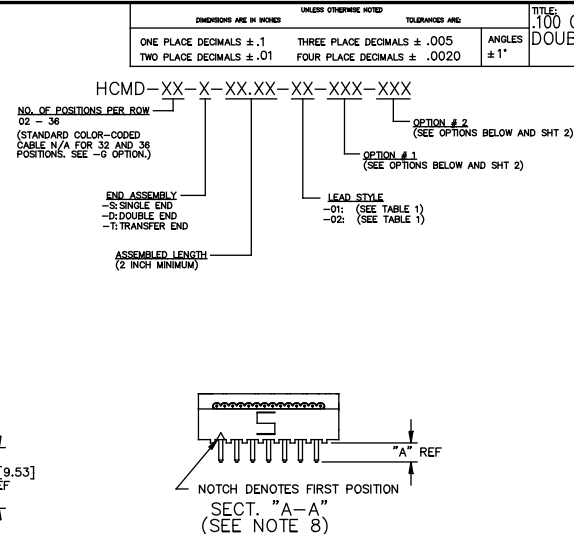
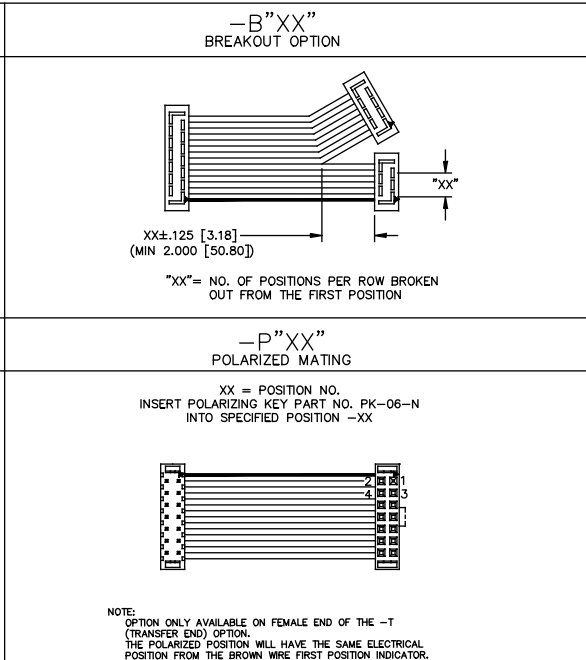
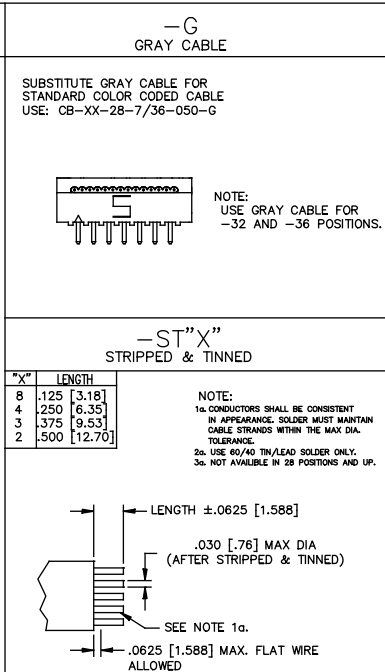


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MOLD TO POS. ROW, MALE SEMBLY	DWG NO:	HCMD-XX-X-XXXX-XX-XX-XXX
	SHEET 1 OF 2	
PLATING		
-T	.000150 BRIGHT ACID TIN ON ENTIRE CONTACT. (USED ONLY WITH FEMALE STRIP OF A -T END OPTION - USE HCSD-XX-01-TX)	
-S	.000010 AU. ON TAIL AREA WITH THE BALANCE OF .000150 BRIGHT ACID TIN - USE HCMD-XX-XX-S. (NOT TO BE USED WITH FEMALE STRIP OF A -T END OPTION.)	
(STANDARD PLATING IS .000150 BRIGHT ACID TIN OVER ENTIRE TERMINAL - USE HCMD-XX-XX-T. FOR A -T OPTION, STANDARD PLATING FOR THE FEMALE END IS .000010 BRIGHT ACID TIN, EXCEPT CONTACT AREA IS .000010 Au. - USE HCSD-XX-01-SX.)		
-N NOTCH POLARIZATION		
AVAILABLE ONLY WITH TRANSFER END OPTION, IF THE SOCKET IS POLARIZED. USE HCSD-XX-01-N		



LEAD STYLE	"A"	1	2	3 (-T END ONLY)
-01	.120 [3.05]	HCMD-XX-01-X	CB-XX-28-7/36-050-C	HCSD-XX-01-X
-02	.230 [5.84]	HCMD-XX-02-X	CB-XX-28-7/36-050-C	HCSD-XX-01-X

SPECIFY NO. OF POS. IN PART CALLOUT -XX

- NOTES:
1. IF OPTION IS SPECIFIED WITH -T END ASSEMBLY, SUB-ASSEMBLIES
B & C WILL BE HCSD--XX-01-X
 2. IF OPTION IS SPECIFIED WITH -T END ASSEMBLY, SUB-ASSEMBLIES
B & C WILL BE HCSS--XX-01-X
 3. HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -T-N OPTION
 4. C REPRESENTS CRITICAL DIMENSIONS FOR STATISTICAL PROCESS CONTROL
 5. ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
 6. ALL ASSEMBLIES TO BE 100% HI-PO TESTED AT 1000V.
 7. WIRE: 28 AWG, 7/36, STRANDED, TINNED WITH PVC INSULATOR.
 8. FOR -R OR -RW OPTION, CABLE RIB ORIENTATION CAN BE EITHER TOWARDS
OR AWAY FROM THE CAP.

EP\CABLE
HCMD-XX-X-XX,XX-XX-XXX-XXX-ASM1

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: KOLB 8-3-90

HCMD-XX-X-XX-XX-XX-XXX-XXX
SHEET 1 OF 2