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SHEET NO.	SHEET DESCRIPTION
1	NOTES
2	KEY CONFIGURATIONS
3	BLADE SEALED ASSEMBLY
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NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:

a. APPLICATION SPECIFICATION SEE: AS-33472-100

CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING.

-DESIGNED TO MATE WITH RECEPTACLE SEALED ASSEMBLY SPECIFIED IN MOLEX DRAWING SD-33471-041. RECEPTACLE SEALED ASSEMBLY CONFIGURATION MUST CONTAIN A PLR WITH SHORTING BAR LIFTER.

-FOR 1.5mm BLADE TERMINALS TO BE USED WITH THE SHORTING BAR CIRCUIT LOCATIONS SEE MOLEX DRAWING SD-31296-001.

-SHORTING BAR TERMINALS TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.7mm TO 2.06mm.

-FOR 1.5mm BLADE TERMINALS TO BE USED WITH THE NON-SHORTING BAR CIRCUIT LOCATIONS SEE MOLEX DRAWING SD-33000-001.

-NON-SHORTING BAR TERMINALS TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.2mm TO 2.69mm.

-ASSEMBLY SHIPPED WITH PLR IN PRE-LOCK POSITION

-IN THE EVENT THAT THE PLR IS FOUND IN THE SEATED (FINAL LOCK) POSITION, REFER TO MOLEX SPECIFICATION PS-34646-001, AVAILABLE AT [www.molex.com](http://www.molex.com) <<http://www.molex.com>>

-ASSEMBLY CONFORMS TO SAE/USCAR-2 REV.4 WITH THE FOLLOWING EXCEPTIONS: TERMINAL INSERTION FORCE FOR WIRE DIAMETER ABOVE 2.5mm NOT EXCEEDING 2.69mm SHALL NOT EXCEED 45 NEWTONS.

b. PRODUCT SPECIFICATION SEE: PS-33471-000

CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), AND PRODUCT VALIDATION.

c. PACKAGING SPECIFICATION PER MOLEX DRAWING: PK-31300-635

d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016

e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)

f. FOR INFORMATION ON 1X4 BLADE SEALED ASSEMBLY WITHOUT SHORTING BAR SEE SD-33481-041.

2. DESIGN - MATERIALS:

a. CONNECTOR HOUSING, GROMMET CAP, PLR: SPS/NYLON BLEND 20% GLASS FILLED

b. MAT SEAL: INHERENTLY LUBRICATED SILICONE

c. SHORTING BARS: STAINLESS STEEL

3. DESIGN - GEOMETRY:

a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.

b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994

c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715

d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.

e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.

f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B)

g. LASER MARKING: TBD

K2	ADDED NEW P/N 31280-4436 TO 31280-4451
K	ADDED NEW P/N 31280-0450 31280-0451
J	ADDED NEW P/N 31280-0449
H	ADDED NEW P/N 31280-0448
G	UPDATED GROMMET CAP
F1	UPDATED DIMENSIONS TO MATCH MODEL
F	REDRAWN
REV	DESCRIPTION

