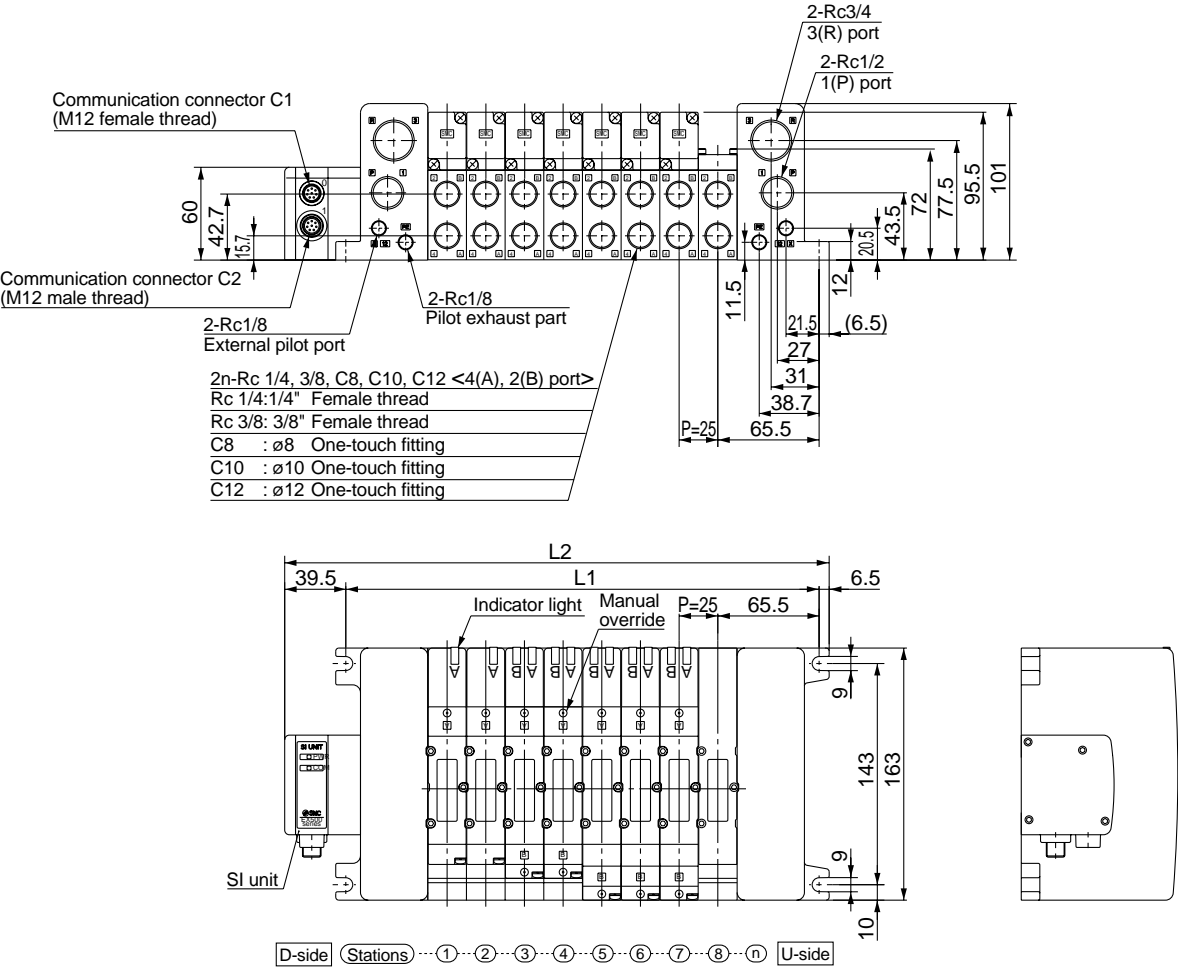
**L1 = 16n + 57 (Maximum 16 single wiring stations)**

n: Stations

L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313
L2	118	134	150	166	182	198	214	230	246	262	278	294	310	326	342	358
L3	137.5	150	175	187.5	200	212.5	237.5	250	262.5	287.5	300	312.5	337.5	350	362.5	375
L4	148	160.5	185.5	198	210.5	223	248	260.5	273	298	310.5	323	348	360.5	373	385.5

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

**VV5QC41**  
**SA1 Kit (Serial Transmission Kit: EX500)**



Formulas  
L1 = 25n + 106 (Maximum 16 single wiring stations)

n: Stations

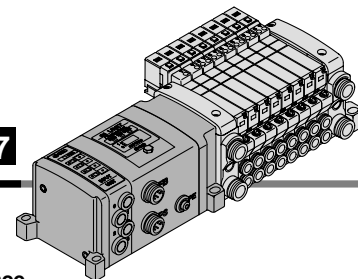
L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	177	202	227	252	277	302	327	352	377	402	427	452	477	502	527	552





# S VQC1000/2000/4000

## Kit (Serial Transmission Kit) for I/O **Conforms to IP67**



### Compatible network

**DeviceNet/PROFIBUS-DP/CC-Link**

- The serial transmission system greatly reduces connection work, minimizes wiring, and saves space.

### SI unit for DeviceNet/PROFIBUS-DP/CC-Link

As a DeviceNet/PROFIBUS-DP/CC-Link slave unit, this kit is capable of up to 32 points of solenoid valve ON and OFF control.

Furthermore, by connecting an input block, a maximum 32 sensor signal inputs are possible.

### SI unit for AS-i

As a AS-i slave unit, this kit is capable of up to 4 or 8 points of solenoid valve ON and OFF control.

Furthermore, by connecting an input block, a maximum 4 or 8 sensor signal inputs are possible.

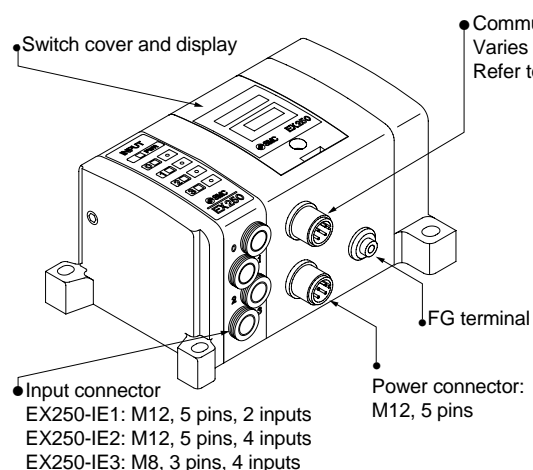
### Input block

This expansion block connects to the SI unit and allows for sensor input to the auto switches.

Each input block can receive input from up to two or four sensors, and the common can be matched to the sensor by an NPN/PNP selector switch.

Input connectors are available in both M8 and M12 types.

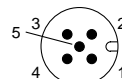
## Connector Details



### Communication connector

**CANOpen:** Female connector cable: M12 female 5 pins cable with shield (according to ISO11898).

Pos.	Description	Function
1	CAN_SHLD	Shield
2	CAN_V+	Power supply +
3	CAN_GND	Power supply -
4	CAN_H	Bus line (dominant High)
5	CAN_L	Bus line (dominant Low)



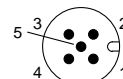
**DeviceNet:** M12...5 pin (Plug) Example for a cable set with plug / socket:

OMRON Corporation DCA1-5CN05F1. Karl Lumberg GmbH: 0935 253 103/...M, RSC RKC 57\* ... M.

Accessories, bus branch Y: Karl Lumberg GmbH: 0906 UTP 101, Hans Turck GmbH: VB2-FKM-FSM57.

Accessories terminating socket with resistor: Hans Turck GmbH: RSE57-TR2, Karl Lumberg GmbH: 0939 CXT 101.

Pos.	Description	Function
1	Drain	Drain / shield
2	V+	Circuit power supply +
3	V-	Circuit power supply -
4	CAN_H	Signal H
5	CAN_L	Signal L



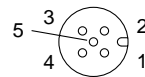
**PROFIBUS-DP:** M12... 5 pin reserve-keyed (Socket). Example for the corresponding cable sets with plug / socket:

Hans Turck GmbH: RSSW-RKSW456-...M; Karl Lumberg GmbH: 0975 254 101/...M

Accessories Bus branch Y: Hans Turck GmbH: VB2/FSW/FKW/FSW45

Accessories terminating resistor: Hans Turck GmbH: RSS4.5-PDP-TR; Karl Lumberg GmbH: 0979PTX101

Pos.	Description	Function
1	VP	Power supply for terminating resistor
2	A-N	Negative for data transfer / reception
3	DGND	Ground for terminating resistor
4	B-P	Positive for data transfer / reception
5	SHIELD	Shield



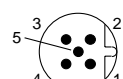
### Power supply

**DeviceNet:** M12 ... 5 pin reserve-keyed (Plug)

(The configuration of the connection surface area differs from that of the transmission plug)

Example of the cable set with socket: Hans Turck GmbH: WAKW4.5T-2; Franz Binder GmbH: 79-4449-...05.

Pos.	Description	Function
1	SV24V	+24V solenoid valve
2	SV0V	0V solenoid valve
3	SW24V	+24V SI and input blocks
4	SW0V	0V SI and input blocks
5	E	Ground connection

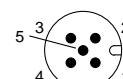


**PROFIBUS-DP:** M12...5 pin (Plug)

Example of the cable set with socket:

SMC: EX500-AP...S (see page 16)

Pos.	Description	Function
1	SV24V	+24V solenoid valve
2	SV0V	0V solenoid valve
3	SW24V	+24V SI and input blocks
4	SW0V	0V SI and input blocks
5	E	Ground connection

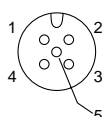


### Circuit diagram Input module (EX250-IE\*)

Input connection: M12 ... 5 pin (Socket)

Example for the cable side connection: OMRON Corporation XS2G;

Karl Lumberg GmbH: Series RST5; Franz Binder GmbH: Series 713,763



Pos.	Description	Function
1	SW+	Sensor power supply +
2	N.C (SIGNAL)	Open*
3	SW-	Sensor power supply -
4	SIGNAL	Sensor input signal
5	E	Sensor ground connection

\* In the 4 input type unit (EX250-IE2), this is the input signal from the second sensor connected.

Input connection: M8 ... 3 pin (Socket)

Example for cable side connection: Franz Binder GmbH Series 718, 768

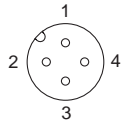
Karl Lumberg GmbH: Series RSMV3



Pos.	Description	Function
1	SW+	Sensor power supply +
3	SW-	Sensor power supply -
4	SIGNAL	Sensor input signal

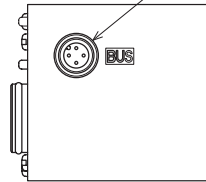
### AS-i EX250-SAS7 / EX250-SAS9

Communication connector: M12 male 4pins

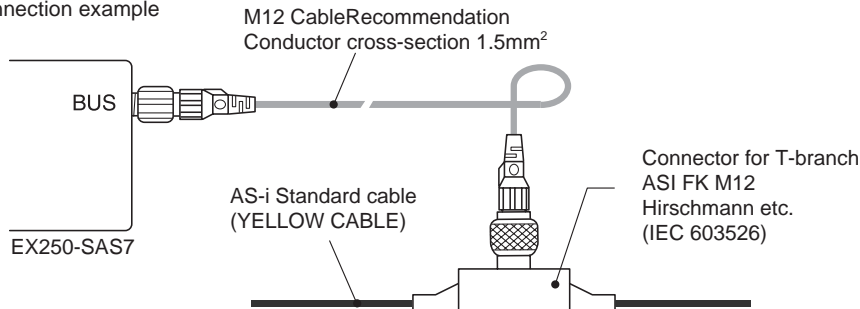


Pos.	Description	Function
1	AS-i +	Positive AS-Interface line
2	RESERVE	RESERVE
3	AS-i -	Negative AS-Interface line
4	RESERVE	RESERVE

Communication connector

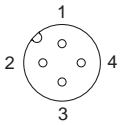


Connection example



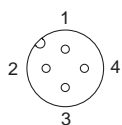
### AS-i EX250-SAS3 / EX250-SAS5

Communication connector: M12 male 4pins



Pos.	Description	Function
1	AS-i +	Positive AS-Interface line
2	0V	Negative output equipment power line
3	AS-i -	Negative AS-Interface line
4	24V	Positive output equipment power line

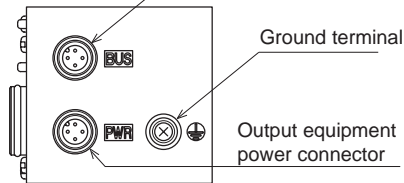
Output equipment power connector: M12 male 4pins



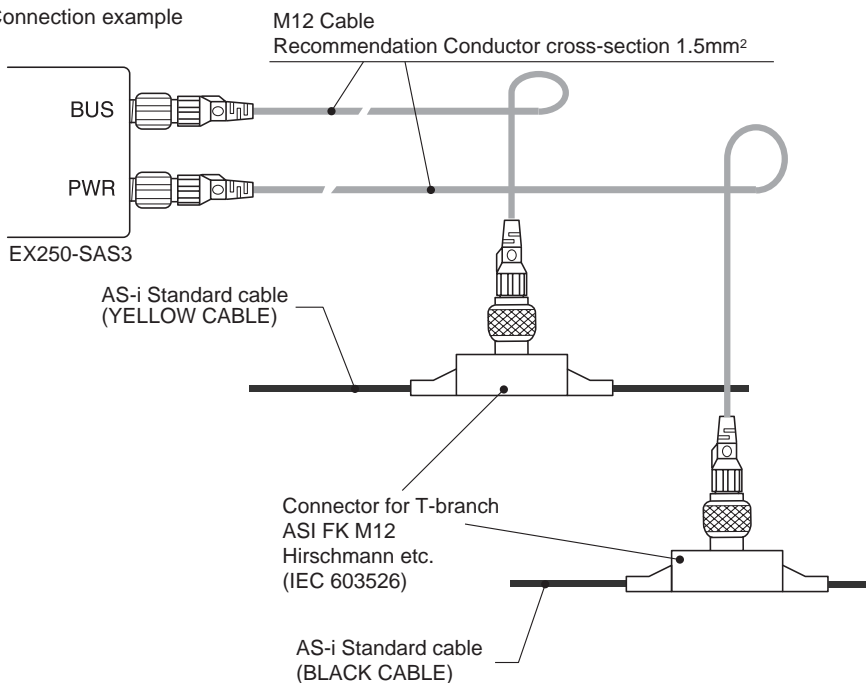
Pos.	Description	Function
1	24V	Positive output equipment power line
2	NC	Not connected
3	0V	Negative output equipment power line
4	NC	Not connected

\*Connected inside the SI unit.

Communication connector



Connection example



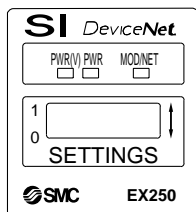
# S VQC1000/2000/4000

## Kit (Serial Transmission Kit) for I/O **Conforms to IP67**

### Indicator Unit (LED) Description and Function

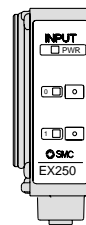
#### ■ SI unit

##### DeviceNet (EX250-SDN1)



Name	Function
PWR(V)	ON when solenoid valve power supply is turned ON.
PWR	ON when DeviceNet circuit power supply input is turned ON.
MOD/NET	OFF: Power supply off, off line, or when checking duplication of MAC_ID.
	GREEN BLINKING: Waiting for connection (on line).
	GREEN ON: Connection established (on line).
	RED BLINKING: Connection time out (minor communication abnormality).
	RED ON: MAC_ID duplication error, or BUSOFF error (major communication abnormality).

#### ■ Input block (EX250-IE1/2/3)

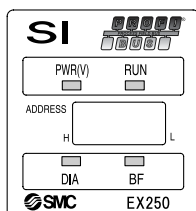


2-input type  
(EX250-IE1)



4-input type  
(EX250-IE2/3)

#### ■ PROFIBUS-DP (EX250-SPR1)



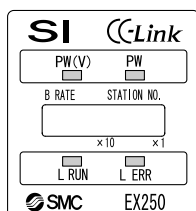
Name	Function
PWR(V)	GREEN ON when solenoid valve power supply is turned ON. GREEN OFF when the power supply voltage is less than 19 V.
RUN	GREEN ON when operating (SI unit power supply is ON).
DIA	RED ON when self diagnosis device detects abnormality.
BF	RED ON for BUS abnormality.

Description	Function
PWR	ON when sensor power is turned ON.
0 to 1(3)	ON when each sensor input goes ON.



\* Contact your SMC representative for specifications and handling precautions.

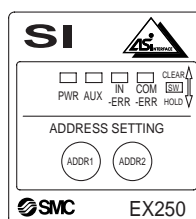
#### ■ CC-Link (EX250-SMJ2)



Name	Function
PW	ON: Input and control unit power supply ON. OFF: Input and control unit power supply OFF.
PW(V)	ON: Solenoid valve power supply ON. OFF: Solenoid valve power supply voltage is less than 19 V.
L RUN	ON: Normal traffic OFF: Traffic disconnected (Timeover error)
L ERR	ON: Traffic error BLINKING: Station or baud rate switch is set while the power supply is ON. OFF: Normal traffic

When the data link is normal, PW, PW (V) and L RUN are ON.

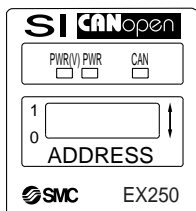
#### ■ AS-i (EX250-SAS□)



Name	LED Condition	Contents
PWR	Green Light	In time of power supply for AS-Interface line is turned on.
AUX	Green Light	In time of auxiliary power supply for output equipment is turned on.
IN-ERR	Red Light	In time of input power is detected over current. (Lights off at normal condition)
COM-ERR	Red Light	In time of communication error. (Lights off at normal condition)
	Red Blink	In time of peripheral equipment error. (Over current of input power, blowing the fuse etc.)

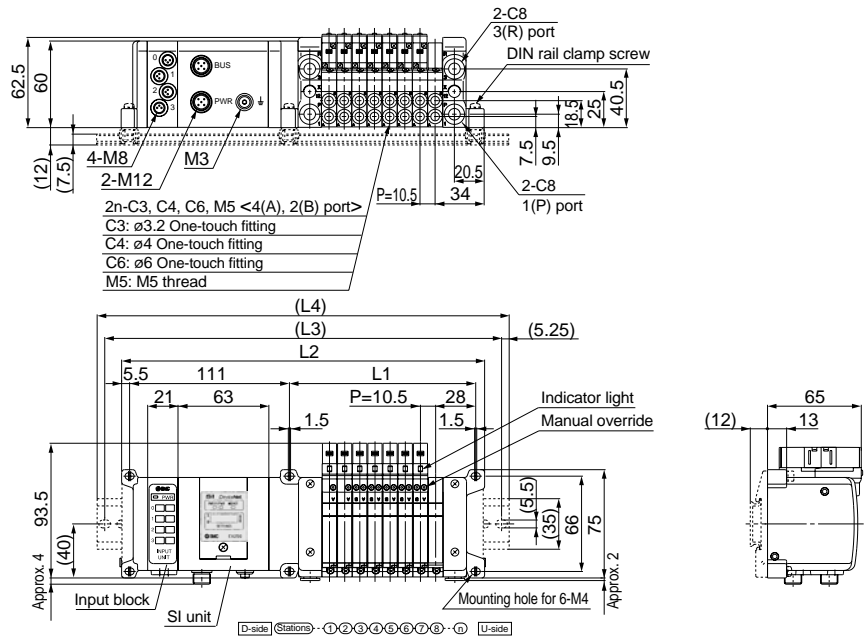
#### ■ SI unit

##### CANopen (EX250-SCA1)



Name	LED Condition	Contents
PWR(V)	Green Light	Illuminates when power for solenoid valves is supplied
	Green Light	Illuminates when power for CANopen line is supplied
PWR	Green Light	Illuminates when SI unit is in the Operational state
CAN	Green Light (blinking)	SI unit is in the Pre-Operational state
	Green Light (single flash)	Single flash when SI unit is in Stopped state
	Red Light (single flash)	Single flash when CAN controller error occurs
	Red Light (double flash)	Double flash when Error Control Event occurs
	Green/Red Light (flickering)	Flickering when SI unit is in Configuration mode (LSS services)
	Red Light	Red Light SI unit is in "Bus OFF" state
	Red Light	Red Light SI unit is in "Bus OFF" state

## VV5QC11 S Kit (Serial Transmission Kit: EX250)



### Formulas

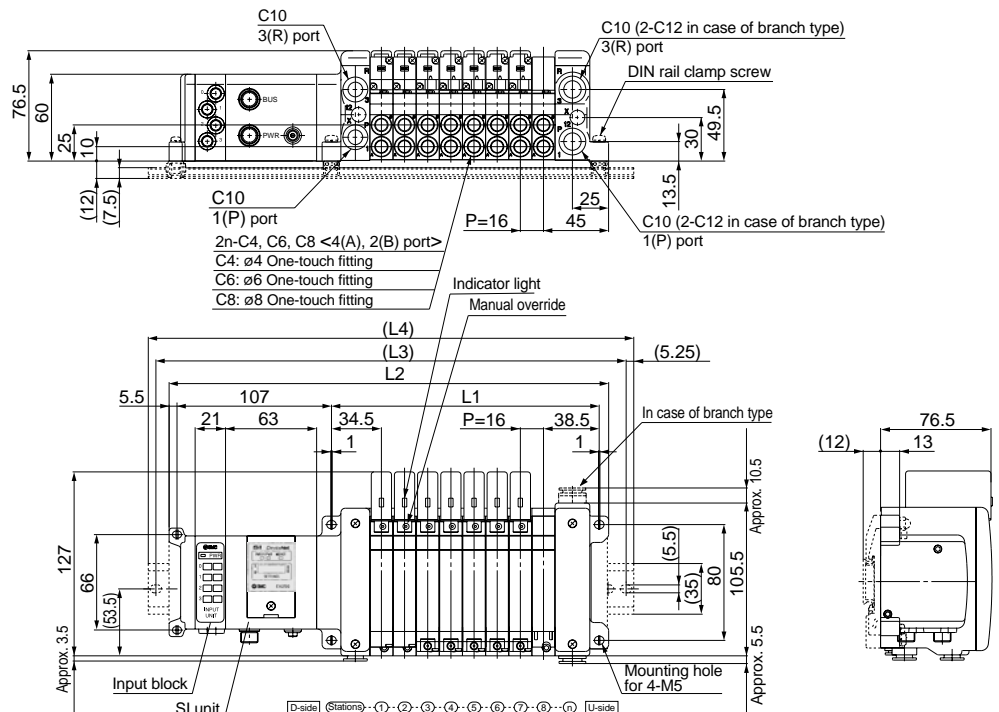
$L1 = 10.5n + 45$  (Maximum 24 single wiring stations)

\*  $L2$ : For one input block. Add 21 mm for each additional input block.

L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	178	188.5	199	209.5	220	230.5	241	251.5	262	272.5	283	293.5	304	314.5	325	335.5	346	356.5	367	377.5	388	398.5	409	419.5
L3	200	212.5	225	237.5	250	250	262.5	275	287.5	300	312.5	325	325	337.5	350	362.5	375	387.5	387.5	400	412.5	425	437.5	450
L4	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.2	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	448

\* With signal cut block,  $L4$  is obtained by adding approximately 30 mm to  $L2$ .

## VV5QC21 S Kit (Serial Transmission Kit: EX250)



### Formulas

$L1 = 16n + 57$  (Maximum 24 single wiring stations)

\*  $L2$ : For one input block. Add 21 mm for each additional input block.

