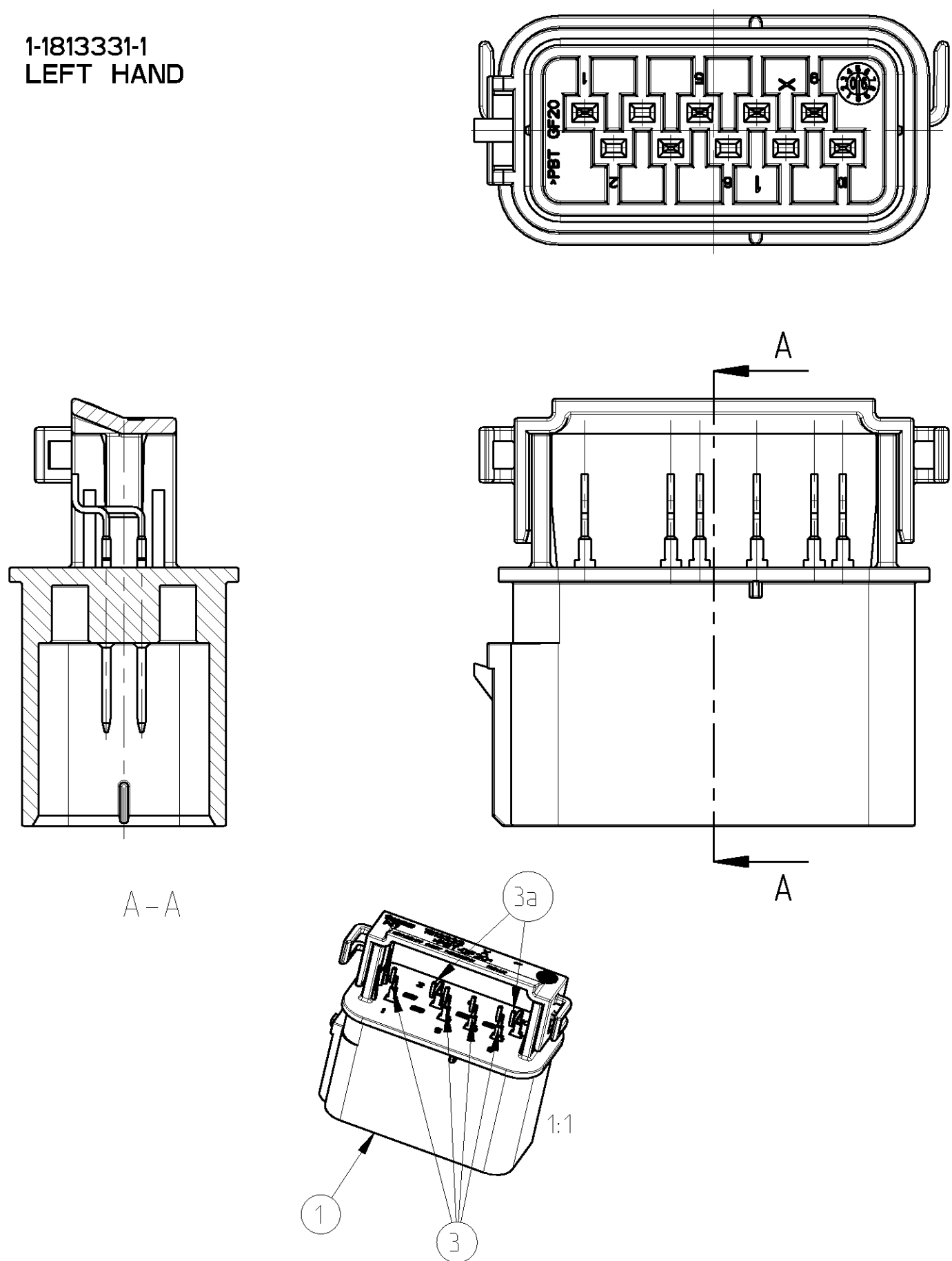
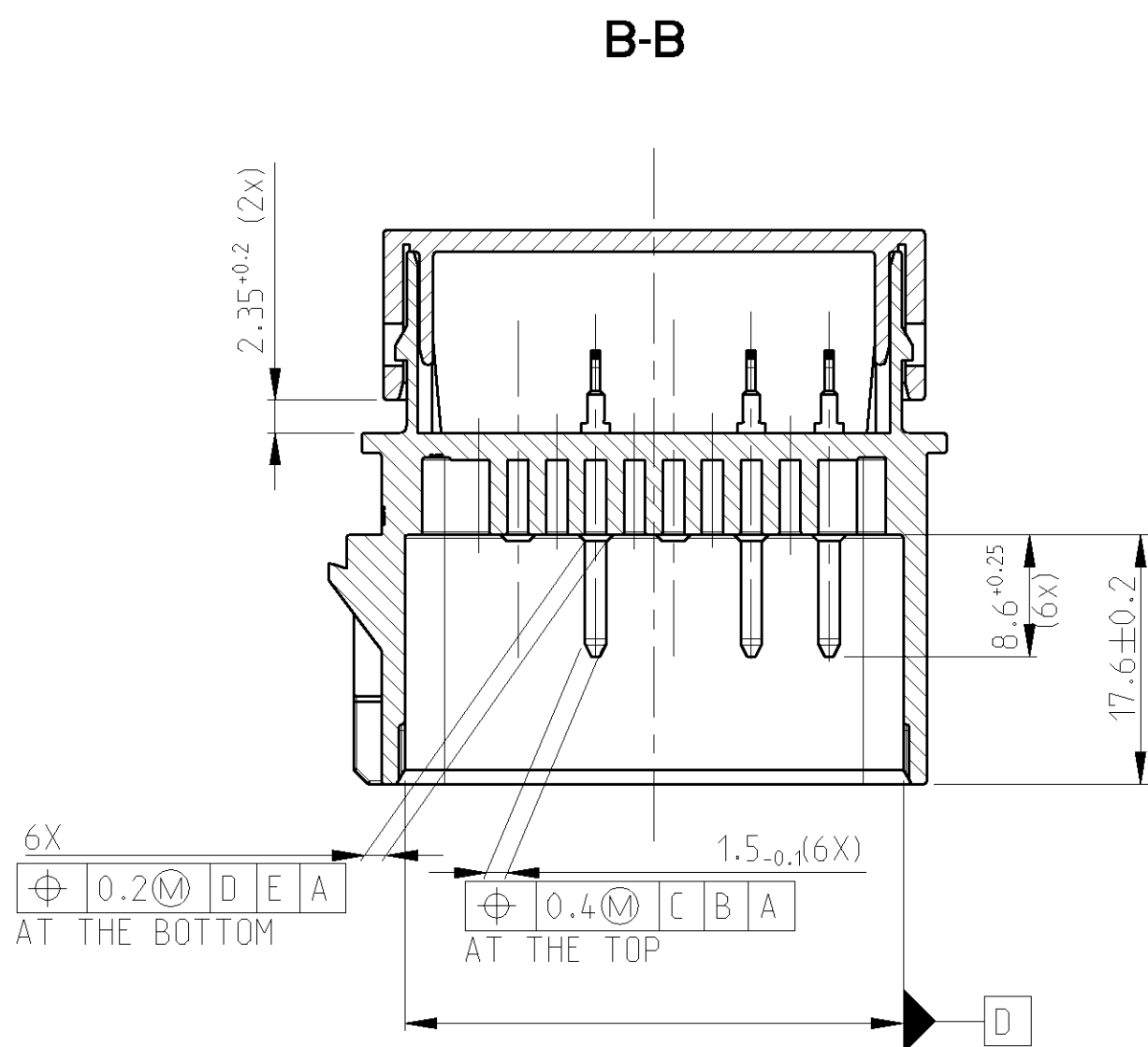
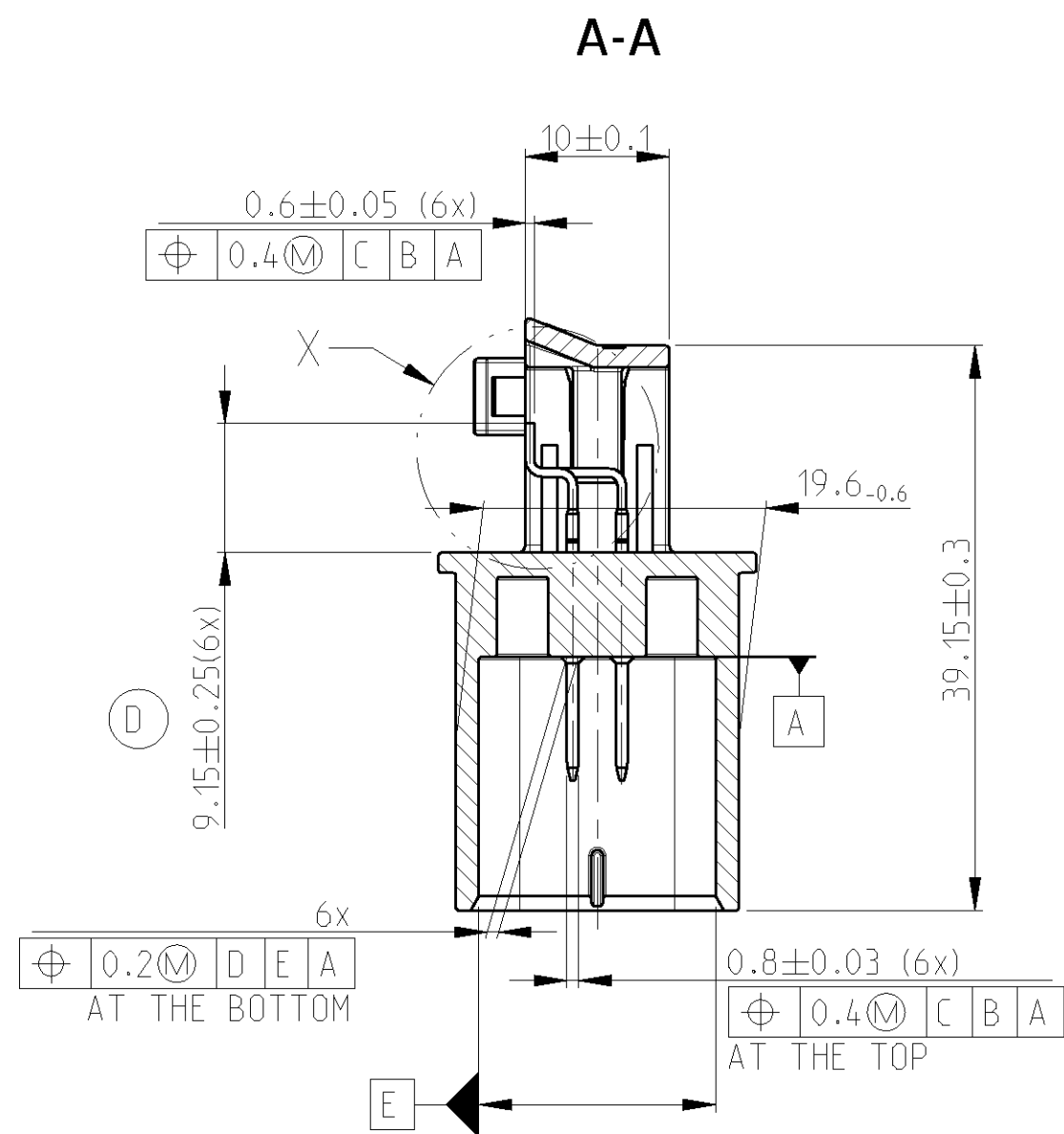
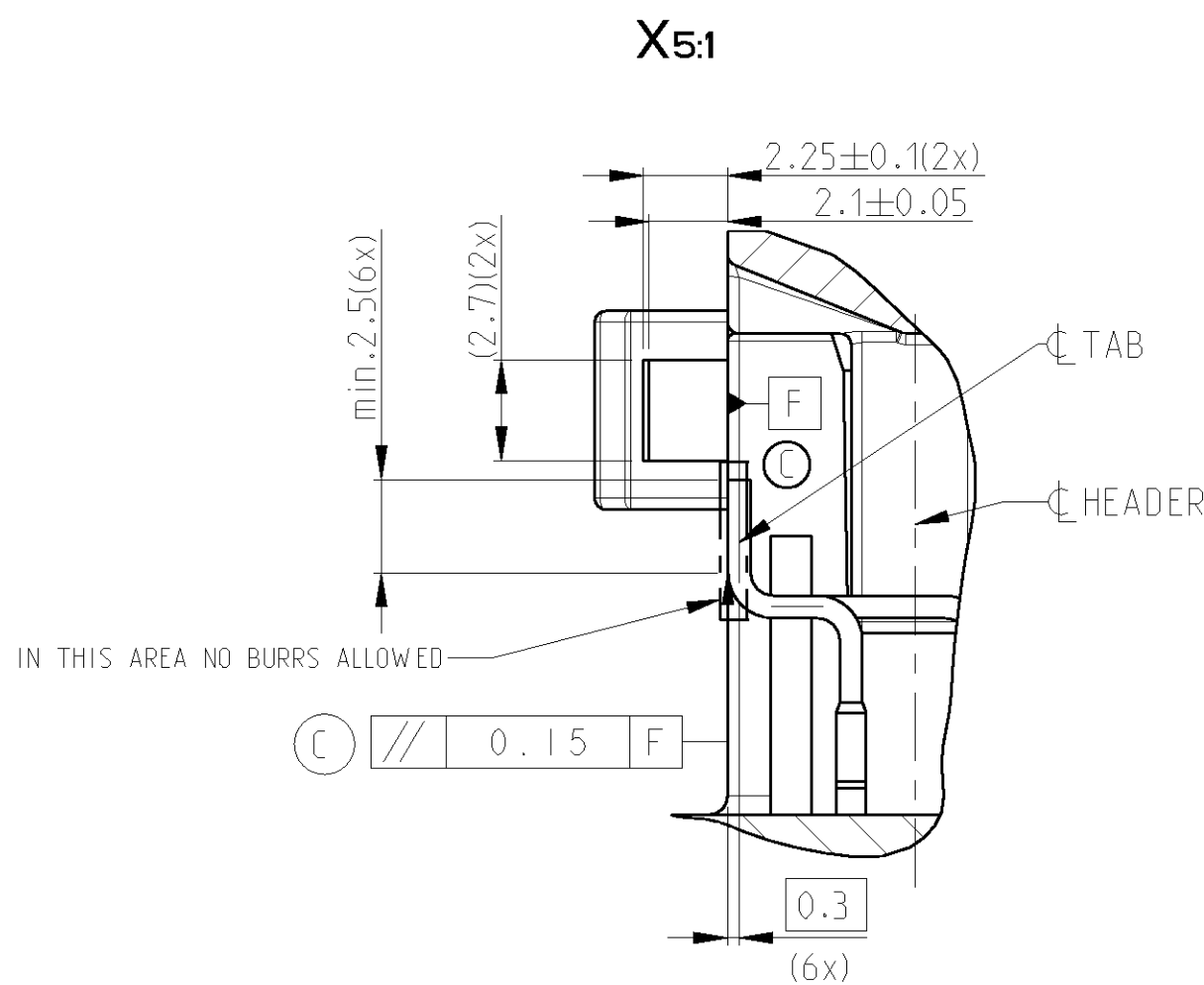
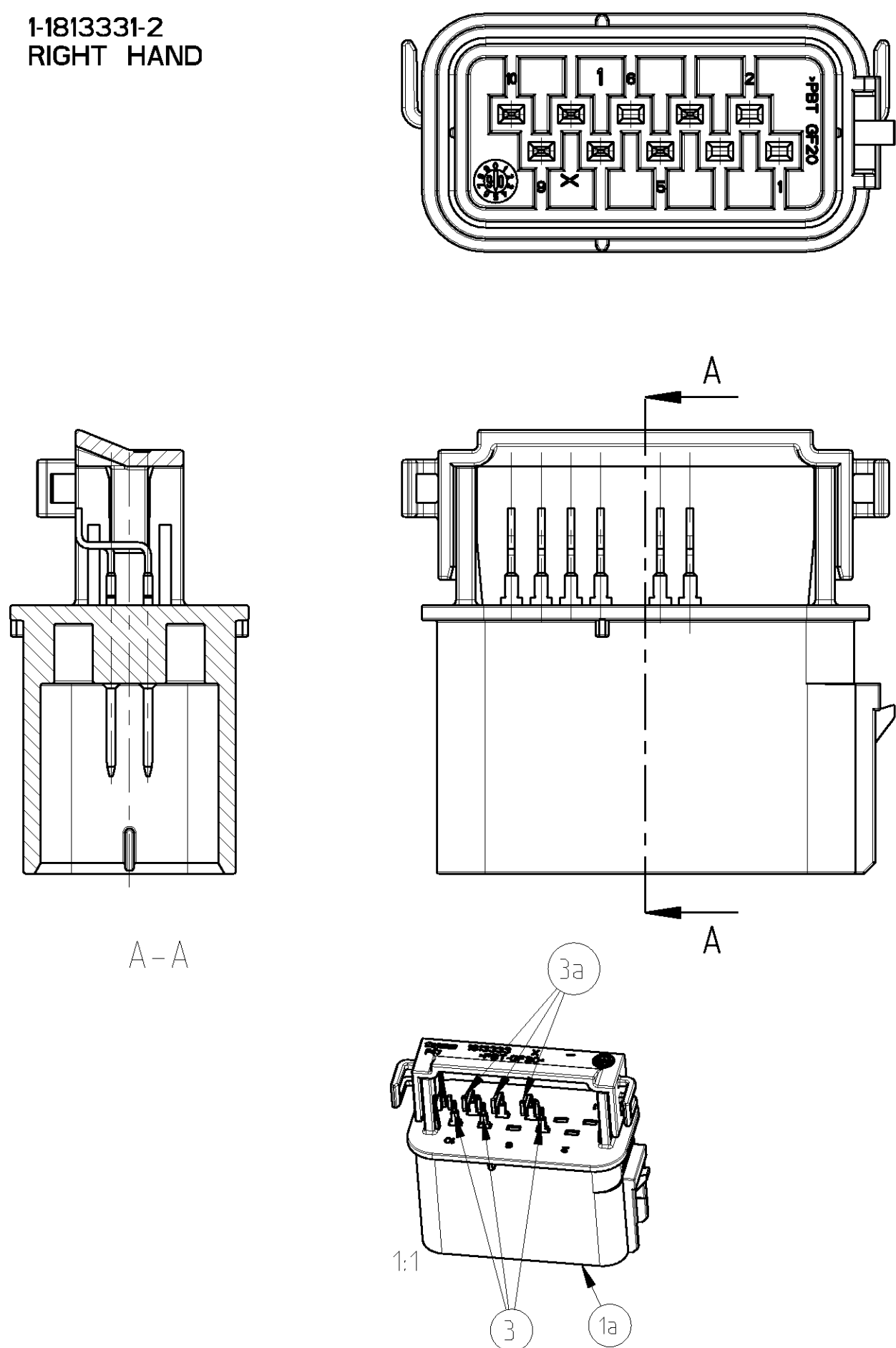


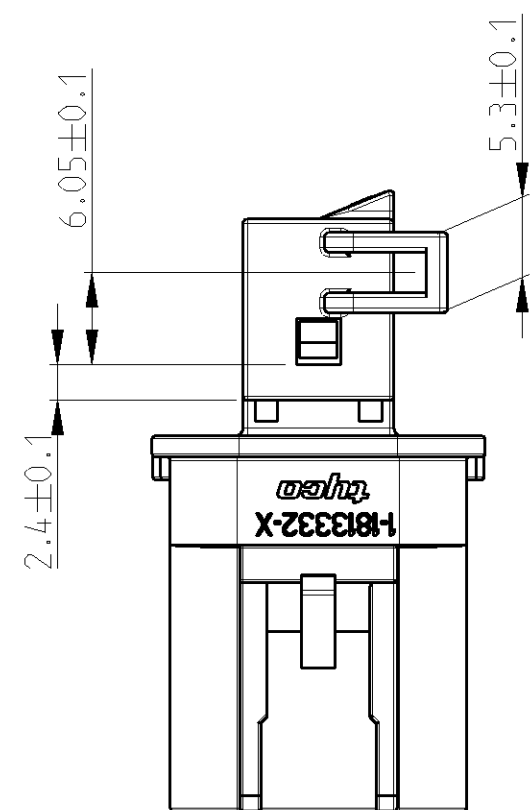
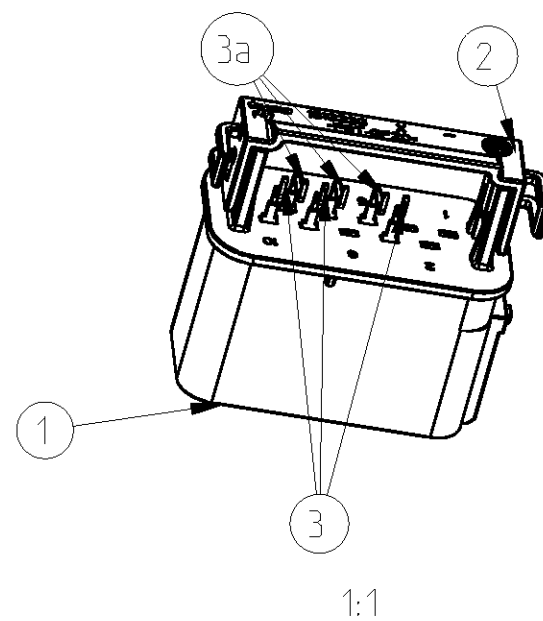