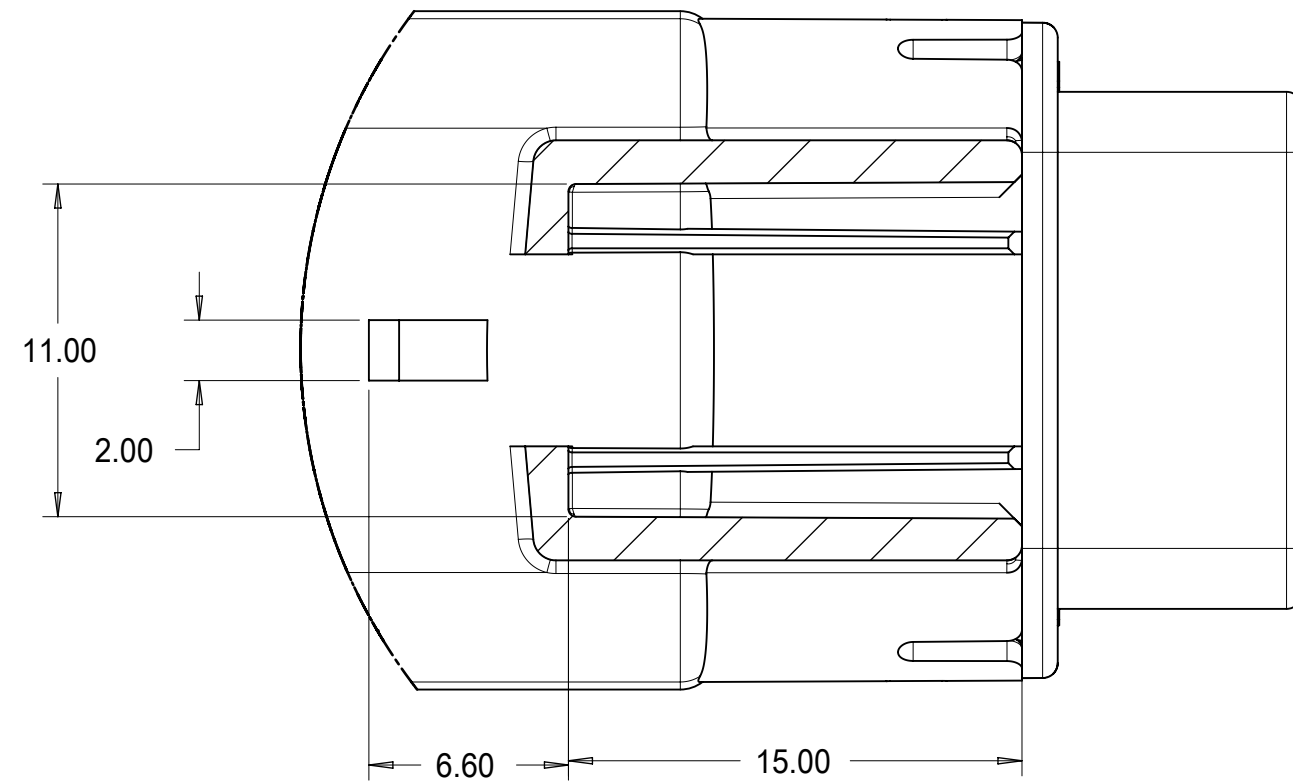
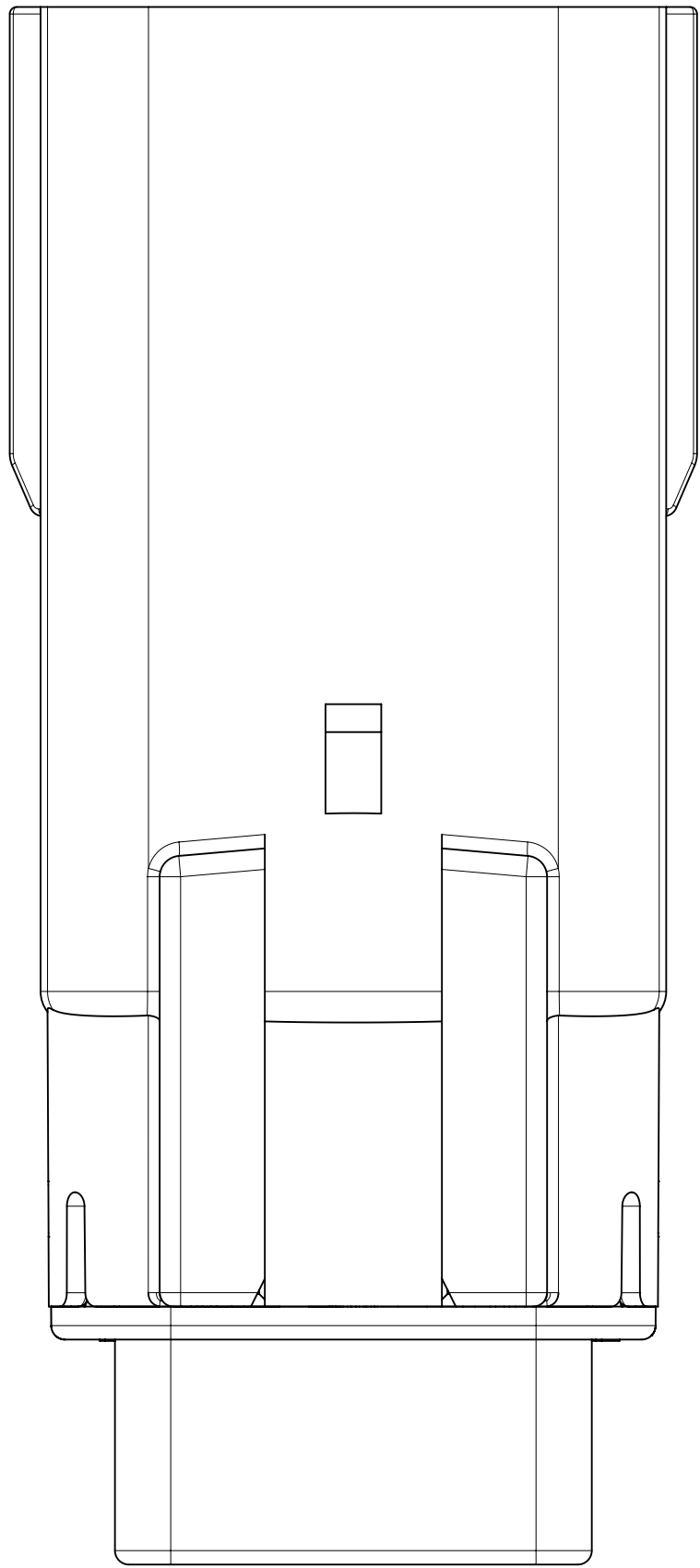
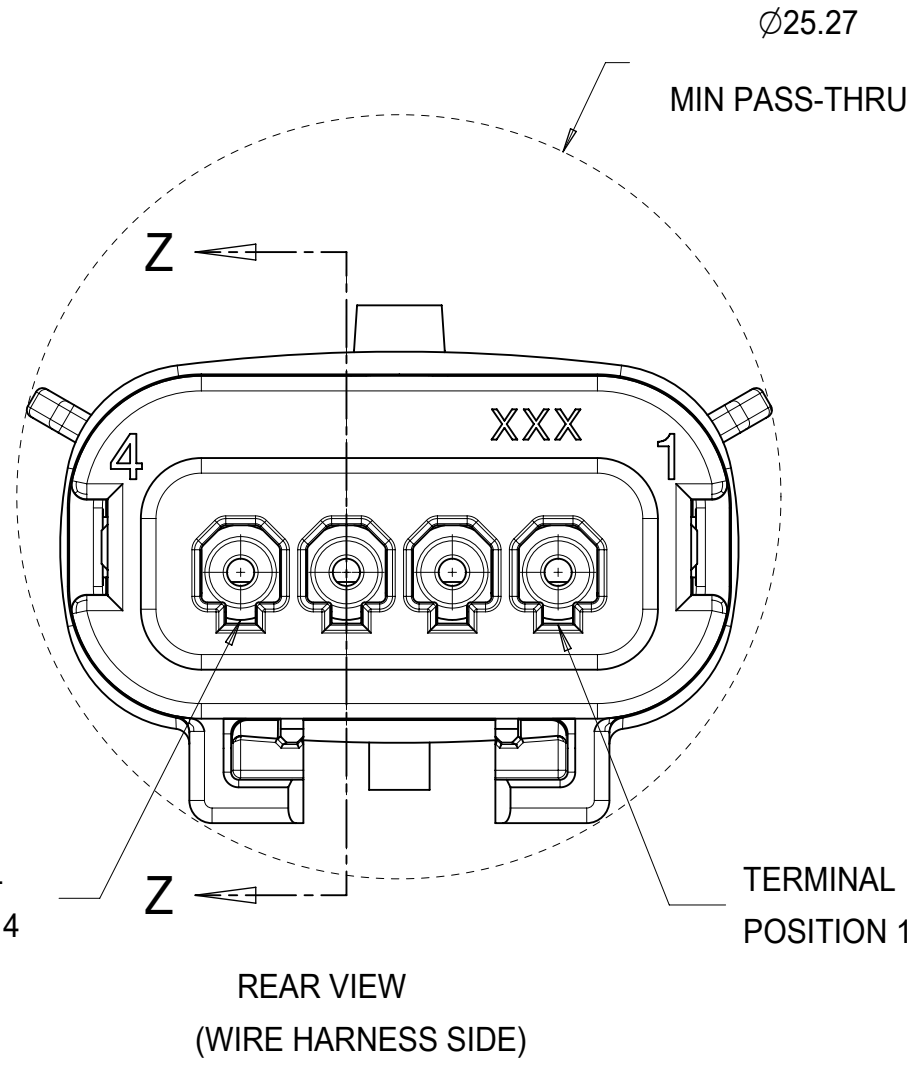
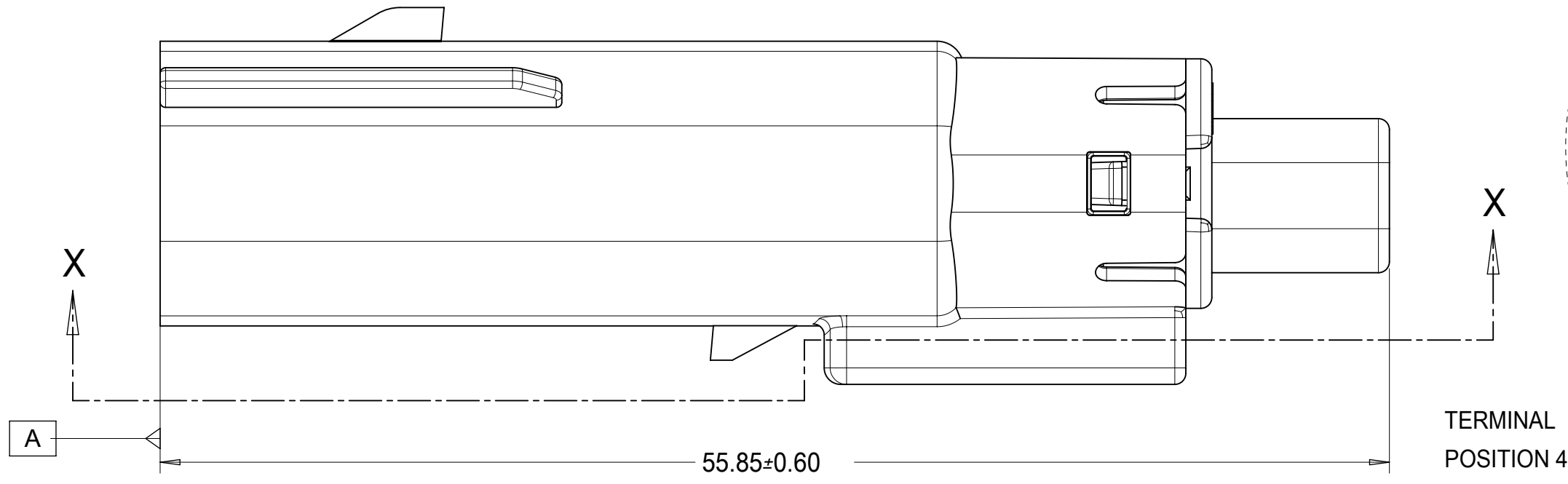
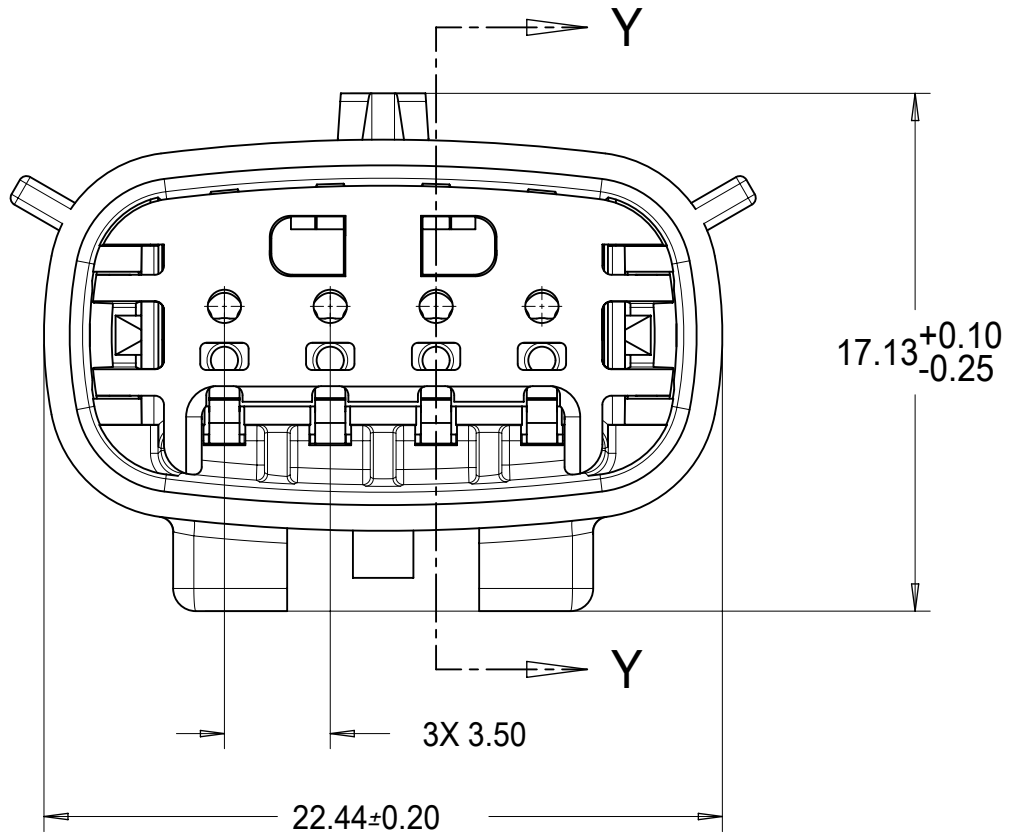
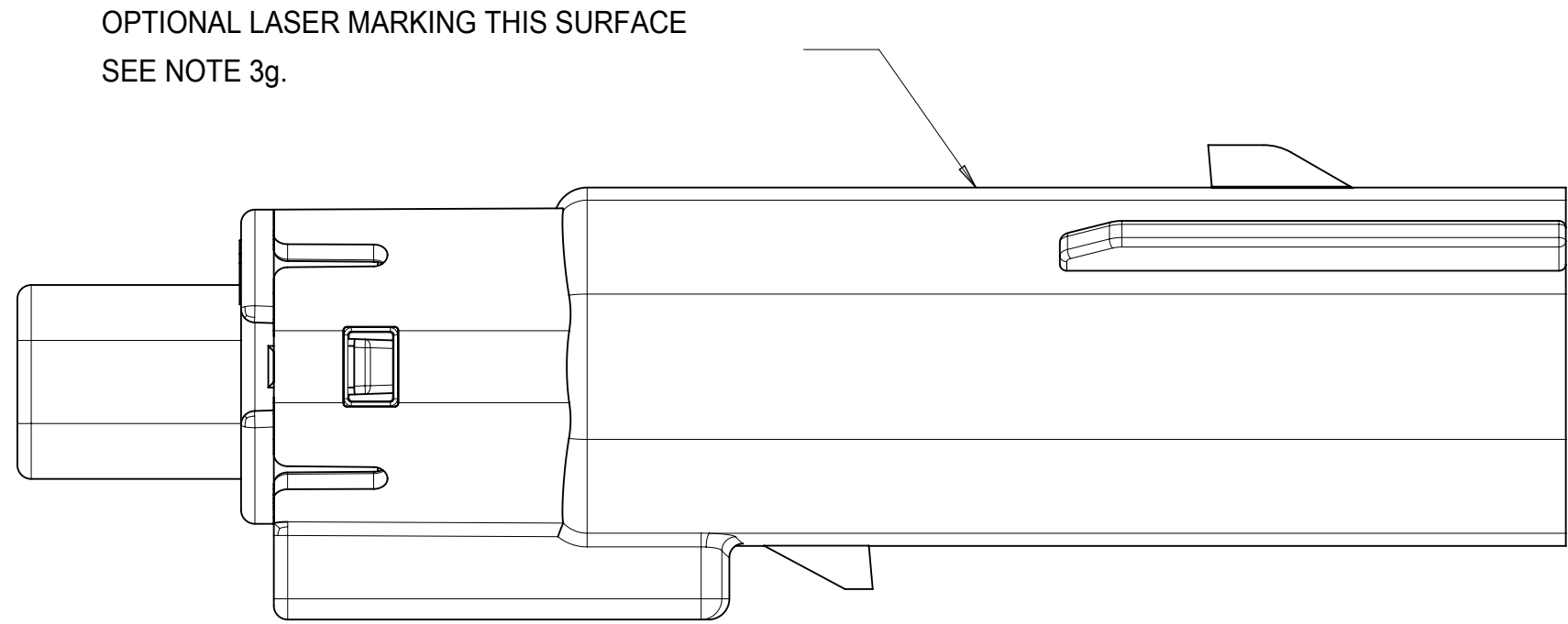
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= 0								
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= 0								
= 0								
= 0								
= 0	ANGULAR TOL ± 1.0 °	DRWN BY	DATE					
= 0	4 PLACES	±	KCUNNINGHAM	2012/08/28				
= 0	3 PLACES	±	CHKD BY	DATE				
= 0	2 PLACES	± 0.1	MDICK	2013/03/22				
= 0	1 PLACE	± 0.3	APPR BY	DATE				
= 0	0 PLACES	±	VKOSHY	2012/09/04				
= 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWING SIZE	THIRD ANGLE PROJECTION					
= 0		D						