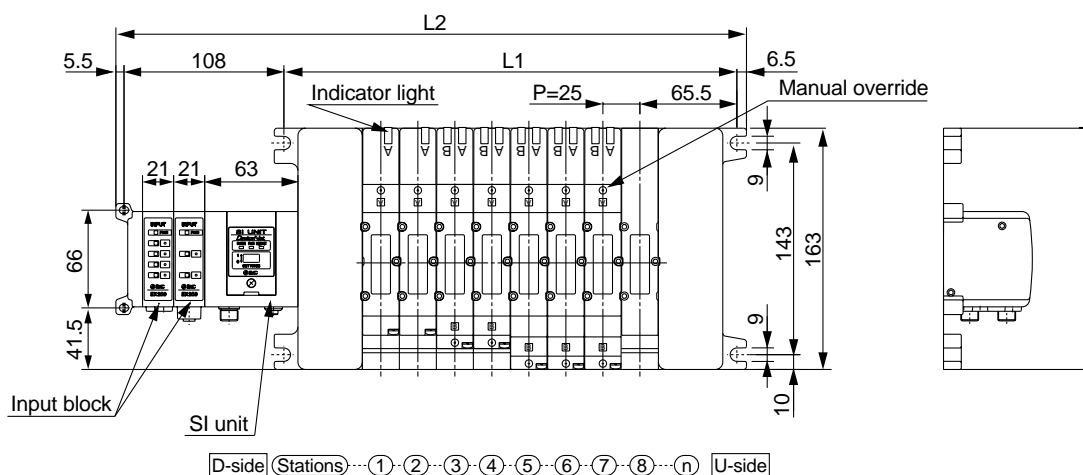
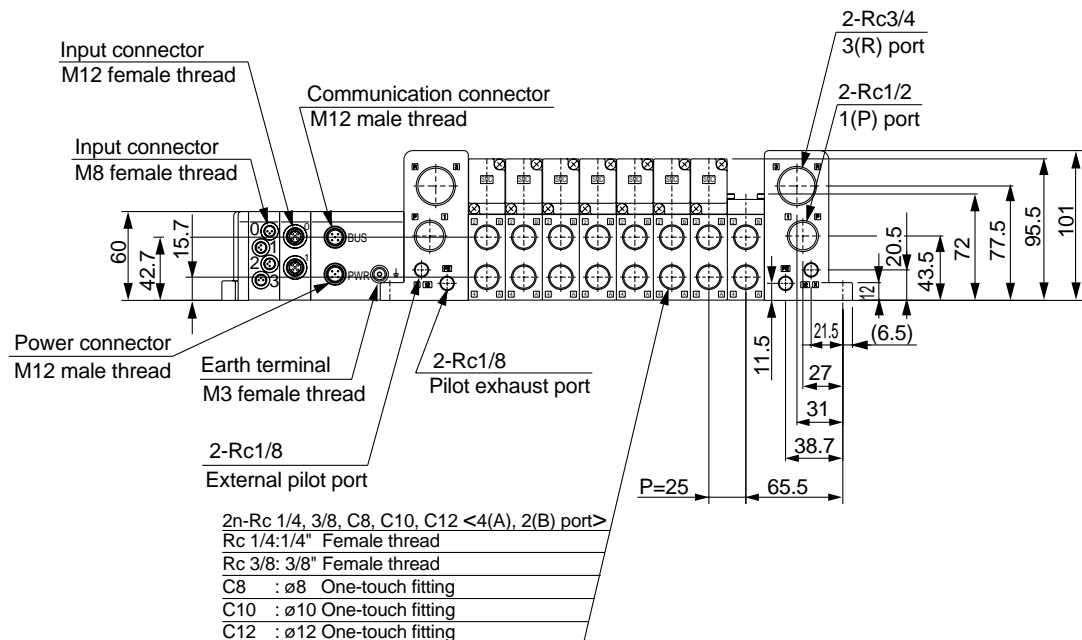
L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	192	208	224	240	256	272	288	304	320	336	352	368	384	400	416	432	448	464	480	496	512	528	544	560
L3	212.5	237.5	250	262.5	275	287.5	312.5	325	337.5	362.5	375	387.5	400	425	437.5	450	462.5	487.5	500	512.5	537.5	550	562.5	587.5
L4	223	248	260.5	273	285.5	298	323	335.5	348	373	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573	598

\* With signal cut block,  $L4$  is obtained by adding approximately 30 mm to  $L2$ .

# S VQC1000/2000/4000

Kit (Serial Transmission Kit) for I/O **Conforms to IP67**

## VV5QC41 S Kit (Serial Transmission Kit: EX250)



### Formulas

$L1 = 25n + 106$  (Maximum 16 single wiring stations)

\*  $L2$ : For one input block. Add 21 mm for each additional input block.

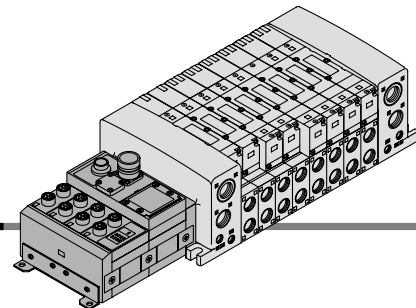
n: Stations

L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	230	255	280	305	330	355	380	405	430	455	480	505	530	555	580	605



# S VQC4000

Kit (Serial Transmission Kit) for I/O **Conforms to IP65**



## Compatible network **DeviceNet/PROFIBUS-DP**

- The serial transmission system greatly reduces connection work, minimizes wiring, and saves space.

### DeviceNet/PROFIBUS-DP compatible SI unit

As a DeviceNet/PROFIBUS-DP slave unit, this kit is capable of solenoid valve ON and OFF control up to 32 points.

Furthermore, by connecting an input block, up to 32 sensor signal inputs are possible.

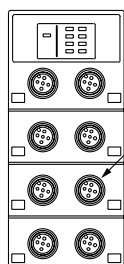
### Input block

This expansion block connects to the SI unit and allows for sensor input to the auto switches.

Each input block can receive input from up to 8 sensors, and the common can be matched to the sensor by an NPN/PNP selector switch.

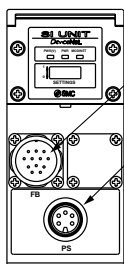
## Connector Details

### Input block



Input connector

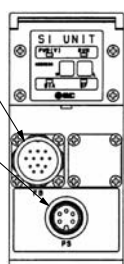
### SI unit (DeviceNet)



Communication connector

Power connector

### SI unit (PROFIBUS-DP)



### Communication connector (PROFIBUS-DP):

**CONINVERS® RC-2RS1N12, 12 pins**

Cable side connector example: Siemens AG 6ES5 760-2CB11

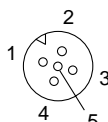
No.	Description	Function
1	M5V	GND Terminal
2	A	Signal -N
4	B	Signal -P
6	+5V	Terminal +5V
9	SHIELD	Shield ground
12	RTS	Optical fiber (reserve)

• Pin no. 3, 5, 7, 8, 10 and 11 marked with "●" are open.

\* The connector configuration and the pin arrangement are compatible with Siemens AG ET200C.

- **Input connector: M12, 5 pins (OMRON Corporation XS2F compatible) x 8 pcs.**

Cable side connector example: OMRON Corporation XS2G



No.	Description	Function
1	SW +	(+) Sensor power supply
2	N.C.	Open*
3	SW -	(-) Sensor power supply
4	SIGNAL	Sensor input signal
5	PE	Protective sensor ground

\* The second pin of the connector with input no. 0, 2, 4, 6 (the connector at the right side of the input block) is connected internally to the fourth pin (sensor input no.) of the connector with input no. 1, 3, 5, 7. This makes it possible to directly input two inputs that are combined together by the common connector.

Connector: Input no. 0, 2, 4, 6

Input no. 1, 3, 5, 7

SW +	1	1
SIGNAL -n + 1	2	2
SW -	3	3
SIGNAL -n	4	4
PE	5	5

### ⚠ Caution

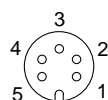
When IP65 or equivalent enclosures are required, install a waterproof cover on the input connector that is not being used. Order waterproof covers separately.

Example: OMRON Corporation XS2Z-12

- **Power connector: Franz Binder GmbH Series723, 5 pins (72309-0115-80-05)**

Cable side connector example: Franz Binder GmbH 72309-0114-70-15, etc.

\* DIN type 5 pins

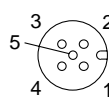


No.	Description	Function
1	SV24V	For solenoid valve +24V
2	SV0V	For solenoid valve +0V
3	PE	Protective ground
4	SW24V	For solenoid valve +24V
5	SW0V	For solenoid valve +0V

- **Communication connector (DeviceNet): M12, 5 pins (for DeviceNet only)**

Example of corresponding cable assemblies with connector:

OMRON Corporation DCA1-5CN05F1, Karl Lumberg GmbH & Co. KG RKT5-56.

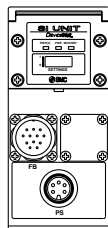


No.	Description	Function
1	Drain	Drain/Shield
2	V +	(+) Circuit power supply
3	V -	(-) Circuit power supply
4	CAN_H	Signal H
5	CAN_L	Signal L

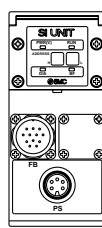
Compatible with DeviceNet specification Micro Style connector.

## Indicator Unit (LED) Descriptions and Functions

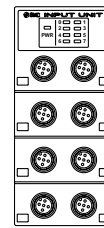
### ■ SI unit (DeviceNet)



### ■ SI unit (PROFIBUS-DP)



### ■ Input block



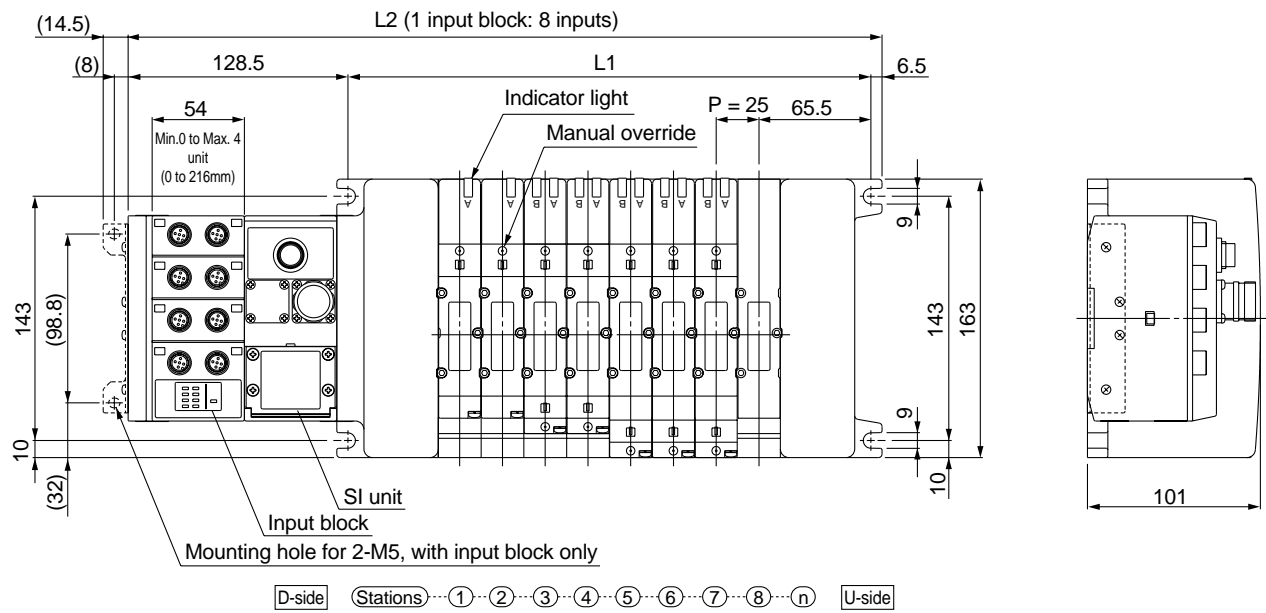
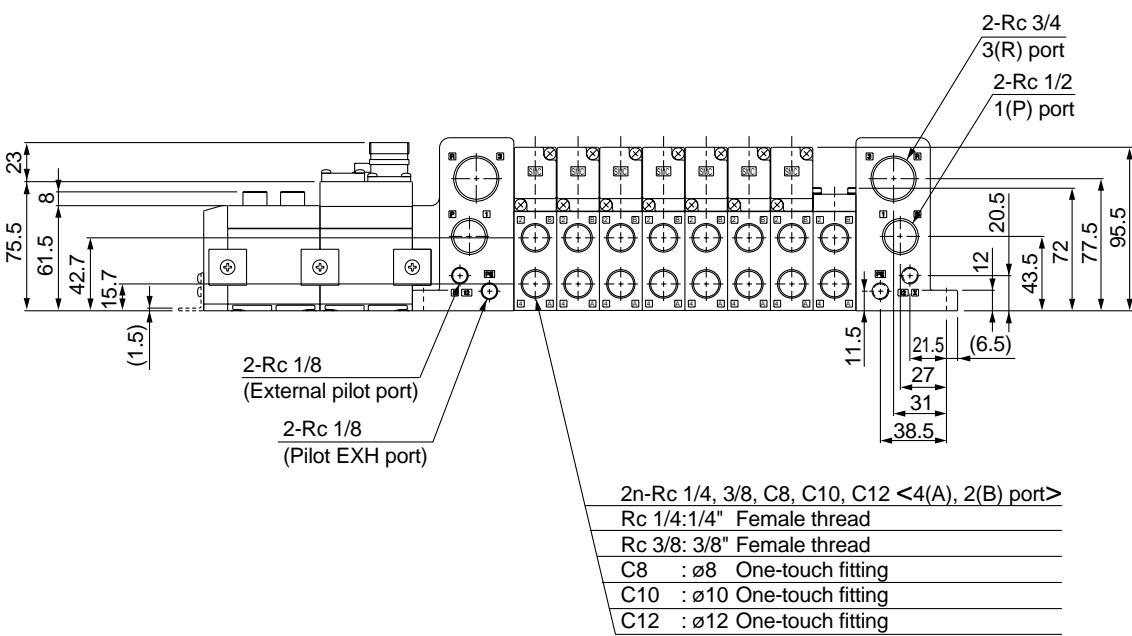
Description	Function
PWR(V)	ON when solenoid valve power supply is turned ON.
PWR	ON when DeviceNet circuit power supply input is turned ON.
MOD/NET	OFF: Power supply off, off line, or when checking duplication of MAC_ID.
	GREEN BLINKING: Waiting for connection (on line).
	GREEN ON: Connection established (on line).
	RED BLINKING: Connection time out (minor communication abnormality).
	RED ON: MAC_ID duplication error, or BUSOFF error (major communication abnormality).

Description	Function
PWR(V)	ON when solenoid valve power supply is turned ON. OFF when the power supply voltage is less than 19V.
RUN	ON when operating (SI unit power supply is ON).
DIA	ON when self diagnosis device detects abnormality.
BF	ON for BUS abnormality.

Description	Function
PWR	ON when sensor power is turned ON. OFF when short circuit protection is working.
0 to 7	ON when each sensor input goes ON.



VV5QC41  
S Kit (Serial Transmission Kit: EX240)



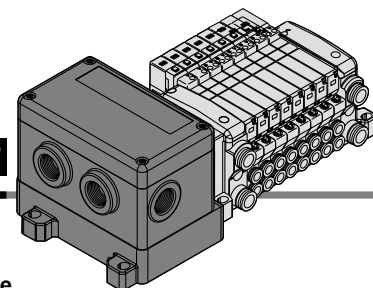
Formulas: L1 = 25n + 106, L2 = 25n + 241 (for 1 input block. For each additional input block, add 54mm.) n: Stations (maximum 16 stations)

L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1		131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2		266	291	316	341	366	391	416	441	466	491	516	541	566	591	616	641

# S VQC1000/2000/4000

## Kit (Serial Transmission Kit) for I/O

### Conforms to IP67



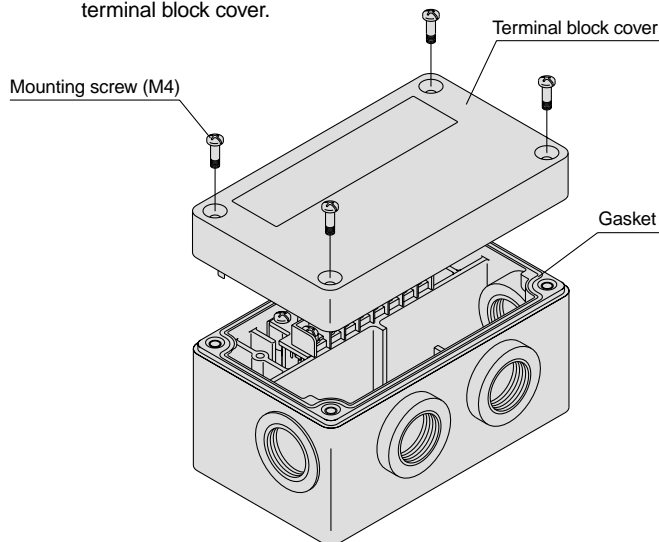
Compatible network **CC-Link**

- The serial transmission system greatly reduces connection work, minimizes wiring, and saves space.

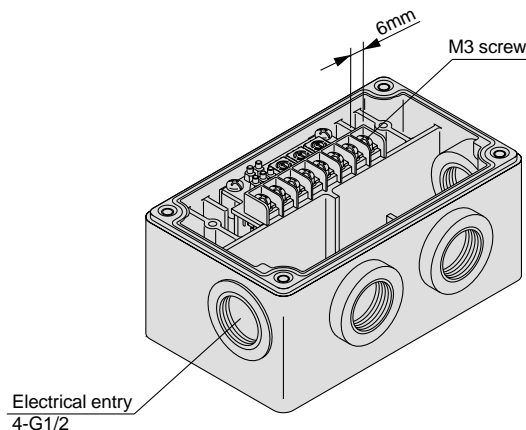
## Terminal Block Connection

### Step 1. How to remove terminal block cover

Loosen the 4 mounting screws (M4) and remove the terminal block cover.



### Step 2. Wire the cables according to the terminal block specifications below. Pay attention to the wire bound positions.



### Step 3. How to replace the terminal block cover

Securely tighten the screws to the torque shown in the table below, after confirming that the gasket is installed correctly.

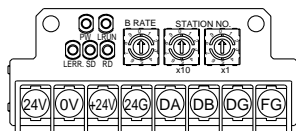
Proper tightening torque (N·m)
0.7 to 1.2

- Applicable crimp terminal (fork tongue type): 1.25-3S, 1.25Y-3, 1.25Y-3N, 1.25Y-3.5

\* For detailed specifications and handling, refer to the operation manual provided by SMC.

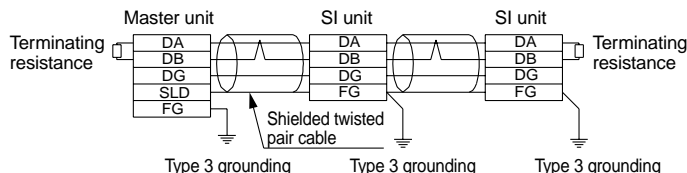
## Terminal block details

### Terminal block LED descriptions



Description	Function
<b>PW</b>	ON when transmission power supply is ON. OFF when transmission power supply is OFF.
<b>L RUN</b>	ON when normal data is received.
<b>SD</b>	ON when data is sent.
<b>RD</b>	ON when data is received.
<b>L ERR.</b>	ON for transmission error and incorrect settings. BLINKING for change in station or transmission speed settings.

### Cable wiring

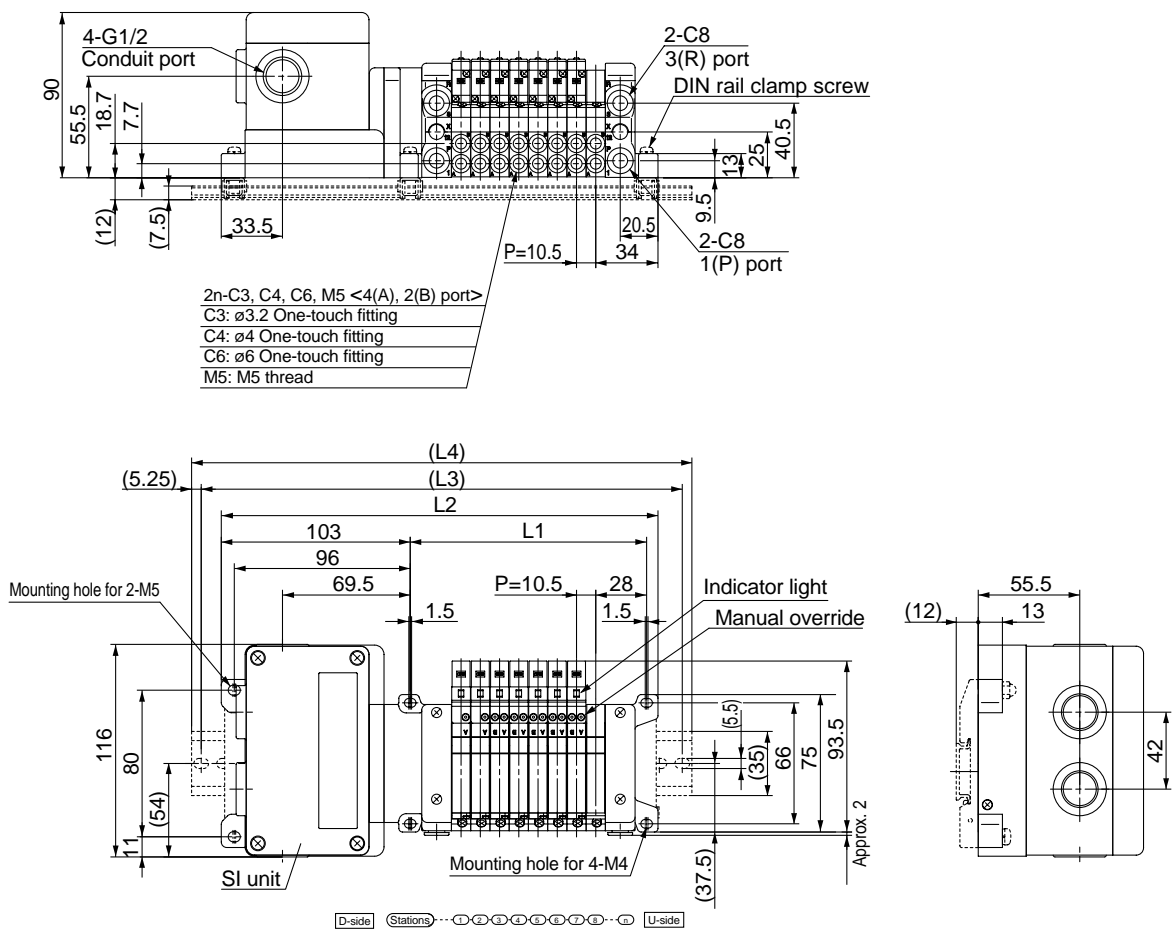


### Note

- CC-Link system
  - Master unit: AJ61BT11
  - Master unit: A1SJ61BT11
  - Master unit: AJ61QBT11
  - Master unit: A1SJ61QBT11

- 16 outputs

VV5QC11  
S Kit (Serial Transmission Kit: EX126)



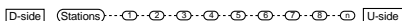
Formulas  
L1 = 10.5n + 45 (Maximum 16 single wiring stations)  
L2 = 10.5n + 154.5  
n: Stations

L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213
L2	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5
L3	187.5	200	212.5	212.5	225	237.5	250	262.5	275	275	287.5	300	312.5	325	337.5	337.5
L4	198	210.5	223	223	235.5	248	260.5	273	285.5	285.5	298	310.5	323	335.5	348	348

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

**S**

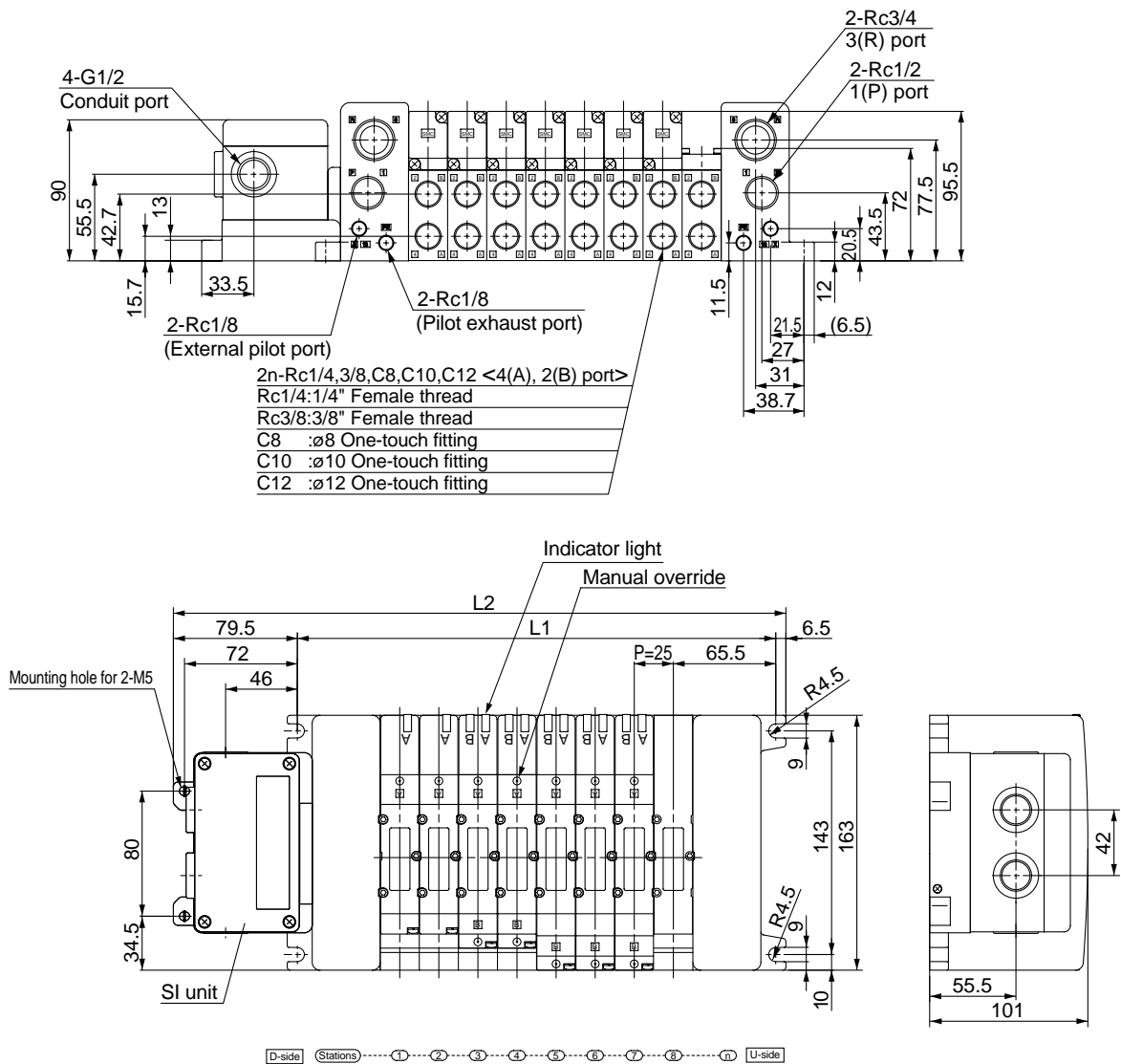
## S Kit



n: Stations

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

VV5QC41  
S Kit (Serial Transmission Kit: EX126)



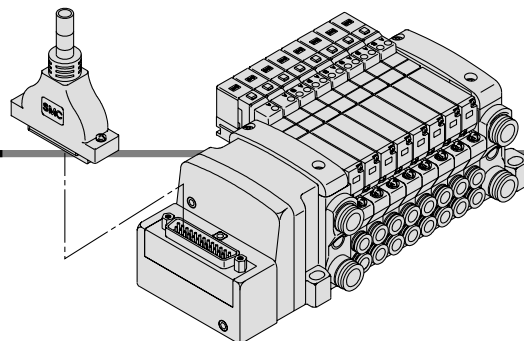
Formulas  
L1 = 25n + 106 (Maximum 16 single wiring stations)  
L2 = 25n + 192  
n: Stations

L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1		131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2		217	242	267	292	317	342	367	392	417	442	467	492	517	542	567	592

# F VQC1000/2000/4000

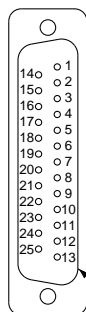
## Kit (D-sub Connector Kit) Conforms to IP40

- Using our D-sub connector for electrical connections greatly reduces labour, while it also minimizes wiring and saves space.
- We use a D-sub connector (25P) that conforms to MIL standards and is therefore widely compatible with many standard commercial models.
- Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.



