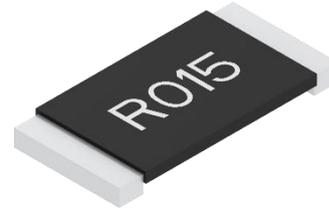


SCMM2512S2 Series, Current Sensor Resistor (Lead / Halogen Free)

Features / Applications :

- High power rating is up to 2W
- Welding construction; excellent long-term stability
- Automotive applications & Current Sensor Resistor
- Suggested mounting on DBC/IMS/FR4 substrate
- RoHS compliant



Electrical Specifications :

| Characteristics ¹ | Feature |
|--|---------------------|
| Power Rating ² | 2 W |
| Resistance Value | 15 mΩ |
| Temperature Coefficient of Resistance (25/125°C) | From 50 ppm/°C |
| Operation Temperature Range | -65°C~ +170°C |
| Resistance Tolerance | ± 1% |
| Maximum Working Voltage (V) | $(P \cdot R)^{1/2}$ |

1. For detail information refer to the table on page 3 P/N list
2. For resistors are operated at ambient temperature in excess of 70°C, the maximum load shall be derated in accordance with the following curve.

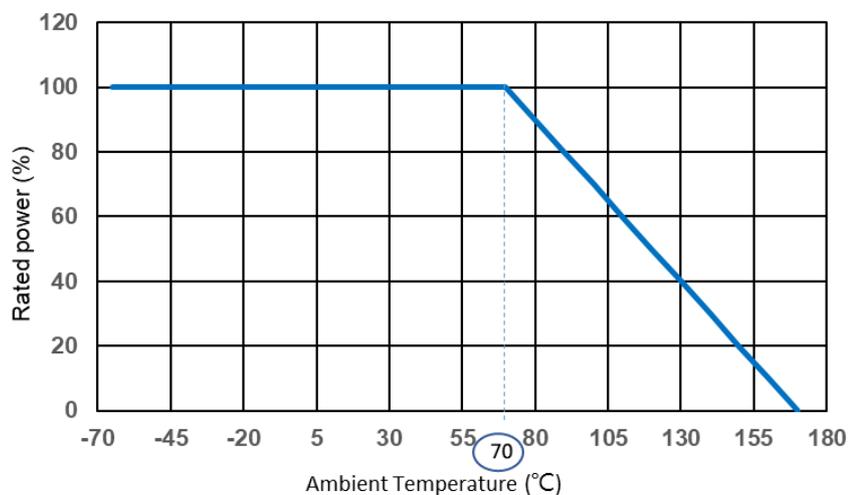
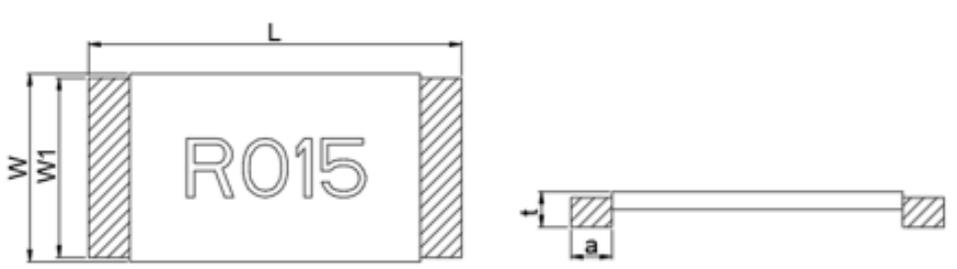


Figure 1. : Power derating curve at ambient temperature

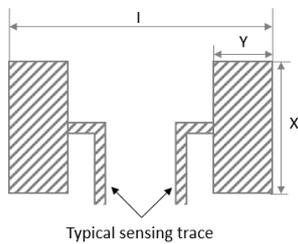
Outline Drawing :

Construction and Dimension



| Dimensions (mm) | |
|-----------------------|-------------|
| Resistance Range (mΩ) | 15 |
| L | 6.35 ± 0.25 |
| W | 3.20 ± 0.25 |
| W1 | 3.05 ± 0.15 |
| t | 0.60 ± 0.25 |
| a | 0.70 ± 0.25 |

Recommended Solder Pad Dimensions



| Resistance Range | Dimensions | | |
|------------------|------------|--------|--------|
| | X (mm) | Y (mm) | I (mm) |
| 15 mΩ | 3.7 | 1.65 | 7.35 |

Type Designation :

S C M M 2512 S □ — □□□□ □
 (1) (2) (3) (4) (5) (6)

Note :

- (1) Series No.
- (2) Size
- (3) Terminal Type : S = Short terminal
- (4) Power Rating : 2 = 2W
- (5) Resistance value : R015 = 0.015Ω
- (6) Tolerance : F = ±1%, G = ±2%, J = ±5%

P/N list :

| P/N | R value | TCR | Power Rating | Tolerance | | |
|------------------|---------|---------|--------------|-----------|----|----|
| | (mΩ) | (ppm/K) | (W) | 1% | 2% | 5% |
| SCMM2512S2-R015* | 15.0 | ±50 | 2 | ✓ | | |

* Note : Other values and tolerance would be available, please contact Cyntec.