RELEASE STATUS	P1	RELEASE DATE	31.10.2017	21:13:47
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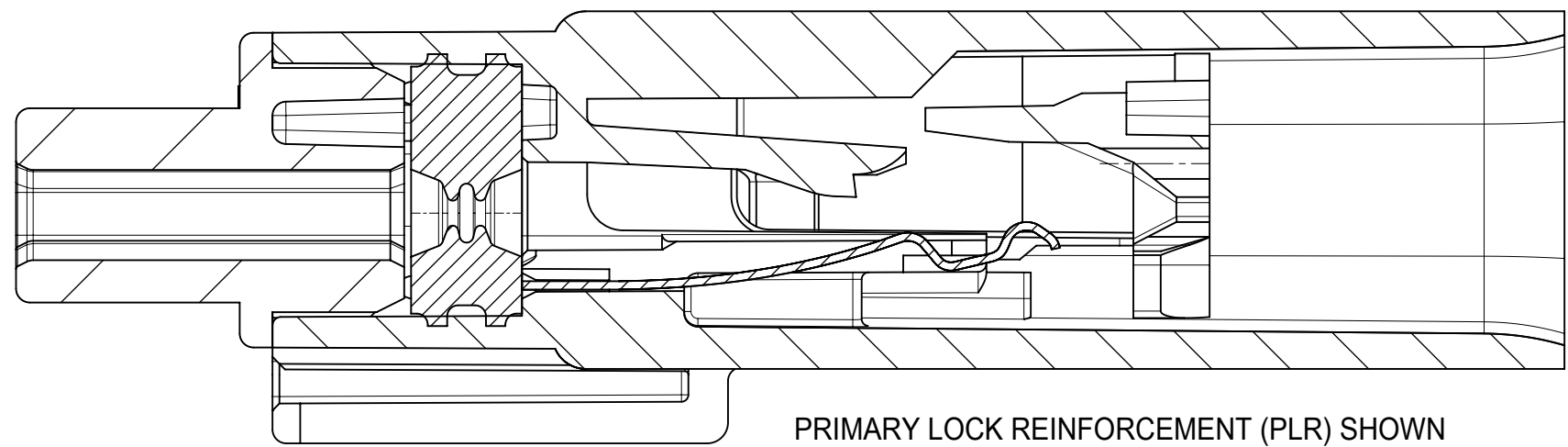
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molex®		
MX150 1X4 BLADE SEALED ASSEMBLY MAT SEAL, SHORTING BAR		
PRODUCT CUSTOMER DRAWING		
SERIES	MATERIAL NUMBER	CUSTOMER
31280	SEE BOM	GENERAL MARKET
DOCUMENT NUMBER	DOC TYPE	DOC PART   SHEET NUMBER
SD-31280-200	PSD	001   1 OF 5