### Electrical wiring specifications

#### D-sub connector



Connector terminal no.

As the standard electrical wiring specification used is for 12 stations or less, double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring are available as options. Refer to special wiring specifications (options) below.

Station	Terminal no.	Polarity
Station 1	SOL. A 1	(-) (+)
	SOL. B 14	(-) (+)
Station 2	SOL. A 2	(-) (+)
	SOL. B 15	(-) (+)
Station 3	SOL. A 3	(-) (+)
	SOL. B 16	(-) (+)
Station 4	SOL. A 4	(-) (+)
	SOL. B 17	(-) (+)
Station 5	SOL. A 5	(-) (+)
	SOL. B 18	(-) (+)
Station 6	SOL. A 6	(-) (+)
	SOL. B 19	(-) (+)
Station 7	SOL. A 7	(-) (+)
	SOL. B 20	(-) (+)
Station 8	SOL. A 8	(-) (+)
	SOL. B 21	(-) (+)
Station 9	SOL. A 9	(-) (+)
	SOL. B 22	(-) (+)
Station 10	SOL. A 10	(-) (+)
	SOL. B 23	(-) (+)
Station 11	SOL. A 11	(-) (+)
	SOL. B 24	(-) (+)
Station 12	SOL. A 12	(-) (+)
	SOL. B 25	(-) (+)
COM	13	(+) (-) Note)

Positive COM spec. Negative COM spec.

#### Lead wire colours according to pin numbers

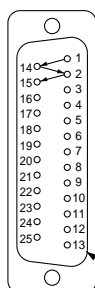
The colour code is according to DIN47100.

Pin no.	Cable colour	Identification
1	white	-
2	brown	-
3	green	-
4	yellow	-
5	grey	-
6	pink	-
7	blue	-
8	red	-
9	black	-
10	violet	-
11	grey	pink
12	red	blue
13	white	green
14	brown	green
15	white	yellow
16	yellow	brown
17	white	grey
18	grey	brown
19	white	pink
20	pink	brown
21	white	blue
22	brown	blue
23	white	red
24	brown	red
25	white	black

Note) When using the negative COM specification for VQC1000/2000, use valves for negative COM.

### Special wiring specifications (options)

(For 25P)



Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

COM

### Cable assembly

#### ■ D-sub connector cable assembly (25 pin)

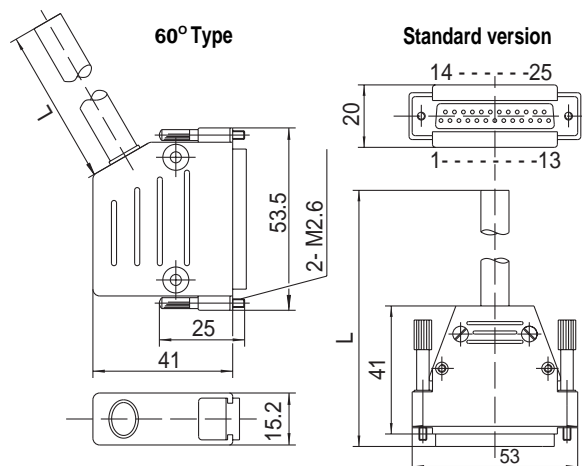
#### GVVZS3000-21A-□

##### D sub connector / cable

Cable length (L)	Part no.	Plug type
1m	GVVZS3000-21A-160	60° outlet
3m	GVVZS3000-21A-260	60° outlet
5m	GVVZS3000-21A-360	60° outlet
8m	GVVZS3000-21A-460	60° outlet
3m	GVVZS3000-21A-2	Standard
5m	GVVZS3000-21A-3	Standard
8m	GVVZS3000-21A-4	Standard

##### Shielded cable

Cable length (L)	Part no.	Cable type
1m	GVVZS3000-21A-1S	shielded
3m	GVVZS3000-21A-2S	shielded
5m	GVVZS3000-21A-3S	shielded
8m	GVVZS3000-21A-4S	shielded
20m	GVVZS3000-21A-5S	on demand



#### Electrical characteristics

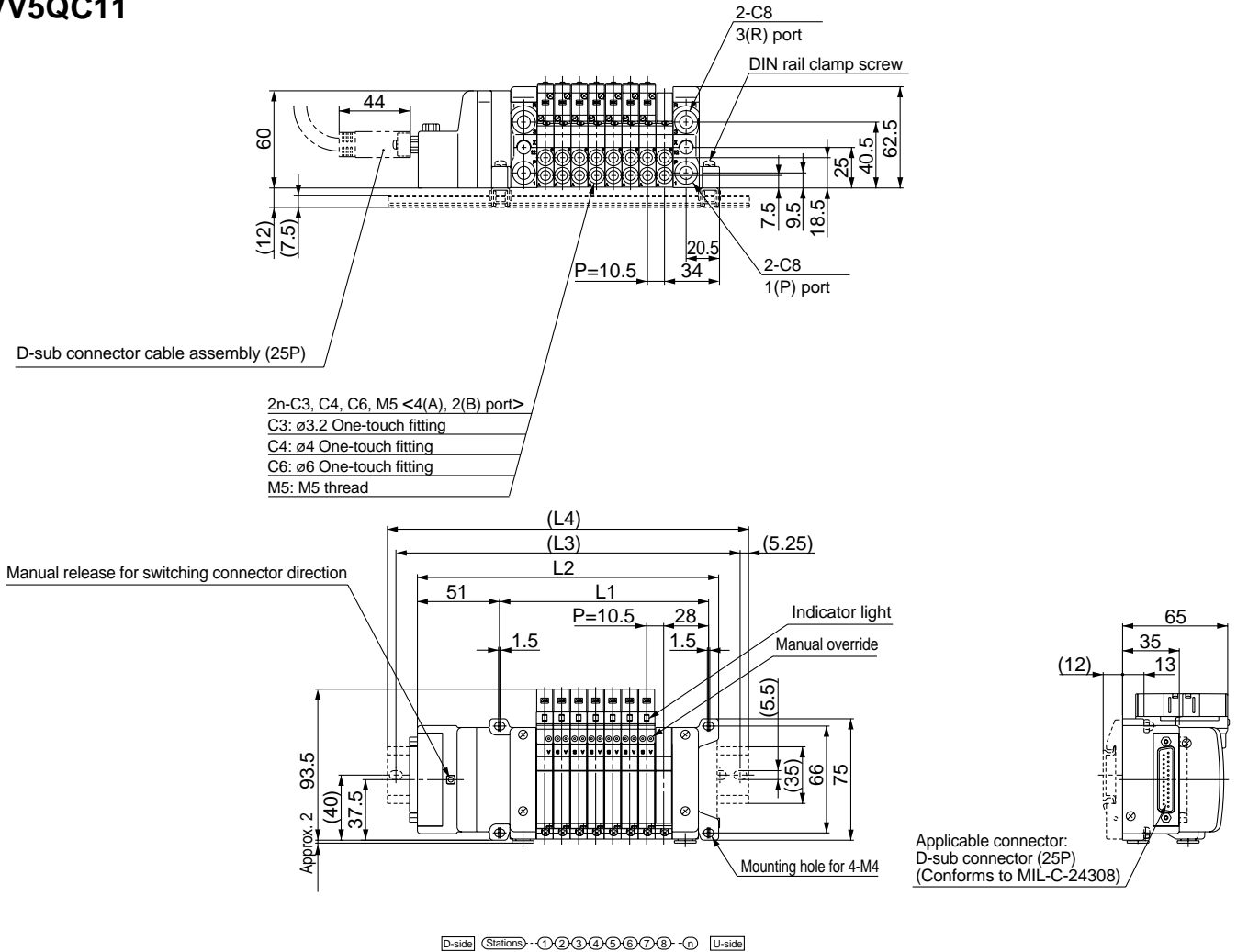
Item	Characteristics
Conductor resistance Ω/km, 20°C	57 or less
Electric strength V, 5min, AC	1500
Insulation resistance MΩ/km	20

#### Standard version

(See also AXT100-DS25-015  
030 050  
which conforms to colour code MIL-C24308)

\* For detailed specifications and handling, please contact SMC.

**VV5QC11**


$$L2 = 10.5n + 102$$

n: Stations

L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
L3	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375
L4	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5

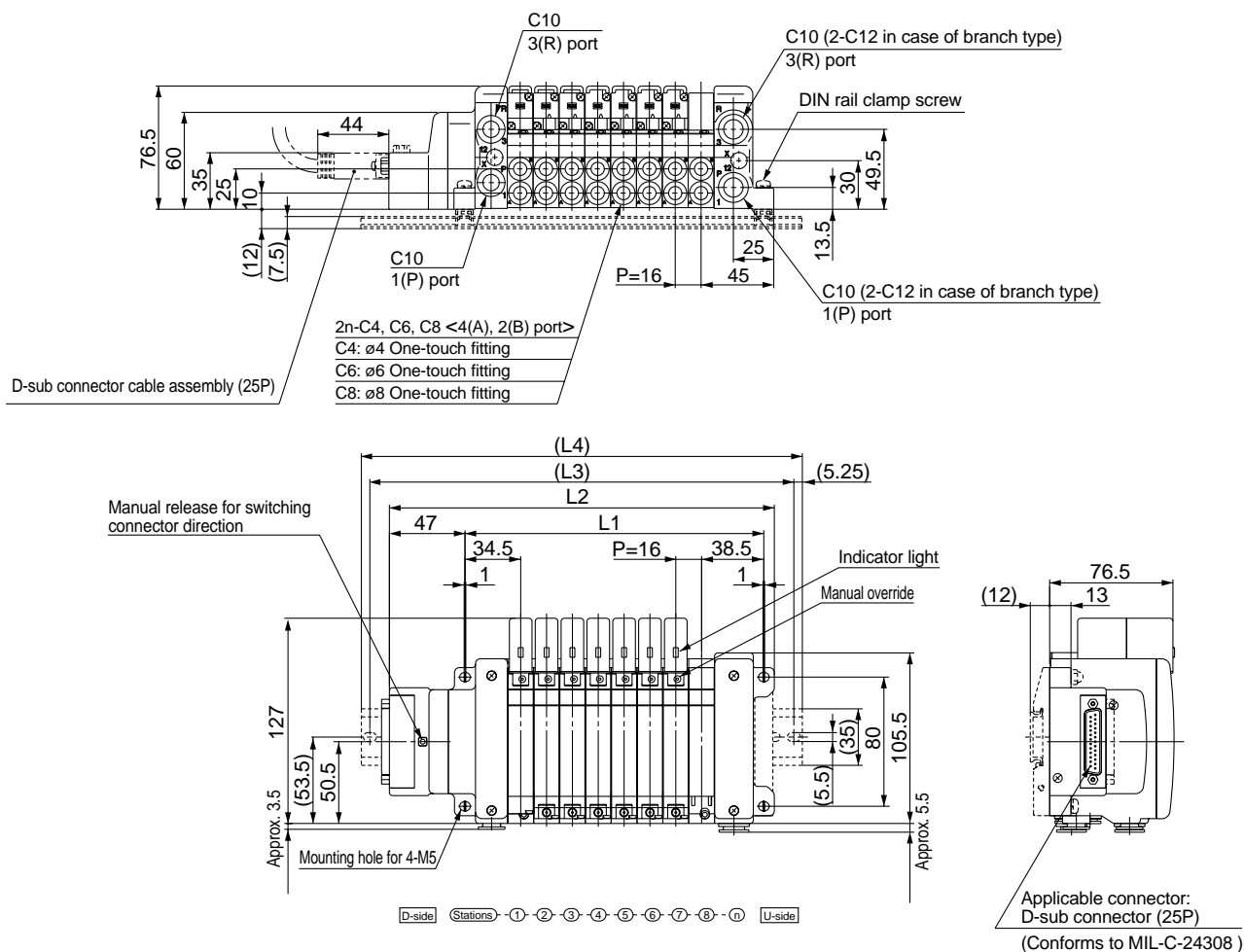
\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.



# F VQC1000/2000/4000

## Kit (D-sub connector) **Conforms to IP40**

### VV5QC21



#### Formulas

$$L1 = 16n + 57 \text{ (Maximum 24 single wiring stations)}$$

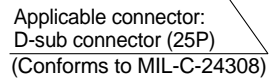
$$L2 = 16n + 110.5$$

n: Stations

L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	126.5	142.5	158.5	174.5	190.5	206.5	222.5	238.5	254.5	270.5	286.5	302.5	318.5	334.5	350.5	366.5	382.5	398.5	414.5	430.5	446.5	462.5	478.5	494.5
L3	150	162.5	187.5	200	212.5	237.5	250	262.5	275	300	312.5	325	350	362.5	375	387.5	412.5	425	437.5	450	475	487.5	500	525
L4	160.5	173	198	210.5	223	248	260.5	273	285.5	310.5	323	335.5	360.5	373	385.5	398	423	435.5	448	460.5	485.5	498	510.5	535.5

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

**VV5QC41**


$$L1 = 25n + 106 \quad (\text{Maximum 16 single wiring stations})$$
$$L2 = 25n + 139.5$$

n: Stations

L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	164.5	189.5	214.5	239.5	264.5	289.5	314.5	339.5	364.5	389.5	414.5	439.5	464.5	489.5	514.5	539.5

# P VQC1000/2000/4000

## Kit (Flat Ribbon Cable Kit) Conforms to IP40

- Using our flat ribbon cable for electrical connections greatly reduces labour, while it also minimizes wiring and saves space.
- We use flat ribbon cables whose connectors (26P and 20P) conform to MIL standards, and are therefore widely compatible with many standard commercial models.
- Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

### Electrical wiring specifications

**Flat ribbon cable connector**

Double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring are available as options. Refer to special wiring specifications (options) below.

Connector terminal number

Triangle mark indicator position

**<26P>**

Station	SOL. A	SOL. B	Terminal no.	Polarity
Station 1	SOL. A	SOL. B	1	(-) (+)
	SOL. A	SOL. B	2	(-) (+)
Station 2	SOL. A	SOL. B	3	(-) (+)
	SOL. A	SOL. B	4	(-) (+)
Station 3	SOL. A	SOL. B	5	(-) (+)
	SOL. A	SOL. B	6	(-) (+)
Station 4	SOL. A	SOL. B	7	(-) (+)
	SOL. A	SOL. B	8	(-) (+)
Station 5	SOL. A	SOL. B	9	(-) (+)
	SOL. A	SOL. B	10	(-) (+)
Station 6	SOL. A	SOL. B	11	(-) (+)
	SOL. A	SOL. B	12	(-) (+)
Station 7	SOL. A	SOL. B	13	(-) (+)
	SOL. A	SOL. B	14	(-) (+)
Station 8	SOL. A	SOL. B	15	(-) (+)
	SOL. A	SOL. B	16	(-) (+)
Station 9	SOL. A	SOL. B	17	(-) (+)
	SOL. A	SOL. B	18	(-) (+)
Station 10	SOL. A	SOL. B	19	(-) (+)
	SOL. A	SOL. B	20	(-) (+)
Station 11	SOL. A	SOL. B	21	(-) (+)
	SOL. A	SOL. B	22	(-) (+)
Station 12	SOL. A	SOL. B	23	(-) (+)
	SOL. A	SOL. B	24	(-) (+)
	COM		25	(+) (-)
	COM		26	(+) (-)

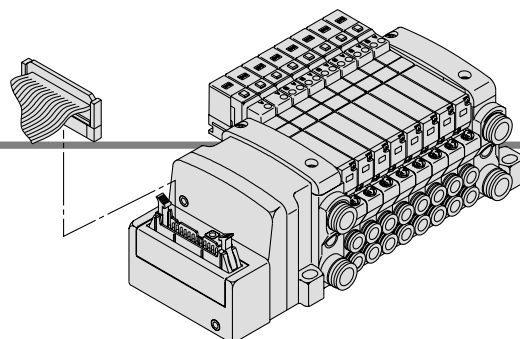
Positive COM. spec. Negative COM. spec.

**<20P>**

Station	SOL. A	SOL. B	Terminal no.	Polarity
Station 1	SOL. A	SOL. B	1	(-) (+)
	SOL. A	SOL. B	2	(-) (+)
Station 2	SOL. A	SOL. B	3	(-) (+)
	SOL. A	SOL. B	4	(-) (+)
Station 3	SOL. A	SOL. B	5	(-) (+)
	SOL. A	SOL. B	6	(-) (+)
Station 4	SOL. A	SOL. B	7	(-) (+)
	SOL. A	SOL. B	8	(-) (+)
Station 5	SOL. A	SOL. B	9	(-) (+)
	SOL. A	SOL. B	10	(-) (+)
Station 6	SOL. A	SOL. B	11	(-) (+)
	SOL. A	SOL. B	12	(-) (+)
Station 7	SOL. A	SOL. B	13	(-) (+)
	SOL. A	SOL. B	14	(-) (+)
Station 8	SOL. A	SOL. B	15	(-) (+)
	SOL. A	SOL. B	16	(-) (+)
Station 9	SOL. A	SOL. B	17	(-) (+)
	SOL. A	SOL. B	18	(-) (+)
	COM		19	(+) (-)
	COM		20	(+) (-)

Positive COM. spec. Negative COM. spec.

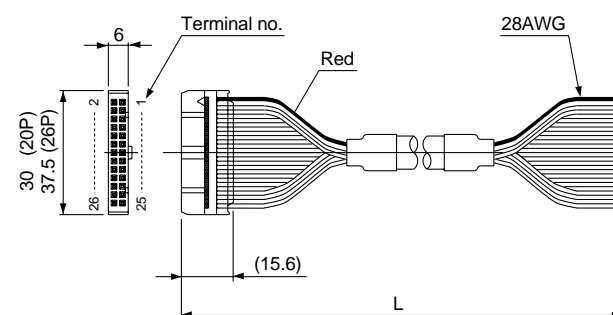
Note) When using the negative COM. specification for VQC1000/2000, use valves for negative COM.



### Cable assembly

AXT100-FC  $\begin{smallmatrix} 20 \\ 26 \end{smallmatrix} \begin{smallmatrix} 1 \\ 2 \\ 3 \end{smallmatrix}$

(Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to manifold ordering.)



### Flat ribbon cable connector assemblies (optional)

Cable length (L)	Part no.	
	26P	20P
1.5m	AXT100-FC26-1	AXT100-FC20-1
3m	AXT100-FC26-2	AXT100-FC20-2
5m	AXT100-FC26-3	AXT100-FC20-3

\* When using a standard commercial connector, use a type 26P connector conforming to MIL-C-83503 or a type 20P with strain relief.

\* Cannot be used for transfer wiring.

### Some connector manufacturers:

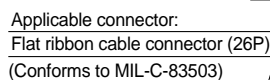
- HIROSE ELECTRIC CO., LTD.
- Sumitomo/3-M Limited
- Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co., Ltd.

### Special wiring specifications (options)

Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

(For 26P) (For 20P)

**VV5QC11**


$$L2 = 10.5n + 102$$

n: Stations

L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1		55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2		112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
L3		137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375
L4		148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

**P**

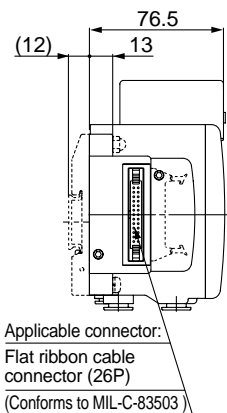
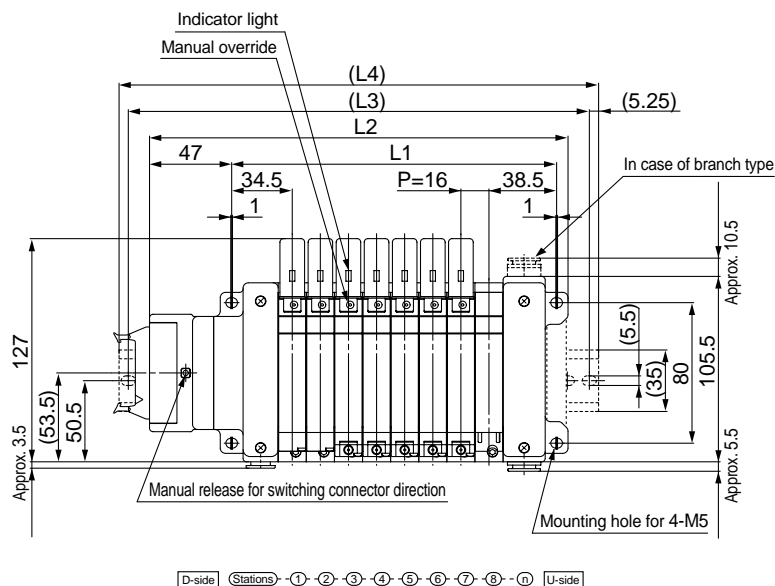
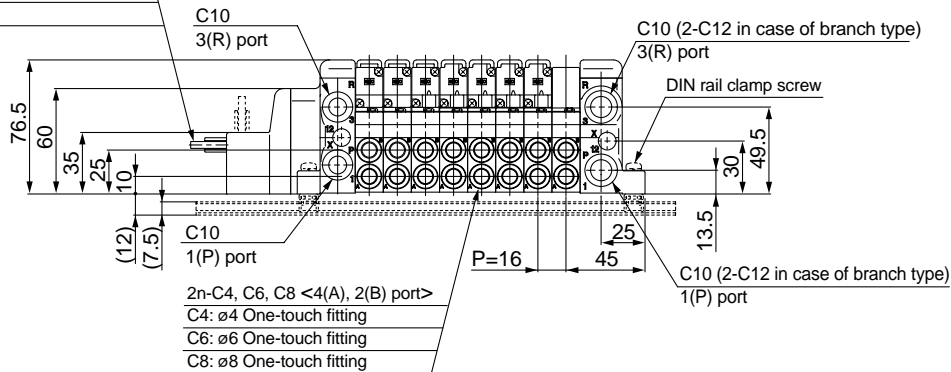
**VV5QC21**

Flat ribbon cable connector assembly (26P)

AXT100-FC26-1: 1.5 m

AXT100-FC26-2: 3 m

AXT100-FC26-3: 5 m



Applicable connector:  
Flat ribbon cable  
connector (26P)  
(Conforms to MIL-C-8350)

