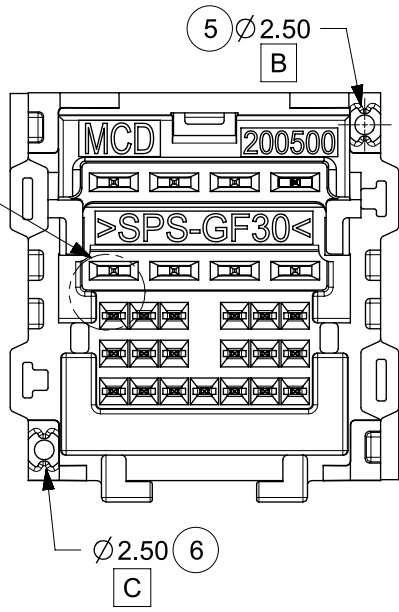
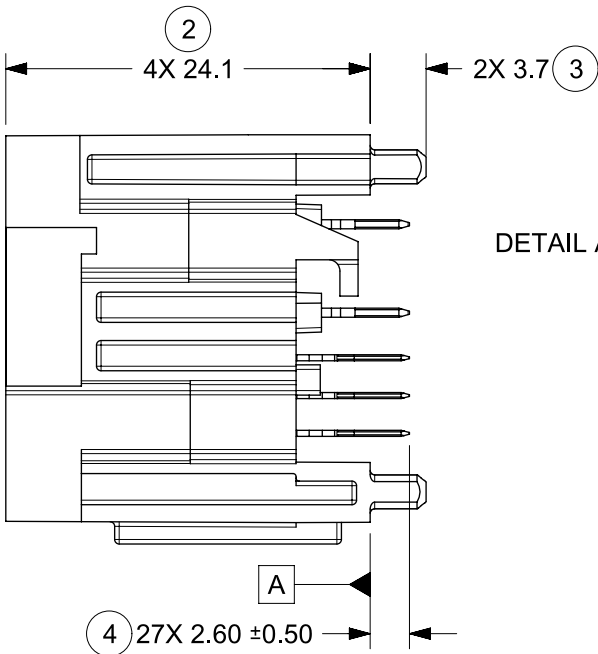
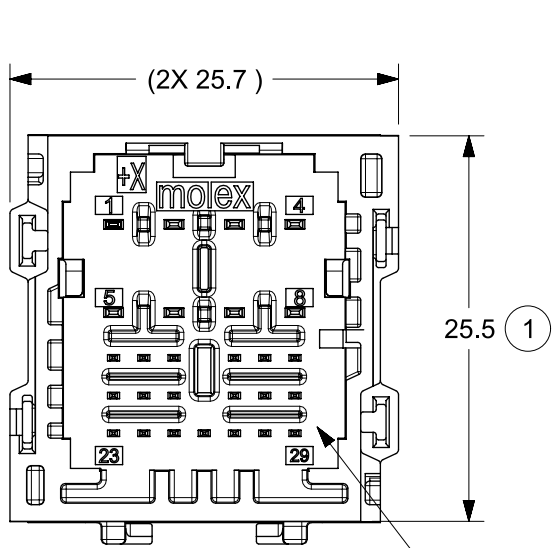


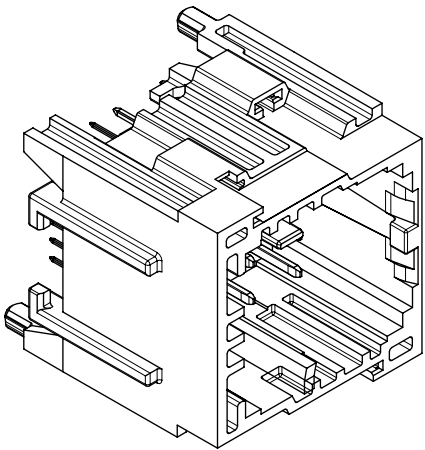


SEE NOTE 3g

KEY 1
PART NO. 2005010271

PART NUMBER TUBE PACKAGING 2005058100	PART NUMBER TRAY PACKAGING 2005053013-PK	KEY	COLOR	TERMINAL QUANTITIES	
				0.5mm	1.2mm
2005010271	2005011271	1	BLACK	19	8
2005010272	2005011272	2	GREEN		
2005010273	2005011273	3	BLUE		
2005010274	2005011274	4	PURPLE		