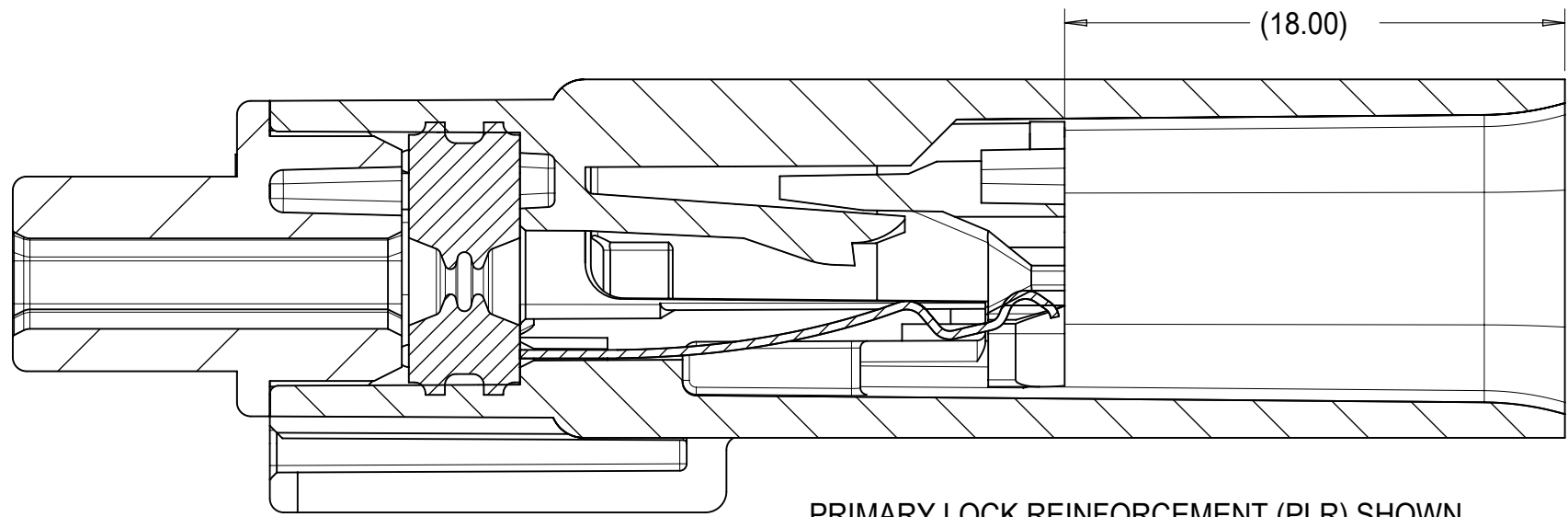


SECTIONX-X  
SCALE 4:1



PRIMARY LOCK REINFORCEMENT (PLR) SHOWN  
IN PRE-STAGED POSITION

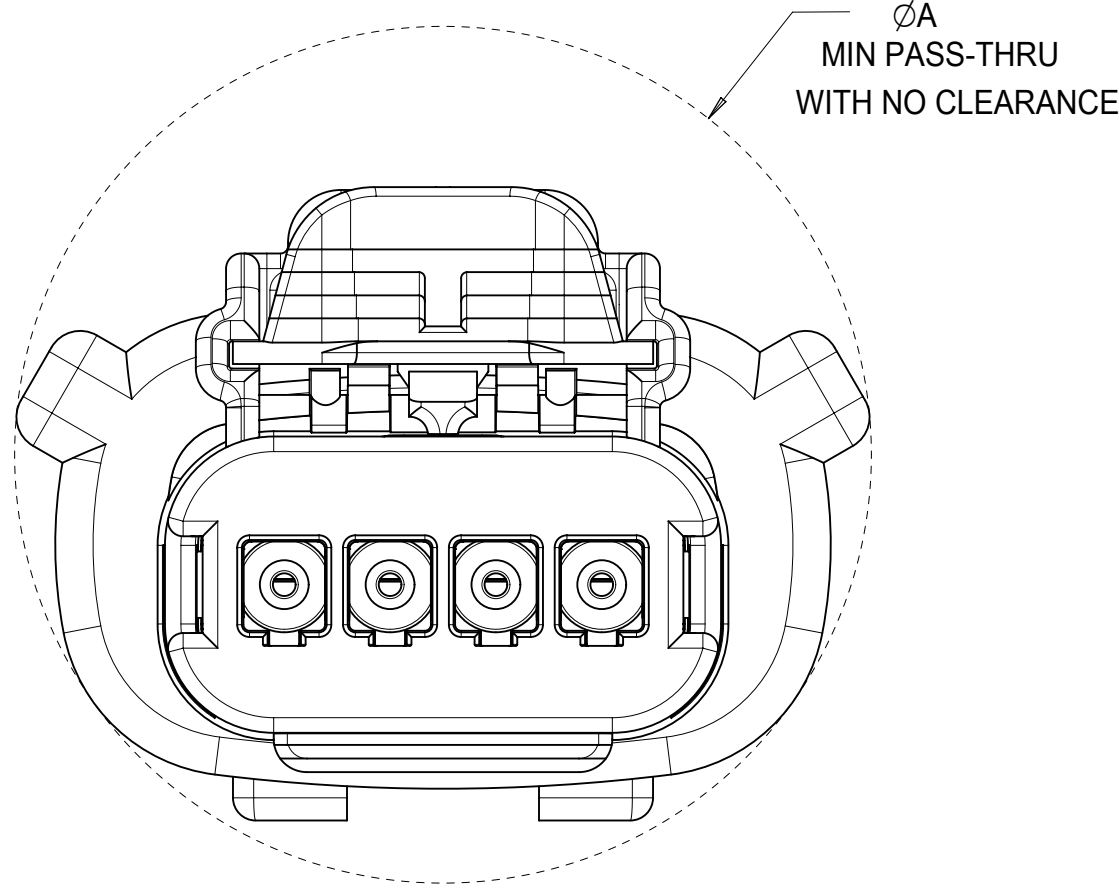
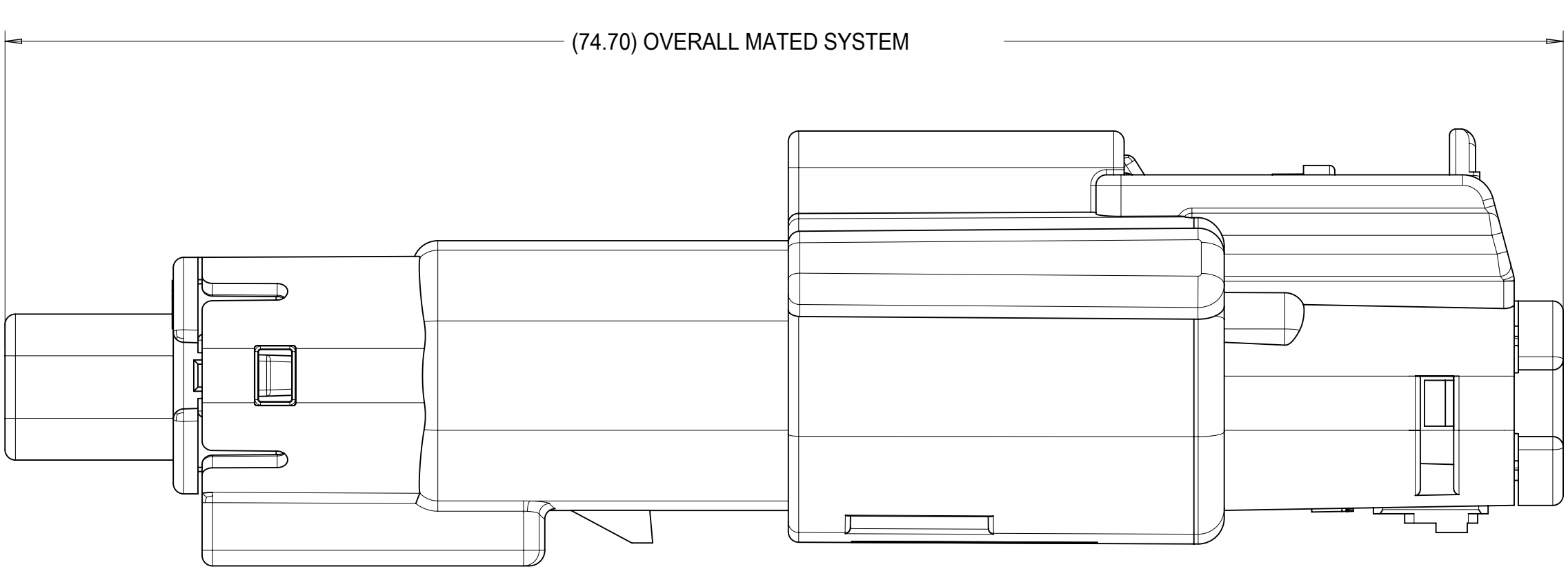
SECTION Z-Z



PRIMARY LOCK REINFORCEMENT (PLR) SHOWN  
IN FINAL-LOCK POSITION

SECTION Y-Y

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION															
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= 0			3 PLACES ±		CHK'D BY		DATE								
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= 0			0 PLACES ±		VKOSHY		2012/09/04								
= 0			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		DRAWING SIZE		THIRD ANGLE PROJECTION		SERIES		MATERIAL NUMBER		CUSTOMER		
K2			REV		D				31280		SEE BOM		GENERAL MARKET		
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								SD-31280-200		PSD		001		3 OF 5	
















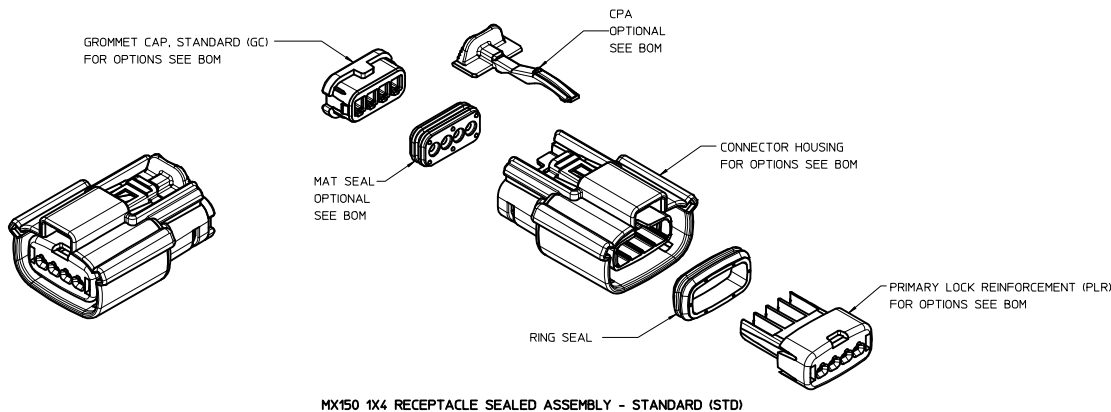
CHARTED DIMENSIONS	
CONFIGURATION	A
MX150 1X4 RECPT SEALED ASSY - STANDARD	29.14
MX150 1X4 RECPT SEALED ASSY - ERGO	29.33
MX150 1X4 RECPT SEALED ASSY - SHORTING (SHRT) BAR	29.14