## Formulas

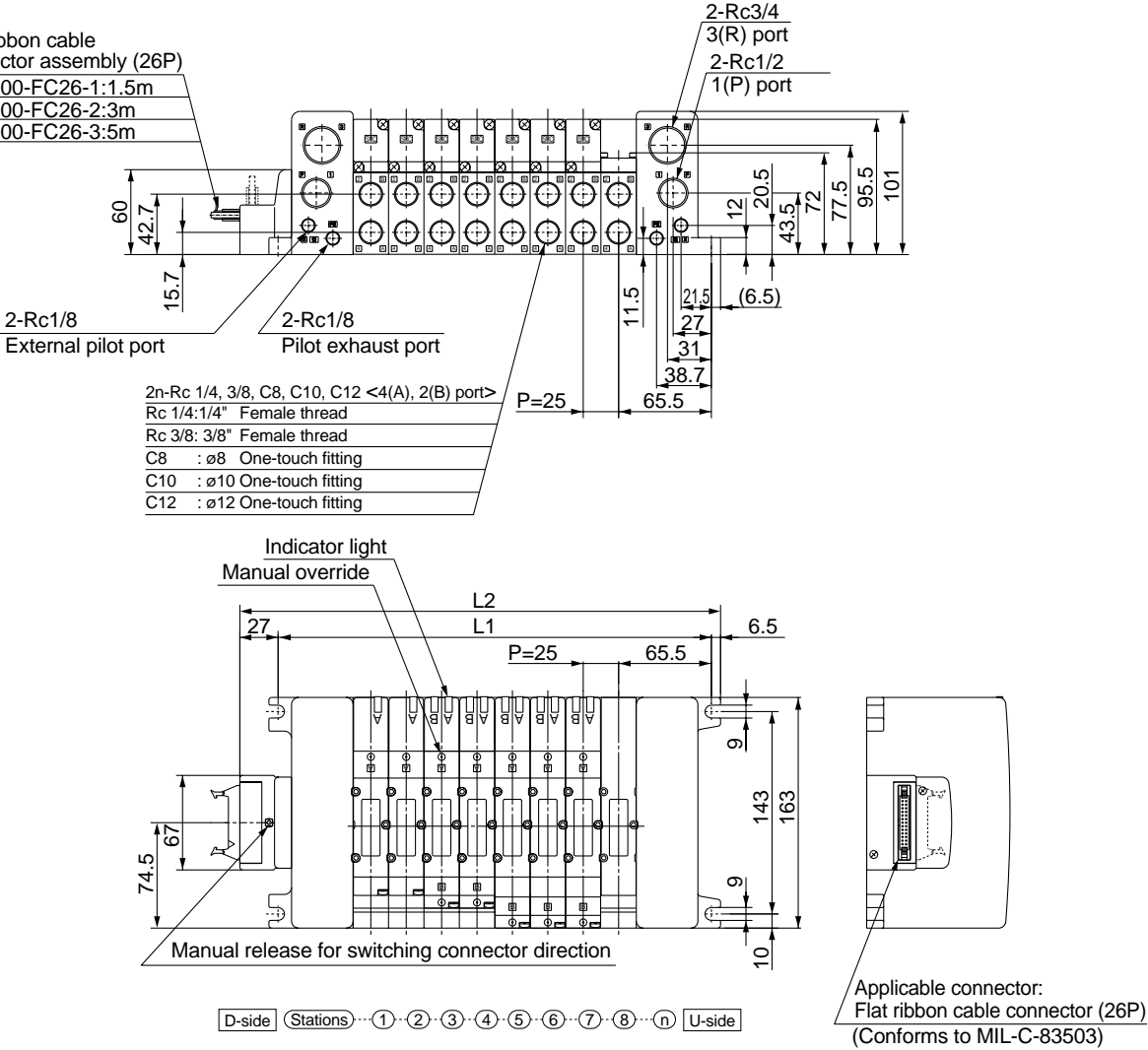
$$L1 = 16n + 57 \text{ (Maximum 24 single wiring stations)}$$
$$L2 = 16n + 110.5$$

n: Stations

L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1		73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2		126.5	142.5	158.5	174.5	190.5	206.5	222.5	238.5	254.5	270.5	286.5	302.5	318.5	334.5	350.5	366.5	382.5	398.5	414.5	430.5	446.5	462.5	478.5	494.5
L3		150	162.5	187.5	200	212.5	237.5	250	262.5	275	300	312.5	325	350	362.5	375	387.5	412.5	425	437.5	450	475	487.5	500	525
L4		160.5	173	198	210.5	223	248	260.5	273	285.5	310.5	323	335.5	360.5	373	385.5	398	423	435.5	448	460.5	485.5	498	510.5	535.5

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

VV5QC41

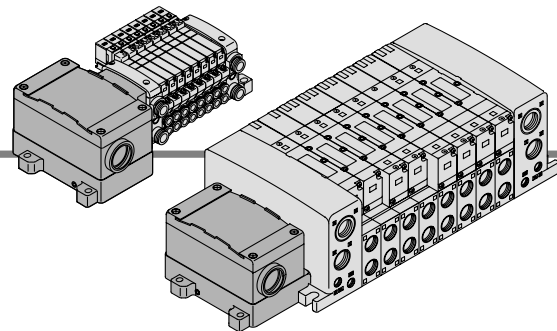


Formulas  
L1 = 25n + 106 (Maximum 16 single wiring stations)  
L2 = 25n + 139.5

L	n	n: Stations															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506	
L2	164.5	189.5	214.5	239.5	264.5	289.5	314.5	339.5	364.5	389.5	414.5	439.5	464.5	489.5	514.5	539.5	

# T VQC1000/2000/4000

## Kit (Terminal Block Box Kit) **Conforms to IP67**

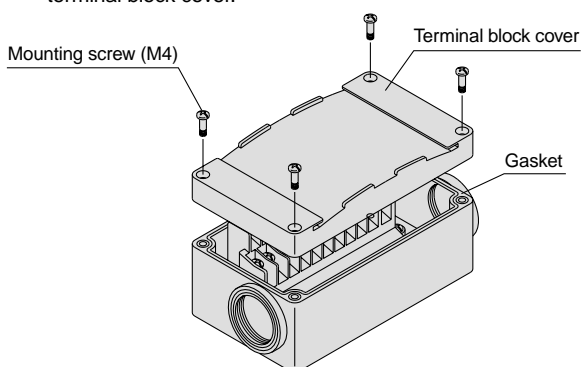


- This kit has a small terminal block inside a junction box. The provision of a G3/4 electrical entry allows connection of conduit fittings.

### Terminal Block Connection

#### Step 1. How to remove terminal block cover

Loosen the 4 mounting screws (M4) and remove the terminal block cover.



#### Step 3. How to replace the terminal block cover

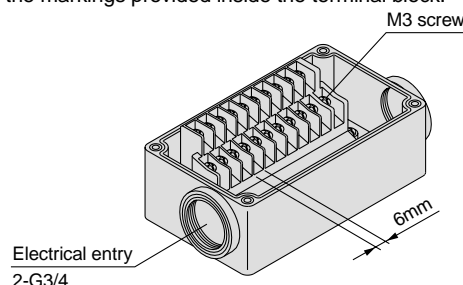
Securely tighten the screws to the torque shown in the table below, after confirming that the gasket is installed correctly.

Proper tightening torque (N·m)
0.7 to 1.2

#### Step 2. The diagram below shows the terminal block wiring.

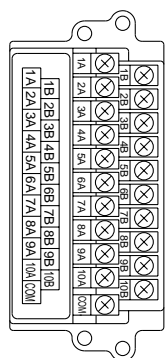
**All stations are provided with double wiring regardless of the valves which are mounted.**

Connect each wire to the power supply side, according to the markings provided inside the terminal block.



- Applicable crimp terminal (fork tongue type): 1.25-3S, 1.25Y-3, 1.25Y-3N, 1.25Y-3.5

### Electrical wiring specifications (conforms to IP67)



The internal wiring is double (connected to SOL. A and SOL. B) for all stations regardless of the type of valve or options. Mixed single and double wiring are available as options.



Note) When using the negative COM. specification for VQC1000/2000, use valves for negative COM.

#### Standard wiring

	Terminal no.	Polarity
Station 1	SOL. A 1A	(-) (+)
	SOL. B 1B	(-) (+)
Station 2	SOL. A 2A	(-) (+)
	SOL. B 2B	(-) (+)
Station 3	SOL. A 3A	(-) (+)
	SOL. B 3B	(-) (+)
Station 4	SOL. A 4A	(-) (+)
	SOL. B 4B	(-) (+)
Station 5	SOL. A 5A	(-) (+)
	SOL. B 5B	(-) (+)
Station 6	SOL. A 6A	(-) (+)
	SOL. B 6B	(-) (+)
Station 7	SOL. A 7A	(-) (+)
	SOL. B 7B	(-) (+)
Station 8	SOL. A 8A	(-) (+)
	SOL. B 8B	(-) (+)
Station 9	SOL. A 9A	(-) (+)
	SOL. B 9B	(-) (+)
Station 10	SOL. A 10A	(-) (+)
	SOL. B 10B	(-) (+)
	COM.	(+) (-)
		Positive COM. Negative COM.

#### Special wiring specifications (options)

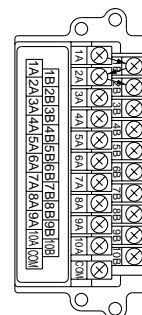
Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 20.

##### 1. How to order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

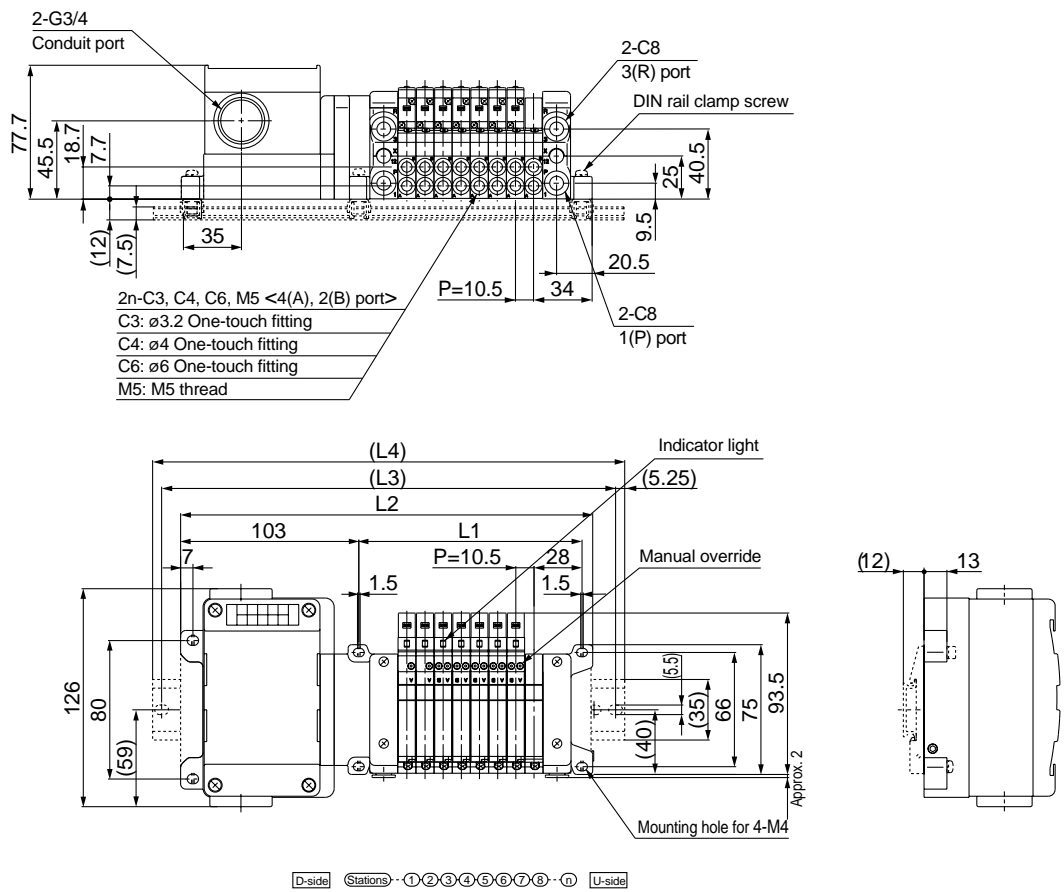
##### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.





VV5QC11



Formulas  
L1 = 10.5n + 45 (Maximum 20 single wiring stations)  
L2 = 10.5n + 154.5  
n: Stations

L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255
L2	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354	364.5
L3	187.5	200	212.5	212.5	225	237.5	250	262.5	275	275	287.5	300	312.5	325	337.5	337.5	350	362.5	375	387.5
L4	198	210.5	223	223	235.5	248	260.5	273	285.5	285.5	298	310.5	323	335.5	348	348	360.5	373	385.5	398

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

**VV5QC21**

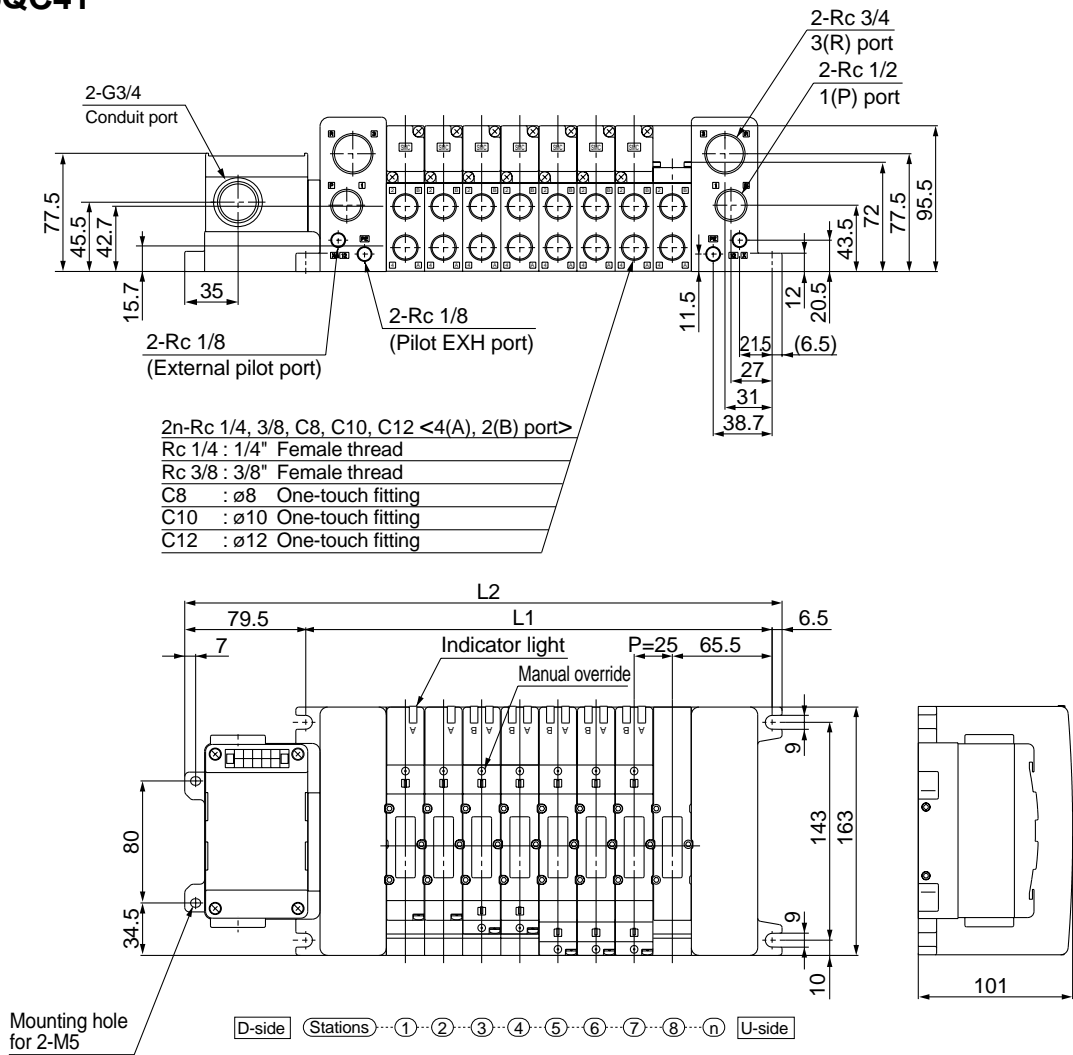


$$L2 = 16n + 163$$

n: Stations

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

VV5QC41



Formulas  
L1 = 25n + 106 (Maximum 16 single wiring stations)  
L2 = 25n + 192

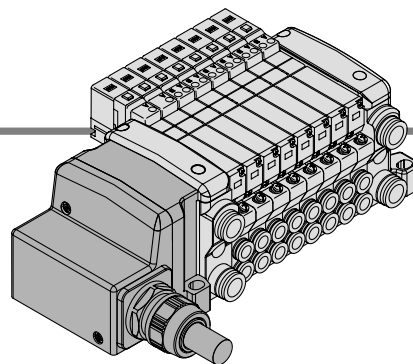
n: Stations

L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1		131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2		217	242	267	292	317	342	367	392	417	442	467	492	517	542	567	592

# L VQC1000/2000/4000

## Kit (Lead Wire Kit) **Conforms to IP67**

- Direct electrical entry type.
- IP67 enclosure is available with use of cables with sheath and waterproof connectors.

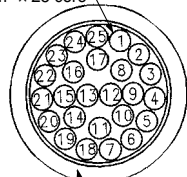


### Electrical wiring specifications

#### Lead wire specification

Lead wire

0.3 mm<sup>2</sup> × 25 core



Sheath  
Colour: Urban white

As the standard electrical wiring specification used is for 12 stations or less, double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring are available as options. Refer to special wiring specifications (options) below.

	Terminal no.	Polarity	Lead wire colour	Dot marking
Station 1	SOL. A 1	(-) (+)	Black	None
	SOL. B 14	(-) (+)	Yellow	Black
Station 2	SOL. A 2	(-) (+)	Brown	None
	SOL. B 15	(-) (+)	Pink	Black
Station 3	SOL. A 3	(-) (+)	Red	None
	SOL. B 16	(-) (+)	Blue	White
Station 4	SOL. A 4	(-) (+)	Orange	None
	SOL. B 17	(-) (+)	Purple	None
Station 5	SOL. A 5	(-) (+)	Yellow	None
	SOL. B 18	(-) (+)	Grey	None
Station 6	SOL. A 6	(-) (+)	Pink	None
	SOL. B 19	(-) (+)	Orange	Black
Station 7	SOL. A 7	(-) (+)	Blue	None
	SOL. B 20	(-) (+)	Red	White
Station 8	SOL. A 8	(-) (+)	Purple	White
	SOL. B 21	(-) (+)	Brown	White
Station 9	SOL. A 9	(-) (+)	Grey	Black
	SOL. B 22	(-) (+)	Pink	Red
Station 10	SOL. A 10	(-) (+)	White	Black
	SOL. B 23	(-) (+)	Grey	Red
Station 11	SOL. A 11	(-) (+)	White	Red
	SOL. B 24	(-) (+)	Black	White
Station 12	SOL. A 12	(-) (+)	Yellow	Red
	SOL. B 25	(-) (+)	White	None
	COM. 13	(+) (-) Note)	Orange	Red
		Positive COM. spec.		
		Negative COM. spec.		

Note) When using the negative COM. specification for VQC1000/2000, use valves for negative COM.

#### Lead wire length

VV5QC11-08 C6 LD 0

#### Lead wire length

0	0.6m
1	1.5m
2	3.0m

#### Electrical characteristics

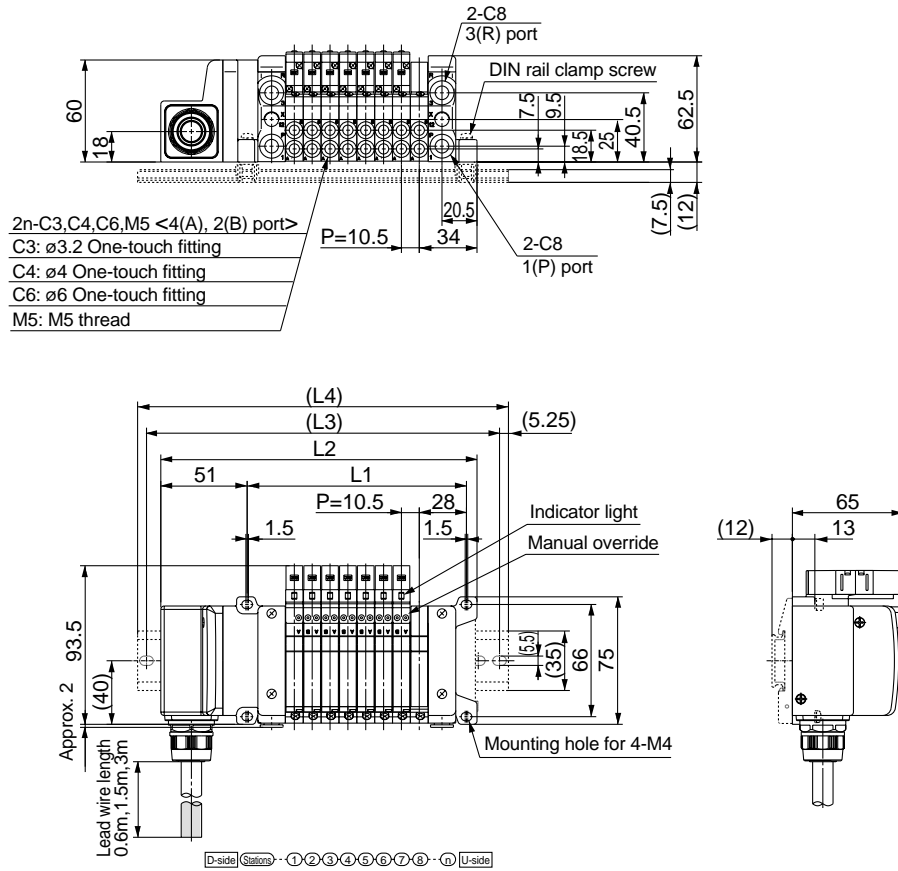
Item	Characteristic
Conductor resistance Ω/km, 20°C	65 or less
Withstand pressure V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more

Note) Cannot be used for transfer wiring. The minimum bending radius for cables is 20mm.

### Special wiring specifications (options)

Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

## VV5QC11



### Formulas

$$L1 = 10.5n + 45 \quad (\text{Maximum 24 single wiring stations})$$

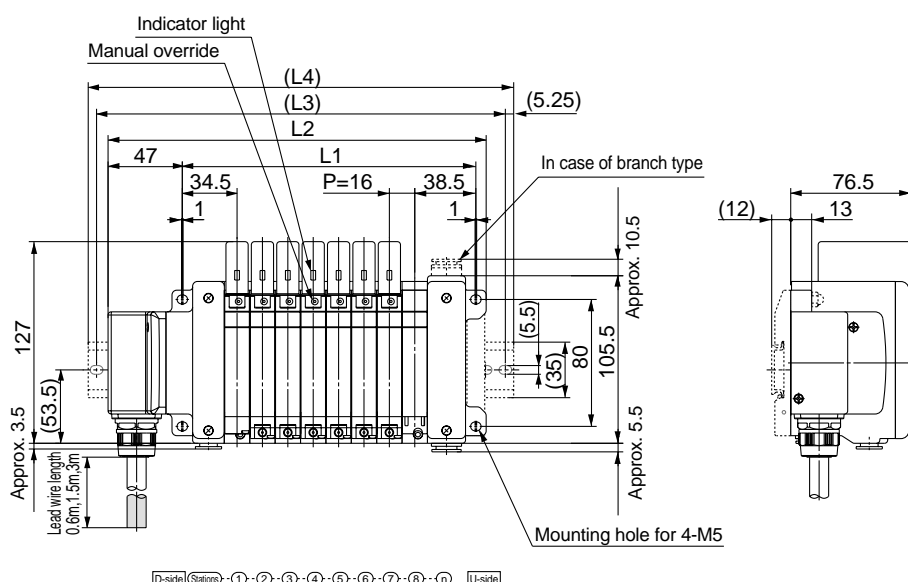
$$L2 = 10.5n + 102$$

n: Stations

L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
L3	137.5	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	310	320	330	340	350	360	370	380	390	400
L4	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	398	410.5	423	435.5

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

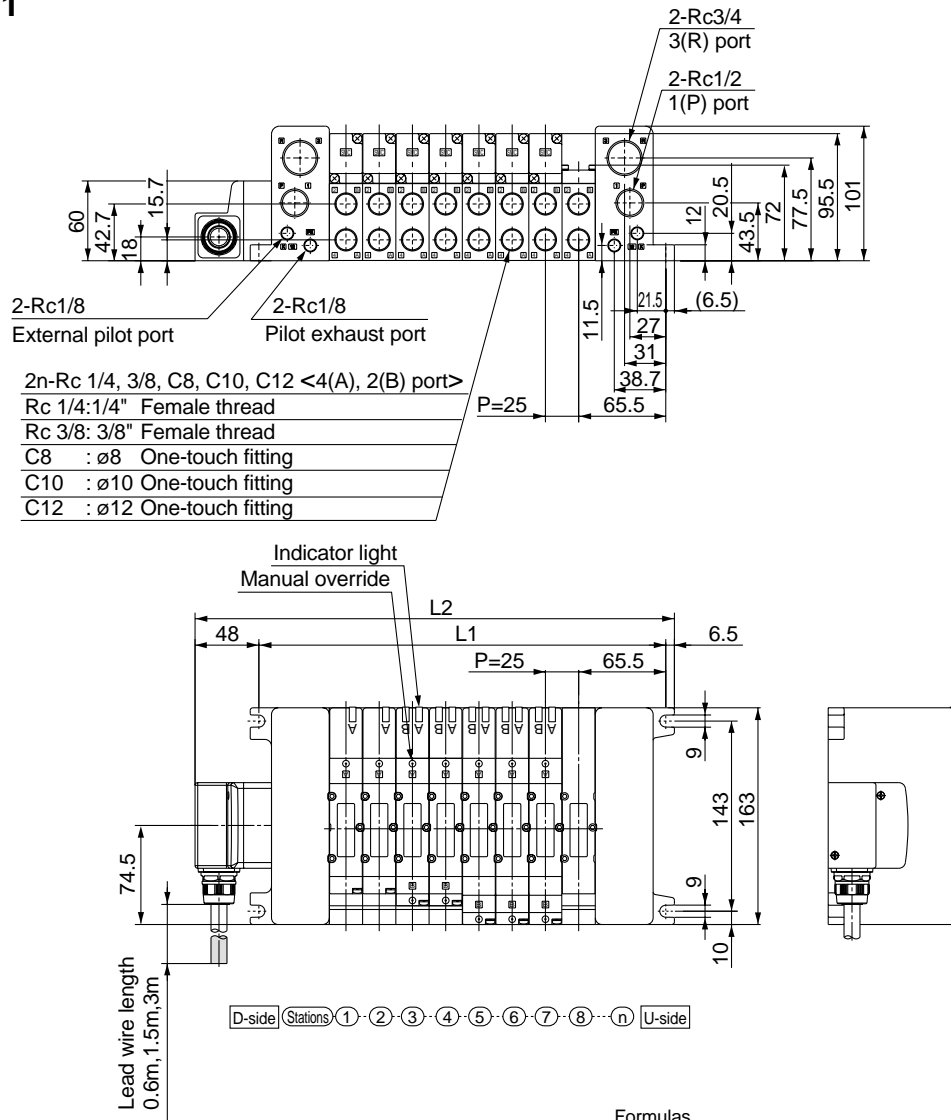
# VV5QC21



n: Stations

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

## VV5QC41



### Formulas

L1 = 25n + 106 (Maximum 16 single wiring stations)

L2 = 25n + 160.5

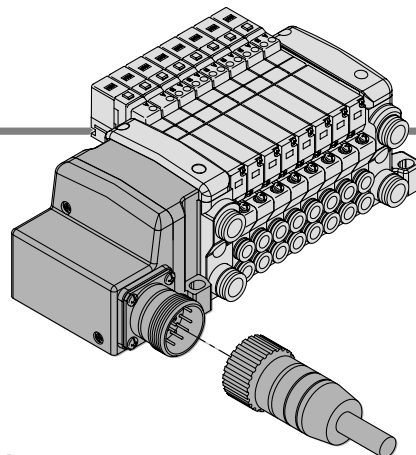
n: Stations

L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1		131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2		185.5	210.5	235.5	260.5	285.5	310.5	335.5	360.5	385.5	410.5	435.5	460.5	485.5	510.5	535.5	560.5

# M VQC1000/2000/4000

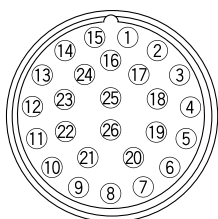
## Kit (Multiple Connector Kit) **Conforms to IP67**

- Use of multiple connectors helps streamline wiring procedure to save labour.
- IP67 enclosure is available with use of waterproof multiple connectors.