FOUR (4) KEYS AVAILABLE
SEE INTERFACE DRAWING
SD-160029-002 FOR DEFINITION

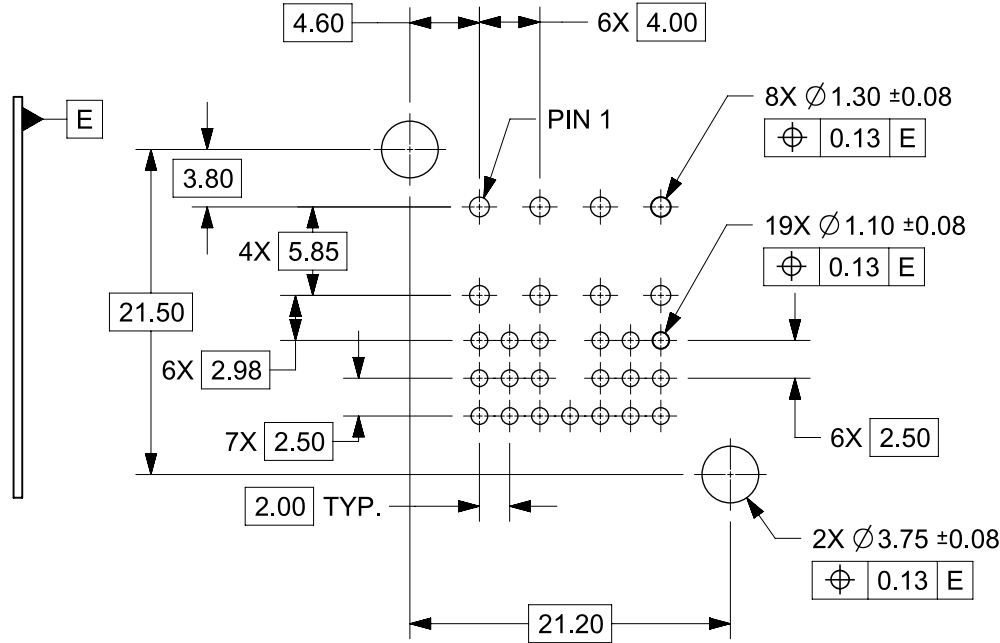
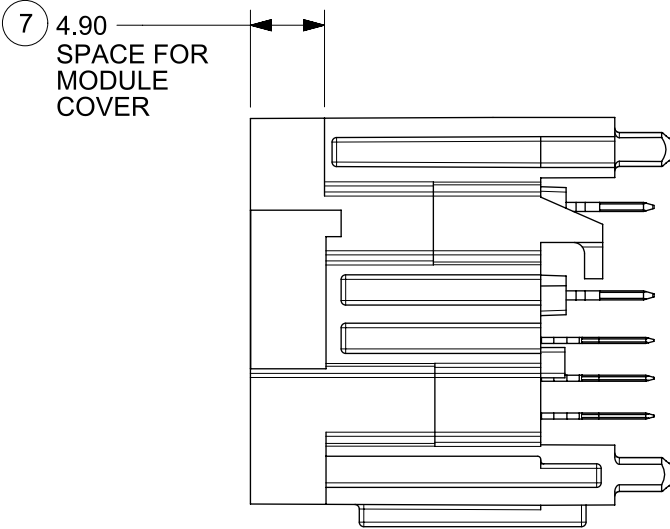
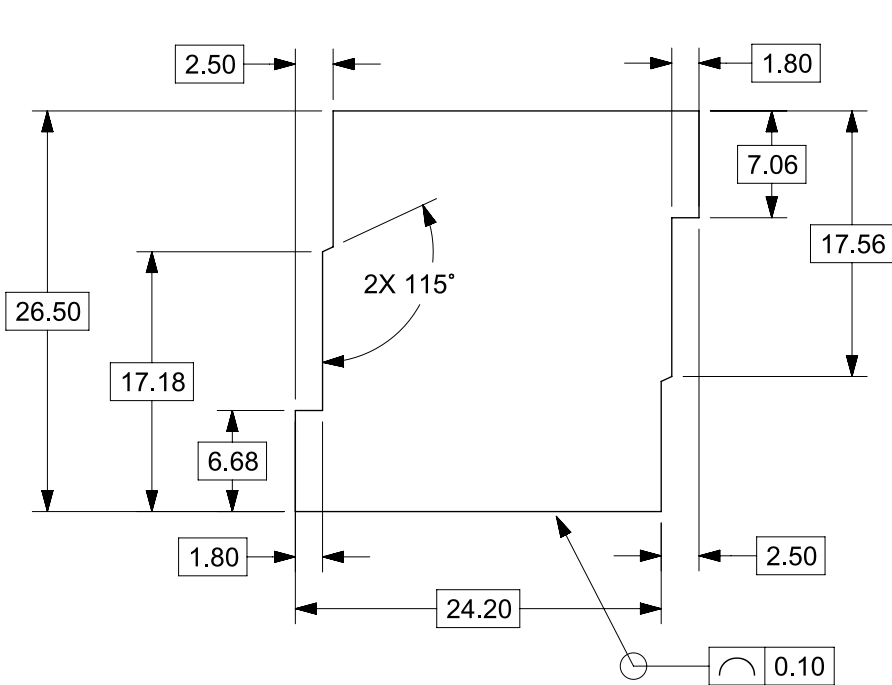