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	= 0		2 PLACES ± 0.1		MDICK		2013/03/22				
	= 0		1 PLACE ± 0.3		APPR BY		DATE				
	= 0		0 PLACES ±		VKOSHY		2012/09/04				
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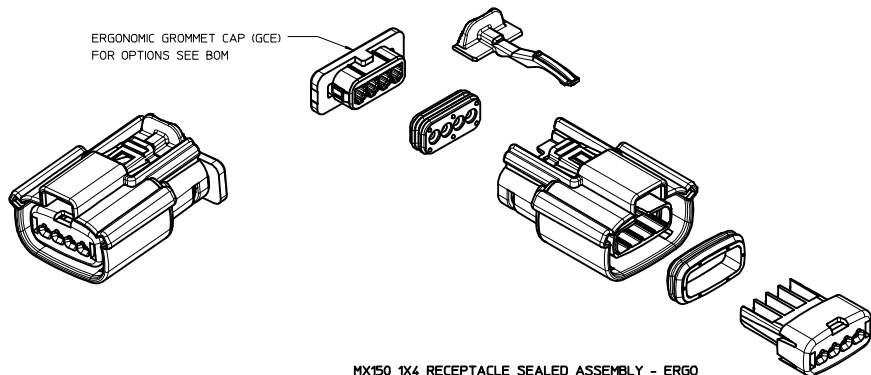
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			1	2	3	4				
31280-0436	BLACK	A					0	PRESENT	PRESENT	PRESENT
31280-0437	LIGHT GRAY	B					0	PRESENT	PRESENT	PRESENT
31280-0438	BROWN	C					0	PRESENT	PRESENT	PRESENT
31280-0439	GREEN	D					0	PRESENT	PRESENT	PRESENT
31280-0440	CUSTOM	TBD					0	PRESENT	PRESENT	PRESENT
31280-0441	BLACK	A			X	X	2	PRESENT	PRESENT	NONE
31280-0442	BLACK	A					0	NONE	PRESENT	PRESENT
31280-0443	LIGHT GRAY	B					0	NONE	PRESENT	PRESENT
31280-0444	BROWN	C					0	NONE	PRESENT	PRESENT
31280-0445	GREEN	D					0	NONE	PRESENT	PRESENT
31280-0446	BLACK	A					0	PRESENT	PRESENT	NONE
31280-0447	LIGHT GRAY	B					0	PRESENT	NONE	PRESENT
31280-0448	YELLOW	A					0	PRESENT	PRESENT	PRESENT
31280-0449	YELLOW	A				X	1	PRESENT	PRESENT	NONE
31280-0450	DARK GRAY	C					0	PRESENT	PRESENT	PRESENT
31280-0451	STONE GRAY	D					0	PRESENT	PRESENT	PRESENT

MOLEX ASSEMBLY PART NUMBER	HOUSING COLOR	KEYING OPTION	CAVITY NUMBER "X" INDICATES PLUGGED POSITION				NUMBER OF PLUGGED POSITIONS	MAT SEAL	SHORTING BAR CIRCUITS 1&2	SHORTING BAR CIRCUITS 3&4
			1	2	3	4				
31280-4436	BLACK	A					0	PRESENT	PRESENT	PRESENT
31280-4437	LIGHT GRAY	B					0	PRESENT	PRESENT	PRESENT
31280-4438	BROWN	C					0	PRESENT	PRESENT	PRESENT
31280-4439	GREEN	D					0	PRESENT	PRESENT	PRESENT
31280-4440	CUSTOM	TBD					0	PRESENT	PRESENT	PRESENT
31280-4441	BLACK	A			X	X	2	PRESENT	PRESENT	NONE
31280-4442	BLACK	A					0	NONE	PRESENT	PRESENT
31280-4443	LIGHT GRAY	B					0	NONE	PRESENT	PRESENT
31280-4444	BROWN	C					0	NONE	PRESENT	PRESENT
31280-4445	GREEN	D					0	NONE	PRESENT	PRESENT
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31280-4447	LIGHT GRAY	B					0	PRESENT	NONE	PRESENT
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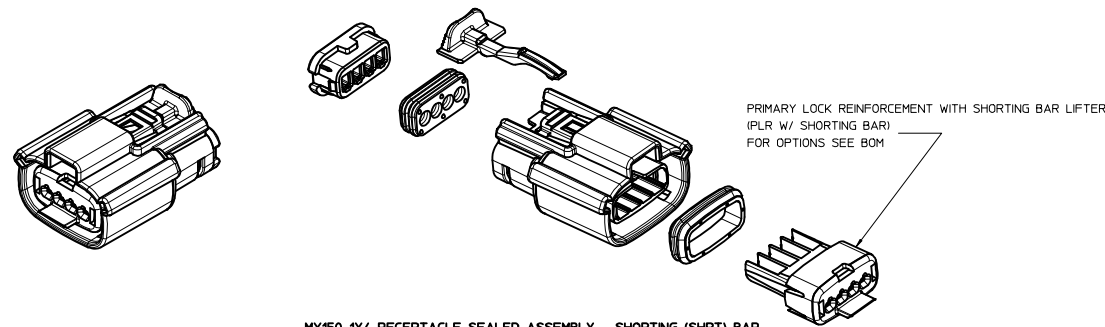
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	= 0			KCUNNINGHAM		2012/08/28								
	= 0			CHK'D BY		DATE								
	= 0			MDICK		2013/03/22								
	= 0			APPR BY		DATE		PRODUCT CUSTOMER DRAWING						
	= 0			VKOSHY		2012/09/04								
	= 0			DRAWING SIZE		THIRD ANGLE PROJECTION		SERIES	MATERIAL NUMBER		CUSTOMER			
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MX150 1X4 RECEPTACLE SEALED ASSEMBLY - STANDARD (STD)



MX150 1X4 RECEPTACLE SEALED ASSEMBLY - ERGO  
UNLESS COMPONENT NOTED, SEE STANDARD ASSEMBLY



MX150 1X4 RECEPTACLE SEALED ASSEMBLY - SHORTING (SHRT) BAR  
UNLESS COMPONENT NOTED, SEE STANDARD ASSEMBLY

TABLE OF CONTENTS	
SHEET NO.	SHEET DESCRIPTION
1	NOTES
2	KEY CONFIGURATIONS
3	RECEPTACLE SEALED ASSEMBLY
4-5	BOM

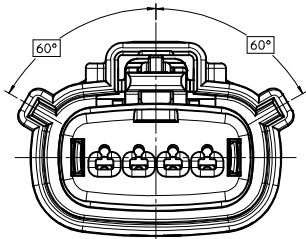
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1. GENERAL:
  - a. APPLICATION SPECIFICATION SEE: AS-33472-100  
-CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING.  
-STANDARD (NON-SHRT) CONFIGURATIONS DESIGNED TO MATE WITH DEVICE CONNECTION AS SPECIFIED IN DRAWING SD-33481-041 AND EWCAP 150-S-004-1-203, AVAILABLE AT <http://ewcap.uscarteams.org/>  
-SHORTING BAR CONFIGURATIONS DESIGNED TO MATE WITH BLADE SEALED ASSEMBLY SPECIFIED IN DRAWING SD-31280-200  
-FOR 15mm RECEPTACLE TERMINALS TO BE USED WITH THIS ASSEMBLY, SEE MOLEX DRAWING SD-33012-002.  
-SYSTEM TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.2mm TO 2.69mm.  
-ASSEMBLY SHIPPED WITH PLR AND CPA IN PRE-LOCK POSITION (SEE SECTION Z-Z PRE-LOCK).  
-IN THE EVENT THAT THE PLR IS FOUND IN THE SEATED (FINAL LOCK) POSITION, REFER TO MOLEX SPECIFICATION PS-34646-001, AVAILABLE AT [www.molex.com](http://www.molex.com) <<http://www.molex.com>>.  
-ASSEMBLY CONFORMS TO SAE/USCAR-2 REV 4 WITH THE FOLLOWING EXCEPTIONS: ENGAGEMENT FORCE TO MOVE CPA FROM PRE-LOCK TO FINAL LOCK POSITION WHEN UNMATED: 40N MIN, 40N MAX.  
DISENGAGEMENT FORCE TO MOVE CPA FROM FINAL LOCK TO PRE-LOCK POSITION: 3N MIN, 40N MAX.  
TERMINAL INSERTION FORCE FOR WIRE DIAMETER ABOVE 2.5mm AND NOT EXCEEDING 2.69mm SHALL NOT EXCEED 40 NEWTONS.
  - b. PRODUCT SPECIFICATION SEE: PS-33471-000  
-CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), AND PRODUCT VALIDATION.
  - c. PACKAGING SPECIFICATION PER MOLEX DRAWING: PK-31300-903
  - d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016
  - e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)
2. DESIGN - MATERIALS:
  - a. SEE BOM TABLE
3. DESIGN - GEOMETRY:
  - a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
  - b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994
  - c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
  - d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
  - e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD, THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER
  - f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B)
  - g. LASER MARKING: TBD