### Electrical wiring specifications

#### Multiple connector



Double wiring (connected to SOL.A and SOL.B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring are available as options. Refer to special wiring specifications (options) below.

	Terminal no.	Polarity
Station 1	SOL.A 1	(-) (+)
	SOL.B 2	(-) (+)
Station 2	SOL.A 3	(-) (+)
	SOL.B 4	(-) (+)
Station 3	SOL.A 5	(-) (+)
	SOL.B 6	(-) (+)
Station 4	SOL.A 7	(-) (+)
	SOL.B 8	(-) (+)
Station 5	SOL.A 9	(-) (+)
	SOL.B 10	(-) (+)
Station 6	SOL.A 11	(-) (+)
	SOL.B 12	(-) (+)
Station 7	SOL.A 13	(-) (+)
	SOL.B 14	(-) (+)
Station 8	SOL.A 15	(-) (+)
	SOL.B 16	(-) (+)
Station 9	SOL.A 17	(-) (+)
	SOL.B 18	(-) (+)
Station 10	SOL.A 19	(-) (+)
	SOL.B 20	(-) (+)
Station 11	SOL.A 21	(-) (+)
	SOL.B 22	(-) (+)
Station 12	SOL.A 23	(-) (+)
	SOL.B 24	(-) (+)
(Maximum)	COM. 25	(+) (Note) (-)
	COM. 26	(+) (-)

Positive COM spec. Negative COM spec.

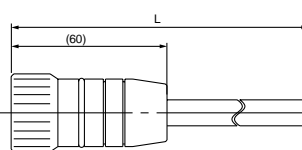


Note) When using the negative COM specification for VQC1000/2000, use valves for negative COM.

### Cable assembly

#### ■ Circular connector cable assembly (26 pin)

#### GAXT100-MC26-□



#### Port cable length

Part no.	L dimension
GAXT100-MC26-015	1.5m
GAXT100-MC26-030	3m
GAXT100-MC26-050	5m

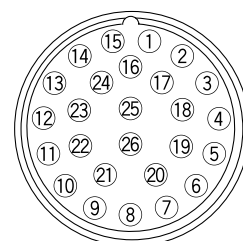
#### Lead wire colours according to pin numbers

The colour code is according to DIN47100.

Pin no.	Cable colour	Identification
1	white	-
2	brown	-
3	green	-
4	yellow	-
5	grey	-
6	pink	-
7	blue	-
8	red	-
9	black	-
10	violet	-
11	grey	pink
12	red	blue
13	white	green
14	brown	green
15	white	yellow
16	yellow	brown
17	white	grey
18	grey	brown
19	white	pink
20	pink	brown
21	white	blue
22	brown	blue
23	white	red
24	brown	red
25	white	black
26 *	bridged to pin 25	

\* only for circular connectors

Connector pin number  
(Arrangement as seen from the cable's port side)



#### Electrical characteristics

Item	Characteristics
Conductor resistance Ω/km, 20°C	57 or less
Electric strength V, 5min, AC	1500
Insulation resistance MΩ/km	20

(See also AXT100-MC26-<sup>015</sup><sub>030</sub><sup>050</sup>  
which conforms to colour code MIL-C24308)

\* For detailed specifications and handling, please contact SMC.

### Special wiring specifications (options)

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.



**VV5QC11**


$$L1 = 10.5n + 45 \quad (\text{Maximum 24 single wiring stations})$$
$$L2 = 10.5n + 102$$

n: Stations

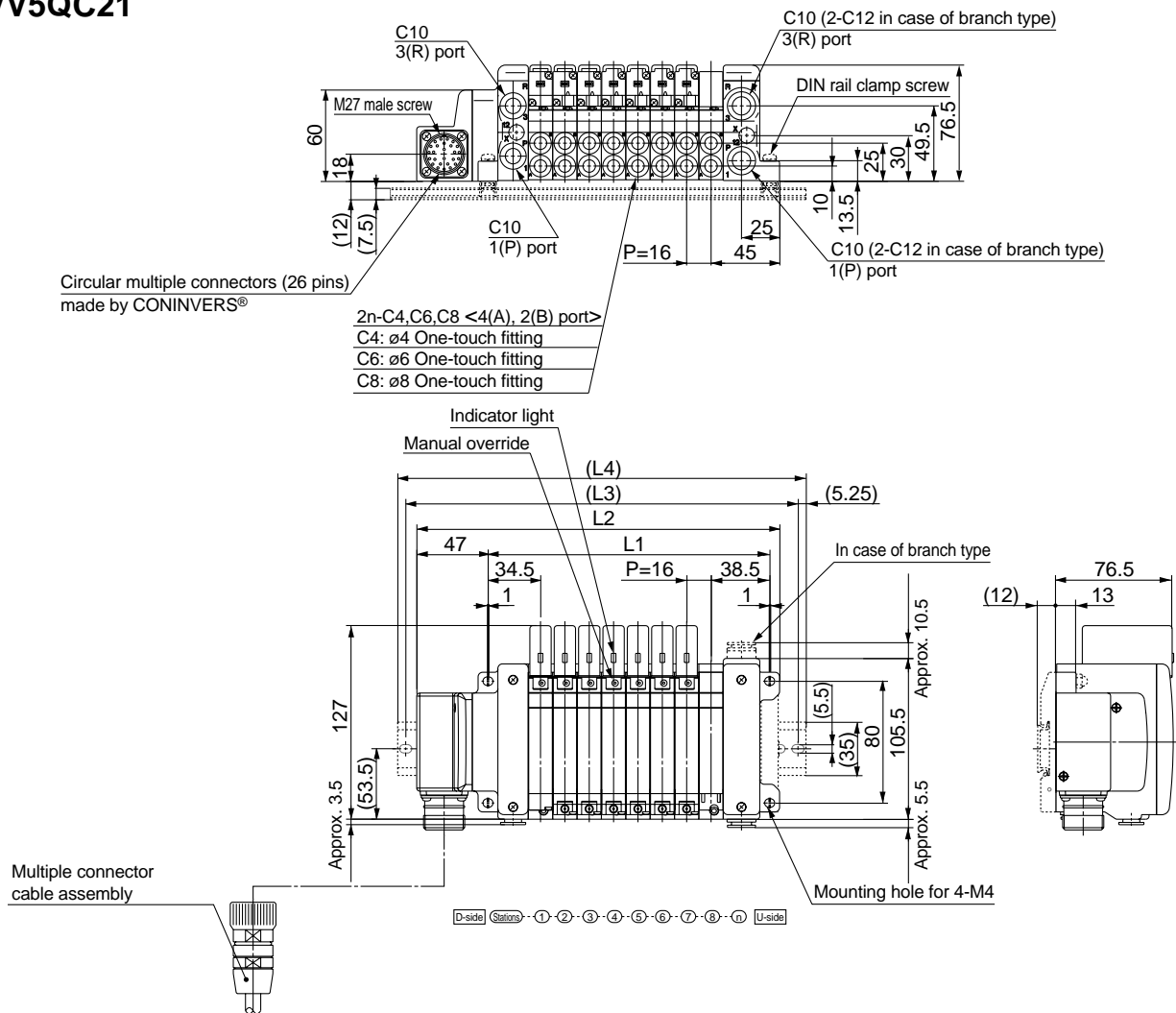
L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
L3	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375
L4	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

# M VQC1000/2000/4000

## Kit (Multiple Connector Kit) Conforms to IP67

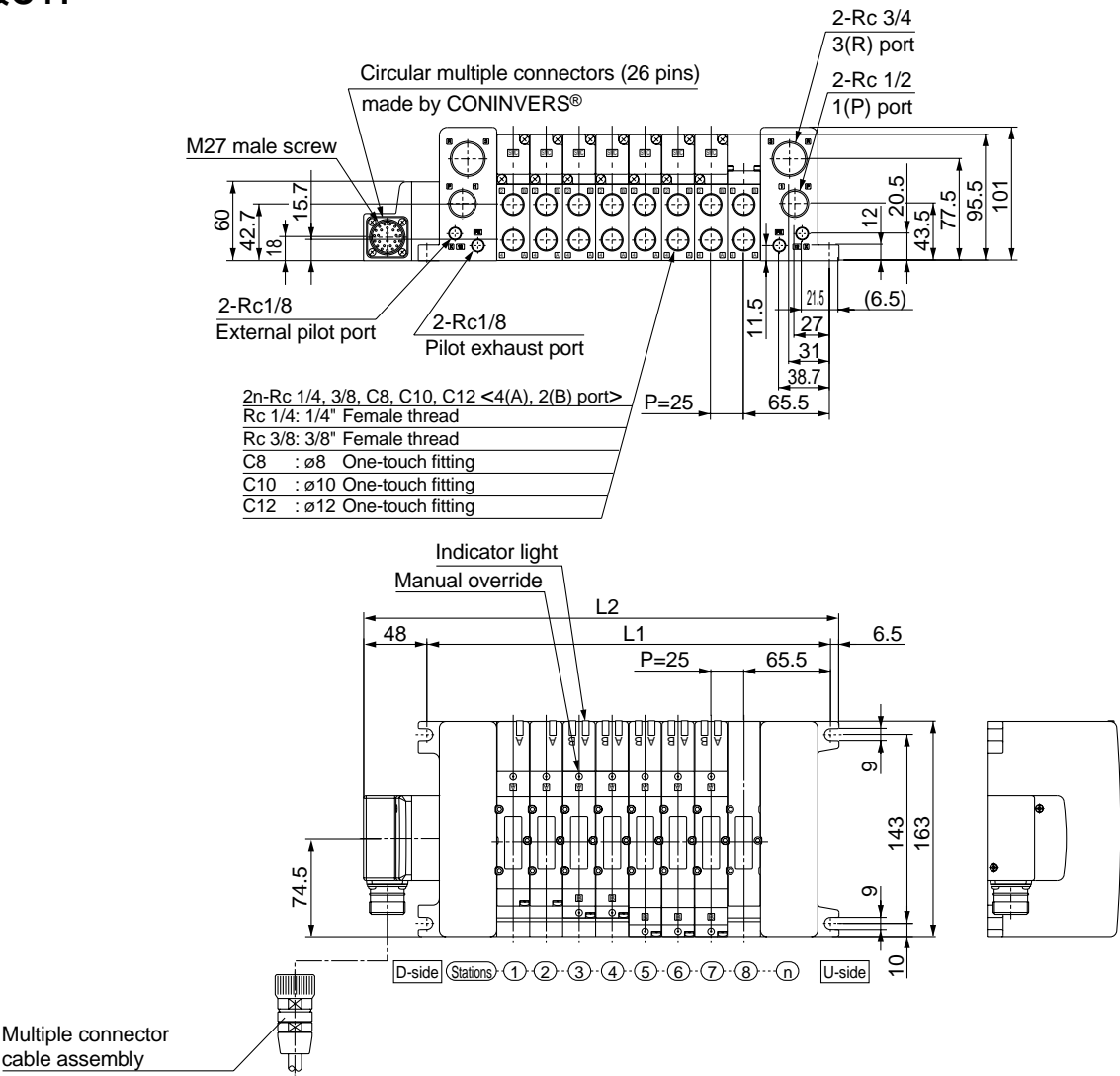
### VV5QC21



Formulas		n: Stations																							
L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1		73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2		126.5	142.5	158.5	174.5	190.5	206.5	222.5	238.5	254.5	270.5	286.5	302.5	318.5	334.5	350.5	366.5	382.5	398.5	414.5	430.5	446.5	462.5	478.5	494.5
L3		150	162.5	187.5	200	212.5	237.5	250	262.5	275	300	312.5	325	350	362.5	375	387.5	412.5	425	437.5	450	475	487.5	500	525
L4		160.5	173	198	210.5	223	248	260.5	273	285.5	310.5	323	335.5	360.5	373	385.5	398	423	435.5	448	460.5	485.5	498	510.5	535.5

\* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

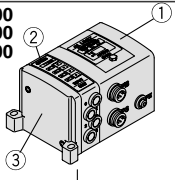
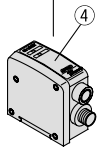
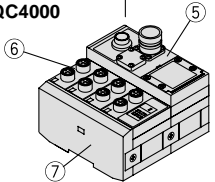
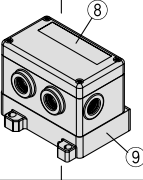
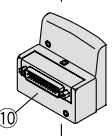
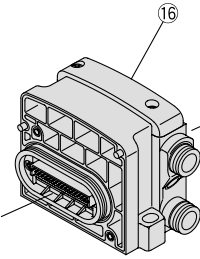
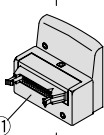
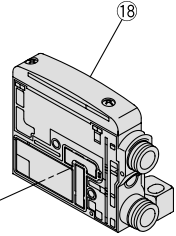
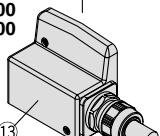
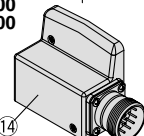
VV5QC41



Formulas  
L1 = 25n + 106 (Maximum 16 single wiring stations)  
L2 = 25n + 160.5

		n: Stations															
L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
		131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L		185.5	210.5	235.5	260.5	285.5	310.5	335.5	360.5	385.5	410.5	435.5	460.5	485.5	510.5	535.5	560.5

# Manifold Exploded View

	Housing assembly and SI unit	D-side end plate assembly	Manifold block assembly	U-side end plate assembly
S Kit (Serial)	EX250 VQC1000 VQC2000 VQC4000 			
	EX500 VQC1000 VQC2000 VQC4000 			
	EX240 VQC4000 			
	EX126 VQC1000 VQC2000 VQC4000 			
F Kit (D-sub connector)	VQC1000 VQC2000 VQC4000 			
P Kit (Flat ribbon cable)	VQC1000 VQC2000 VQC4000 			
T Kit (Terminal block)	VQC1000 VQC2000 VQC4000 			
L Kit (Lead wire)	VQC1000 VQC2000 VQC4000 			
M Kit (Multiple connector)	VQC1000 VQC2000 VQC4000 			

## Manifold Assembly Part No.

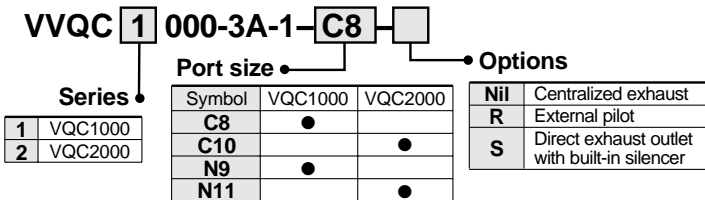
### Housing assembly and SI unit/Input block

No.	Description	Part no.	Note	Applicable model		
				VQC1000	VQC2000	VQC4000
1	SI unit	EX250-SPR1	PROFIBUS-DP (–COM.)	●	●	●
		EX250-SAS□	AS-i (–COM.)	●	●	●
		EX250-SMJ	CC-Link (+COM.)	●	●	●
		EX250-SDN1	DeviceNet (–COM.)	●	●	●
		EX250-SCA1	CANopen (–COM.)	●	●	●
2	Input block	EX250-IE1	M12, 2 inputs	●	●	●
		EX250-IE2	M12, 4 inputs	●	●	●
		EX250-IE3	M8, 4 inputs	●	●	●
3	End plate assembly	EX250-EA1	Standard	●	●	●
		EX250-EA2	DIN rail mounting	●	●	—
4	SI unit	EX500-Q001	DeviceNet (+COM.)	●	●	●
		EX500-Q001-X1	Remote I/O (+COM.)	●	●	●
		EX500-Q101	DeviceNet / PROFIBUS-DP (–COM.)	●	●	●
		EX500-Q101-X1	Remote I/O (–COM.)	●	●	●
5	SI unit	EX240-SDN2	DeviceNet (+COM.)	—	—	●
6	Input block	EX240-SPR1	PROFIBUS-DP (–COM.)	—	—	●
7	End cover assembly	EX240-IE1	M12, 8 inputs	—	—	●
8	End cover assembly	EX240-EA2	For manifold with input block	—	—	●
		EX240-EA4	For manifold without input block	—	—	●
9	SI unit	EX126D-SMJ1	CC-Link (+COM.)	●	●	●
10	Terminal plate	VVQC1000-74A-2	For EX126 SI unit mounting	●	●	●
11	D-sub connector housing assembly	VVQC1000-F25-1	F Kit, 25-pin	●	●	●
12	Flat ribbon cable housing assembly	VVQC1000-P26-1	P Kit, 26-pin	●	●	●
13	Terminal block box housing assembly	VVQC1000-P20-1	P Kit, 20-pin	●	●	●
14	Terminal block box housing assembly	VVQC1000-T0-1	T Kit	●	●	●
15	Lead wire housing assembly	VVQC1000-L25-0-1	L Kit with 0.6m lead wire	●	●	●
		VVQC1000-L25-1-1	L Kit with 1.5m lead wire	●	●	●
		VVQC1000-L25-2-1	L Kit with 3.0m lead wire	●	●	●
16	Multiple connector housing assembly	VVQC1000-M26-1	M Kit 26-pin	●	●	●
17	Signal cut block	EX9-SC1-8	Double wiring of 1st to 8th stations	●	●	●
		EX9-SC2-4	Double wiring of 9th to 12th stations	●	●	●

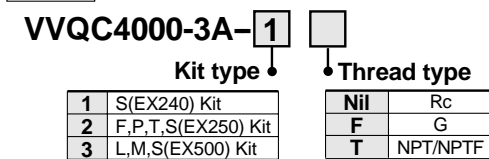
### D-side end plate assembly

#### ①⑥D-side end plate assembly part no.

VQC1000/2000



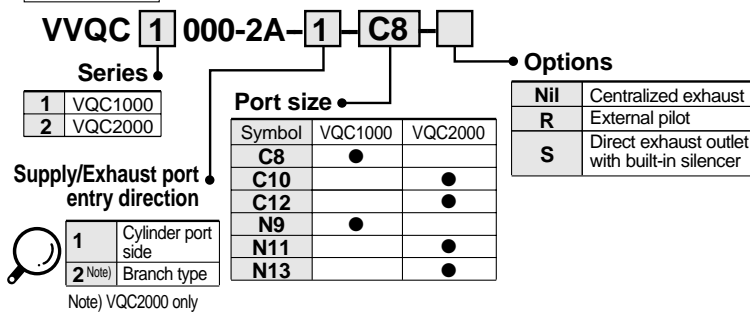
VQC4000



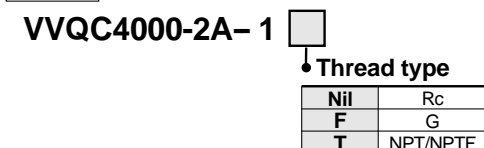
### U-side end plate assembly

#### ①⑧U-side end plate assembly part no.

VQC1000/2000

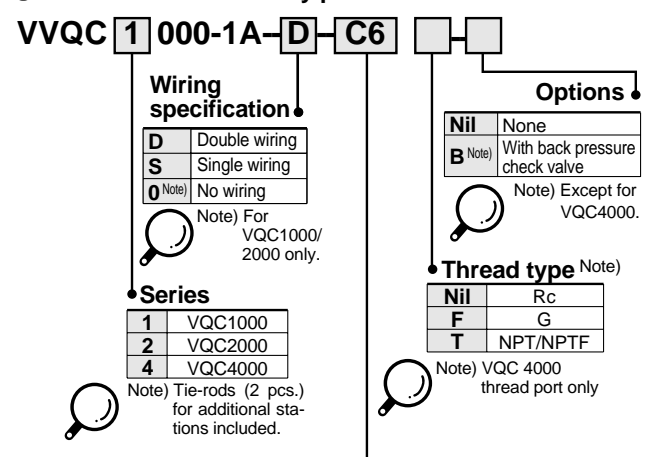


VQC4000



### Manifold block assembly

#### ①⑦Manifold block assembly part no.



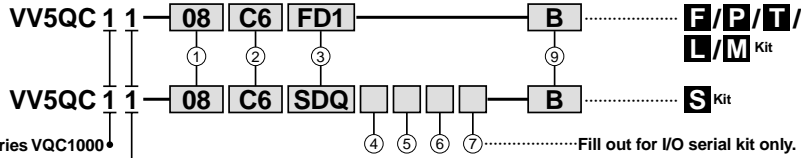
#### Port size

Symbol	Port size	VQC1000	VQC2000	VQC4000
C3	for ø3.2 One-touch fitting	●		
C4	for ø4 One-touch fitting	●	●	
C6	for ø6	●	●	
C8	for ø8		●	●
C10	for ø10			●
C12	for ø12			●
N1	for ø1/8"	●		
N3	for ø5/32"	●	●	
N7	for ø1/4"	●	●	●
N9	for ø5/16"		●	●
N11	for ø3/8"			●
M5	for M5 thread	●		
02	Rc 1/4"			●
03	Rc 3/8"			●
B	Rc 1/4" bottom ported			●
C0	Without one-touch fitting	●	●	●

## Manifold Specification Sheet

# Series VQC1000: Base-Mounted Type/Plug-in Unit

## ① How to order manifolds



Series VQC1000  
Base-Mounted plug-in

### ① Stations

01	1 station
...	...

The maximum number of stations differs depending on the electrical entry. Refer to ③.

### ② Cylinder port size

C3	With ø3.2 One-touch fitting
C4	With ø4 One-touch fitting
C6	With ø6 One-touch fitting
M5	M5 thread
CM	Mixed sizes and with port plug
L3	Top ported elbow With ø3.2 One-touch fitting
L4	Top ported elbow With ø4 One-touch fitting
L6	Top ported elbow With ø6 One-touch fitting
L5	M5 thread
B3	Bottom ported elbow With ø3.2 One-touch fitting
B4	Bottom ported elbow With ø4 One-touch fitting
B6	Bottom ported elbow With ø6 One-touch fitting
B5	M5 thread
LM	Elbow port, mixed sizes

Note 1) Indicate the size in the specification sheet in the case of CM and LM.