INSPECTION BALLOON NUMBER LOG
PER DRAWING REVISION: D1
LAST BALLOON NUMBER: 11B
ADDED BALLOON NUMBER: NONE
DELETED BALLOON NUMBER: NONE

- NOTES: VALID UNLESS OTHERWISE SPECIFIED
1. GENERAL:
- a. APPLICATION SPECIFICATION 2005060000-AS
 - b. PRODUCT SPECIFICATION 2005060001-PS
CLASSIFICATIONS T1V1S1 TO GMW 3191 2012
DEGREE OF PROTECTION IP40 TO ISO 20653 WITH MOLEX MATING CONNECTOR
 - c. PACKAGING SPECIFICATION PER MOLEX DRAWING
2. DESIGN - MATERIALS:
- a. HOUSING: SPS 30% GF
 - b. BLADE TERMINALS:
 - 1. 0.5MM BLADES
BASE MATERIAL: COPPER ALLOY
CONDUCTIVITY ≥ 28% IACS @ 20°C
UNDERPLATE: OVERALL NICKEL
OVERPLATE: OVERALL TIN
 - 2. 1.2MM BLADES
BASE MATERIAL: COPPER ALLOY
CONDUCTIVITY ≥ 28% IACS @ 20°C
UNDERPLATE: OVERALL NICKEL
OVERPLATE: OVERALL TIN
3. DESIGN - GEOMETRY:
- a. ALL GRAPHIC DATA IS BASIC (NO TOLERANCE) AND MUST BE TAKEN FROM THE DATA FILE AT ITS LATEST REVISION.
 - b. PRODUCT DESIGN MODEL NUMBER 2005010270
 - c. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
 - d. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
 - e. CORNERS SHOWN AS SHARP TO BE R 0.4 MAX.
 - f. LETTERING SHALL BE MAX POSSIBLE FOR READABILITY.
THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.
 - g. FOR BAY/POCKET DEFINITION SEE MOLEX INTERFACE
DRAWING SD-160029-002
 - h. MATING HARNESS CONNECTORS MOLEX PN:
1600290011 (KEY 1)
1600290012 (KEY 2)
1600290013 (KEY 3)
1600290014 (KEY 4)
4. DESIGN - MANUFACTURING:
- a. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (CLASS B)
 - b. REFLOW SOLDERABILITY PER SMES-152