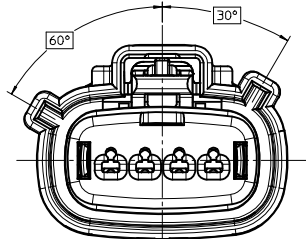
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ADDED:  
REMOVED: 2

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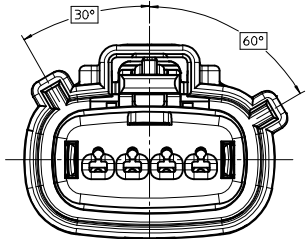
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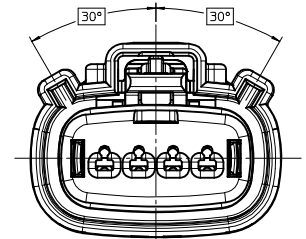
KEY A



KEY B



KEY C

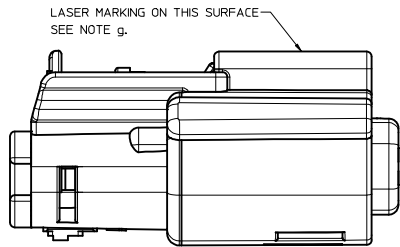


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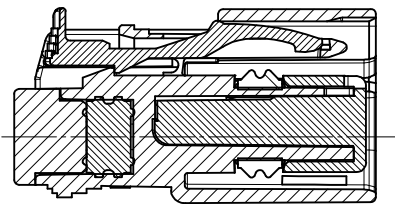
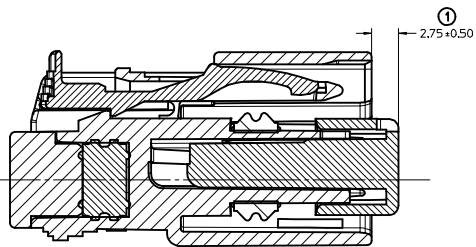
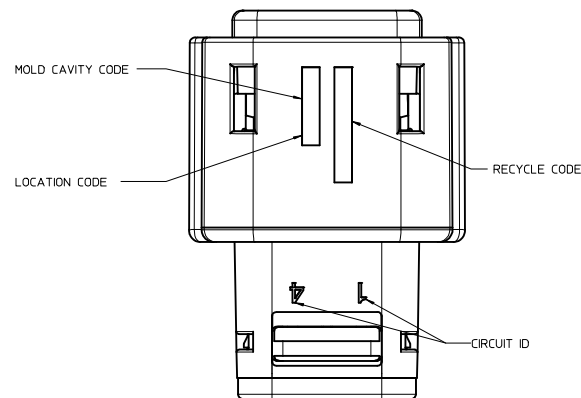
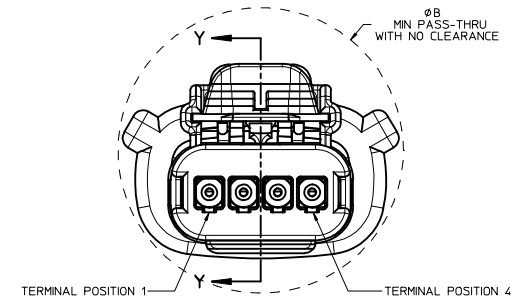
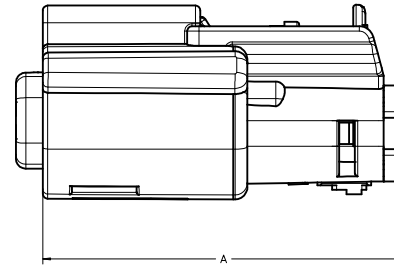
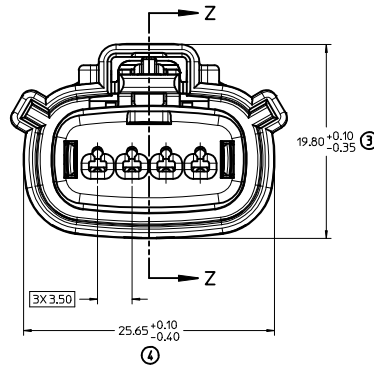
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				CHECKED BY MDICK	DATE 2011/08/11				
				APPROVED BY VKOSHY	DATE 2010/04/06				
				MATERIAL NO.		DOCUMENT NO.		SHEET NO. 2 OF 6	
				SEE BOM		SD-33471-041			
				SIZE D		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
				ANGULAR ± 3 °					
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS					

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

# RECEPTACLE SEALED ASSEMBLY



LASER MARKING ON THIS SURFACE  
SEE NOTE g.




PRIMARY LOCK REINFORCEMENT (PLR) SHOWN  
IN PRE-STAGED POSITION

PRIMARY LOCK REINFORCEMENT (PLR) SHOWN  
IN FINAL-LOCK POSITION

SECTION Z-Z

SECTION Y-Y

CHARTED DIMENSIONS		
CONFIGURATION	A	B
MX150 1X4 RECPT SEALED ASSY - STANDARD	36.95 ±0.70	29.14
MX150 1X4 RECPT SEALED ASSY - ERGO	36.95 ±0.90	29.33
MX150 1X4 RECPT SEALED ASSY - SHORTING (SHRT) BAR	36.95 ±0.70	29.14

ENTER DESCRIPTION EC NO: UAU2017-0052 DRAWN BY: CHKO: W2	2016/07/22 2016/07/27 APPR: JDE602	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 4:1	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION	TITLE MX150 1X4 RECEPTACLE SEALED ASSEMBLY MAT SEAL <b>molex</b>	DOCUMENT NO. SD-33471-041	SHEET NO. 3 OF 6
			mm		INCH		DRAWN BY DATE DGR1FF1THS 2010/03/31					
			4 PLACES ±---		±---		CHECKED BY DATE MDICK 2011/08/11					
			3 PLACES ±---		±---		APPROVED BY DATE VKOSHY 2010/04/06					
			2 PLACES ±0.10		±---		MATERIAL NO.					
			1 PLACE ±0.3		±---		SIZE D					
			0 PLACE ±		±		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
			ANGULAR ± 3 °		±							
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS									
			REV									

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

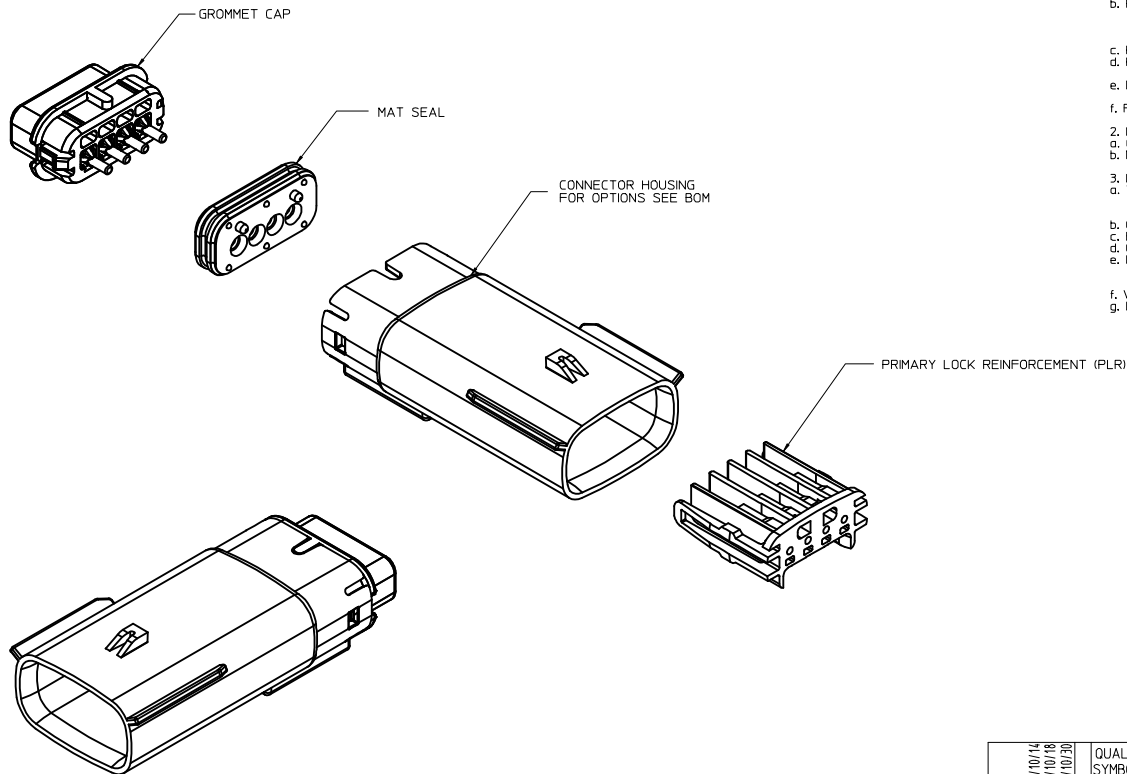








TABLE OF CONTENTS	
SHEET NO.	SHEET DESCRIPTION
1	NOTES
2	KEY CONFIGURATIONS
3	BLADE SEALED ASSEMBLY
4	SYSTEM PACKAGING
5	BOM