Note 2) Symbols for inch sizes are as follows:

<For One-touch fittings>

N1: ø1/8"

N3: ø5/32"

N7: ø1/4"

NM: Mixed

The top ported elbow is LN□ and the bottom ported elbow is BN□.

### ③ Electrical entry/Cable length

	D-side entry	Kit, Cable length	Stations (Note 2)
F Kit	FD0	D-sub connector kit (25P) without cable	1 to 12 (24)
	FD1	D-sub connector kit (25P) with 1.5m cable	
	FD2	D-sub connector kit (25P) with 3.0m cable	
	FD3	D-sub connector kit (25P) with 5.0m cable	
P Kit	PD0	Flat ribbon cable kit (26P) without cable	1 to 12 (24)
	PD1	Flat ribbon cable kit (26P) with 1.5m cable	
	PD2	Flat ribbon cable kit (26P) with 3.0m cable	
	PD3	Flat ribbon cable kit (26P) with 5.0m cable	
T Kit	PDC	Flat ribbon cable kit (20P) without cable (Note 1)	1 to 9 (18)
	TD0	Terminal block box kit	1 to 10 (20)
L Kit	LD0	Lead wire kit (25 core) 0.6 m lead wire	1 to 12 (24)
	LD1	Lead wire kit (25 core) 1.5 m lead wire	
	LD2	Lead wire kit (25 core) 3.0 m lead wire	
M Kit	MD0	Multiple connector kit (26P) without cable	1 to 12 (24)
	MD1	Multiple connector kit (27P) with 1.5 m cable	
	MD2	Multiple connector kit (27P) with 3.0 m cable	
	MD3	Multiple connector kit (27P) with 5.0 m cable	
S Kit	Decentralized wiring serial kit (EX500)		1 to 8 (16)
	SD0A	Serial kit without SI unit	
	SDA1	Serial kit for Remote I/O	
	SDA2	Serial kit for DeviceNet/PROFIBUS-DP/CC-Link	
	Input/Output serial kit (EX250)		1 to 12 (24)
	SD0	Serial kit without SI unit	
	SDQ	Serial kit DeviceNet compatible	
	SDN	Serial kit PROFIBUS-DP compatible	
	SDV	Serial kit CC-Link compatible	
	SDY	Serial kit CANopen compatible	
	SDTA	AS-i, 8 in/8 out, 31 slave modes, 2 power supply	
	SDTB	AS-i, 4 in/4 out, 31 slave modes, 2 power supply	
	SDTC	AS-i, 8 in/8 out, 31 slave modes, 1 power supply	1 to 4 (8)
	SDTD	AS-i, 4 in/4 out, 31 slave modes, 1 power supply	
	Output serial transmission kit (EX126)		1 to 8 (16)
	SDVB	Serial kit CC-Link compatible	

Note 1) P Kit: Order the cable assembly separately for the type 20P.

Note 2) Numbers inside ( ) indicate the maximum number of solenoids for mixed single and double wiring. The maximum number of stations is determined by the total number of solenoids. In the case of mixed wiring, use the option symbol "-K".

### ④ SI unit COM.

SI unit COM	EX250					EX500				EX126
	DeviceNet	PROFIBUS-DP	CC-Link	AS-i	CANopen	DeviceNet	PROFIBUS-DP	CC-Link	Remote I/O	CC-Link
Nil	+	+	+	+	+	+	+	+	+	+
N	+	+	+	+	+	+	+	+	+	+

Note) Leave the box blank for the SI unit COM without SI unit (SD0).

### ⑤ Input block (Fill out for I/O unit only)

Nil	Without SI unit/input block (SD0)
0	Without input block
1	With 1 input block
...	...
8	With 8 input blocks

### ⑥ Input block type (Fill out for I/O unit only)

Nil	Without input block
1	M12, 2 inputs
2	M12, 4 inputs
3	M8, 4 inputs (3 pins)

### ⑦ Input block COM. (Fill out for I/O unit only)

Nil	PNP (+) or without SI unit/input block
N	NPN (-)

### ⑧ Options

Nil	None
B	All stations with back pressure check valve (Note 1)
D	With DIN rail (rail length: standard)
D□	With DIN rail (rail length: special) (Note 2)
K	Special wiring specifications (Note 3) (except for double wiring)
N	With name plate
R	External pilot (Note 4)
S	Direct exhaust with built-in silencer (Note 5)

\* When specifying more than one option, enter symbols in alphabetical order. Example: -BRS

Note 1) When using the back pressure check valve for the necessary stations only, enter the back pressure check valve part no. and indicate the number of manifold stations in the specification sheet.

Note 2) For special DIN rail length, indicate "D□." (Enter the number of stations inside □). Example: -D08

In this case, stations will be mounted on a DIN rail for 8 stations regardless of the actual number of manifold stations. The specified number of stations must be larger than the number of stations on the manifold.

Indicate "-D0" for the option without DIN rail.

Note 3) Be sure to indicate the wiring specifications in the specification sheet.

Note 4) For external pilot option, "-R", indicate the external pilot specification "R" for the applicable valves as well.

Note 5) The built-in silencer type does not satisfy the IP67 standard.

## ② How to order applicable valves

VQC 1 1 0 0 Y-5 E B

Series VQC1000

### (A) Type of actuation

1	2-position single
2	2-position double
3	3-position closed centre
4	3-position exhaust centre
5	3-position pressure centre
A (Note)	Dual 3-port valve (N.C. + N.C.)
B (Note)	Dual 3-port valve (N.O. + N.O.)
C (Note)	Dual 3-port valve (N.C. + N.O.)

Note) Available for the rubber seal type only.

### (B) Seal type

0	Metal seal
1	Rubber seal

### (C) Function

Nil	Standard type (1W)
K (Note 1)	High voltage type (1.0MPa)
N	Negative COM.
R (Note 2)	External pilot
Y	Low wattage type (0.5W)

\* When specifying more than one option, enter symbols in alphabetical order.

Note 1) Available for the metal seal type only.

Note 2) Not applicable to dual 3-port valve.

### (D) Coil voltage

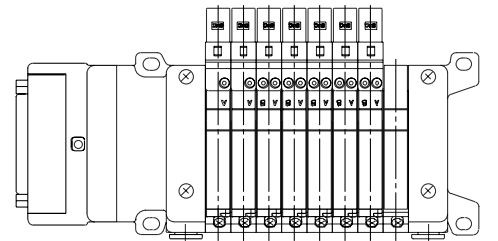
5	24VDC (Note)
6	12VDC

Note) S kit is only available for 24VDC.

### (E) Light/Surge voltage suppressor

Nil	With
E	Without (Note)

Note) Not applicable to S Kit.



D-side Stations 1...2...3...4...5...6...7...8...n U-side

\* Stations are numbered in ascending order from the D-side.

### (F) Manual override

Nil	Non-locking push type (tool required)
B	Slotted locking type (tool required)
C	Locking type (manual)
D	Slide locking type (manual)

# Series VQC1000/Plug-in Unit

## Manifold Model

<F, L, M, P, T kit>

VV5QC 1 1

<S kit>

VV5QC 1 1

Base-Mounted plug-in  
Series VQC1000

Fill out for S Kit only

Kit type

Option

Date: / /

Customer name	
Contact person	
Specification sheet no.	
Purchase order no.	
Equipment name	
Quantity	set(s) Required date

## Specifications

D-side

\* Indicate required stations with a "O".

U-side

Description/Model		Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Valves	Single																									
	Double																									
	Closed centre																									
	Exhaust centre																									
	Pressure centre																									
	Dual 3-port valve (A)																									
	Dual 3-port valve (B)																									
	Dual 3-port valve (C)																									
Options	Blanking plate VVQ1000-10A-1																									
	Individual SUP spacer VVQ1000-P-1-C6																									
	SUP shutoff position: Specify 2 positions.																									
	Individual EXH spacer VVQ1000-R-1-C6																									
	EXH shutoff position: Specify 2 positions.																									
	SUP block plate VVQ1000-16A																									
	EXH shutoff position Note 1) (When using EXH block base VVQC1000-19A-□-C□)																									
	Port plug Note 2)		A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B
Cylinder port sizes Note 3) Fill out in case of mixed sizes (CM/LM/MM).	With ø3.2 (ø1/8") One-touch fitting	Side port	C3 (N1)																							
	With ø4 (ø5/32") One-touch fitting	Side port	C4 (N3)																							
	With ø6 (ø1/4") One-touch fitting	Side port	C6 (N7)																							
	M5 thread	Side port	M5																							
	Dual flow fitting VVQ1000-52A-C8																									
Special wiring Note 4) specifications	Single wiring																									
	Double wiring																									
Description/Model		Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Notes	Note 1) Indicate the shutoff position. The D-side of the EXH block in the EXH passage is blocked.																									
	Note 2) When using port plugs, circle ports to specify.																									
	Note 3) When mounting an elbow fitting assembly (VVQ1000-F-L- <sup>C3</sup> C <sub>4</sub> ), indicate "L <sup>C3</sup> C <sub>4</sub> " in the table above.																									
	Note 4) In case of single wiring or mixed wiring, connections to the connector terminals start from the A-side solenoid of station 1 and continue in order without skipping any terminals.																									

For SMC use only

## Applicable valves and options

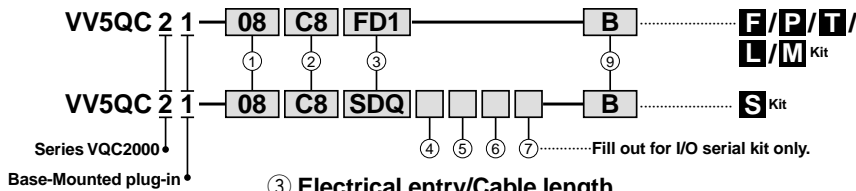
Part no.	Qty.

Part no.	Qty.

Order no.	
Clerk (code no.)	
Dept. code	

# Series VQC2000: Base-Mounted Type/Plug-in Unit

## ① How to order manifolds



### ① Stations

01	1 station
...	...

The maximum number of stations differs depending on the electrical entry. Refer to ③.

### ② Cylinder port size

C4	With ø4 One-touch fitting
C6	With ø6 One-touch fitting
C8	With ø8 One-touch fitting
CM	Mixed or with port plug
L4	Top ported elbow With ø4 One-touch fitting
L6	Top ported elbow With ø6 One-touch fitting
L8	Top ported elbow With ø8 One-touch fitting
B4	Bottom ported elbow With ø4 One-touch fitting
B6	Bottom ported elbow With ø6 One-touch fitting
B8	Bottom ported elbow With ø8 One-touch fitting
LM	Elbow port, mixed sizes

Note 1) Indicate the size in the specification sheet in the case of CM and LM.

Note 2) Symbols for inch sizes are as follows:

<For One-touch fittings>

N3: ø5/32"

N7: ø1/4"

N9: ø5/16"

NM: Mixed

The top ported elbow is LN□ and the bottom ported elbow is BN□.

### ③ Electrical entry/Cable length

	D-side entry	Kit, Cable length	Stations <sup>Note 2)</sup>
F Kit	FD0	D-sub connector kit (25P) without cable	1 to 12 (24)
	FD1	D-sub connector kit (25P) with 1.5m cable	
	FD2	D-sub connector kit (25P) with 3.0m cable	
	FD3	D-sub connector kit (25P) with 5.0m cable	
P Kit	PD0	Flat ribbon cable kit (26P) without cable	1 to 12 (24)
	PD1	Flat ribbon cable kit (26P) with 1.5m cable	
	PD2	Flat ribbon cable kit (26P) with 3.0m cable	
	PD3	Flat ribbon cable kit (26P) with 5.0m cable	
T Kit	PDC	Flat ribbon cable kit (20P) without cable <sup>Note 1)</sup>	1 to 9 (18)
	TD0	Terminal block box kit	1 to 10 (20)
L Kit	LD0	Lead wire kit (25 core) 0.6 m lead wire	1 to 12 (24)
	LD1	Lead wire kit (25 core) 1.5 m lead wire	
	LD2	Lead wire kit (25 core) 3.0 m lead wire	
	MD0	Multiple connector kit (26P) without cable	1 to 12 (24)
M Kit	MD1	Multiple connector kit (27P) with 1.5 m cable	
	MD2	Multiple connector kit (27P) with 3.0 m cable	
	MD3	Multiple connector kit (27P) with 5.0 m cable	
S Kit	Decentralized wiring serial kit (EX500)		1 to 8 (16)
	SD0A	Serial kit without SI unit	
	SDA1	Serial kit for Remote I/O	
	SDA2	Serial kit for DeviceNet/PROFIBUS-DP/CC-Link	
	Input/Output serial kit (EX250)		1 to 12 (24)
	SD0	Serial kit without SI unit	
	SDQ	Serial kit DeviceNet compatible	
	SDN	Serial kit PROFIBUS-DP compatible	
	SDV	Serial kit CC-Link compatible	
	SDY	Serial kit CANopen compatible	
	SDTA	AS-i, 8 in/8 out, 31 slave modes, 2 power supply	1 to 4 (8)
	SDTB	AS-i, 4 in/4 out, 31 slave modes, 2 power supply	1 to 2 (4)
	SDTC	AS-i, 8 in/8 out, 31 slave modes, 1 power supply	1 to 4 (8)
	SDTD	AS-i, 4 in/4 out, 31 slave modes, 1 power supply	1 to 2 (4)
	Output serial transmission kit (EX126)		1 to 8 (16)
	SDVB	Serial kit CC-Link compatible	

Note 1) P Kit: Order the cable assembly separately for the type 20P.

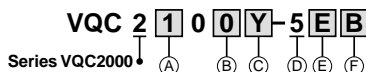
Note 2) Numbers inside ( ) indicate the maximum number of solenoids for mixed single and double wiring. The maximum number of stations is determined by the total number of solenoids. In the case of mixed wiring, use the option symbol "K".

### ④ SI unit COM.

SI unit COM	EX250					EX500				EX126
	DeviceNet	PROFIBUS-DP	CC-Link	AS-i	CANopen	DeviceNet	PROFIBUS-DP	CC-Link	Remote I/O	CC-Link
Nil	+COM	—	—	—	—	—	—	—	—	—
N	-COM	○	○	○	○	○	○	○	○	—

Note) Leave the box blank for the SI unit COM without SI unit (SD0).

## ② How to order applicable valves



### A) Type of actuation

1	2-position single
2	2-position double
3	3-position closed centre
4	3-position exhaust centre
5	3-position pressure centre
A <sup>Note)</sup>	Dual 3-port valve (N.C. + N.C.)
B <sup>Note)</sup>	Dual 3-port valve (N.O. + N.O.)
C <sup>Note)</sup>	Dual 3-port valve (N.C. + N.O.)

Note) Available for the rubber seal type only.

### B) Seal type

0	Metal seal
1	Rubber seal

### C) Function

Nil	Standard type (1W)
K <sup>Note 1)</sup>	High voltage type (1.0MPa)
N	Negative COM.
R <sup>Note 2)</sup>	External pilot
Y	Low wattage type (0.5W)

\* When specifying more than one option, enter symbols in alphabetical order.

Note 1) Available for the metal seal type only.

Note 2) Not applicable to Dual 3-port valve.

### D) Coil voltage

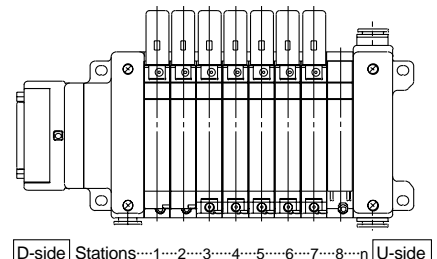
5	24VDC <sup>Note)</sup>
6	12VDC

Note) S kit is only available for 24VDC.

### E) Light/Surge voltage suppressor

Nil	With
E	Without <sup>Note)</sup>

Note) Not applicable to S Kit.



D-side Stations...1...2...3...4...5...6...7...8...n U-side

\* Stations are numbered in ascending order from the D-side.

### F) Manual override

Nil	Non-locking push type (tool required)
B	Slotted locking type (tool required)
C	Locking type (manual)
D	Slide locking type (manual)

### ⑤ Input block (Fill out for I/O unit only)

Nil	Without SI unit/input block (SD0)
0	Without input block
1	With 1 input block
...	...
8	With 8 input blocks

### ⑥ Input block type (Fill out for I/O unit only)

Nil	Without input block
1	M12, 2 inputs
2	M12, 4 inputs
3	M8, 4 inputs (3 pins)

### ⑦ Input block COM. (Fill out for I/O unit only)

Nil	PNP (+) or without SI unit/input block
N	NPN (-)

### ⑧ Options

Nil	None
B	All stations with back pressure check valve <sup>Note 1)</sup>
D	With DIN rail (rail length: standard)
D□	With DIN rail (rail length: special) <sup>Note 2)</sup>
K	Special wiring specifications <sup>Note 3)</sup> (except for double wiring)
N	With name plate
R	External pilot <sup>Note 4)</sup>
S	Direct exhaust with built-in silencer <sup>Note 5)</sup>
T	Branched P and R ports on U side <sup>Note 6)</sup>

\* When specifying more than one option, enter symbols in alphabetical order. Example: -BRS

Note 1) When using the back pressure check valve for the necessary stations only, enter the back pressure check valve part no. and indicate the number of manifold stations in the specification sheet.

Note 2) For special DIN rail length, indicate "D□." (Enter the number of stations inside □.) Example: -D08

Note 3) In this case, stations will be mounted on a DIN rail for 8 stations regardless of the actual number of manifold stations.

Note 4) The specified number of stations must be larger than the number of stations on the manifold. Indicate "D□" for the option without DIN rail.

Note 5) Be sure to indicate the wiring specifications in the specification sheet.

Note 6) For external pilot option, "-R", indicate the external pilot specification "R" for the applicable valves as well.

Note 7) The built-in silencer type does not satisfy the IP67 standard.

Note 8) The SUP and EXH ports on U side are branched (toward the cylinder port and coil) with ø12 one-touch fittings for connection.



# Series VQC2000/Plug-in Unit

## Manifold Model

<F, L, M, P, T kit>

VV5QC 2 1

<S kit>

VV5QC 2 1

Base-Mounted plug-in  
Series VQC2000

Fill out for S Kit only

Kit type

Option

Date: / /

Customer name	
Contact person	
Specification sheet no.	
Purchase order no.	
Equipment name	
Quantity	set(s) Required date

## Specifications

D-side

\* Indicate required stations with a "○".

U-side

Description/Model		Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Valves	Single																									
	Double																									
	Closed centre																									
	Exhaust centre																									
	Pressure centre																									
	Dual 3-port valve (A)																									
	Dual 3-port valve (B)																									
	Dual 3-port valve (C)																									
Options	Blanking plate VVQ2000-10A-1																									
	Individual SUP spacer VVQ2000-P-1-C8																									
	SUP shutoff position: Specify 2 positions.																									
	Individual EXH spacer VVQ2000-R-1-C8																									
	EXH shutoff position: Specify 2 positions.																									
	SUP block plate VVQ2000-16A																									
	EXH block plate VVQ2000-19A																									
	Port plug Note 1)		A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B
Cylinder port sizes Fill out in case of mixed sizes (C/M/L/M/N/M).	With ø4 (ø5/32") One-touch fitting	Side port	C4 (N3)																							
	With ø6 (ø1/4") One-touch fitting	Side port	C6 (N7)																							
	With ø8 (ø5/16") One-touch fitting	Side port	C8 (N9)																							
Special wiring Note 2) specifications	Single wiring																									
	Double wiring																									
Description/Model		Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Notes	Note 1) When using port plugs, circle ports to specify.																									
	Note 2) In case of single wiring or mixed wiring, connections to the connector terminals start from the A-side solenoid of station 1 and continue in order without skipping any terminals.																									

For SMC use only

## Applicable valves and options

Part no.	Qty.

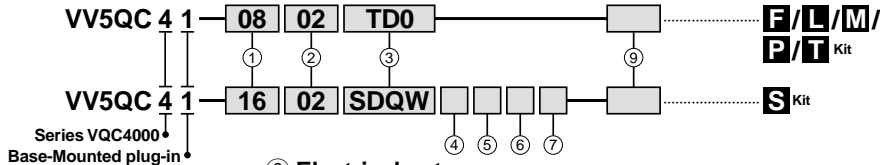
Part no.	Qty.

Order no.	
Clerk (code no.)	
Dept. code	

## Manifold Specification Sheet

# Series VQC4000: Base-Mounted Type/Plug-in Unit

## ① How to order manifolds



### ① Stations

01	1 station
...	...

The maximum number of stations differs depending on the electrical entry. Refer to ③.

### ② Cylinder port size

C8	With ø8 One-touch fitting
C10	With ø10 One-touch fitting
C12	With ø12 One-touch fitting
02	Rc 1/4
03	Rc 3/8
B	Bottom ported Rc 1/4
CM	Mixed

Note 1) Indicate the size in the specification order sheet in the case of CM.  
Note 2) Symbols for inch sizes are as follows:

### <For One-touch fittings>

N7: ø1/4"  
N9: ø5/16"  
N11: ø3/8"  
NM: Mixed

### <For threads> P, R, A, B port

VV5QC41-0803 TD0

Cylinder port

Thread type

Nil	Rc
F	G
T	NPT/NPTF

Note) P and R ports use the same type of threads.

## ③ Electrical entry

	D-side entry	Kit, Cable length	Stations Note 2)
F Kit	FD0	D-sub connector kit (25P) without cable	1 to 12 (24)
	FD1	D-sub connector kit (25P) with 1.5m cable	
	FD2	D-sub connector kit (25P) with 3.0m cable	
	FD3	D-sub connector kit (25P) with 5.0m cable	
P Kit	PD0	Flat ribbon cable kit (26P) without cable	1 to 12 (24)
	PD1	Flat ribbon cable kit (26P) with 1.5m cable	
	PD2	Flat ribbon cable kit (26P) with 3.0m cable	
	PD3	Flat ribbon cable kit (26P) with 5.0m cable	
T Kit	PDC	Flat ribbon cable kit (20P) without cable Note 1)	1 to 9 (18)
	TD0	Terminal block box kit	1 to 10 (20)
L Kit	LD0	Lead wire kit (25 core) 0.6m lead wire	1 to 12 (24)
	LD1	Lead wire kit (25 core) 1.5m lead wire	
	LD2	Lead wire kit (25 core) 3.0m lead wire	
M Kit	MD0	Multiple connector kit (26P) without cable	1 to 12 (24)
	MD1	Multiple connector kit (27P) with 1.5m cable	
	MD2	Multiple connector kit (27P) with 3.0m cable	
	MD3	Multiple connector kit (27P) with 5.0m cable	
S Kit	Decentralized wiring serial kit (EX500)		1 to 8 (16)
	SD0A	Serial kit without SI unit	
	SDA1	Serial kit for Remote I/O	
	SDA2	Serial kit for DeviceNet/PROFIBUS-DP/CC-Link	
	Input/Output serial kit (EX250)		1 to 12 (24)
	SD0	Serial kit without SI unit	
	SDQ	Serial kit DeviceNet compatible	
	SDN	Serial kit PROFIBUS-DP compatible	
	SDV	Serial kit CC-Link compatible	
	SDY	Serial kit CANopen compatible	
	Input/Output serial transmission kit (EX240)		1 to 12 (16)
	SD0W	Serial kit without SI unit	
	SDQW	Serial kit DeviceNet compatible	
	SDNW	Serial kit PROFIBUS-DP compatible	
	SDVW	Serial kit CC-Link compatible	
	SDTA	AS-i, 8 in/8 out, 31 slave modes, 2 power supply	1 to 4 (8)
	SDTB	AS-i, 4 in/4 out, 31 slave modes, 2 power supply	1 to 2 (4)
	SDTC	AS-i, 8 in/8 out, 31 slave modes, 1 power supply	1 to 4 (8)
	SDTD	AS-i, 4 in/4 out, 31 slave modes, 1 power supply	1 to 2 (4)
	Output serial transmission kit (EX126)		1 to 8 (16)
	SDVB	Serial kit CC-Link compatible	

Note 1) P Kit: Order the cable assembly separately for the type 20P.

Note 2) Numbers inside ( ) indicate the maximum number of solenoids for mixed single and double wiring. The maximum number of stations is determined by the total number of solenoids. In the case of mixed wiring, use the option symbol "K".

## ④ SI unit COM.

SI unit COM	EX240				EX250				EX500				EX126
	DeviceNet	PROFIBUS-DP	DeviceNet	PROFIBUS-DP	CC-LINK	AS-i	CANopen	DeviceNet	PROFIBUS-DP	CC-LINK	Remote I/O	CC-LINK	CC-LINK
Nil+COM	○	—	—	—	○	—	—	○	○	○	○	○	○
N-COM	○	○	○	○	—	○	○	○	○	○	○	○	—

Note) Leave the box blank for the SI unit COM. without SI unit (SD0).

## ② How to order applicable valves

VQC 4 1 0 0 Y-5 E B

Series VQC4000

### ① Type of actuation

1	2-position single
2	2-position double
3	3-position closed centre
4	3-position exhaust centre
5	3-position pressure centre
6	3-position perfect

### ② Coil voltage

5	24VDC (Note)
6	12VDC

Note) S kit is only available for 24VDC.