Characteristics :

Electrical

| Item | Specification and Requirement | Test Method |
|-------------------------------|---|--|
| Temperature Coefficient (TCR) | As follow specification | JIS-C-5201 +25°C / +125°C. |
| Short Time Overload | $\Delta R: \pm 0.5\%$ Without damage by flashover, spark, arcing, burning or breakdown | JIS-C-5201-1 4.13 2.5 x rated power for 5 seconds. |
| ESD | $\Delta R: \pm 1\%$ Without damage by flashover, spark, arcing, burning or breakdown | AEC-Q200-002 Human body, 8KV. |
| Insulation Resistance | Over 100 M Ω on Overcoat layer face up | JIS-C-5201-1 4.6 100V _{DC} for 60 +10/-0 seconds |
| Voltage Proof | $\Delta R: \pm 1\%$ Without damage by flashover, spark, arcing, burning or breakdown | JIS-C-5201-1 4.7 400V _{AC} (rms.) for 60 +10/ -0 seconds |

Mechanical

| Item | Specification and Requirement | Test Method |
|---------------------------|---|---|
| Solderability | The surface of terminal immersed shall be minimum of 95% covered with a new coating of solder | J-STD-002 Method B category 3 245 \pm 5°C for 5 \pm 0.5 seconds. |
| Resistance to Solder Heat | $\Delta R: \pm 0.5\%$ Without distinct damage in appearance | MIL-STD-202 Method 210 260 \pm 5°C for 10 \pm 1 seconds. |
| Board Flex | $\Delta R: \pm 1.0\%$ Without mechanical damage such as break. | AEC-Q200-005 Bending value: 2 mm for 60 \pm 1 seconds. |
| Vibration | $\Delta R: \pm 0.5\%$ Without distinct damage in appearance | MIL-STD-202 Method 204 5G's for 20 minutes, 12 cycles each of 3 orientations. Test from 10-2000Hz. |

| | | |
|-------------------------|---|--|
| Mechanical Shock | $\Delta R: \pm 0.5\%$ Without distinct damage in appearance | MIL-STD-202 Method 213 100G's peak value, 6ms, Half-sine waveform, 12.3ft/sec. |
| Terminal Strength (SMD) | $\Delta R: \pm 1\%$ Without mechanical damage such as break. | AEC-Q200-006 Force of 1.8Kg for 60 seconds. |