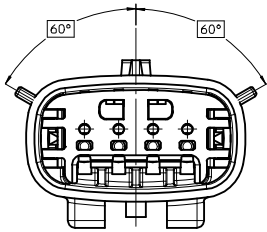


NOTES: VALID UNLESS OTHERWISE SPECIFIED

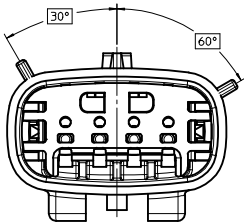
1. GENERAL:  
a. APPLICATION SPECIFICATION SEE: AS-33472-100  
CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING.  
-DESIGNED TO MATE WITH RECEPTACLE SEALED ASSEMBLY SPECIFIED IN MOLEX DRAWING SD-33471-041.  
-FOR 15mm BLADE TERMINALS TO BE USED WITH THIS ASSEMBLY SEE MOLEX DRAWING SD-33000-001.  
- SYSTEM TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.2mm TO 2.69mm.  
-ASSEMBLY SHIPPED WITH PLR IN PRE-LOCK POSITION  
-IN THE EVENT THAT THE PLR IS FOUND IN THE SEATED (FINAL LOCK) POSITION, REFER TO MOLEX SPECIFICATION PS-34646-001, AVAILABLE AT [www.molex.com](http://www.molex.com) <<http://www.molex.com>>  
-ASSEMBLY CONFORMS TO SAE/USCAR-2 REV.4 WITH THE FOLLOWING EXCEPTIONS:  
TERMINAL INSERTION FORCE FOR WIRE DIAMETER ABOVE 2.5mm NOT EXCEEDING 2.69mm SHALL NOT EXCEED 45 NEWTONS.  
b. PRODUCT SPECIFICATION SEE: PS-33471-000  
CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), AND PRODUCT VALIDATION.  
c. PACKAGING SPECIFICATION PER: MOLEX DRAWING: PK-31300-635  
d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016  
e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)  
f. FOR INFORMATION ON 1X4 BLADE SEALED ASSEMBLY WITH SHORTING BAR SEE SD-31280-200.
2. DESIGN - MATERIALS:  
a. CONNECTOR HOUSING: GROMMET CAP, PLR: SPS/NYLON BLEND 20% GLASS FILLED  
b. MAT SEAL: INHERENTLY LUBRICATED SILICONE
3. DESIGN - GEOMETRY:  
a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.  
b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994  
c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715  
d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.  
e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.  
f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B)  
g. LASER MARKING: TBD

W1	ADD NEW P/N 33481-4401 TO 33481-4429		
W	ADD NEW P/N 33481-0429		
V	ADD NEW P/N 33481-0428		
U	UPDATED GROMMET CAP		
T1	UPDATED DIMENSIONS TO MATCH MODEL		
T	COLOR REPLACEMENT FOR KEY C AND D PER USCAR STANDARD		
S	REDRAWN		
REV	DESCRIPTION		
DIMENSION STYLE		SCALE	DESIGN UNITS
MM ONLY		3:1	METRIC
N BY DATE		TITLE	
DMARCOUX 06-14-02		MX150 1X4 BLADE	
ED BY DATE		SEALED ASSEMBLY	
DGRIFFIT 06-14-02		MAT SEAL	
V BY DATE		<b>molex</b>	
FHOLUB 06-14-02			
MATERIAL NO.		DOCUMENT NO.	SHEET NO.
SEE BOM		SD-33481-041	1 OF 5
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

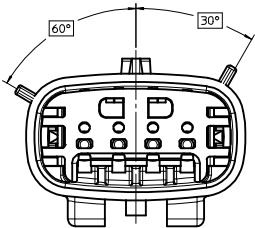
KEY CONFIGURATIONS



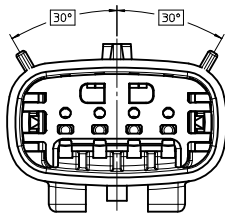
KEY A



KEY B



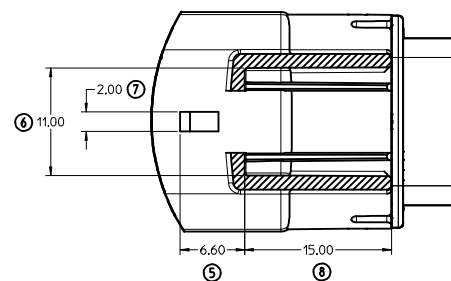
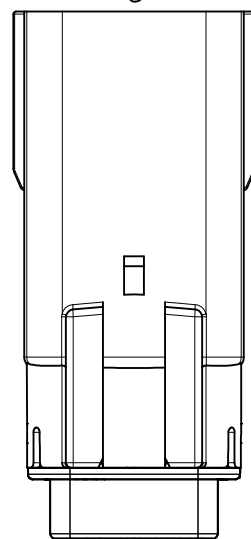
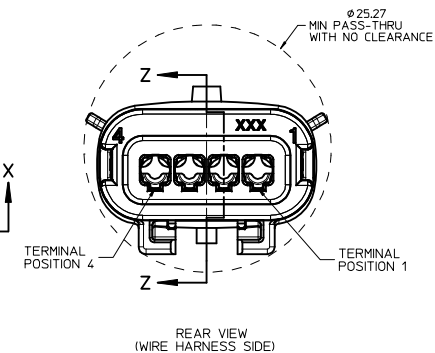
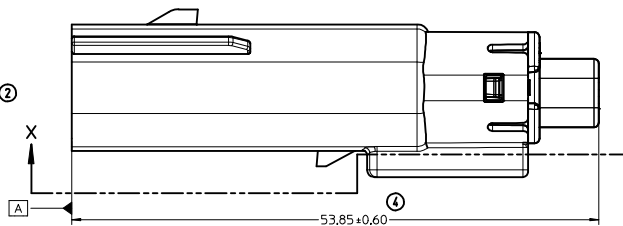
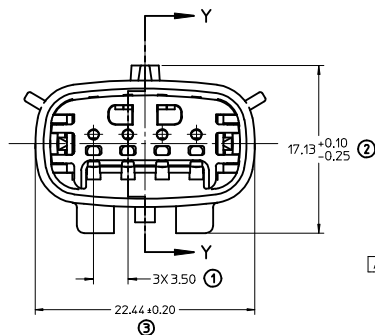
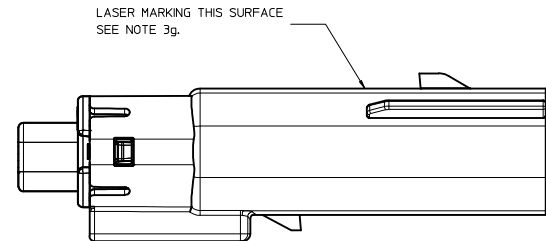
KEY C



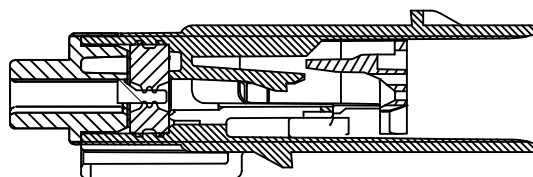
KEY D

REVISED EC NO: UAU2018-0293 DRAWN: SONG05 2017/10/14 CHKD: WJANSI, AMBROU 2017/10/18 APPR: WJANSI, AMBROU 2017/10/30 W1	QUALITY SYMBOLS  ▽=0  ▽=0  ▽=0	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE MM ONLY		SCALE 4:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
				mm	INCH	DRAWN BY DMARCOUX	DATE 06-14-02	TITLE MX150 1X4 BLADE SEALED ASSEMBLY MAT SEAL <b>molex</b>		
			4 PLACES	± ---	± ---	CHECKED BY DGRIFFIT	DATE 06-14-02			
			3 PLACES	± ---	± ---	APPROVED BY FHOLUB	DATE 06-14-02			
			2 PLACES	± 0.10	± ---					
	1 PLACE	± 0.3	± ---							
	0 PLACE	±	±							
			ANGULAR ± 3 °			MATERIAL NO. SEE BOM	DOCUMENT NO. SD-33481-041		SHEET NO. 2 OF 5	
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SIZE D	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