### ③ Seal type

0	Metal seal
1	Rubber seal

### ④ Light/Surge voltage suppressor

Nil	With
E	Without light, with surge voltage suppressor

### ⑤ Manual override

Nil	Non-locking push type (tool required)
B	Slotted locking type (tool required)

### ⑥ Function

Nil	Standard type (1W)
R	External pilot
Y	Low wattage type (0.5W)

\* When specifying more than one option, enter symbols in alphabetical order.

## ⑤ Input block (Fill out for I/O unit only)

Nil	Without SI unit/input block [SD0(W)]
0	Without input block
1	With 1 input block
...	...
8	With 8 input blocks

Note) Max. 4 for EX240 and max 8 for EX250.

## ⑥ Input block type (Fill out for I/O unit only)

Nil	Without input block
1	M12, 8 inputs (EX240)
2	M12, 2 inputs (EX250)
3	M12, 4 inputs (EX250)
4	M8, 4 inputs (EX250)

## ⑦ Input block COM. (Fill out for I/O unit only)

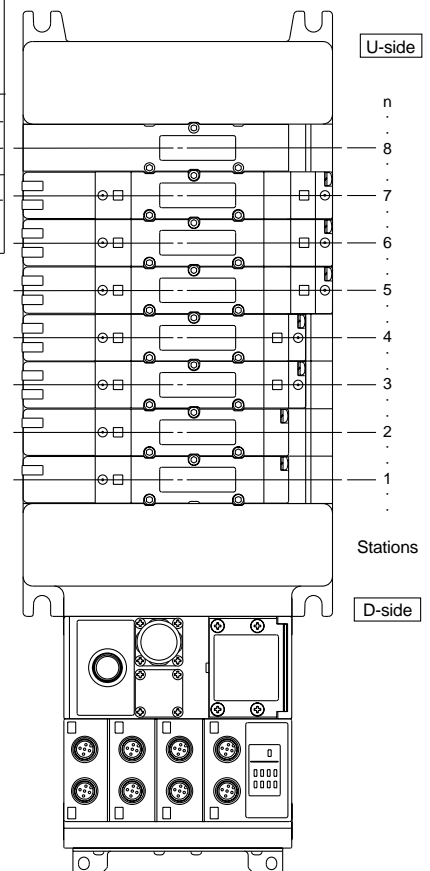
Nil	PNP (+) or without SI unit/input block
N	NPN (-)

## ⑧ Options

Nil	None
K	Special wiring specifications Note 1) (except for double wiring)
N	With name plate Note 2) (available for T Kit only)

\* When specifying more than one option, enter symbols in alphabetical order. Example: -KN  
Note 1) Be sure to indicate the wiring specifications in the specification order sheet.

Note 2) The mounting position of the name plate is on the top face of the cover for the terminal block box.

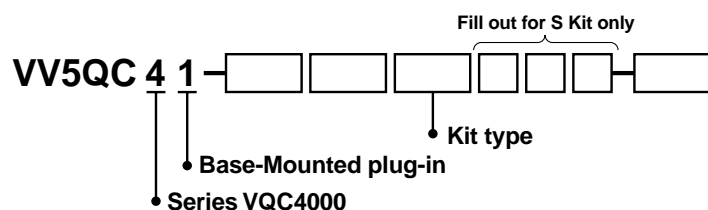


\* Stations are numbered in ascending order from the D-side.

# Series VQC4000/Plug-in Unit

## Manifold Model

Date: / /



Customer name			
Contact person			
Specification sheet no.			
Purchase order no.			
Equipment name			
Quantity	set(s)	Required date	

## Specifications

← D-side

\* Indicate required stations with a "○".

U-side →

Description/Model		Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
<b>Valves</b>	Single																									
	Double																									
	Closed centre																									
	Exhaust centre																									
	Pressure centre																									
	Perfect																									
<b>Options</b>	Blanking plate VVQ4000-10A-1																									
	Individual SUP spacer VVQ4000-P-1-02/03																									
	Individual EXH spacer VVQ4000-P-1-02/03																									
	Throttle valve spacer VVQ4000-20A-1																									
	Perfect spacer with residual pressure release valve VVQ4000-25A-1																									
	Interface regulator (A regulator) ARBQ4000-00-A-1																									
	Interface regulator (B regulator) ARBQ4000-00-B-1																									
	Interface regulator (P regulator) ARBQ4000-00-P-1																									
<b>Cylinder port sizes</b> <small>Fill out in case of mixed sizes (C/M/L/M/N/M)</small>	SUP/EXH block plate VVQ4000-16A	P																								
		R1																								
		R2																								
	Rc 1/4	02																								
	Rc 3/8	03																								
	With ø8 (ø1/4") One-touch fitting	C8 (N7)																								
	With ø10 (ø5/16") One-touch fitting	C10 (N9)																								
<b>Special wiring</b> <small>Note 1)</small> specifications	Single wiring																									
	Double wiring																									
Description/Model		Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
<b>Note</b>	Note 1) In case of single wiring or mixed wiring, connections to the connector terminals start from the A-side solenoid of station 1 and continue in order without skipping any terminals.																									

For SMC use only

## Applicable valves and options

Part no.	Qty.

Part no.	Qty.

Order no.	
Clerk (code no.)	
Dept. code	

# Flow Characteristics of Solenoid Valve

## (How to Express Flow Characteristics)

### 1. Express of Flow Characteristics

Table 1 shows the applicable International designation of flow characteristics in the specification section of a solenoid valve or any other types of equipment.

Table 1 Designation of flow characteristics

Equipment	Designation based on international standards	Other designation	Applicable standards
Pneumatics equipment	C, b		ISO 6358: 1989 JIS B 8390: 2000
		S	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381
		Cv	ANSI/(NFPA)T3.21.3: 1990

### 2. Pneumatic Equipment

#### 2-1 Calculating flow rate according to International Standards

##### (1) Flow rate calculation formula

The flow rate calculation formula is defined as follows:

If  $\frac{P_2+0.1}{P_1+0.1} \leq b$ , a choke flow results.

$$Q = 600XC(P_1+0.1) \sqrt{\frac{293}{273+t}}$$

If  $\frac{P_2+0.1}{P_1+0.1} > b$ , a subsonic flow results.

$$Q = 600XC(P_1+0.1) \sqrt{1 - \left[ \frac{\frac{P_2+0.1}{P_1+0.1} - b}{1 - b} \right]^2} \sqrt{\frac{293}{273+t}}$$

Q : Air flow rate [dm<sup>3</sup>/min(ANR)].

The dm<sup>3</sup> (cubic decimeter) in the SI system may be expressed by L(liter). 1dm<sup>3</sup>=1L.

Standard condition: Air under condition temperature 20°C, absolute pressure 0.1MPa (=100kPa=1bar), relative humidity 65%.

C: Sonic conductance [dm<sup>3</sup>/(s•bar)]

b: Critical pressure ratio [-]

P<sub>1</sub>: Upstream pressure [MPa]

P<sub>2</sub>: Downstream pressure [MPa]

t: Temperature [°C]

Note) The formula for subsonic flow is that of an elliptic approximate curve.

Figure 1 is the flow characteristic diagram. For more information, please see Energy Saving Programs by SMC.

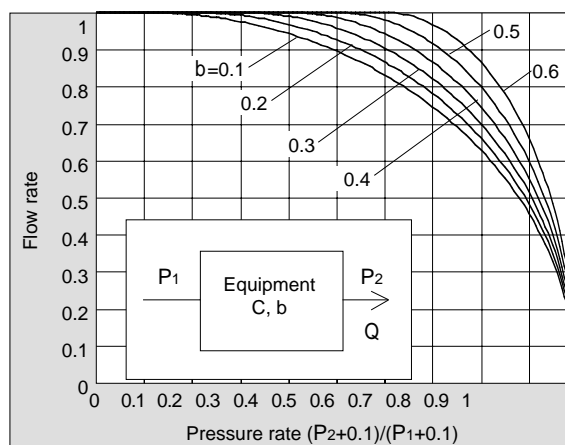


Figure 1 Flow rate characteristic diagram

## (2) Test method

Pipe the test equipment to the test circuit shown in Figure 2. Keep the upstream pressure at a certain constant level above 0.3MPa. First measure the maximum flow rate in saturation. Then, measure the flow rate, upstream pressure and downstream pressure each at 80%, 60%, 40% and 20% points of the flow rate. Calculate the sonic conductance C from the maximum flow rate. Also, substitute other data for variables in the formula for subsonic flow and obtain the critical pressure rate b by averaging the critical pressure rates at those points.

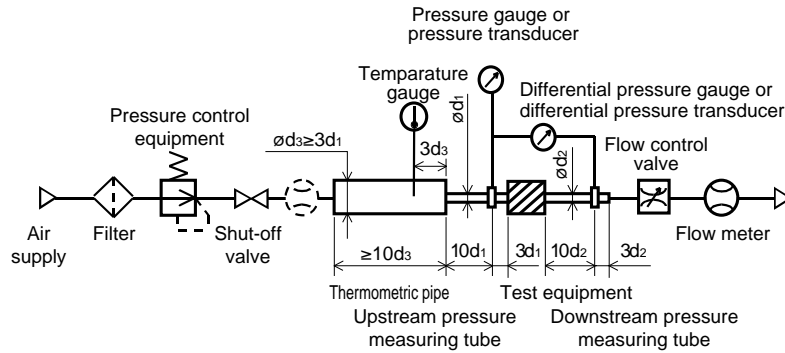


Figure 2 Test circuit of ISO 6358 and JIS B 8390

## 2.2 Effective sectional area S

### (1) Calculation with subsonic conductance C:

$$S = 5.0 \times C$$

### 2) Test method

Pipe the test equipment to the test circuit shown in Figure 3. Fill the air tank with compressed air and keep the pressure at a constant level above 0.6MPa. Then discharge the air until the pressure in the tank drops to 0.25MPa. Measure the time required to discharge the air and the residual pressure in the air tank after leaving it until the pressure becomes stable in order to calculate the effective sectional area S by the following formula. Select the capacity of the air tank according to the effective sectional area of the test equipment.

$$S = 12.1 \frac{V}{t} \log_{10} \left( \frac{P_s + 0.1}{P + 0.1} \right) \sqrt{\frac{293}{T}}$$

S: Effective sectional area [mm<sup>2</sup>]

V: Air tank capacity [dm<sup>3</sup>]

t: Discharge time [s]

P<sub>s</sub>: Pressure in the air tank before discharge [MPa]

P: Residual pressure in the air tank after discharge [MPa]

T: Temperature in the air tank before discharge [K]

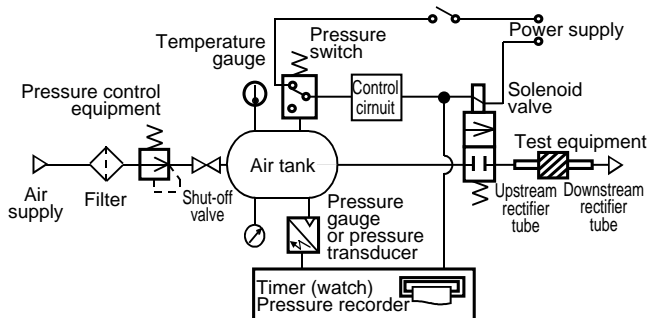


Figure 3. Test circuit of JIS B 8390

## 2.3 Flow coefficient Cv factor

The flow coefficient Cv factor is defined with the following formula in the U.S. standard ANSI/(NFPA)T3.21.3: 1990: Pneumatic fluid power - Flow rating test procedure and reporting method - For fixed orifice components

$$C_v = \frac{Q}{114.5 \sqrt{\frac{\Delta P (P_2 + P_a)}{T_1}}}$$

ΔP: Pressure drop between static pressure output ports [bar]

P<sub>1</sub>: Pressure at upstream output port [bar gauge]

P<sub>2</sub>: Pressure at downstream output port [bar gauge]: P<sub>2</sub> = P<sub>1</sub> - ΔP

Q: Flow rate [dm<sup>3</sup>/s standard atmosphere]

P<sub>a</sub>: Atmospheric pressure [bar absolute]

T<sub>1</sub>: Upstream absolute temperature [K]

Test conditions are P<sub>1</sub> + P<sub>a</sub> = 6.5 ± 0.2 bar absolute, T<sub>1</sub> = 297 ± 5K, 0.07 bar ≤ ΔP ≤ 0.14 bar.

This concept is similar to the effective area in ISO 6358, which is described to be applicable only if the pressure drop is so small compared with the upstream pressure that air compression is negligible.



## Series VQC

# Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by a label of "**Caution**", "**Warning**" or "**Danger**". To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.

**⚠ Caution:** Operator error could result in injury or equipment damage.

**⚠ Warning:** Operator error could result in serious injury or loss of life.

**⚠ Danger:** In extreme conditions, there is a possible result of serious injury or loss of life.

Note 1) ISO4414: Pneumatic fluid power — General rules relating to systems.

Note 2) JIS B 8370: General rules for pneumatic equipment

### **⚠ Warning**

#### **1. The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.**

Since the products specified here are used in various operating conditions, their compatibility for the specific system must be based on specifications or after analysis and/or tests to meet your specific requirements. The expected performance and safety assurance will be the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalogue information with a view to giving due consideration to any possibility of equipment failure when configuring a system.

#### **2. Only trained personnel should operate pneumatically operated machinery and equipment.**

Compressed air can be dangerous if an operator is unfamiliar with it. Assembly, handling or repair of pneumatic systems should be performed by trained and experienced operators.

#### **3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.**

1. Inspection and maintenance of machinery/equipment should only be performed after confirmation of safe locked-out control positions.
2. When equipment is to be removed, confirm the safety process as mentioned above. Cut the supply pressure for this equipment and exhaust all residual compressed air in the system.
3. Before machinery/equipment is restarted, take measures to prevent shooting-out of cylinder piston rod, etc. (Bleed air into the system gradually to create back pressure.)

#### **4. Contact SMC if the product is to be used in any of the following conditions:**

1. Conditions and environments beyond the given specifications, or if product is used outdoors.
2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, press applications, or safety equipment.
3. An application that has the possibility of having negative effects on people, property, or animals, and therefore requires special safety analysis.



## Series VQC

# 5-Port Solenoid Valve Precautions 1

Be sure to read before handling.

### Design

## ⚠ Warning

### 1. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent any potential danger caused by actuator operation.

### 2. Intermediate stopping

When a 3-position closed centre valve is used to stop a cylinder's piston at an intermediate position, accurate stopping of the piston in a predetermined position is not possible due to the compressibility of air.

Furthermore, since valves and cylinders are not guaranteed for zero air leakage, it may not be possible to hold a stopped position for an extended length of time. Contact SMC if it is necessary to hold a stopped position for an extended time.

### 3. Effect of back pressure when using a manifold

Use caution when valves are used on a manifold, as actuator malfunction due to back pressure may occur. Special caution is necessary when using a 3-position exhaust centre valve, or when driving a single acting cylinder. In cases where there is a danger of this kind of malfunction, take countermeasures by using a back-pressure check valve, an individual EXH spacer assembly, or an EXH blocking plate.

### 4. Dealing with pilot exhaust

Operate the pilot exhaust port (PE) with silencers mounted on both the D and U sides, or with release to atmosphere. If merged with the main exhaust, the main valve may malfunction due to back pressure.

### 5. Holding of pressure (including vacuum)

Since valves are subject to air leakage, they cannot be used for applications such as holding pressure (including vacuum) in a pressure vessel.

### 6. Not for use as an emergency shutoff valve

None of the valves featured in this catalogue is designed for safety applications such as an emergency shutoff valve. If application to this type of system is required, other reliable safety assurance measures should also be adopted.

### 7. Maintenance space

The installation should allow sufficient space for maintenance activities.

### 8. Release of residual pressure

Provide a residual pressure release function for maintenance purposes. Special consideration should be given to the release of residual pressure between the valve and cylinder in the case of a 3-position closed centre type valve.

### 9. Vacuum applications

When a valve is used for vacuum switching, take appropriate measures against the suction of external dust or other contaminants through vacuum pads and exhaust ports. An external pilot type valve should be used in such cases. Contact SMC regarding the use of an internal pilot type or air operated valve.

### 10. Take suitable protective measures in locations or applications where valves are constantly exposed to water.

### 11. Double solenoid applications

When a double solenoid type is used for the first time, the actuator may operate in an unexpected direction depending on the valve's switch position. Take appropriate measures to prevent potential danger caused by actuator operation.

### 12. Ventilation

When using valves in a sealed control panel, install a vent to prevent rise of pressure inside the control panel caused by exhaust air and trapping of heat generated by the valve.

### Selection

## ⚠ Warning

### 1. Confirm all specifications.

The products featured in this catalogue are designed only for use in compressed air systems (including vacuum). Do not operate at pressures or temperatures beyond the range of specifications, as this can cause damage or malfunction. (Refer to specifications.)

Contact SMC when using a fluid other than compressed air (including vacuum).

### 2. Extended periods of continuous energization

- If a valve is continuously energized for an extended period, heat generation of the coil may result in a reduced performance and shorter service life of the valve or have an adverse effect on the peripheral equipment in proximity. For this reason, a low wattage type should be used when the energization is to continue for an extended period or the time in a day when the valve is energized is to be longer than the time when it is not. Under some operating conditions, valves other than the above can be used. For more information, please consult SMC. It is also possible to avoid the problem by shortening the energization time by using the valve as a N.O. (Normally open) type.
- When a valve is installed inside the control panel, take measures against heat radiation so that the temperature will stay within the prescribed temperature range for the valve. There will be a large increase in temperature especially when three or more adjacent manifold stations are continuously energized for an extended period or when A and B sides of a dual 3 port valve are both continuously energized for an extended period. Take special precautions in such cases.

## ⚠ Caution

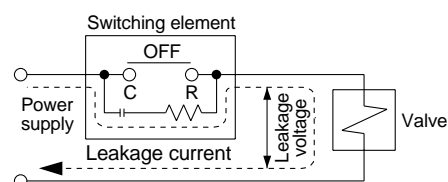
### 1. Momentary energization

If a double solenoid valve will be operated with momentary energization, it should be energized for at least 0.1 second.

However, depending on the secondary load conditions, it should be energized until the cylinder reaches the stroke end position. If the valve is to be used in an air blowing application, it should be energized continuously during the application.

### 2. Leakage voltage

When using a C-R element (surge voltage suppressor) for protection of the switching element, please keep in mind that leakage voltage will increase due to leakage current flowing through the C-R element.



Limit the amount of residual leakage voltage to the following values:

With DC coil

2% or less of rated voltage





## Series VQC

# 5-Port Solenoid Valve Precautions 2

Be sure to read before handling.

## Selection

### ⚠ Caution

#### 3. Surge voltage suppressor

If a general diode such as Zener diode or ZNR is used in the surge voltage suppressor on the controller side, be aware that there will be a residual voltage according to the protective element and rated voltage. The residual voltage of the diode is approximately 1V.

#### 4. Low temperature operation

Avoid ambient temperatures outside the range of  $-10^{\circ}\text{C}$  to  $50^{\circ}\text{C}$ . At low temperatures, take any necessary steps to avoid solidification or freezing of drainage and moisture.

#### 5. For air blowing applications

When using solenoid valves for air blowing, use external pilot type valves.

Also, air supply to the external pilot port should be compressed air that is within the pressure range prescribed in the specifications.

#### 6. Mounting orientation

In the case of a single solenoid, the mounting orientation is unrestricted. In the case of double solenoid or 3-position valves, mount so that the spool valve is horizontal.

Also, when mounting for an application that will inevitably involve vibration or impact, mount so that the spool valve is at a right angle to the direction of vibration.

Do not use in applications where vibration or impact exceed the product's specifications.

## Mounting

### ⚠ Warning

#### 1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting, repairs, or equipment modification, connect the compressed air and power supplies, and perform appropriate function and leakage inspections to confirm that the unit is mounted properly.

#### 2. Instruction manual

Mount and operate the product only after reading the manual carefully and understanding its contents. Always keep the manual handy for easy reference.

#### 3. Painting and coating

Warnings or specifications printed or pasted on the product should not be erased, removed or covered up.

## Piping

### ⚠ Caution

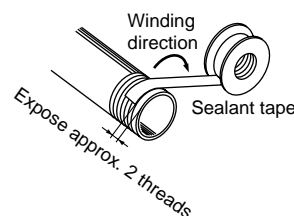
#### 1. Preparation before piping

Before piping is connected, it should be thoroughly flushed out with air or washed out with water to remove chips, cutting oil and other debris.

#### 2. Wrapping of sealant tape

When connecting pipes and fittings, etc., be sure that neither chips from the pipe threads nor sealing material get inside the valve.

When using sealant tape, leave 1.5 to 2 thread ridges exposed at the end of the pipe/fitting.



#### 3. When using closed center type valves

When using closed center type valves, check carefully to make sure there are no air leaks from the piping between the valves and cylinders.

#### 4. Ensure tightening to the prescribed tightening torques.

When screwing fittings into valves, tighten according to the torques given below.

##### 1) For M3, M5 threads

1-1) When using SMC fittings, tighten in the following manner: After tightening by hand, tighten an additional  $1/4$  rotation for M3 and  $1/6$  rotation for M5 with a tool. When using a miniature fitting, however, tighten an additional  $1/4$  rotation with a tool after tightening by hand. When there are 2 gaskets, as in the case of a universal elbow or universal tee, tighten an additional  $1/2$  rotation.

Note) Over-tightening will cause breakage of the fitting threads or deformation of the gasket, resulting in air leakage. Under-tightening will cause loosening or air leakage.

1-2) When using fittings other than SMC products, follow the instructions by the respective manufacturers.

##### Tightening torques for piping

Connection thread	Proper tightening torque (N·m)
Rc 1/8	7 to 9
Rc 1/4	12 to 14
Rc 3/8	22 to 24
Rc 1/2	28 to 30
Rc 3/4	28 to 30

#### 5. Connection of piping to products

When connecting piping to a particular product, refer to the product's instruction manual to avoid mistakes regarding the supply port and other connections as applicable.





## Series VQC

# 5-Port Solenoid Valve Precautions 3

Be sure to read before handling.

### Wiring

#### Caution

##### 1. Polarity

Always confirm whether or not there is polarity when connecting a power supply to a DC specification solenoid valve equipped with a (light) voltage surge suppressor.

If there is a polarity, observe the following precautions:

- If there is no built-in diode for polarity protection:

Switching polarity by mistake poses the danger of burnout to the valve's built-in diode and the switching element on the control mechanism side, as well as to the power supply mechanism.

- If there is a diode for polarity protection:

Switching polarity by mistake will cause the valve's switching function to stop.

\* Series VQ4000 has no polarity. (It is a polarity-free type valve.)

##### 2. Applied voltage

Be careful to apply the proper voltage when connecting electric power to the solenoid valve. Application of improper voltage may cause malfunction or coil damage.

##### 3. Confirm the connections.

After completing the wiring, confirm that all the connections are correct.

### Lubrication

#### Caution

##### 1. Lubrication

###### [Rubber seal]

- 1) The valve has been lubricated for life at the factory, and does not require any further lubrication.
- 2) Should you wish to apply additional lubrication, however, please be sure to use ISO VG32 Class 1 turbine oil (without additives).

Please be aware, however, that once additional lubrication is applied, it must be continued to avoid malfunctions, as the new lubricant will completely cancel out the original lubrication.

###### [Metal seal]

- 1) The valve has been lubricated for life at the factory and does not require any further lubrication.
- 2) Should you wish to apply additional lubrication, however, please be sure to use ISO VG32 Class 1 turbine oil (without additives).

### Air Supply

#### Warning

##### 1. Use clean air.

Do not use compressed air which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as this can cause damage or malfunction.

#### Caution

##### 1. Install air filters.

Install air filters close to valves at their upstream side. A filtration degree of 5µm or less should be selected.

##### 2. Install an air dryer or after-cooler.

Compressed air that includes excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an air dryer or after-cooler.

##### 3. If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of valves and cause malfunction.

Refer to SMC's "Air Cleaning Equipment" catalogue for further details on compressed air quality.

### Operating Environment

#### Warning

1. Do not use valves where there is direct contact with, or in atmospheres of, corrosive gases, chemicals, salt water, water or steam.
2. Do not use in an explosive atmosphere.
3. Do not use in locations subject to vibration or impact. Confirm the specifications for each series.
4. A protective cover should be used to shield valves from direct sunlight.
5. Shield valves from radiated heat generated by nearby heat sources.
6. Employ suitable protective measures in locations where there is contact with water droplets, oil, or welding spatter.
7. When solenoid valves are mounted in a control panel or are energized for extended periods of time, employ measures to radiate excess heat so that temperatures remain within the valve specification range.
8. Products with IP65 enclosures (based on IEC529) are protected against dust and water, however, these products cannot be bathed in water.
9. Products with enclosure conforming to IP65 rating will satisfy the specifications only if they are installed correctly. Therefore, be sure to read the instructions for respective products.



## Series VQC

# 5-Port Solenoid Valve Precautions 4

Be sure to read before handling.

### Maintenance

#### Warning

##### 1. Perform maintenance procedures as shown in the instruction manual.

If handled improperly, malfunction or damage of machinery or equipment may occur.