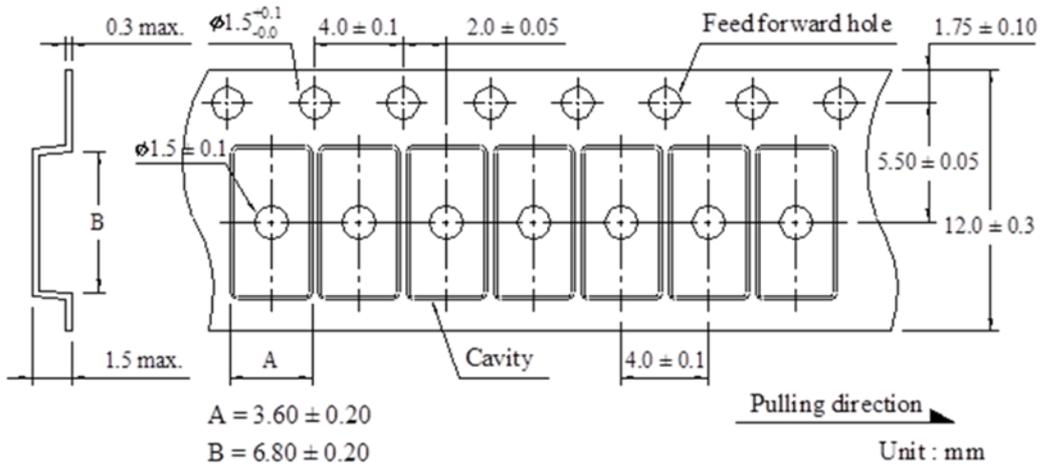
Endurance

| Item | Specification and Requirement | Test Method |
|--------------------------|--|---|
| Temperature Cycling | $\Delta R: \pm 0.5\%$ Without distinct damage in appearance | JESD22 Method JA-104 -55°C to 150°C /1000cycle 30 min maximum dwell time at each temperature on FR4(PCB). |
| Biased Humidity | $\Delta R: \pm 0.5\%$ Without distinct damage in appearance | MIL-STD-202 Method 103 1000 hours, 85°C /85%R.H, applied for 10% rated power. |
| Operational Life | $\Delta R: \pm 1.0\%$ Without distinct damage in appearance | MIL-STD-202 Method 108 70°C, 100% rated power 1.5 hours ON, 0.5 hours Off For total 1000 hours |
| High Temperature Storage | $\Delta R: \pm 1.0\%$ Without distinct damage in appearance | MIL-STD-202 Method 108 170°C for 1000 hours. |
| Moisture Resistance | $\Delta R: \pm 0.5\%$ Without distinct damage in appearance | MIL-STD-202 Method 106 65°C /90-100%RH, unpowered, 7b not required |

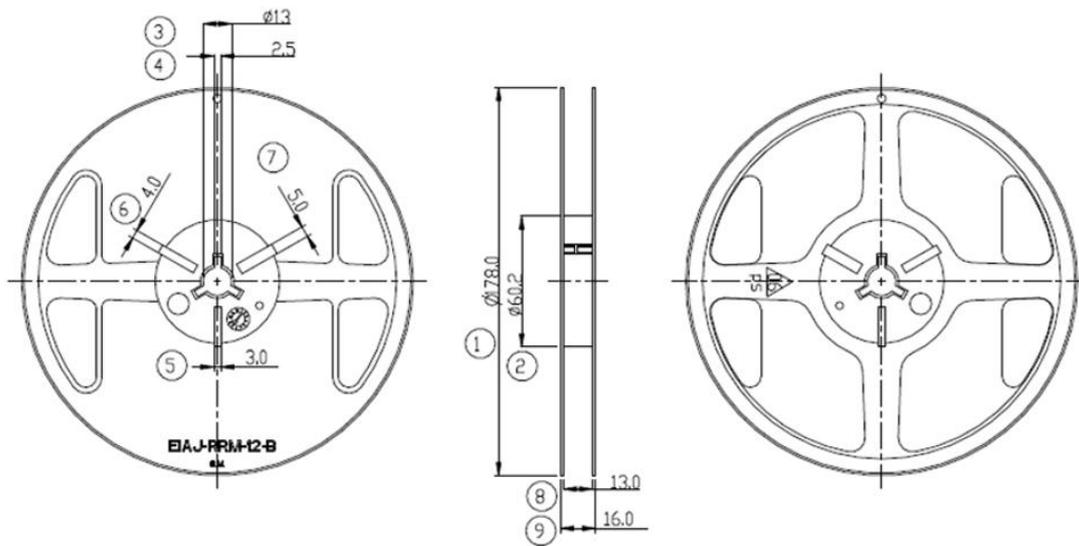
Note : Measurement at 24±4 hours after test conclusion for all reliability tests-parts.

PACKAGING DESCRIPTIONS :

Dimensions :



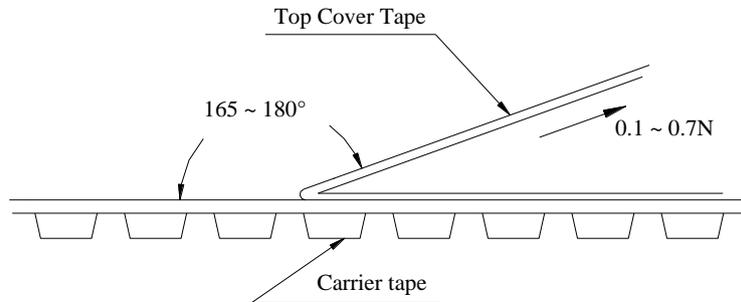
Reel dimensions :



| Symbol | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|--------|------------------|-------------------|-------------------|------------------|------------------|------------------|------------------|-------------------|--------------------|
| Size | 178.0 ± 1 | 60.2 ± 0.5 | 13.0 ± 0.5 | 2.5 $+0.5/-0$ | 3.0 $+0.5/-0$ | 4.0 $+0.5/-0$ | 5.0 $+0.5/-0$ | 13.0 ± 0.5 | 16.0 ± 0.15 |

Peel Strength of Top Cover Tape :

The peel speed shall be about 300mm/min and the peel force of top cover tape shall between 0.1 to 0.7N



Number of Taping :

2,000 pieces / reel

Label Marking :

The following items shall be marked on tray

- (1) Description
- (2) Quantity
- (3) Part No.
- (4) Tapping No.