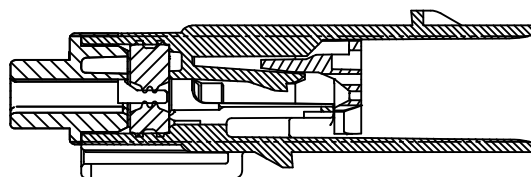


PARTIAL X-X  
SCALE 4:1



PRIMARY LOCK REINFORCEMENT (PLR) SHOWN  
IN PRE-STAGED POSITION

SECTION Z-Z



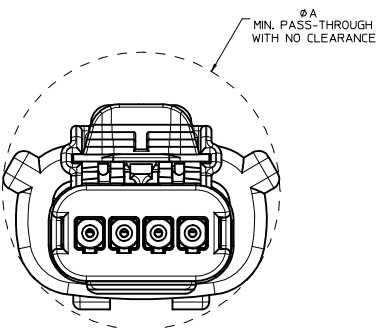
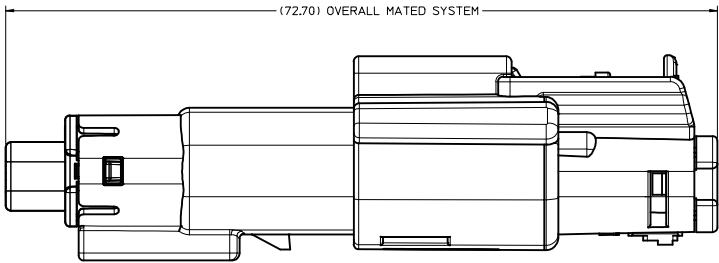
PRIMARY LOCK REINFORCEMENT (PLR) SHOWN  
IN FINAL-LOCK POSITION

SECTION Y-Y


REVISED EC NO: UAU2018-0293 DRAWN: SONGS 2017/10/14 CHKD: WJANSI, ANBROU 2017/10/18 APPR: WJANSI, ANBROU 2017/10/30 W1	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)  mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.3 ± --- 0 PLACE ± ±  ANGULAR ± 3 °  DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DIMENSION STYLE MM ONLY		SCALE 4:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
			DRAWN BY DMARCOUX		DATE 06-14-02	TITLE MX150 1X4 BLADE SEALED ASSEMBLY MAT SEAL		
			CHECKED BY DGRIFFIT		DATE 06-14-02	molex		
			APPROVED BY FHOLUB		DATE 06-14-02			
			MATERIAL NO. SEE BOM		DOCUMENT NO. SD-33481-041			

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

SYSTEM PACKAGING



CHARTED DIMENSIONS	
CONFIGURATION	A
MX150 1X4 RECPT SEALED ASSY - STANDARD	29.14
MX150 1X4 RECPT SEALED ASSY - ERGO	29.33
MX150 1X4 RECPT SEALED ASSY - SHORTING (SHRT) BAR	29.14

REVISED EC NO: UAU2018-0293 DRAWN: SONG05 2017/10/14 CHKD: WJANSI, AMBROU 2017/10/18 APPR: WJANSI, AMBROU 2017/10/30 W1	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table><tr><td></td><td>mm</td><td>INCH</td></tr><tr><td>4 PLACES</td><td>±</td><td>---</td><td>±</td><td>---</td></tr><tr><td>3 PLACES</td><td>±</td><td>---</td><td>±</td><td>---</td></tr><tr><td>2 PLACES</td><td>±</td><td>0.10</td><td>±</td><td>---</td></tr><tr><td>1 PLACE</td><td>±</td><td>0.3</td><td>±</td><td>---</td></tr><tr><td>0 PLACE</td><td>±</td><td>---</td><td>±</td><td>---</td></tr></table> ANGULAR ± 3 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		mm	INCH	4 PLACES	±	---	±	---	3 PLACES	±	---	±	---	2 PLACES	±	0.10	±	---	1 PLACE	±	0.3	±	---	0 PLACE	±	---	±	---	DIMENSION STYLE MM ONLY		SCALE 4:1	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION  MX150 1X4 BLADE SEALED ASSEMBLY MAT SEAL  <b>molex</b>  SD-33481-041
				mm	INCH																														
			4 PLACES	±	---	±	---																												
			3 PLACES	±	---	±	---																												
			2 PLACES	±	0.10	±	---																												
			1 PLACE	±	0.3	±	---																												
0 PLACE	±	---	±	---																															
DRAWN BY DMARCOUX		DATE 06-14-02		TITLE																															
CHECKED BY DGRIFFIT		DATE 06-14-02		APPROVED BY DATE																															
APPROVED BY FHOLUB		DATE 06-14-02		MATERIAL NO. SEE BOM																															
DOCUMENT NO. SD-33481-041		SIZE D		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																															
SHEET NO. 4 OF 5																																			

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

BOM

ASSEMBLY PART NUMBER	COLOR	KEYING OPTION	CAVITY TYPE & STATUS (X = PLUGGED)				STATUS	COMMENTS
			1	2	3	4		
33481-0401	BLACK	A						
33481-0402	LT. GRAY	B						
33481-0403	BROWN	C						NOT RECOMMENDED, SEE P/N 33481-0424
33481-0404	GREEN	D						NOT RECOMMENDED, SEE P/N 33481-0425
33481-0405	BLACK	C						
33481-0406	BLACK	A				X		
33481-0407	LT. GRAY	B				X		
33481-0408	BROWN	C				X		
33481-0409	GREEN	D				X		
33481-0410	CUSTOM	TBD				X		
33481-0411	BLACK	A	X			X		
33481-0412	LT. GRAY	B	X			X		
33481-0413	BROWN	C	X			X		
33481-0414	GREEN	D	X			X		
33481-0415	CUSTOM	TBD	X			X		
33481-0416	BLACK	A	X	X	X	X		
33481-0417	LT. GRAY	B	X	X	X	X		
33481-0418	BROWN	C	X	X	X	X		NOT RECOMMENDED, SEE P/N 33481-0426
33481-0419	GREEN	D	X	X	X	X		NOT RECOMMENDED, SEE P/N 33481-0427
33481-0420	CUSTOM	TBD	X	X	X	X		
33481-0421	BLACK	A				X		
33481-0422	BLACK	A				X	X	
33481-0423	LT. GRAY	B	X	X				
33481-0424	DK. GRAY	C						
33481-0425	ST. GRAY	D						
33481-0426	DK. GRAY	C	X	X	X	X		
33481-0427	ST. GRAY	D	X	X	X	X		
33481-0428	YELLOW	A						
33481-0429	LT. GRAY	B		X	X			

ASSEMBLY PART NUMBER	COLOR	KEYING OPTION	CAVITY TYPE & STATUS (X = PLUGGED)				STATUS	COMMENTS
			1	2	3	4		
33481-4401	BLACK	A						
33481-4402	LT. GRAY	B						
33481-4403	BROWN	C						NOT RECOMMENDED, SEE P/N 33481-4424
33481-4404	GREEN	D						NOT RECOMMENDED, SEE P/N 33481-4425
33481-4405	BLACK	C						
33481-4406	BLACK	A				X		
33481-4407	LT. GRAY	B				X		
33481-4408	BROWN	C				X		
33481-4409	GREEN	D				X		
33481-4410	CUSTOM	TBD				X		
33481-4411	BLACK	A	X			X		
33481-4412	LT. GRAY	B	X			X		
33481-4413	BROWN	C	X			X		
33481-4414	GREEN	D	X			X		
33481-4415	CUSTOM	TBD	X			X		
33481-4416	BLACK	A	X	X	X	X		
33481-4417	LT. GRAY	B	X	X	X	X		
33481-4418	BROWN	C	X	X	X	X		NOT RECOMMENDED, SEE P/N 33481-4426
33481-4419	GREEN	D	X	X	X	X		NOT RECOMMENDED, SEE P/N 33481-4427
33481-4420	CUSTOM	TBD	X	X	X	X		
33481-4421	BLACK	A				X		
33481-4422	BLACK	A				X	X	
33481-4423	LT. GRAY	B	X	X				
33481-4424	DK. GRAY	C						
33481-4425	ST. GRAY	D						
33481-4426	DK. GRAY	C	X	X	X	X		
33481-4427	ST. GRAY	D	X	X	X	X		
33481-4428	YELLOW	A						
33481-4429	LT. GRAY	B		X	X			

REVISED

ECG NO. UAU2018-0293

DRAWN BY  
SONG05

2017/10/14

CHKD BY  
WJANS

2017/10/18

APPR BY  
WJANS

2017/10/30

W1

QUALITY SYMBOLS

$\nabla=0$

$\nabla=0$

$\nabla=0$

DESCRIPTION

GENERAL TOLERANCES (UNLESS SPECIFIED)

mm

INCH

4 PLACES  $\pm$  ---  $\pm$  ---

3 PLACES  $\pm$  ---  $\pm$  ---

2 PLACES  $\pm$  0.10  $\pm$  ---

1 PLACE  $\pm$  0.3  $\pm$  ---

0 PLACE  $\pm$   $\pm$

ANGULAR  $\pm$  3 °

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE

MM ONLY

DRAWN BY  
DMARCOUX

DATE  
06-14-02

CHECKED BY  
DGRIFFIT

DATE  
06-14-02

APPROVED BY  
FHOLUB

DATE  
06-14-02

SCALE

SCALE

DESIGN UNITS

METRIC

THIRD ANGLE PROJECTION

TITLE

MX150 1X4 BLADE SEALED ASSEMBLY MAT SEAL

MATERIAL NO.

SEE BOM

DOCUMENT NO.

SD-33481-041

SHEET NO.

5 OF 5

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