##### 2. Equipment removal and supply/exhaust of compressed air

When equipment is to be removed, first confirm that measures are in place to prevent dropping of driven objects and run-away of equipment, etc. Then cut the supply air pressure and electric power, and exhaust all compressed air from the system using its residual pressure release function.

When the equipment is to be started again after remounting or replacement, first confirm that measures are in place to prevent lurching of actuators and then confirm that equipment operates normally.

##### 3. Infrequent operation

Valves should be switched at least once every 30 days to prevent malfunction. (Use caution regarding the air supply.)

##### 4. Manual override operation

When the manual override is operated, connected equipment will be actuated. Confirm safety before operating.

#### Caution

##### 1. Filter drainage

Drain out condensate from air filters regularly. (Refer to specifications.)

##### 2. Lubrication

In the case of rubber seals, once lubrication has been started, it must be continued.

Use VG32 Class 1 turbine oil (without additives). Other lubricating oils will cause malfunctions.

Contact SMC regarding VG32 Class 2 turbine oil (with additives).



## Series VQC

# Specific Product Precautions 1

Be sure to read before handling.

Refer to pages 63 through 67 for Safety instructions and common precautions.

## Warning

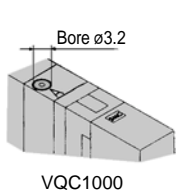
### Manual Override

Since connected equipment will operate when the manual override is activated, confirm that conditions are safe prior to activation.

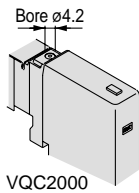
The non-locking push type (tool required) is standard, and the slotted locking type (tool required) is optional.

#### ■ VQC1000/2000

##### Non-locking push type (tool required)



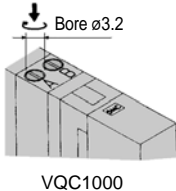
VQC1000



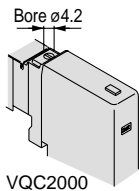
VQC2000

Push down the manual override button with a small screwdriver, etc., until it stops. The manual override will return when released.

##### Slotted locking type (tool required) <Optional>



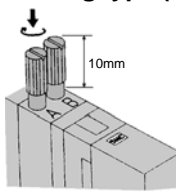
VQC1000



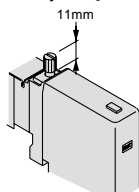
VQC2000

Push down the manual override button with a small flat head screwdriver until it stops, and turn it clockwise 90° to lock it. Turn it counterclockwise to release it.

##### Locking type (manual) <Optional>



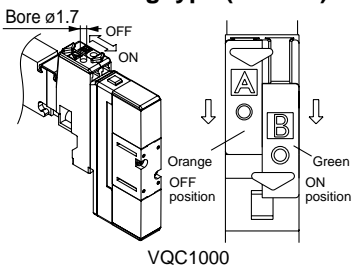
VQC1000



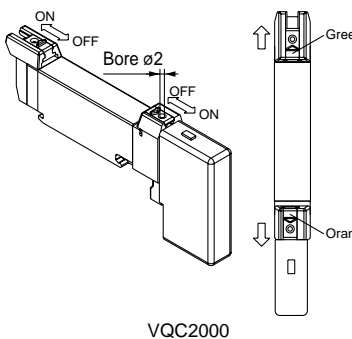
VQC2000

Push down the manual override button with a small flat head screwdriver or with your finger until it stops, and turn it clockwise 90° to lock it. Turn it counterclockwise to release it.

##### Slide locking type (manual) <Optional>



VQC1000

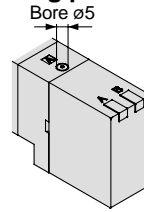


VQC2000

Slide the manual override button with a small flat head screwdriver or with your finger until it stops at the pilot valve side (ON side) to lock it. Slide it to the fitting side (OFF side) to release it. It can also be used as a push type using a screwdriver, etc., of ø1.7 or less in case of VQC1000, ø2 or less in case of VQC2000.

#### ■ VQC4000

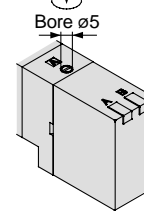
##### Non-locking push type (tool required)



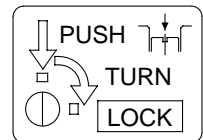
Push down the manual override button with a small screwdriver until it stops.

The manual override will return when released.

##### Locking type (manual) <Optional>

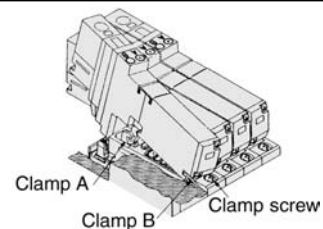


Push down the manual override button with a small flat head screwdriver until it stops, and turn it clockwise 90° to lock it. Turn it counterclockwise to release it.



## Caution

### Solenoid Valve Removal and Mounting VQC1000/2000



#### Removal steps

1. Loosen the clamp screws until they turn freely. (The screws do not come out.)
2. Remove the solenoid valve from clamp B by lifting the coil side of the valve while pushing on the screw top. If pushing down on the screw is difficult, you can alternately press down on the valve gently in the area near the manual override.

#### Mounting steps

1. Push the clamp screws. Clamp A opens. Now insert the end plate hook of the valve into clamp B from an angle.
2. Push the valve down into place. (When you release the screws, the valve will be locked into clamp A.)
3. Tighten the clamp screws with a tightening torque of 0.25 to 0.35N·m for VQC1000 and 0.5 to 0.7N·m for VQC2000.

#### Caution

Do not let foreign matter stick on the seal side of the gasket and solenoid, as this will cause air leakage.

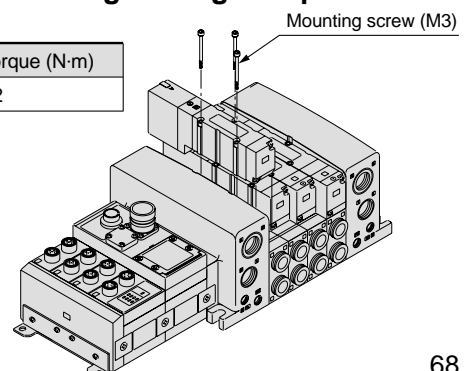
## Caution

### Valve Mounting

#### VQC4000

After confirming that the gasket is installed correctly, securely tighten the mounting screws according to the tightening torque shown below.

Proper tightening torque (N·m)
0.8 to 1.2





## Series VQC

# Specific Product Precautions 2

Be sure to read before handling.

Refer to pages 63 through 67 for Safety instructions and common precautions.

## ⚠ Caution

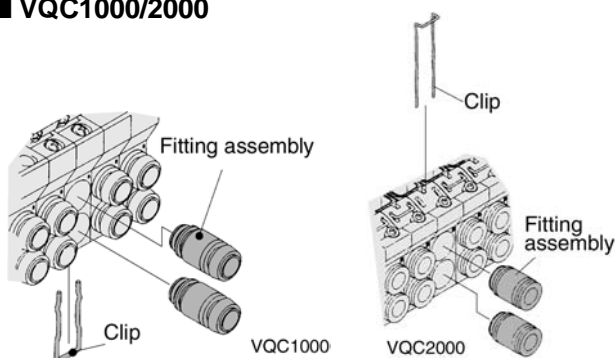
### Replacing One-touch fittings

Cylinder port fittings are available in cassette type and can be replaced easily.

Fittings are secured with a retaining clip that is inserted from the top side of the valve. After removing the valve, remove the clip with a flat head screw driver to replace the fittings.

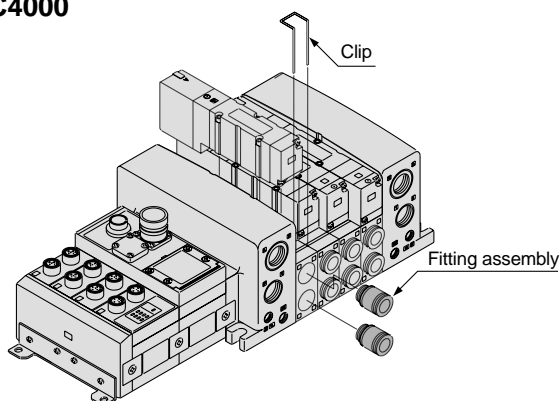
To mount a fitting, insert the fitting assembly until it stops and reinsert the retaining clip to its designated position.

### ■ VQC1000/2000



Applicable tube O.D.	Fitting assembly part no.	
	VQC1000	VQC2000
ø3.2	VVQ1000-50A-C3	—
ø4	VVQ1000-50A-C4	VVQ1000-51A-C4
ø6	VVQ1000-50A-C6	VVQ1000-51A-C6
ø8	—	VVQ1000-51A-C8
M5	VVQ1000-50A-M5	—
ø1/8"	VVQ1000-50A-N1	—
ø5/32"	VVQ1000-50A-N3	VVQ1000-51A-N3
ø1/4"	VVQ1000-50A-N7	VVQ1000-51A-N7
ø5/16"	—	VVQ1000-51A-N9

### ■ VQC4000



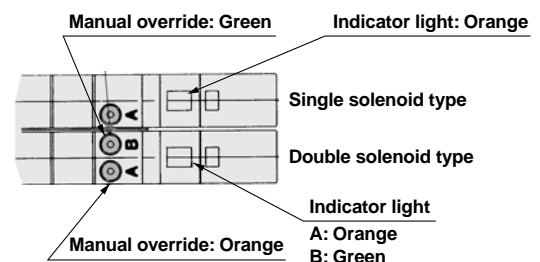
Applicable tube O.D.	Fitting assembly part no.	
	VQC4000	
ø8	VVQ4000-50B-C8	
ø10	VVQ4000-50B-C10	
ø12	VVQ4000-50B-C12	
ø1/4"	VVQ4000-50B-N7	
ø5/16"	VVQ4000-50B-N9	
ø3/8"	VVQ4000-50B-N11	

## ⚠ Caution

### Light/Surge voltage suppressor VQC1000/2000

Indicator lights are all positioned on one side for both single solenoid and double solenoid type valves.

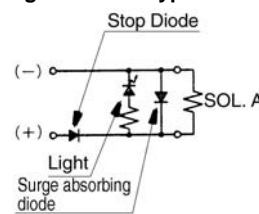
For double solenoid type, 2 colours that are same as the manual override are used to indicate the energization of A-side or B-side.



(For VQC1000)

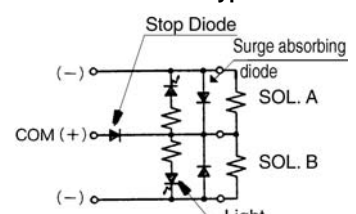
### DC circuit

#### Single solenoid type



Note) A-side energized: Light (orange) ON  
B-side energized: Light (green) ON

#### Double solenoid type

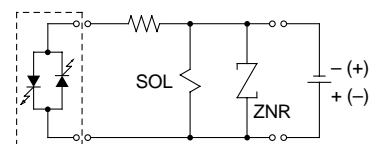


With miswiring prevention mechanism (stop diode)  
With surge absorbing mechanism (surge absorbing diode) mechanism

## ⚠ Caution

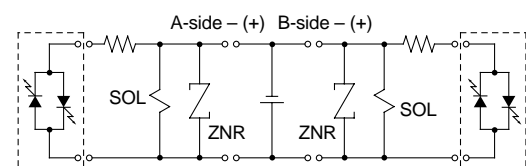
### Internal Wiring Specifications

### VQC4000



Light circuit assembly (orange)

DC: Single



A-side light circuit assembly (orange)

DC: Double

B-side light circuit assembly (green)

### How to Find the Flow Rate

Refer to pages 61 and 62.



### Serial Wiring EX500/EX250/EX240/EX126 Precautions

#### Warning

1. **These products are intended for use in general factory automation equipment.**  
Avoid using these products in machinery/equipment which affects human safety, and in cases where malfunction or failure can result in extensive damage.
2. **Do not use in explosive environments, in the presence of inflammable gases, or in corrosive environments. This can cause injury or fire.**
3. **Work such as transporting, installing, piping, wiring, operation, control and maintenance should be performed by knowledgeable and qualified personnel only. As handling involves the risk of a danger of electrocution, injury or fire.**
4. **Install an external emergency stop circuit that can promptly stop operation and shut off the power supply.**
5. **Do not modify these products. Modifications done to these products carry the risk of injury and damage.**

#### Caution

1. **Read the instruction manual carefully, strictly observe the precautions and operate within the range of the specifications.**
2. **Do not drop these products or submit them to strong impacts. This can cause damage, failure or malfunction.**
3. **In locations with poor electrical conditions, take steps to ensure a steady flow of the rated power supply. Use of a voltage outside of the specifications can cause malfunction, damage to the unit, electrocution or fire.**
4. **Do not touch connector terminals or internal circuit elements when current is being supplied. There is a danger of malfunction, damage to the unit or electrocution if connector terminals or internal circuit elements are touched when current is being supplied.**  
Be sure that the power supply is OFF when adding or removing manifold valves or input blocks or when connecting or disconnecting connectors.
5. **Operate at an ambient temperature that is within the specifications. Even when the ambient temperature range is within the specifications, do not use in locations where there are rapid temperature changes.**

#### Caution

6. **Keep wire scraps and other extraneous materials from getting inside these products. This can cause fire, failure or malfunction.**
7. **Give consideration to the operating environment depending on the type of enclosure being used.**  
To achieve IP65 and IP67 protection, provide appropriate wiring between all units using electrical wiring cables, communication connectors and cables with M12 connectors. Also, provide waterproof caps when there are unused ports, and perform proper mounting of input units, input blocks, SI units and manifold valves. Provide a cover or other protection for applications in which there is constant exposure to water.
8. **Use the proper tightening torques.**  
There is a possibility of damaging threads if tightening exceeds the tightening torque range.
9. **Adjustment and operation.**  
Use a sharp-ended watchmakers screw driver to set the dip switches and rotary switches.
10. **Provide adequate protection when operating in locations such as the following:**
  - Where noise is generated by static electricity
  - Where there is a strong electric field
  - Where there is a danger of exposure to radiation
  - When in close proximity to power supply lines
11. **When these products are installed in equipment, provide adequate protection against noise by using noise filters.**
12. **Since these products are components whose end usage is obtained after installation in other equipment, the customer should confirm conformity to EMC directives for the finished product.**
13. **Do not remove the name plate.**
14. **Perform periodic inspections and confirm normal operation, otherwise it may be impossible to guarantee safety due to unexpected malfunction or erroneous operation.**



## Series VQC

# Specific Product Precautions 4

Be sure to read before handling.

Refer to pages 63 through 67 for Safety instructions and common precautions.

### When one AS-i power supply system is used

## ⚠ Caution

	TCW	SDTC	TDW	SDTD
Power supply voltage	Supplied from AS-i circuit, 26.5 to 31.6 VDC <sup>Note 1)</sup>			
Current consumption <sup>Note 2)</sup>	Max. 100 mA		Max. 65 mA	
Input/output specification	Number of inputs	8	4	
	Number of outputs	8	4	
	Valve supply voltage	24 VDC $\pm$ 10%		
	Possible supply current <sup>Note 3)</sup>	Max. 240 mA	Max. 120 mA	

Note 1) For communication power supply, use a power supply dedicated to AS-i. For details, please refer to instruction manuals provided by the respective manufacturers.

Note 2) Current consumption of SI unit internal power supply

Note 3) The AS-i circuit provides current to the internal parts of the SI unit and all connected equipment. Since there is a limit on the possible supply current to all connected equipment, select the equipment connected to the input block, such as sensors and valves, to stay within the possible supply current.

Example) When SDTD type is used

Valve: VQC1100NY – 5 (low wattage type of 0.5 W)  $\times$  4 pcs.

$$0.5 \text{ [W]} \div 24 \text{ [V]} \times 4 \text{ [pcs.]} = 84 \text{ [mA]} \text{ (4 outputs simultaneously ON)}$$

The maximum possible supply current of SDTD is 120 mA. Therefore, the possible supply current to the sensor connected to the input block is

$$120 \text{ [mA]} - 84 \text{ [mA]} = 36 \text{ [mA]}.$$

Use of low wattage type valves by minimizing the maximum number of simultaneous outputs, and low current consumption sensors (2 wire sensor, etc.) connected to the input block is recommended.

### Power Supply Safety Instructions

## ⚠ Caution

1. Operation is possible with a single power supply or a separate power supply. However, be sure to provide two wiring systems (one for solenoid valves, and one for input and control units).
2. Use the following UL approved products for DC power supply combinations.

- (1) Controlled voltage current circuit conforming to UL508  
Circuit uses the secondary coil of an isolated transformer as the power supply, satisfying the following conditions.
- Max. voltage (with no load): 30Vrms (42.4V peak) or less
  - Max. current: ① 8A or less (including shorts), and  
② When controlled by a circuit protector (fuse) with the following ratings:

No-load voltage (V peak)	Max. current rating
0 to 20 [V]	5.0
Over 20 [V] and up to 30 [V]	100
	Peak voltage value

- (2) A circuit (class 2 circuit) with maximum 30Vrms (42.4V peak) or less, and a power supply consisting of a class 2 power supply unit conforming to UL1310, or a class 2 transformer conforming to UL1585.

### Cable Safety Instructions

## ⚠ Caution

1. Avoid miswiring, as this can cause malfunction, damage and fire in the unit.
2. Do not conduct wiring work while the cables are energized.  
The SI unit may be damaged or malfunction.
3. To prevent noise and surge in signal lines, keep all wiring separate from power lines and high voltage lines. Otherwise, this can cause a malfunction.
4. Check wiring insulation, as defective insulation can cause damage to the unit when excessive voltage or current is applied.
5. Do not bend or pull cables repeatedly, and do not place heavy objects on them or allow them to be pinched. This can cause broken lines.







## EUROPEAN SUBSIDIARIES:



### Austria

SMC Pneumatik GmbH (Austria).  
Girakstrasse 8, A-2100 Korneuburg  
Phone: +43 2262-62280, Fax: +43 2262-62285  
E-mail: [office@smc.at](mailto:office@smc.at)  
<http://www.smc.at>



### France

SMC Pneumatique, S.A.  
1, Boulevard de Strasbourg, Parc Gustave Eiffel  
Bussy Saint Georges  
F-77607 Marne La Vallée Cedex 3  
Phone: 01-6476 1000, Fax: 01-6476 1010  
<http://www.smc-france.fr>



### Lithuania

UAB Ottensten Lietuva  
Savanoriu pr. 180, LT-2600 Vilnius, Lithuania  
Phone/Fax: 370-2651602



### Slovakia

SMC Priemyselná Automatizácia, s.r.o.  
Námestie Martina Benku 10  
SK-81107 Bratislava  
Phone: +421 2 444 56725, Fax: +421 2 444 56028  
E-mail: [office@smc.sk](mailto:office@smc.sk)  
<http://www.smc.sk>



### Belgium

SMC Pneumatics N.V./S.A.  
Nijverheidsstraat 20, B-2160 Wommelgem  
Phone: 03-355-1464, Fax: 03-355-1466  
E-mail: [post@smcpneumatics.be](mailto:post@smcpneumatics.be)



### Germany

SMC Pneumatik GmbH  
Boschring 13-15, D-63329 Egelsbach  
Phone: 06103-4020, Fax: 06103-402139  
E-mail: [info@smc-pneumatik.de](mailto:info@smc-pneumatik.de)  
<http://www.smc-pneumatik.de>



### Netherlands

SMC Pneumatics BV  
De Ruyterkade 120, NL-1011 AB Amsterdam  
Phone: 020-5318888, Fax: 020-5318880  
E-mail: [info@smcpneumatics.nl](mailto:info@smcpneumatics.nl)



### Slovenia

SMC Industrijska Avtomatika d.o.o.  
Grajski trg 15, SLO-8360 Zuzembek  
Phone: +386 738 85240 Fax: +386 738 85249  
E-mail: [office@smc-ind-avtom.si](mailto:office@smc-ind-avtom.si)  
<http://www.smc-ind-avtom.si>



### Bulgaria

SMC Industrial Automation Bulgaria o.o.d.  
Vitinia str., bl. 89, entr. V app. 41, BG-1517 Sofia  
Phone: +359 2 9744492, Fax: +359 2 9744519  
E-mail: [sales@smc.bg](mailto:sales@smc.bg)  
<http://www.smc.bg>



### Greece

S. Parianopoulos S.A.  
7, Konstantinoupolos Street,  
GR-11855 Athens  
Phone: 01-3426076, Fax: 01-3455578



### Norway

SMC Pneumatics Norway A/S  
Vollsveien 13 C, Granfos Næringspark  
N-1366 Lysaker  
Tel: (47) 67 12 90 20, Fax: (47) 67 12 90 21  
<http://www.smc-norge.no>



### Spain

SMC España, S.A.  
Zuazobidea 14  
01015 Vitoria  
Phone: 945-184 100, Fax: 945-184 124  
E-mail: [post@smc.smces.es](mailto:post@smc.smces.es)



### Czech Republic

SMC Industrial Automation CZ s.r.o.  
Hudcova 78a, CZ-61200 Brno  
Phone: +420 5 414 24611, Fax: +420 5 412 18034  
E-mail: [office@smc.cz](mailto:office@smc.cz)  
<http://www.smc.cz>



### Hungary

SMC Hungary Ipari Automatizálási Kft.  
Budafoki út 107-113, H-1117 Budapest  
Phone: +36 1 371 1343, Fax: +36 1 371 1344  
E-mail: [office@smc-automation.hu](mailto:office@smc-automation.hu)  
<http://www.smc-automation.hu>



### Poland

SMC Industrial Automation Polska Sp.z o.o.  
ul. Konstruktorska 11A, PL-02-673 Warszawa,  
N-1366 Lysaker  
Phone: +48 22 548 5085, Fax: +48 22 548 5087  
E-mail: [office@smc.pl](mailto:office@smc.pl)  
<http://www.smc.pl>



### Sweden

SMC Pneumatics Sweden AB  
Ekhagsvägen 29-31, S-141 71 Huddinge  
Phone: 08-603 07 00, Fax: 08-603 07 10  
<http://www.smc.nu>



### Denmark

SMC Pneumatik A/S  
Knudsminde 4B, DK-8300 Odder  
Phone: (45)70252900, Fax: (45)70252901  
E-mail: [smc@smc-pneumatik.dk](mailto:smc@smc-pneumatik.dk)



### Ireland

SMC Pneumatics (Ireland) Ltd.  
2002 Citywest Business Campus,  
Naas Road, Saggart, Co. Dublin  
Phone: 01-403 9000, Fax: 01-464-0500



### Portugal

SMC Sucursal Portugal, S.A.  
Rua de Engº Ferreira Dias 452, 4100-246 Porto  
Phone: 22-610-89-22, Fax: 22-610-89-36  
E-mail: [postpt@smc.smces.es](mailto:postpt@smc.smces.es)



### Switzerland

SMC Pneumatik AG  
Dorfstrasse 7, CH-8484 Weisslingen  
Phone: 052-396-3131, Fax: 052-396-3191  
E-mail: [info@smc.ch](mailto:info@smc.ch)  
<http://www.smc.ch>



### Estonia

SMC Pneumatics Estonia OÜ  
Laki 12-101, 106 21 Tallinn  
Phone: 06 593540, Fax: 06 593541  
<http://www.smc-pneumatics.ee>



### Italy

SMC Italia S.p.A.  
Via Garibaldi 62, I-20061 Carugate, (Milano)  
Phone: 02-92711, Fax: 02-9271365  
E-mail: [mailbox@smcitalia.it](mailto:mailbox@smcitalia.it)  
<http://www.smcitalia.it>



### Romania

SMC Romania srl  
Str. Frunzei 29, Sector 2, Bucharest  
Phone: 01-324-2626, Fax: 01-324-2627  
E-mail: [smccadm@canad.ro](mailto:smccadm@canad.ro)  
<http://www.smcromania.ro>



### Turkey

Entek Pnömatik San. ve Tic. Ltd. Sti.  
Perpa Tic. Merkezi Kat: 11 No: 1625,  
TR-80270 Okmeydanı Istanbul  
Phone: 0212-221-1512, Fax: 0212-221-1519  
<http://www.entek.com.tr>



### Finland

SMC Pneumatics Finland OY  
PL72, Tiistiniityntie 4, SF-02031 ESPOO  
Phone: 09-859 580, Fax: 09-8595 8595  
<http://www.smcfitec.sci.fi>



### Latvia

SMC Pneumatics Latvia SIA  
Smerla 1-705, Riga LV-1006, Latvia  
Phone: 0777-94-74, Fax: 0777-94-75  
<http://www.smclv.lv>



### Russia

SMC Pneumatik LLC.  
36/40 Sredny pr. St. Petersburg 199004  
Phone: (812) 118 5445, Fax: (812) 118 5449  
E-mail: [smcfa@peterlink.ru](mailto:smcfa@peterlink.ru)  
<http://www.smc-pneumatik.ru>



### UK

SMC Pneumatics (UK) Ltd  
Vincent Avenue, Crownhill,  
Milton Keynes, MK8 0AN  
Phone: 0800 1382930 Fax: 01908-555064  
E-mail: [sales@smcpneumatics.co.uk](mailto:sales@smcpneumatics.co.uk)  
<http://www.smc-pneumatics.co.uk>



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