Care Note :

Care note for storage

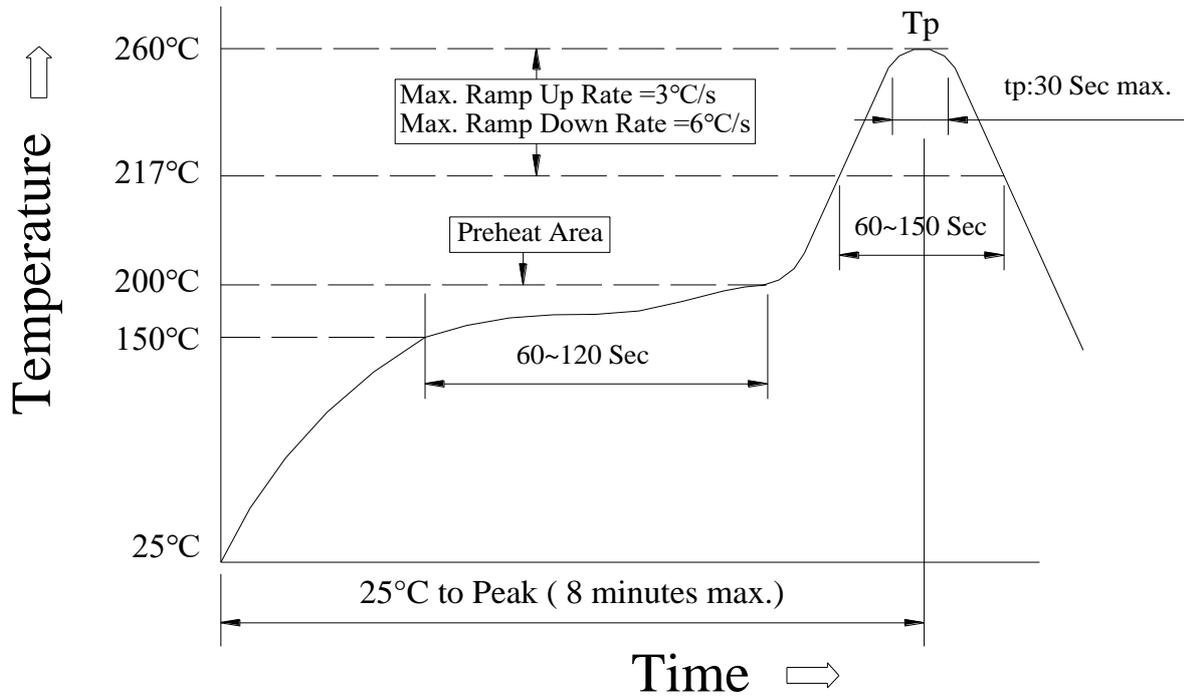
- (1) Chip resistor shall be stored in a room where temperature and humidity must be controlled.
(temperature 5 to 35°C, humidity < 60% RH) However, a humidity keep it low, as it is possible.
- (3) Chip resistor shall be stored as direct sunshine doesn't hit on it.
- (4) Chip resistor shall be stored with no moisture, dust, a material that will make solderability inferior, and a harmful gas (Chloridation hydrogen, sulfurous acid gas, and sulfuration hydrogen)

Care note for operating and handling

- (1) Protect the edge and coating of the sensors from mechanical stress.
- (2) Avoid bending of printing circuit board (PCB) when cutting and fixing it on support body to reduce mechanical stress on sensors.
- (3) Sensor should be used within the condition of specification.
Note: When a voltage higher than specified value is loaded to the sensor, this may damage the sensor material due to temperature rise.
- (4) The loaded voltage should consult terminal temperature of the sensor according to the derating curve.
- (5) When applying a high current exceeding suggested specification (pulse current, shock current) to the sensor, it is necessary to re-evaluate the operating condition before using it in the system.

Reflow profile :

Recommended Reflow Profile



(1) Reflow Soldering Method :

| | | |
|-------------------------------|----------------|-----------------------|
| Reflow Soldering | Tp:255~260°C | Max.30 seconds (tp) |
| | 217°C | 60~150 seconds |
| Pre-Heat | 150 ~ 200°C | 60~120 seconds |
| Time 25°C to peak temperature | 8 minutes max. | |

Reference : JEDEC J-STD-020E