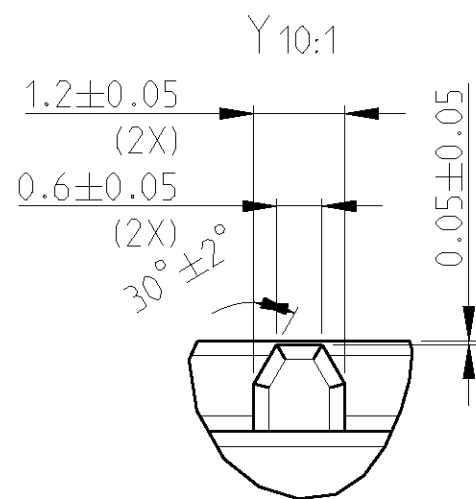
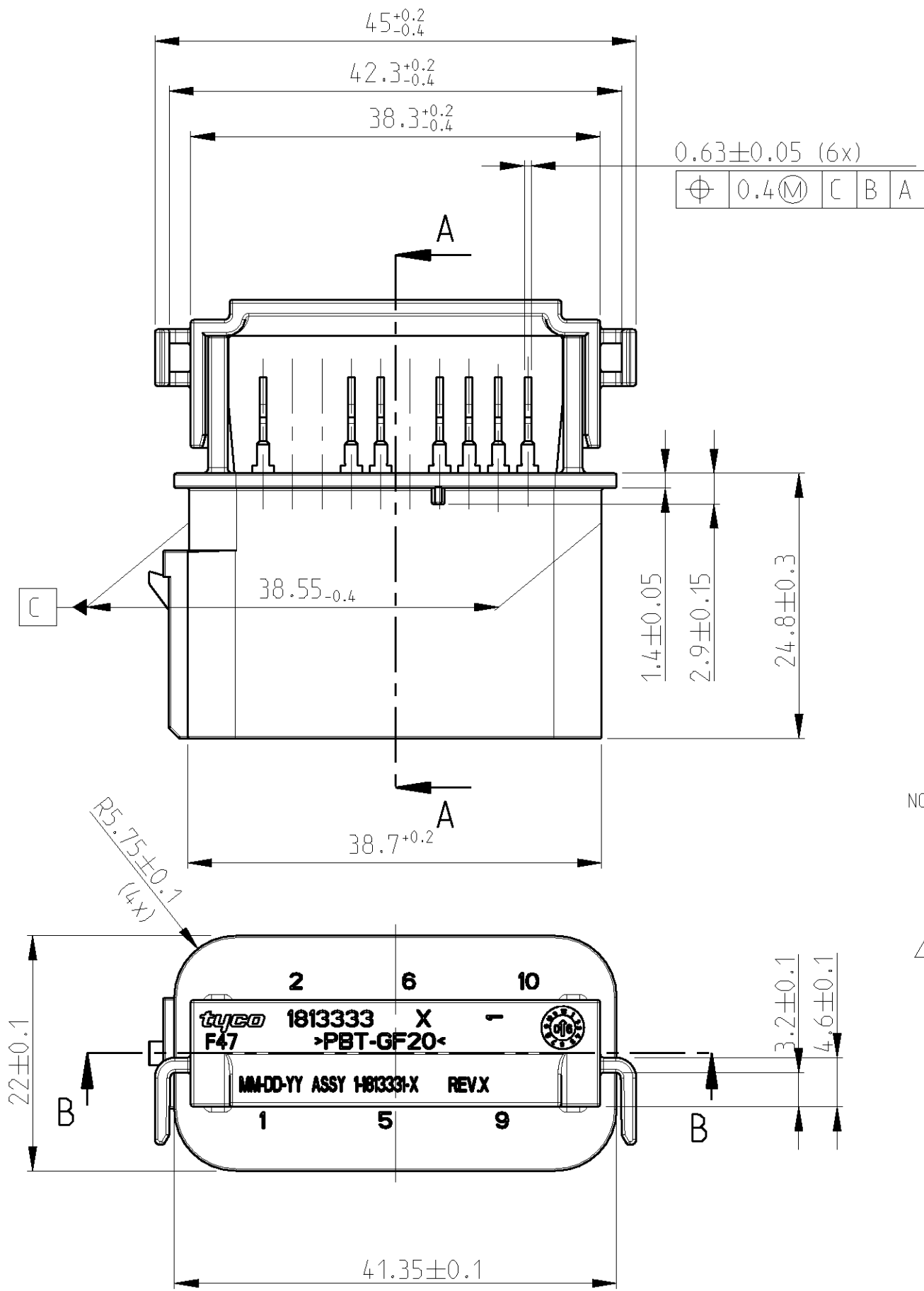
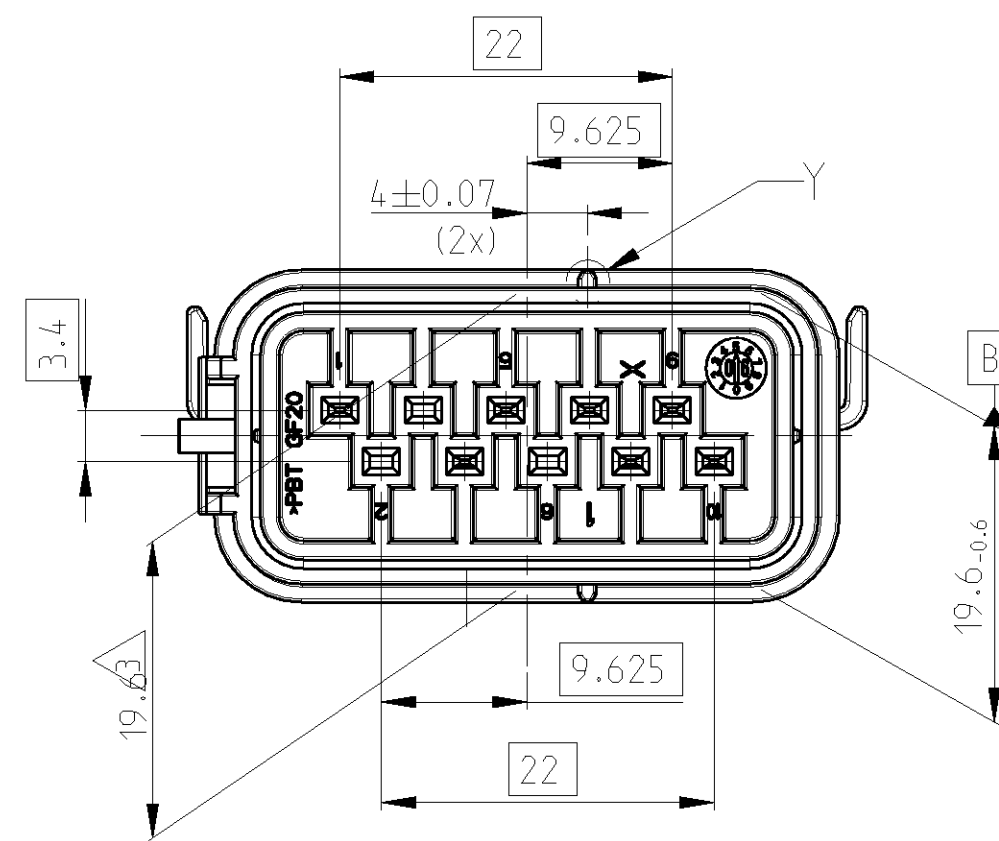
1-1813331-1
LEFT HAND



1-1813331-2
RIGHT HAND



A00270	X41831	1-1813331-2			4	5	7	8	9	10
A00269	X41830	1-1813331-1	1		4	5	7		9	10