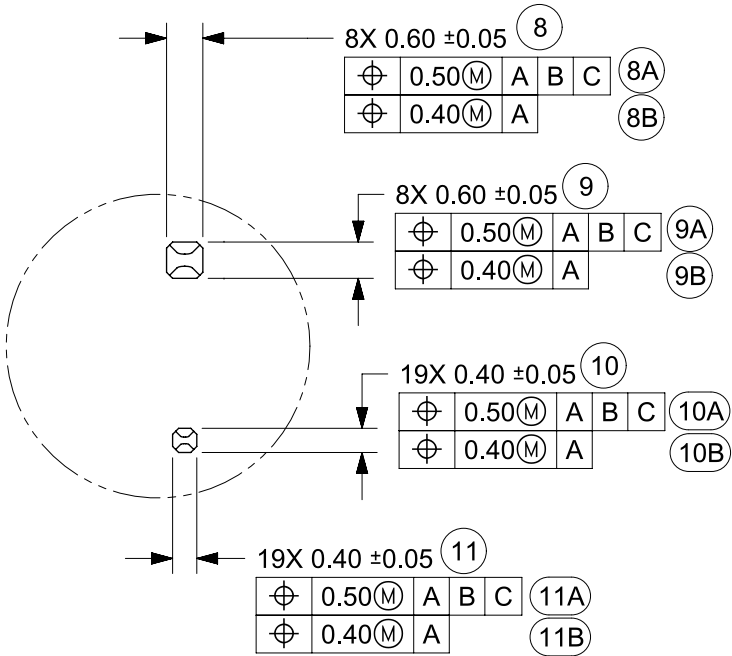
FUNCTIONAL SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											
		DIMENSION UNITS		SCALE		CURRENT REV DESC: SEE REVISION TABLE							
		MM		2:1									
		GENERAL TOLERANCES (UNLESS SPECIFIED)											
		ANGULAR TOL ± °											
		4 PLACES		±									
DIVISIONAL SYMBOLS		3 PLACES		±		STAK50H MOD HDR 27 VERT SOLDER							
		2 PLACES		± 0.130									
		1 PLACE		± 0.25									
		0 PLACES		±									
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION									
				B-SIZE		200501		SEE TABLE				1 OF 2	

RECOMMENDED MODULE OPENING
TO PASS ISO 20653 IP40



PCB LAYOUT
FOR REFERENCE

FOR SINGLE-BAY HEADER ONLY
FOR MULTIPLE-BAY STACKED HEADER SEE DRAWING 2005050000



DETAIL A
SCALE 8:1

D1	TITLE BLOCK UPDATE
D	UPDATED THE PACKAGING DETAILS
C1	ADDED PCB HOLE DIMENSIONAL & POSITIONAL TOLERANCE 10-JUNE-2020 YPENG47 ECN:639277
REVISION	DESCRIPTION

FUNCTIONAL SYMBOLS DIVISIONAL SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION														
	DIMENSION UNITS		SCALE		CURRENT REV DESC: SEE REVISION TABLE			molex STAK50H MOD HDR 27 VERT SOLDER							
	MM		1:1												
	GENERAL TOLERANCES (UNLESS SPECIFIED)														
	ANGULAR TOL ± °														
	4 PLACES		±					STATUS: Production DRWN: Praveen Kumar S 2024-01-09 CHK'D: Kun Du 2024-01-12 APPR: Ringo Hu 2024-01-12			PRODUCT SALES DRAWING				
	3 PLACES		±		DOCUMENT NUMBER		DOC TYPE				DOC PART	REVISION			
	2 PLACES		± 0.130		2005011270SD		PSD				000	D1			
	1 PLACE		± 0.25												
	0 PLACES		±												
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
						B-SIZE		200501		SEE TABLE				2 OF 2	