MERITOR P/N	FE P/N	TE P/N	BLANK FIELDS INDICATE UNLOADED CAVITIES (NO TABS) NUMBERED FIELDS INDICATE LOADED CAVITIES (WITH TABS)							



- NOTES
- DO NOT SCALE
 - PART TO BE FREE FROM FLASH,BURR,AND SHARP EDGES.
 - WAPPAGE TO 18-6 PERMITTED
 - FINISH ON THE SOLDERING SIDE:
Sn 3-5um, TYCO SPEC.112-16-3
OVER
Ni 1-2.5um ACC. TYCO SPEC. 112-25-2

generall tolerance ±0.2

MATED WITH TE PART FEMALE HSG.	0-1452169-1 0-1452169-2								
	COVER MATERIAL IS GE PBT-GF20 HOUSING MATERIAL IS BASE PBT-GF20								
MOLDING TOOL	3x	2x	1-1813334-2	A	TAB 1.5x0.8 LONG VERSION	0.25		3a	
	3x	4x	1-1813334-1	A	TAB 1.5x0.8 SHORT VERSION	0.24		3	
			1-1813333-1	A	10 WAY DOOR LATCH HEADER COVER (INITIAL)	1.54	BLACK RAL9011	2	
			1-1813332-1	A	10 WAY DOOR LATCH HEADER HOUSING	10.90		1a	
	1x	1x	1-1813332-1	A	10 WAY DOOR LATCH HEADER HOUSING	10.90	BLACK RAL9011	1	
	1-1813331-2	1-1813331-1	PART NO	REV	DESCRIPTION	WEIGHT (g)	COLOUR	ITEM NO	
	RIGHT HAND	LEFT HAND	ASSY NO						
A	A	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
A00270D	A00269D	CUSTOMER PN ARVINMERITOR							
11.66	11.64	WEIGHT OF EACH ASSY NO (g)							
QTY REQD PER ASSY			PARTS LIST						

1813331-1 IS RELEASED TO THE PUBLIC BY THE MANUFACTURING ORGANIZATION WHICH IS RESPONSIBLE FOR THE DESIGN AND CONSTRUCTION OF THE ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST EDITION.		DRAWN A.D	28APR2007	Tyco Electronics Shanghai, China	
DIMENSIONS: mm		CHKD J.Y.YIN	28APR2007	NAME 10 WAY DOOR LATCH HEADER ASSY	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROV K.DDA	-	SIZE CAGE CODE DRAWING NO	
MATERIAL see note		FINISH see note	-	RESTRICTED TO	
		WEIGHT -	-	C=1813331	
		CUSTOMER DRAWING		SCALE 2:1	
				SHEET 1 OF 1	
				REV D	